



CIRCULATE TO:	SERVICE MGR.	PARTS MGR.	MECHANICS	Place in Your "Service Bulletins" Binder
---------------	--------------	------------	-----------	--

INCORRECT LOCATION of SHIFT CABLE ANCHOR STUDS on MCM 888 and 233

(Attach Bulletin Reference Sticker to P. 2B-8 of Your Service Manual.)

On some MCM 888 and 233 transom plate assemblies, shift cable anchor studs "A" and "B", shown in Figure 1, were installed in the wrong location on the shift bracket assembly, with the result that stud "A" is too short. It will not extend thru the elastic stop nut (shown) when shift cable brass barrel "C" is installed. At least four (4) threads of stud must be exposed through nut. Studs "A" and "B" MUST BE reversed, or stud "A" only must be replaced, to ensure correct stud extension thru the elastic stop nut.

A stud remover or vise grip pliers and heat will be required to remove studs, as studs are secured in place with Loctite.

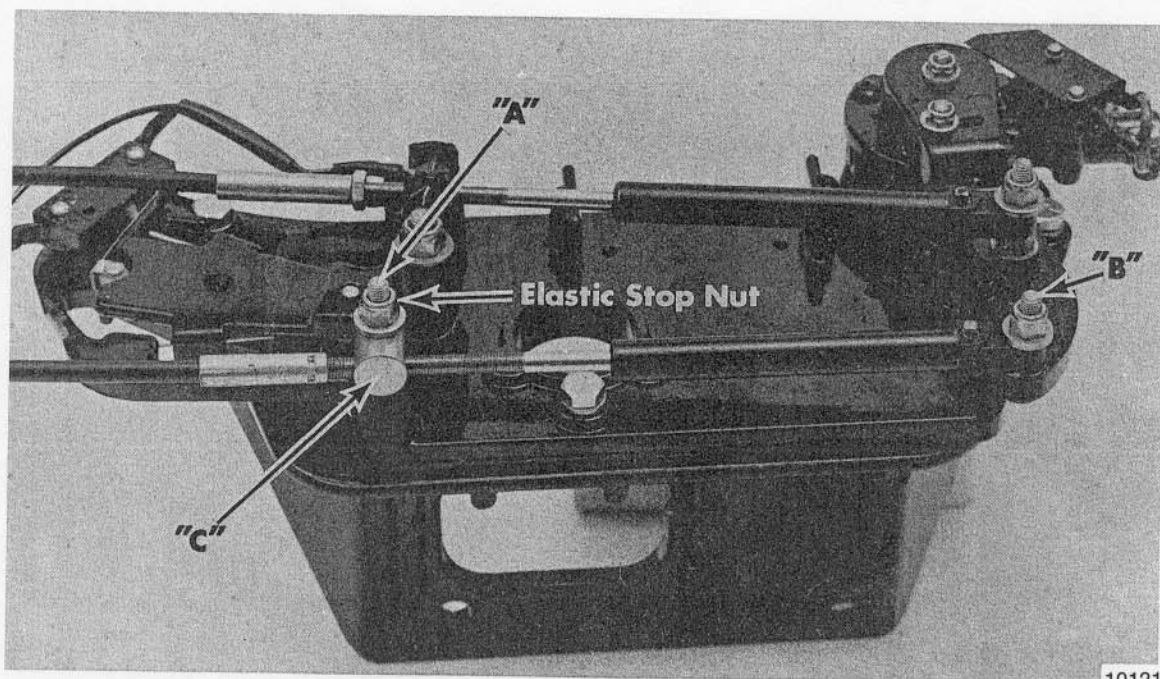


Figure 1. Shift Bracket Assembly (Removed from Engine for Clarity)

Some transom plate assemblies were found and corrected by the boat builder prior to shipment. Transom plates in question can be identified by white paint date codes in two (2) locations, 1) at the top and 2) on the starboard side engine mounting boss on inner transom plate. The dates are 8-4-76 thru 8-13-76.

If studs are damaged during removal, or if replacement studs are desired, order part numbers listed below. Submit warranty claim for parts and 0.2 hours labor for each unit corrected. Serial numbers of drive units and date code of the transom plate must be listed on the claim.

Stud "A": Part No. 16-47360

Stud "B": Part No. 16-63081