

Service Bulletin

OEM No. 2016-04

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MerCruiser Transom Plate Rear Engine Mount Support and Rubber Isolator Design Change

Models Affected

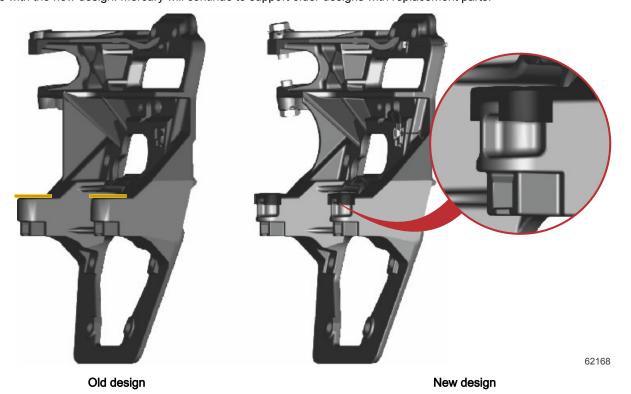
Models Covered	Serial Number
MerCruiser Transom Assemblies	2A494653 and above

Scope

Worldwide

Situation

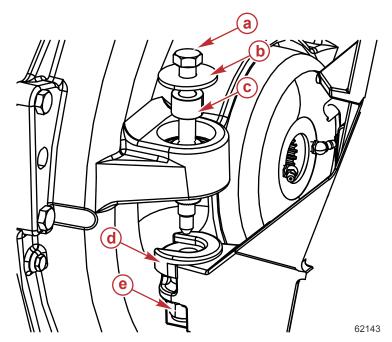
MerCruiser transom assemblies are now equipped with rubber isolators installed on the rear engine mount supports of the inner transom plate. The new rubber isolators are included with each transom plate or transom assembly and will backfit to transom plates with the new design. Mercury will continue to support older designs with replacement parts.



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Refer to the installation manual included with each engine for engine and transom assembly installation, and engine alignment procedures.



Rear engine mount with isolator

- a Screw (2)
- **b** Washer (2)
- c Spacer (2)
- d Isolator (2)
- e Nut (2)

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