

Service Bulletin

Bulletin No. 2009-15

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Service Adhesive and Sealant Supersessions

Products Affected

Previous Part		New Part
92-858005K01 Three Bond Crankcase Sealant	Supersedes to	92-858005K02 Three Bond 1217F Crankcase Sealant
92-858006K01 Three Bond Adapter Plate Adhesive	Supersedes to	92-858006K02 Loctite 5512 Adapter Plate Adhesive

Product Usage

Part Number	Description	Usage	
92-858005K02	Three Bond 1217F	MerCruiser (Non EC Engines) Neoprene gasket ends Joints of rear seat retainer and front cover Rear main bearing cap mating surfaces Mercury FourStroke Outboards Sealing cylinder block cover to cylinder block	
92-858006K02	Loctite 5512 Adhesive	Mercury Verado L6 Outboards • Secures mount cradle seal between mount cradle and adapter plate	



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Three Bond 1217F (92-858005K02)

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Loctite 5512 (92-858006K02)