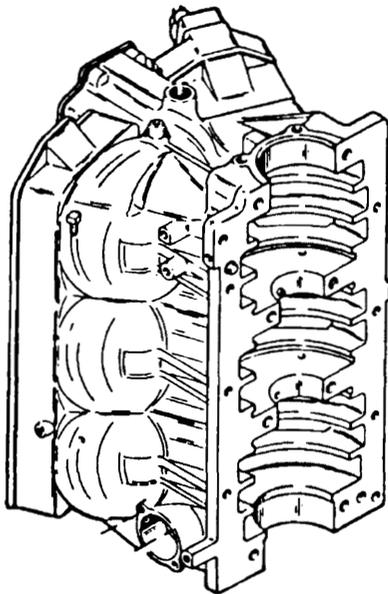


Outboard Chrome Cylinder Bore Replating = 2, 2.4 and 3.4 Litre

Notice

This is a replacement of Outboard Service Bulletin 91-17. Destroy Bulletin 91-17 and insert Bulletin 91-17A. Bulletin 91-17 is reprinted as a Quicksilver Service Bulletin 91-1.



Chrome cylinder bores which are damaged or are scored can be rechromed to the original dimensions. U.S. Chrome Corporation of Wisconsin offers this service. Any question concerning the reparability of a block should be referred to the attention of the service manager at U.S. Chrome.

Telephone

(414) 922-5066

Fax

(414) 922-5059

Mail

U.S. Chrome Corporation of Wisconsin
P.O. Box 1536
Fond du Lac, WI 54936-1536

All 6 cylinders are rechromed to the latest specifications to provide the best future service.

PRICE:

The current dealer price for this service for the 2 and 2.4 litre is \$450 net and for the 3.4 litre is \$575 net, F.O.B., Fond du Lac, Wisconsin, USA. Prices outside the U.S. are subject to customs duties.

TERMS:

C.O.D. or Certified Check.

SHIPPING:

Cylinder blocks sent for rechroming of the cylinder bores are to be shipped prepaid directly to U.S. Chrome Corp.

Shipping

U.S. Chrome Corporation of Wisconsin
650 Oak Park Ave.
Fond du Lac, WI 54935

Before shipping, remove the following parts:

1. All cylinder heads, exhaust covers and water jacket covers.
2. Starter mounting bracket.
3. Poppet valve and O-ring.
4. Cylinder block to drive shaft housing mounting studs.
5. A service fee will be charged for removing the above items if not removed.

NOTE: Studs are secured with Loctite. It may be necessary to heat the base of the stud to remove. When replacing an exchange block, use Loctite Grade A (P/N 92-32609--1) on the threads before installing the studs.

Adequately pack the returned assembly to prevent shipping damage. If an assembly is received in aged condition, it will be returned.