

Service Bulletin

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Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

Operating in Oil-Contaminated Waters

Models Affected

All Mercury Marine engines operating in oil-contaminated waters

Situation

Marine propulsion products operating in oil-contaminated waters face a number of variables that are difficult to predict. Operating conditions could range from a light oil slick on the water surface in offshore use to a crude oil layer several inches thick mixed with oil dispersants and water in near shore areas. The water may be any combination of saltwater, brackish, or freshwater. Although the potential chemistry is largely undefined, there are a number of considerations when operating outboard, sterndrive, and inboard products in such conditions.

Cooling System

- Small cooling passages may be blocked by oil sludge.
- Thermostats and poppet valves may be plugged by oil sludge.
- Potential plugging of water strainers and outboard tell-tale ports.
- Water pump efficiencies can be reduced by the fluid mix.
- Coated cooling systems can become inefficient resulting in higher engine block temperatures.
- Because Guardian sensors monitor the cooling water temperature rather than the engine block temperature, Guardian may not effectively protect the engine block from high temperatures.

Degradation of Rubber-Based Components

- · Water pump impellers may absorb oil and swell.
- Debonding of rubber from solid backing materials including propellers.
- Hoses, engine mounts, and other rubber-based components may suffer from swelling, loss of rigidity, decrease in strength, and possible failure.
- Bellows used on sterndrive products (U-joint, exhaust, and shift shaft) are of special concern due to their function of sealing the boat transom.

Correction

If possible, avoid operating marine propulsion products in oil-contaminated waters for extended periods of time. If a vessel is used in oil-contaminated waters monitor engine operating temperatures. After use, the cooling system should be immediately flushed with hot water, not to exceed 65 °C (150 °F) for 10–15 minutes with the propeller removed.

- Outboard and SportJet products: Connect the hose to a flushing attachment mounted to the outboard gearcase or the SportJet flush fitting and run the engine up to 2000 RPM to open the poppet. The outboard should be run in the normal vertical operating position.
- Inboard and sterndrive products: Always refer to the appropriate service manual or owner's manual for correct procedures
 when flushing inboard and sterndrive cooling systems. Observe the engine operating temperature and do not allow the engine
 to overheat when flushing.

Extended exposure to oil contaminants may not have an immediate effect on engine components, but exposed units should be scheduled for frequent inspection of all rubber-based components. Those components should be replaced at any sign of degradation.

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Exterior surfaces should be cleaned, as needed, to control buildup of contaminants, to control corrosion, and to keep water inlets unobstructed. A power washer set to an appropriate pressure and spray pattern may be used on painted surfaces and anodes. Anodes may also be removed and grit blasted, if necessary. However, a power washer could damage MerCathode components and soft surfaces such as bellows, hoses, and seals and must not be used to clean them. Instead, use a water hose at typical pressures.

Consider environmental impact when flushing the cooling system, choosing cleaning chemicals, and power washing exterior surfaces. Disposal of parts, cleaning materials, petroleum products, and chemicals must comply with local regulations and guidelines.

Warranty

Damage caused to Mercury Marine propulsion products by exposure to or operation in oil-contaminated waters is not covered by warranty.

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