



service bulletin

TO: SERVICE MANAGER MECHANICS
PARTS MANAGER

No. 91-18

U.S.A. and Canada Only

A. MERCUISER INSTRUCTIONAL VIDEO TAPES

A MerCruiser video tape series has been developed for use by O.E.M. Boatbuilders and Dealers to aid in properly installing and preparing MerCruiser stern drive power packages. These tapes do not contain troubleshooting, assembly, disassembly, or repair procedures. These video tapes will be available in specific model group sets. Each set will contain a tape for "Power Package Installation" and one for "Predelivery Preparation". We hope that this material will be helpful to those who conduct training within your company.

Power Package Installation

Contains information for complete power package installation, from cutting the transom opening to installing the stern drive unit. (Length: Approx. 60 min.)

Predelivery Preparation

Contains information needed for complete preparation of a MerCruiser stern drive package prior to delivery, from installing the drive unit to final checks and adjustments. (Length: Approx. 30 min.)

Following is a list of video tape sets that will be available.

PART NO.	MODELS	U.S.	CANADA
91-805141A1	ALPHA FOUR CYLINDER-TWO TAPE	\$30.00	\$40.00
91-805143A1	SET V6/V8 ALPHA-TWO TAPE SET	\$30.00	\$40.00
91-805145A1	V8 BRAVO-TWO TAPE SET	\$30.00	\$40.00
91-805147A1	DIESEL BRAVO-TWO TAPE SET	\$30.00	\$40.00
91-805149A1	ALL GASOLINE ENGINES-SIX TAPE SET	\$75.00	\$95.00

(Prices Subject to Change without Notice)