

A. 30 PSI Water Pressure Gauge Installation – 1989 V6 Outboards

B. Loctite – Pivot Bracket Screws – All 6, 8, 9.9, 15, 20, 25 HP Models

A. 30 PSI WATER PRESSURE GAUGE INSTALLATION – 1989 V6 OUTBOARDS

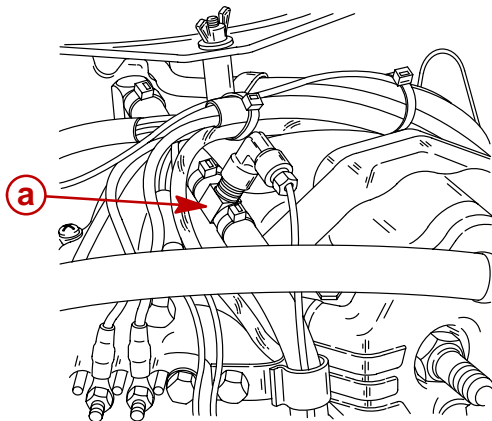
To properly install the water pressure gauge kit supplied with XR4 and Magnum II outboards, serial number 0C164371 to 0C197416 it will be necessary to install a “T” fitting into the water by-pass tube. (Figure 1) This can be accomplished with “T” Fitting Kit P/N 2263651 A1. XR4 and Magnum II outboards, serial number 0C197416 and above will be supplied with the “T” fitting kit.

“T” Fitting Kit P/N 22-63651 A1 can also be used to rework Quicksilver Accessory 30 PSI Water Pressure Gauge Kits P/N 79-15128A1 and 79-41512A1 in Dealer Stock. The 30 PSI Water Pressure Gauge Kits can then be used on other 1989 V6 outboards.

Future 30 PSI Water Pressure Gauge Kits P/N 7915128A3 and 79-41512A2 will have the “T” fitting and related parts supplied in production. The kits will then supersede as follows:

International II Series 79-15128A3
Supersedes 79-15128A1

Commodore Series 79-41512A2
Supersedes 79-41512A1



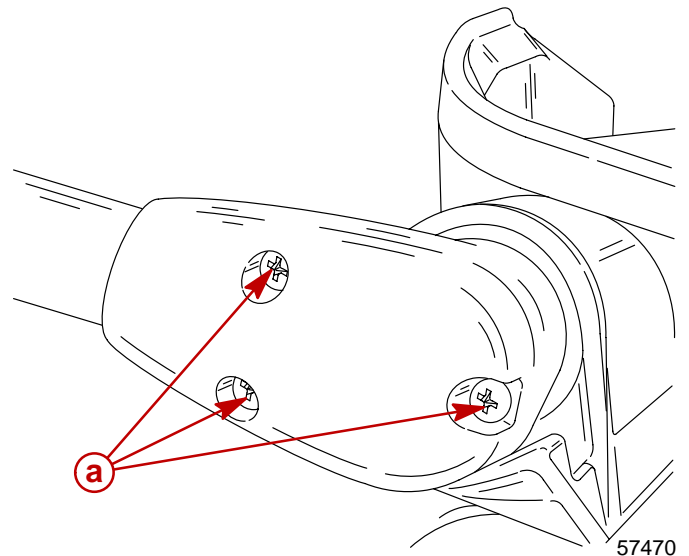
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Figure 1.

a - T-Fitting

B. LOCTITE – PIVOT BRACKET SCREWS – ALL 6, 8, 9.9, 15, 20, 25 HP MODELS

When servicing any 6, 8, 9.9, 15, 20, 25 HP model outboard for any reason, it is recommended that Loctite 222 be applied to the 3 pivot bracket screws. (Figure 2) Remove screws (one at a time), clean threads, apply Loctite 222, reinstall screws and tighten securely. Adding Loctite 222 will prevent the possibility of the screws loosening.



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Figure 2.