

TO: SERVICE MANAGER TECHNICIANS
PARTS MANAGER

No. 94-3

- A. CYLINDER HEAD BOLT CHANGE**
- B. CYLINDER HEAD TORQUE SEQUENCE CHANGE**
- C. THRU-HULL WATER PICK UP ELIMINATED ON MCM D4.2L**

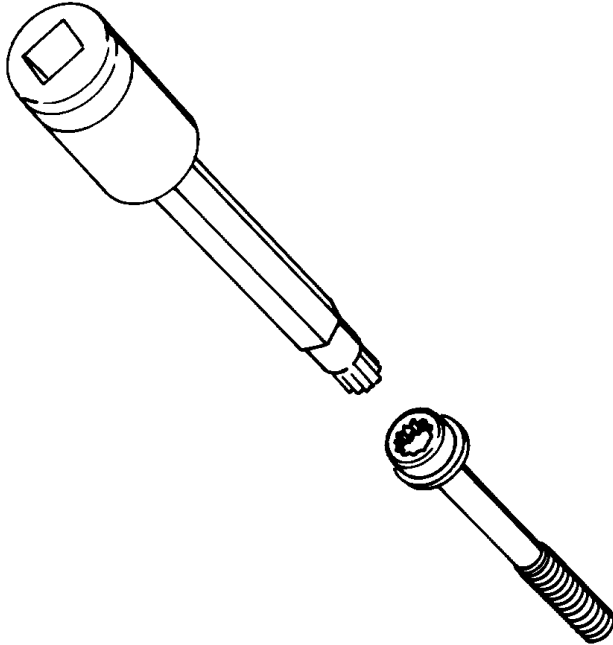
Models

MCM D4.2L, D3.6L, D3.0L, and MIE D4.2L, D3.6L, 3.0L Diesels

A. CYLINDER HEAD BOLT CHANGE

All head bolts have been replaced with new bolts that use a “triple square” head configuration.

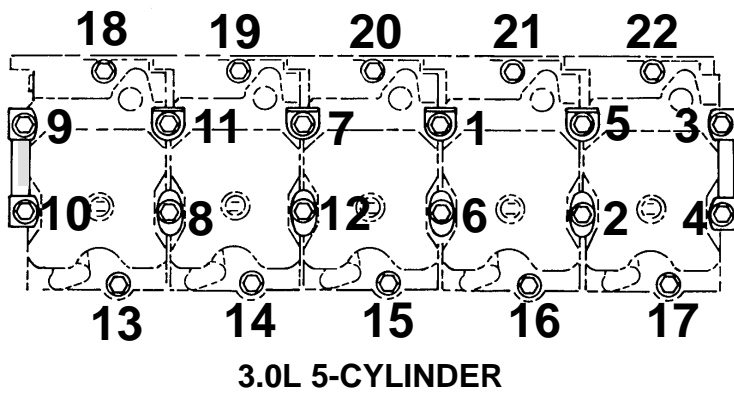
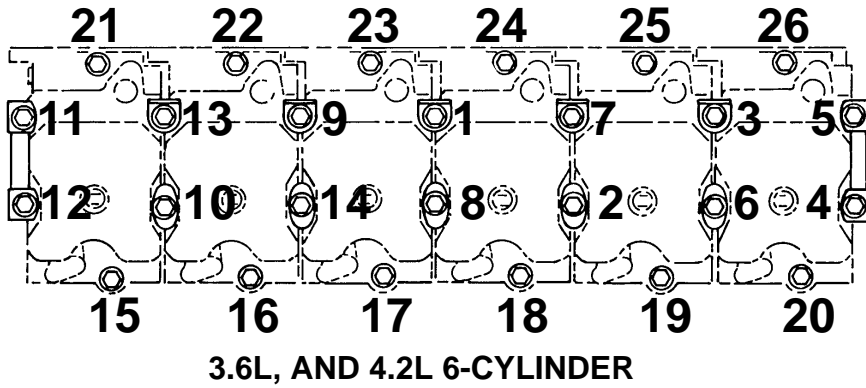
There are two head sizes 12mm, and 14mm. These bolts require special triple square drivers. The tool fits into the head of the bolt similar to a hex head driver. The part number for the new Cylinder Head Bolt Service Tool Kit is 806563A 1.



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B. CYLINDER HEAD BOLT TORQUE SEQUENCE CHANGE

The new cylinder head bolt torque is as follows.



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C. THRU-HULL WATER PICK UP ELIMINATED ON MCM D4.2L

Because of the efficiency of the new cooling system, the thru-hull pick up is no longer required. Sea water intake is now picked up through the stern drive unit.