

NUMBER: 85-25

Supersedes Bulletins
82-8, 83-31 and 83-33.
Remove and Discard.

CIRCULATE TO:
SERVICE MANAGER
PARTS MANAGER
MECHANICS
"Place in a Service
Bulletin Binder"

WARNER GEAR-VELVET DRIVE TRANSMISSION PARTS, SERVICE and WARRANTY (U.S.A. and CANADA ONLY)

Mercury Marine Regional Distribution Centers maintain a quantity of Velvet Drive transmissions in their inventory for warranty replacement. Should a dealer have a warranty failure which he cannot service expeditiously, he may obtain service in one of two ways:

- 1) Order a complete transmission replacement from the Regional Service/Distribution Center or,
- 2) Obtain warranty repairs through the local Warner Gear distributor or dealer in his area. DO NOT disassemble transmission before taking it to distributor or dealer. See list on reverse side.

To obtain a warranty replacement transmission, contact the Regional Service Center personnel for authorization to receive a replacement transmission. By contacting the Regional Service Center, they can ship a replacement transmission open account to a C.O.D. dealer. It also assures the dealer that proper credit will be issued on the return of the defective transmission.

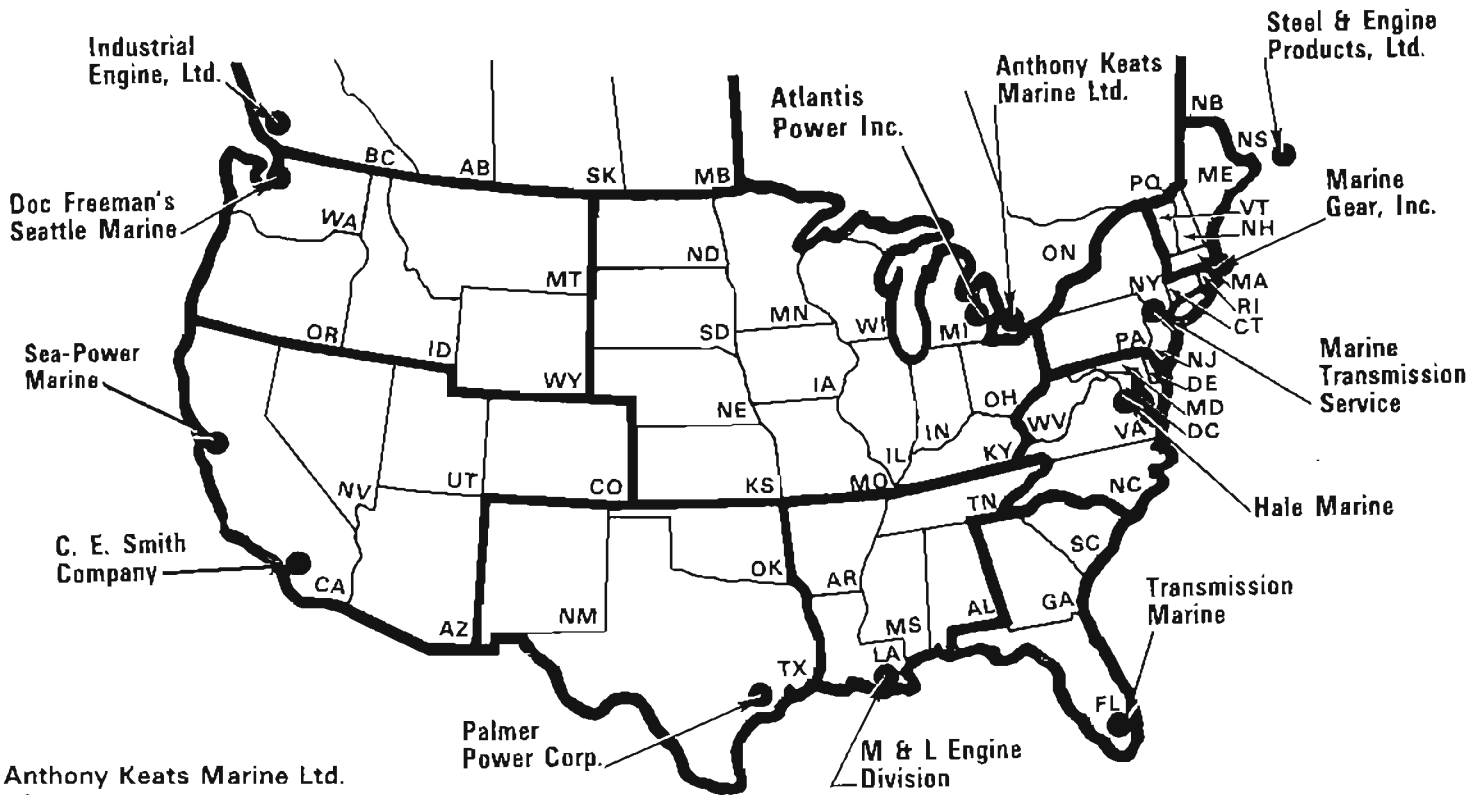
Regional Service/Distribution Centers will carry an inventory of transmission of the most popular sizes and gear ratios shown below.

