



service bulletin

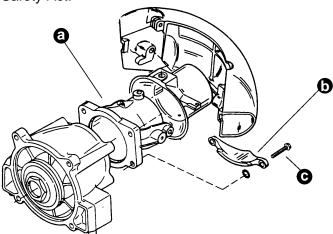
No. 97-16

Official Recall Notification Federal Boat Safety Act Nozzle Assembly – Sport Jet 175

Models Affected

Sport Jet 175 Pump 1997 and 1998 models Serial number 0E151580 thru 0E289626

The nozzle assembly screws for the Sport Jet 175XR² pump unit may, under certain circumstances, lose clamp load. If that happens, sudden loss of steering control could occur. As a result, we are initiating a recall pursuant to the Federal Boat Safety Act.



a - Nozzle b - Anode

c - Screw (4)

Owner Notification

A combination letter/claim will be sent to every registered owner of the Sport Jet 175XR² within the serial number range listed on this bulletin. The letter will advise the owner to return his boat with a Sport Jet 175XR² to the selling dealer or an authorized dealer for the installation of a new sacrificial anode. A copy of the letter/claim is attached to this bulletin.

Dealer Boat Inventory

Boats with the Sport Jet 175XR² within the serial number range must have the sacrificial anode kit installed prior to customer delivery.

Dealer Parts Inventory

Return all anodes with part number 833163C. List quantity and part number on warranty claim and write "Return for credit per Service Bulletin 97-16".

Correction

Installation instructions are included with the anode kit

Parts Required

Order: Qty. 1 of 833163A1 Anode Kit

Repair Identification

- All pumps with the new anode design will be identified by a red ink mark on the anode next to the heads of both screws which secure the anode and nozzle to the stator.
- All pumps with the serial number 0E289627 and higher have the new anodes.

Warranty

Complete a warranty claim listing:

- Pump serial number(s)
- Anode Kit(s)
- One half (.5) hour labor
- Warranty Labor rate code JD15
- Failure code 825-40
- US & Canada

Replaced anodes must be returned with warranty claim.

International

Hold parts for disposition by a Marine Power technical representative.

Dear Sport Jet Owner:

Our records indicate you are the owner of a Sport Jet included in a recall being conducted in accordance with the Federal Boat Safety Act. The nozzle assembly screws for the pump unit may, under certain circumstances, loosen. If that happens, sudden loss of steering control could occur. We are initiating this recall to eliminate the possibility of this happening.

DO NOT OPERATE YOUR BOAT UNTIL THESE REPAIRS ARE DONE

NOTE: If your boat is currently in storage, it is permissible to have the sacrificial anode kit installed later when the boat is taken out of storage. The repairs should be completed as soon as possible before the start of your next boating season.

WHAT YOU SHOULD DO

Contact your authorized Sport Jet dealer, preferably the one who sold your boat to you, and make arrangements to deliver your boat to the dealer to have the necessary repairs performed. The reverse side of this letter is a pre-printed recall claim form covering the service.

WHAT WE WILL DO

The dealer will perform the repairs at no charge to you. We will reimburse the dealer upon receipt of the claim form.

Please make arrangements to have this work done as soon as possible. We apologize for inconveniencing you, but we are taking this action in the interest of your safety and satisfaction.

Sincerely,

Bob Kachelek U.S. Service

Ralph Lawson Canadian Service

	MARINE		WARRANTY CLAIM	LAIM		And the second s	To you want to the state of the
MERCURY A	A BRUNSWICK COMPANY MERCURY MARINER MERCHISER FORCE QUICKSILVER	CKSILVER	DATE RECEIVED	ECEIVED DATE PROMISED	MISED	ENGINE SERIAL NUMBER	ER
CUSTOMER NAME	R NAME		DEALER CODE			PRODUCT (CHECK ONE ONLY)	DATE FAILED
ADDRESS		The state of the s	DEALER NAME			OUTBOARD STERNDRIVE	DATE REPORTED
CITY, STATE, ZIP	TE, ZIP		DEALER ADDRESS			INBOARD	DATE REPAIRED
MODEL / S	MODEL / SERIAL NUMBER		CITY, STATE, ZIP			INFLATABLES U JET	HOURS USED
DATE OF SALE	SALE		ORDER NUMBER	LABOR RATE		QUICKSILVER P&A (ATTACH RECEIPT)	1 RECEIPT)
DESCRIPTION OF FAILURE	OF FAILURE Sport Jet Anode	. Anode Replacement	per Service	Bulletin 97-16			
FAILURE CODE	FAILURE CODE DESCRIPTI		· · L	PRE-AUTHÖRIZATION NUMBER ENTER DATE		II.	
828-4(Anode Fix	E	CEIVED WITHIN 30 DAYS OF KEPAIK DATE TO BE CONSIDERED FOR APPROVAL.				
		REPAIR PARTS IDE	S IDENTIFICATION		<u>→</u>	LABOR PERFORMED PER FLAT RA	RATE MANUAL
φTY	PART NUMBER	PART DESCRIPTION		LIST PRICE TOTAL	CODE	DESCRIPTION HOURS	DOLLARS
-	833163A1	Anode Kit			NJC	No Job Code 0.5	
						TOTALLABOR	
						TOTAL PARTS	
						SUBITOTAL	
						XAT	
	The state of the s					SUBLET LABOR (RECEIPT ATTACHED)	
						(ATTACH RECEIPT	
		The state of the s				GRAND TOTAL	
	TO STATE OF THE ST					FOR FACTORY USE	ONLY
	- Parameter Control				I		
I HEREBY A	I HEREBY AUTHORIZE THE ABOVE REPAIR WORK TO BE DONE AND GRANT YOU AND/OR YOUR EMPLOYEES PERMISSION TO OPERATE	ORK TO BE DONE AND RMISSION TO OPERATE					
THE UNIT	THE UNIT AS NECESSARY FOR TESTING AND/OR INSPECTION.	AND/OR INSPECTION.	CUSTOMER AUTHORIZATION	HORIZATION			

O1A1D101 - 04/12/93