

# service bulletin

TO: SERVICE MANAGER 
TECHNICIANS
PARTS MANAGER

No. 94-14

# A. WIRING MODIFICATION

### Models

MCM / MIE D3.0L Serial Number 0D725223 - 0D725288 MCM / MIE D3.6L Serial Number 0D850333 - 0D850454 MCM / MIE D4.2L Serial Number 0D555036 - 0D319255

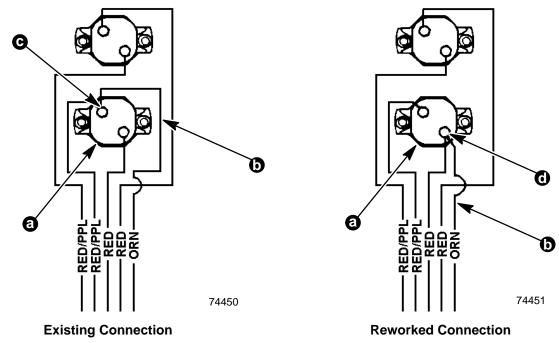
### Problem

The above model engines in the serial groups indicated are equipped with Mando alternators. These models have the alternator output lead wired through the 60 amp circuit breaker. The output of some of the alternators may cause the circuit breaker to trip causing premature failure of the voltage regulator or other electrical components.

### Correction

Go to 60 amp circuit breaker with the ORANGE alternator output lead attached to it. Move the ORANGE wire from the connection with the RED/PURPLE wire, to the connection with the RED wire. See diagram below.

## D3.0L/150, D3.6L/180 and D4.2/220



- a 60 Amp Circuit Breaker in Electrical Box
- b ORANGE Wire From Alternator
- c Connection Terminal For ORANGE Wire Existing
- d Connection Terminal For ORANGE Wire After Modification

NOTE: Coat all connections with Quicksilver Liquid Neoprene after Modification.