

CIRCULATE
TO:

SERVICE MGR.

PARTS MGR.

MECHANICS

Place in Your
"Service Bulletins"
Binder

MERC 1750 BREAK-IN PROCEDURE

(Attach Bulletin Reference Sticker to P. 1A-8 of Your Service Manual.)

IMPORTANT

Operate a new Merc 1750 Outboard at 1/2-throttle (2500-3500 RPM) for two (2) hours. After 2 hours, the motor may run at any speed, although sustained operation at full throttle should be avoided for an additional eight (8) hours. Mix gasoline and oil during the break-in period at a 25:1 ratio.

PROPELLER SELECTION

In order to operate the Merc 1750 at 2500-3500 RPM for 2 hours during break-in, select the **most** suitable propeller from the propeller chart in the 1976 Outboard Accessory Catalog. After the 2-hour break-in, operate the engine for a short period of time at full throttle to check the propeller selection for correct performance.

CAUTION

AVOID CONTINUOUS FULL THROTTLE OPERATION until "Break-In Procedure" has been completed, or piston scoring may occur.

The above "Break-In Procedure" also is recommended for rebuilt or rep powerheads.