



# Service Bulletin

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## Specifications Change for Bearing Carrier Screws on Zeus Pod Drives

### Scope

Worldwide


### Models Affected

All Zeus pod drives.

### Situation

The propeller shaft bearing carrier screw adhesive and torque specifications have changed.

### Old Specifications

| Tube Ref No.   | Description              | Where Used                    | Part No.  |
|--|--------------------------|-------------------------------|-----------|
|  66 | Loctite 242 Threadlocker | Screw for the bearing carrier | 92-809821 |


| Description           | Nm | lb-in. | lb-ft |
|-----------------------|----|--------|-------|
| Bearing carrier screw | 61 | -      | 45    |

### Correction

When checking or replacing the bearing carrier on any Zeus pod drive refer to the following tables for the correct bearing carrier screw adhesive and torque specifications.

### New Specifications

**NOTE:** Adhesive is preapplied to the threads of new bearing carrier screws. It is not necessary to apply adhesive to new screws.

| Tube Ref No.  | Description              | Where Used                    | Part No.  |
|---|--------------------------|-------------------------------|-----------|
|  7 | Loctite 271 Threadlocker | Screw for the bearing carrier | 92-809819 |

| Description           | Nm | lb-in. | lb-ft |
|-----------------------|----|--------|-------|
| Bearing carrier screw | 88 | -      | 65    |

**NOTE:** The existing Service Manuals for the Zeus pod drives will be updated to include these changes to ensure proper adhesion and tightening of the bearing carrier screws.

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