

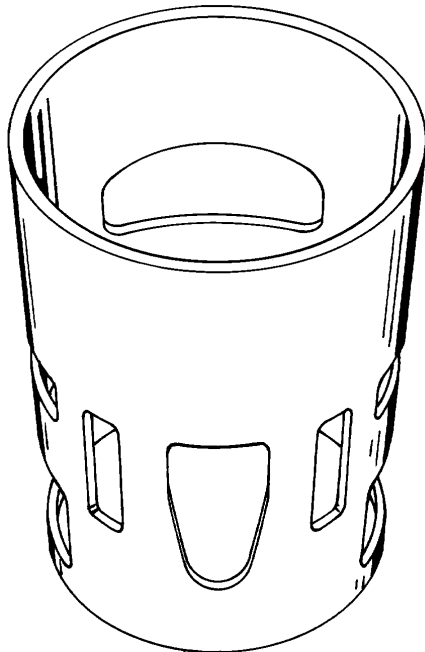
Cast Iron Cylinder Sleeve - 2.4 Litre 200 And 225

P/N 51-99721A-1 CYLINDER SLEEVE

Mariner 200
S/N 5624876 thru 6201969
and
1980 thru 1982
Mercury 200 and 225
S/N 5464486 thru 6203990

P/N 51-99722A-1 CYLINDER SLEEVE

Mariner 200
S/N 6201970 thru 0C291533
and
1983 thru 1990
Mercury 200
S/N 6203991 thru 0C291533



52920

Figure 1. P/N 51-99722A-1 Sleeve

This is a reprint of a previous Mariner and Mercury Service Bulletin 85-7 subject "B". We have added the ending serial numbers to the 51-99722A1 sleeve kit.

These cast iron cylinder sleeves are available for installation only in the 2.4 litre chrome bore blocks listed. Two special piston rings and installation instructions are included with each replacement cylinder sleeve. Use standard pistons.

These special piston rings are available in a set by ordering p/n 39-96170A-2. One set contains two rings.

A cast iron sleeve may be installed in only one damaged cylinder or in any combination of cylinders as required. It is not necessary to install sleeves in all of the cylinder bores. It is important that the standard rings be installed in the chrome bore and the special rings installed in the cast iron bore or engine damage will occur.