

service bulletin

TO: SERVICE MANAGER
MECHANICS
PARTS MANAGER

No. 93-26

OFFICIAL NOTIFICATION UNDER THE U.S. FEDERAL BOAT SAFETY ACT

A. REQUIRED EFI VST FUEL FILTER REPLACEMENT

Models Affected

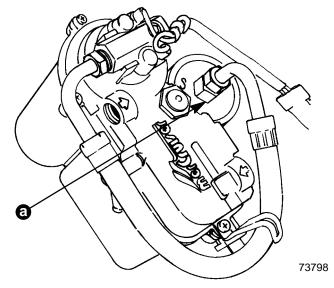
MCM 454/502 EFI Stern Drive Engines

Serial Numbers: MCM 454 EFI 0F067036 to 0F130438

MCM 502 EFI 0D830000 to 0F128962

Situation

Under certain conditions, a small crack may develop in the top of the VST Fuel Filter, P/N 35-805926T. The crack occurs next to the weld that holds the nut on the filter top. This crack will allow fuel to leak out of the filter creating the potential for fire or explosion if a spark is present. Serious personal injury or death may result if an explosion occurs. Mercury Marine has developed this recall program to eliminate any risk or concern.



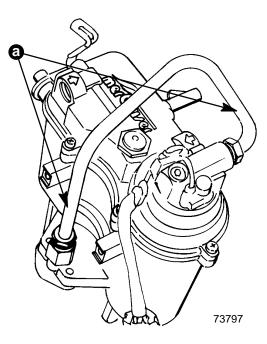
a - Location Of Crack In VST Filter

Correction

Order a new Fuel Line Kit to replace the VST Fuel Filter. Follow instructions packaged with kit for installation.

Parts Required

(1) 32-806740A1 Fuel Line Kit



a - Fuel Line Kit Installed

Warranty

Fill out warranty claim (USA Only: or use claim on backside of customer letter) and send to your normal warranty processing center. More than one engine can be put on a warranty claim if you list the part number, engine model, serial number, labor code and hours for each engine on separate lines on warranty claim.

Warranty Code: MJ16

Labor: 0.5 hours



Dear MerCruiser Customer:

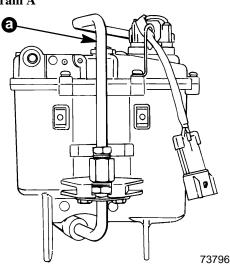
Our records indicate that you are the owner of a boat powered by a MerCruiser engine package. Your engine has been identified as one that has been built with a defective fuel filter and is being recalled under the Federal Boat Safety Act.

We have discovered that under certain conditions a small crack may develop in the top of the Vapor Separator Tank Fuel Filter, P/N 35-805926T. The crack occurs next to the weld that holds the nut on the filter top. This crack will allow fuel to leak out of the filter creating the potential for fire or explosion if a spark is present. SERIOUS PERSONAL INJURY OR DEATH MAY RESULT IF AN EXPLO-SION OCCURS. Mercury Marine has developed this recall program to eliminate any risk or concern.

Please check with the dealer from whom you purchased the boat. The dealer may have already removed the fuel filter per Service Bulletin 93-26 (see diagram A without filter). If the filter has not already been removed (see diagram B with filter), DO NOT USE YOUR BOAT. CALL YOUR MERCRUISER DEALER AND DELIVER YOUR BOAT AND THIS LETTER TO THE DEALER AND HAVE THE REPAIR DONE BEFORE YOU USE YOUR BOAT AGAIN. The fuel filter will be removed and replaced with a fuel line kit without any charge to you. Mercury Marine apologizes for this inconvenience. We take this action in the interest of safety and your continued satisfaction with our product.

If you have sold your boat, please return this letter with the name and address of the new owner and we will contact them about this important matter.

Sincerely, Larry Engelbert National Service Manager-MerCruiser **Diagram** A



Fuel Line Kit Installed No Repair Necessary



b - Fuel Filter

Diagram B 0 Ь 73799

> **Unit Needs Update Per** Service Bulletin 93-26

| | | | WARRANTY CLAIM | CLAIM | | (| | |
|----------------------|---|---|--|--------------------------|------------------|--------------|---|---------------|
| MERCURY | A BRUNSWICK COMPANY A BRUNSWICK COMPANY MERCURY MARINER MERCRUISER FORCE QUICKSILVER | JICKSILVER | W | DATE RECEIVED | DATE PROMISED | MISED | ENGINE SERIAL NUMBER | BER |
| CUSTOM | CUSTOMER NAME | | DEALER CODE | | | | PRODUCT (CHECK ONE ONLY) | DATE FAILED |
| ADDRESS | S | | DEALER NAME | | | | OUTBOARD | DATE REPORTED |
| CITY, STATE, ZIP | ATE, ZIP | | DEALER ADDRESS | | | | INBOARD | DATE REPAIRED |
| MODEL / | MODEL / SERIAL NUMBER | | CITY, STATE, ZIP | | | | | HOURS USED |
| | | | | | | | GENERATOR | |
| DATE OF SALE | SALE | | ORDER NUMBER | LABC | LABOR RATE | | QUICKSILVER P&A (ATTACH RECEIPT) OTHER - SPECIFY | CH RECEIPT) |
| DESCRIPTIO REPL | DESCRIPTION OF FAILURE REPLACE PER SERVICE | BULLETIN 1993-026 | | _ | | | BOAT TYPE | |
| | | | | | | | | |
| | | | | | | | H.I.N. | |
| FAILURE CODE | DDE FAILURE CODE DESCRIPTION | NOTE WARRAN CEIVED WITHIN DATE TO BE CO | NOTE WARRANTY CLAIM MUST BE RE- CEIVED WITHIN 30 DAYS OF REPAIR DATE TO BE CONSIDERED FOR APPROVAL | PRE-AUTHORIZATION NUMBER | JMBER ENTER DATE | Π | | |
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| QTΥ | PART NUMBER | PART DESCRIPTION | IPTION | LIST PRICE | TOTAL | CODE | DESCRIPTION HOURS | S DOLLARS |
| - | 806740A 1 | Fuel Line Kit | | | | MJ16 | Inline Fuel Filter .5 | |
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| | | | | | | | TOTAL PARTS | |
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| | | | | | | 1 | ATTACH RECEIPT (ATTACH RECEIPT IF OVER \$10.00) | |
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| I HEREBY Ghant Yo | I HEREBY AUTHORIZE THE ABOVE REPAIR WORK TO BE DONE AND GLANT YOU AND/OR YOU'R EMPLOYEES PERMISSION TO OPERATE | WORK TO BE DONE AND PERMISSION TO OPERATE | | | | | | |
| THE UNIT | THE UNIT AS NECESSARY FOR TESTING AND/OR | VG AND/OR INSPECTION. | CUSTOME | CUSTOMER AUTHORIZATION | 1 | | | |