

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

25/30/40/50/60 FourStroke Upper Motor Mount Bolt Torque Specification

Models Affected

Models Covered	Part Number
25 BigFoot FourStroke	854785R2
30/40 FourStroke EFI	883064R02
40 FourStroke 3 Cyl	899974
50/60, 40/50/60 BigFoot, 40 Jet EFI FourStroke 4 Cyl.	866917

Scope

Worldwide

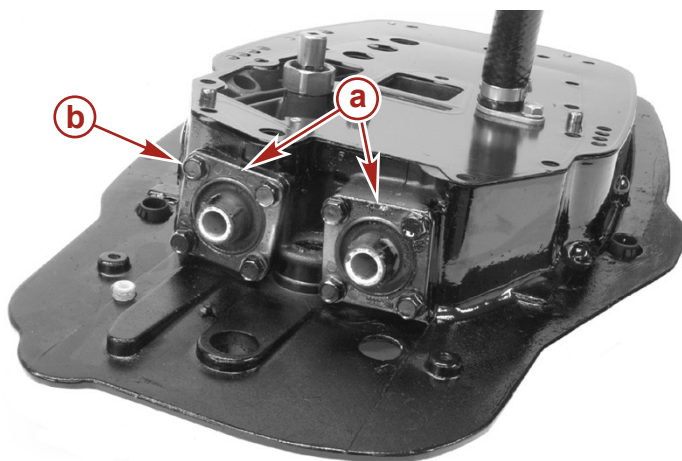
Situation

Mercury Marine has updated the torque specification for the upper motor mount bolts. The new values need to be reflected in the above service manuals. Use these revised specifications when torquing the upper motor mount bolts on the above mentioned models.

Locate the appropriate page in your service manuals and insert a copy of these revised torque specifications. These specifications will be revised in the next release of the service manuals.

NOTE: If service procedures require removal of the upper motor mount bolts, replace the bolts prior to reassembly. Failure to replace the bolts may result in a reduced clamp load between the upper motor mount and the adaptor plate.

Correction



- a - Upper mount (2)
- b - Bolt (M6 x 20) (4 per upper mount)

31593

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Description	Nm	lb-in.	lb-ft
Upper mount bolts (M6 x 20)	12	106	-

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