



service bulletin

No. 92-13

Gearcase Oil Slinger Eliminated - 1992 135 thru 200

Mariner and Mercury

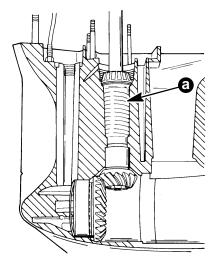
1992 and newer

135 thru 200

S/N 0D154836 and above

Service Replacement Gearcase produced after 2/18/92

The gearcase oil slinger p/n 23–43998 is not installed in the gearcase on the models listed. This change was made in conjunction with enlargement of the oil circulation hole from 1/4 inch (6.3 mm) diameter to 3/8 inch (9.5 mm) diameter. The enlargement of the oil circulation hole was made prior to removing the oil slinger to eliminate any assembly error.



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a - Oil Slinger

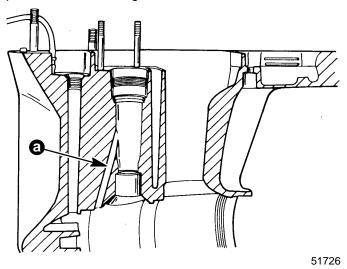
Figure 1. Oil Slinger Location

Gearcases with a 1/4 inch (6.3 mm) oil circulation hole must continue to have the oil slinger installed.

Gearcases with a 3/8 inch (9.5 mm) oil circulation hole may or may not have the oil slinger installed without any adverse affect.

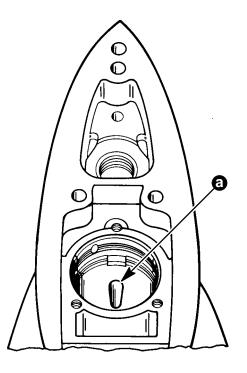
IMPORTANT: Gearcases with the 1/4 inch (6.3 mm) diameter oil circulation hole REQUIRE the oil slinger p/n 23–43998 to provide lubrication to the upper bearing.

The oil circulation hole connects the torpedo area to the upper drive shaft bearing area.



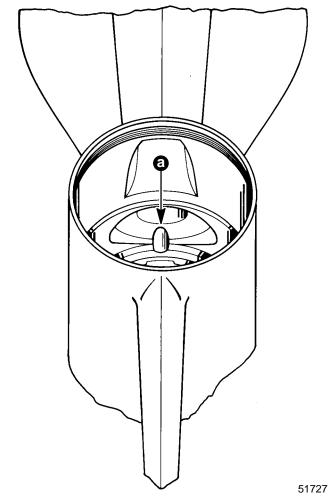
a - Oil Circulation Hole

Figure 2. 135 thru 200 Gearcase



a - Oil circulation Hole

Figure 2. Top View of the Gearcase



a - Oil Circulation Hole

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Figure 3. Rear View of the Gearcase