



Service Bulletin

Bulletin No. 2009-73R1
CMD 2009-13R1

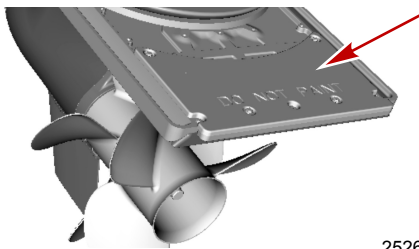
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Service Replacement for One-Piece Anodes on Zeus Trim Tabs Models Affected

Models Covered	Serial Number
All Zeus pod drives	0M957858 to 0M963370

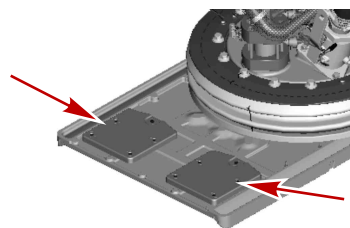
Situation

The sacrificial anode located on the trim tab of the Zeus drive was changed from a large one-piece anode to a more service-friendly two-piece anode.



25261

One-piece anode



41251

Two-piece anode

Correction

The new two-piece anode replaces the one-piece anode. The installation of the two-piece anode requires a drilling fixture to locate the new anodes properly on the trim tab.

NOTE: The drill fixture is a special tool. The purchase of the tool is the responsibility of the servicing dealer.

Parts Required

The drill fixture tool includes a special drill bit needed to drill the trim tab.

Qty.	Description	Part Number
1	Drill fixture tool and special 23/64 inch drill bit (tool is reusable—only one required)	91-879150A72

The special drill bit can be ordered separately if additional are required.

Qty.	Description	Part Number
1	Drill bit, 23/64 inch	91-879150155

NOTE: The trim tab is naval bronze—a hard metal. Use a slow-turning drill and lubricate the drill bit with industrial cutting fluid during the drilling process.

If the anodes are eroded or damaged, refer to **Warranty**, you may need to order additional parts:

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Service Replacement for One-Piece Anodes on Zeus Trim Tabs

Qty.	Description	Part Number
1	Anode kit (one kit required per drive)	879150A65

Warranty

Replacement of anodes, a normal maintenance procedure, is the responsibility of the boat owner and is not covered by warranty. However, for the one time event of replacement of an original one piece trim tab anode with a two piece anode set, CMD will pay 2.5 hrs. labor per pod to perform the conversion. The boat owner will be responsible for 0.5 hour labor per pod (normal time to replace an anode) and the cost of the anode kit.

Submit a warranty claim through your normal warranty-processing channel, listing:

- MerCruiser serial number
- Labor code and flat rate

Labor Code	Flat Rate
SB25	2.5

Old Part or Parts:

1. **USA and Canada:** Scrap
2. **Outside the USA and Canada:** Follow instructions issued by your Marine Power International office or by your distributor.

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