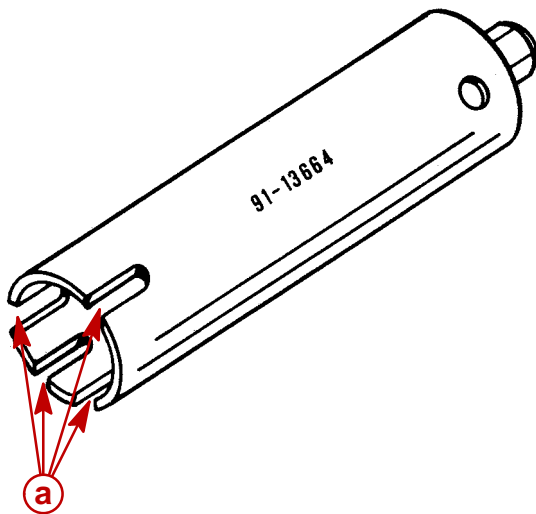


- A. 91-13664 Bearing Carrier Tool – 6, 8, 9.9 & 15 HP Models
- B. Commander 2000 Remote Control Warning Horn Buzzing – 3 Cylinder Model 70-75-80-90 and 4 Cylinder Model 100
- C. Modified Propeller for Trouble-Shooting Mag II/XR 4 Models
- D. E.C.U. Test Readings – Mariner/Mercury 220

A. 91-13664 BEARING CARRIER TOOL 6, 8, 9.9 & 15 HP MODELS

The four (4) slots in the tool must have the widths increased by 1/8" for a total of 7/16". Refer to drawing below.



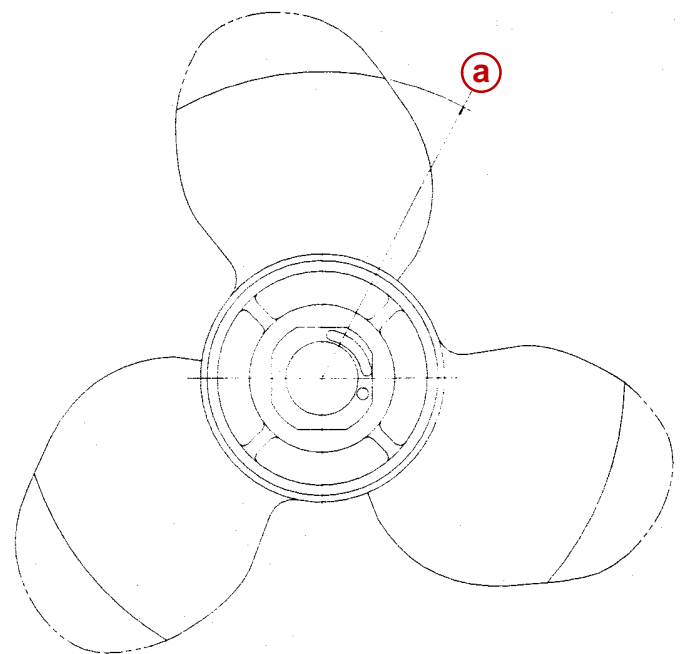
a - 4 Slots Original Width 5/16" Increase Width to 7/16"

B. COMMANDER 2000 REMOTE CONTROL WARNING HORN BUZZING – 3 CYLINDER MODEL 70-75-80-90 AND 4 CYLINDER MODEL 100

There has been an occasional complaint of ignition noise (buzzing) coming from the Commander 2000 Remote Control warning horn on the above outboards. Should this occur, replace the oil warning module with P/N 14857—1. The new oil warning module has internal suppression to eliminate the ignition noise that is causing the horn to buzz.

C. MODIFIED PROPELLER FOR TROUBLE SHOOTING MAG II/XR4 MODELS

It is possible to make a test propeller by modifying a standard aluminum propeller to assist in trouble-shooting Mag II/XR4 models. This modified propeller allows wide-open-throttle operation while the boat is stationary in the water and **secured** to a dock or trailer. Modification consists of reducing the diameter of a 48-77340A40 (14" x 13") propeller to 12 inches. Any prop repair station can make the modification.



Modified Propeller

a - 6 inch (152mm) Radius