<p>10-17 (71) Series 1:1 1.5:1 1:1 Stern Drive</p>		<p>10-18 (72) Series 1.5:1 2:1 2.5:1</p>
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In addition to the preceding, Warner Gear has a marine distribution program to provide service for its marine customers. MerCruiser dealers, who may have interest in becoming Warner Gear dealers for transmission sales, service and direct processing of warranty, should contact the Warner distributor in their area (listed, over) for more details on obtaining parts and/or service.

Warner Gear distributors and their dealers may perform warranty repairs for Velvet Drive transmissions installed on MerCruiser engines and submit claims directly to Warner Gear. The MerCruiser dealer must deliver the transmission to the distributor/dealer, or ship it freight prepaid. It will be repaired at no charge if the failure is caused by Warner Gear defects. You may pick it up or have it returned freight collect. Submit a warranty claim to Mercury Marine for your labor to remove and replace the transmission, plus shipping charges. Normal rebuilding and repair service is available through Warner's Distributor/Dealer organization. Contact your area Warner Gear Distributor or your Mercury Marine Regional Service Center for warranty/service referral.

VELVET DRIVE® DISTRIBUTORS



Anthony Keats Marine Ltd.
78 Talbot Street
Wheatley, Ontario, Canada NOP 2P0
Phone: 519/825-4631
Ontario; Quebec

Atlantis Power Inc.
34600 Klein
Fraser, MI 48026
Phone: 313/294-0140
Wisconsin; Illinois; Michigan;
Indiana; Ohio; Minnesota;
North Dakota; South Dakota;
Nebraska; Kansas; Iowa; Missouri;
Kentucky

Doc Freeman's, Inc.
999 North Northlake Way
Seattle, WA 98103
Phone: 206/633-1500
Washington; Oregon; Idaho; Montana;
Wyoming; Alaska

Hale Marine
6080 Historyland Highway
Warsaw, VA 22572
Phone: 804/333-3677
Maryland; Virginia; West Virginia;
District of Columbia; Delaware;
North Carolina

Industrial Engine, Ltd.
8975 Oak Street
Vancouver B.C. Canada V6P 4B8
Phone: 604/266-4126
Western Canada (British Columbia,
Alberta, Saskatchewan, Manitoba,
Yukon, and Northwest Territory)

M & L Engine Division
M & L Industries, Inc.
1210 St. Charles Street
Houma, LA 70360
Phone: 504/876-2280
Arkansas; Louisiana; Mississippi;
Alabama; Tennessee

Marine Gear Supply, Inc.
P. O. Box 796
RTE 1
Rowley, MA 01969
Phone: 617/948-7901
Maine; New Hampshire; Vermont;
Massachusetts

Marine Transmission Service
2780 Hamilton Blvd.
South Plainfield NJ 07080
Phone: 201/668-0300
New York; Pennsylvania; Connecticut;
New Jersey; Rhode Island

Palmer Power Corporation
6451 Rupley Circle,
Houston, TX 77087
Phone: 713/644-6410
Texas; Oklahoma; New Mexico

Sea-Power Marine
333 Kennedy Street
Oakland CA 94606
Phone: 415/533-9290
California; Arizona; Utah; Nevada;
Colorado; Hawaii

C. E. Smith Company
16872 Milliken Ave.
Irvine, CA 92713
Phone: 714/863-1924
California; Arizona; Utah; Nevada;
Colorado; Hawaii

Steel & Engine Products, Ltd.
P.O. Box 1120
Liverpool, Nova Scotia BOT 1K0
Canada
Phone: 902/354-3483
Eastern Canada; New Brunswick;
Nova Scotia; Newfoundland;
Prince Edward Island

Transmission Marine, Inc.
440 N.W. First Ave.,
Fort Lauderdale, FL 33301
Phone: 305/467-1508
Florida; Georgia; South Carolina