

NUMBER: 84-4

- A. Service Alert - Merc 18/25 Pistons
B. Merc 18XD - 25XD Lower Unit, Bearing Cone Removal Tool (91-44385)

CIRCULATE TO:
SERVICE MANAGER
PARTS MANAGER
MECHANICS
"Place in a Service
Bulletin Binder"

A. SERVICE ALERT - MERC 18/25 PISTONS

Early pistons have the word "UP" embossed on one piston boss and the letter "E" stamped on the piston top. When assembling the piston to the connecting rod the word "UP" must be toward the flywheel which will position the letter "E" toward exhaust side of engine.

Later pistons have a protruding line on one piston boss. (Figure 1) The line must be toward the flywheel when assembling the piston to the connecting rod.

Note: The purpose of this Service Alert is to assist in proper reassembly. The pistons are interchangeable,

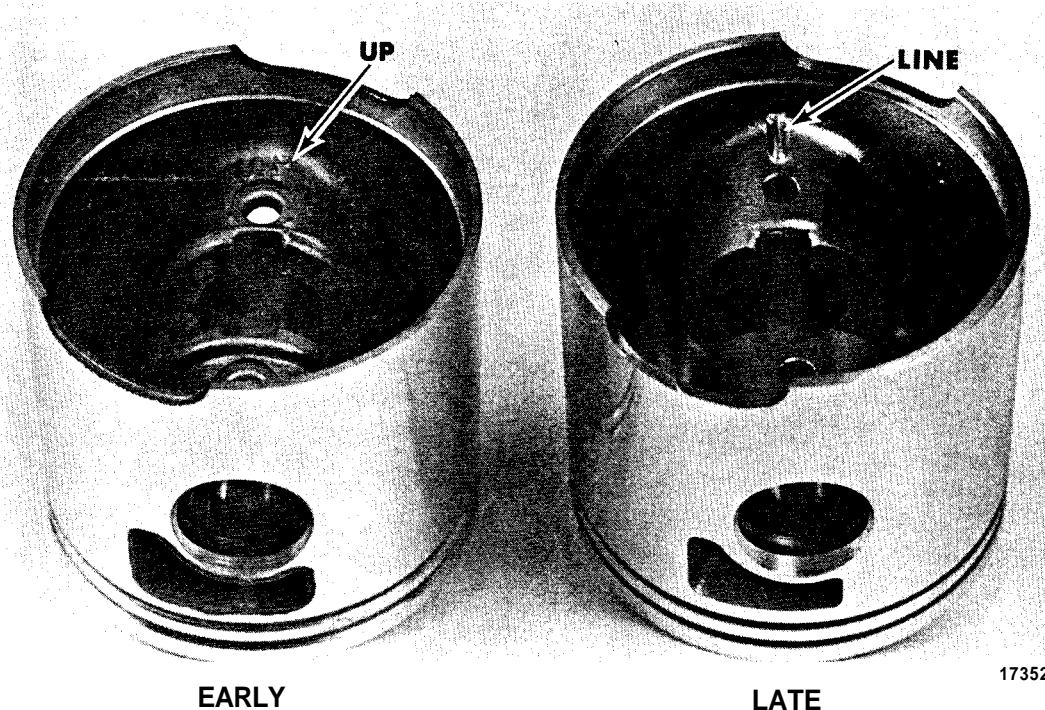


Figure 1.

B. MERC 18XD - 25XD LOWER UNIT, BEARING CONE REMOVAL TOOL - 91-44385

Bearing Cone Removal Tool, 91-44385 is now available to remove the bearing cone located above the pinion gear on SD lower units. (Figure 2)



Figure 2.