

Service Bulletin

Bulletin No. 2009-05

Circulate to:	Sales Manager	Accounting	Service Manager	Technician	Parts Manager

Finding the Latest Service Information Electronically Situation

Mercury MerCruiser is changing the timing of electronic delivery of service manuals to dealers in the United States, Canada, Latin America, and the Caribbean.

Instead of completing an entire service manual before releasing the information, we now release subsections (1A, 1B, 3A, etc.) on MercNET as we complete them. This "preliminary electronic release" of new or revised subsections enables us to provide information more quickly. Upon completion of the entire manual, we will release the information in its final form.

NOTE: A subsection is a file containing specific information on a particular engine, drive system, or process. Subsections are titled with a section number and a subsection letter (1A, 1B, 2A, and so on).

Identifying Updated Information

Our method for delivering electronic documentation has not changed. MercNET still displays PDFs of documents, but the PDFs contain several features to indicate content that has changed from the printed manual.

IMPORTANT: If you see any of these indicators for a given subsection, you are viewing updated service information. This information supersedes any hardcopy document of the same section. If you do not see these indicators on a document or subsection, you are still viewing the most current information published by Mercury Marine.

If a subsection is updated electronically, you will notice the following:

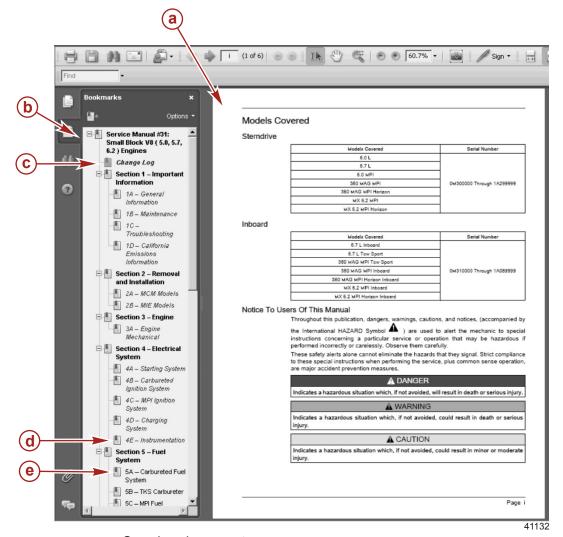
- In the main document, the bookmarks for updated subsections appear italicized and shaded light blue. Non-revised subsections remain in normal, black font.
- In the main document, a bookmark titled "Change Log" opens a list of changes to the current manual, with the most recent change at the top.
- Within an updated subsection, the bottom of each page displays the words Preliminary Electronic Release in red.
- The part number and publication date for the subsection differ from those of the previously released document. New information requires a new part number. When we publish the entire document in its final release, all part numbers and dates will be updated.

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Examples

OPENING DOCUMENT BOOKMARKS



- a Opening document
- **b** Bookmarks pane
- c Bookmark for the Change Log
- **d** Bookmark to the latest, electronically updated content (italicized bookmark)
- e Bookmark for the latest content (same as the printed version)

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CHANGE LOG

The change log is a file that describes what has changed in a document since initially published to MercNET. You will find a bookmark to this file in the opening document.



Service Literature Change Log

90-864260T00 Service Manual #31 (Small Block Engines)

Date	Sub- section	Page #	Description of Change
4/13/2009	3 A		Updated to reflect product changes up to, but not including Axius and EC models
11/19/2008	1A		Updated to reflect all product changes up to the release of Axius and Emissions Control.
11/19/2008	1B		Updated to reflect all product changes up to the release of Axius and Emissions Control.
11/19/2008	1C		Updated to reflect all product changes up to the release of Axius and Emissions Control.
11/19/2008	1D		Updated to reflect all product changes up to the release of Axius and Emissions Control.
11/19/2008	2A		Updated to reflect all product changes up to the release of Axius and Emissions Control.
11/19/2008	2B		Updated to reflect all product changes up to the release of Axius and Emissions Control.
11/19/2008	6D		Formerly Section 10, these water flow diagrams were updated and moved to Subsection 6.

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PRELIMINARY ELECTRONIC RELEASE STAMP

Updated information displays "Preliminary Electronic Release" at the bottom of each page in a subsection.



c - "Preliminary Electronic Release" stamp (in red)

MercNET Notification

New subsection releases of information will be announced on MercNET.

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Providing Feedback

If you have any issues or concerns with the technical aspects of a document published by Mercury Marine, you may contact us at the following email address.

service.lit@mercmarine.com

Please include the following information when sending us feedback:

- Document part number
- · Section or subsection you are referencing
- · Page numbers you are referencing
- Your comments