



Service Bulletin

Bulletin No. 2011-65R1
CMD 2011-05R1

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

Zeus High-Pressure Hydraulic Steering Hoses

Scope

Worldwide

Models Affected

Models Covered	Serial Number
Zeus Pod Drive Models	0M957858-0M966652

Situation

Some high-pressure hydraulic steering hoses on Zeus pod drives show signs of oil leakage where the hose is crimped on to the steel line of the fitting. The original hoses have superseded to a new design.

Correction

Before replacing oil hoses, verify that the hoses are of the original make and have not been previously replaced. Replacement hoses will have a date code of 22511 or above.



48780

Location of part number and date code on stainless steel sleeve

Replace the hoses appropriate for the pod configuration, marked with an **x** in the table below, using the new oil hoses listed. Replace all required steering hoses at the same time on all pods in the boat. Ensure that the hose fitting and area around the fitting is clean before removal to avoid contamination. Use only a lint-free cloth to clean the fitting area before removal. Keep replacement hoses sealed in the shipping bag until time of replacement. Refer to Service Manual #52 Section 5C for complete instructions on replacing hoses.

Parts Required

Part Number	Description	IH Pod with High-Pressure Filter	JH Pod
8M0053637	Filter to steering manifold	x	x
8M0053638	Pump to filter		x
8M0053639	Manifold to trim cylinder A port		x
8M0053640	Manifold to trim cylinder B port		x
8M0053641	Pump to filter	x	
8M0053642	Steering manifold to trim manifold	x	

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Warranty

Mercury Marine will credit the dealer for the cost of parts and labor through September 12, 2013. Submit a warranty claim through your normal warranty-processing channel, listing:

- MerCruiser Zeus pod drive serial number
- Flat rate code and labor
 - Three hoses: SB 2.0
 - Four hoses: SB 2.5
- Part code–815
- Failure code–40

Old Part or Parts:

1. **United States and Canada:** Scrap
2. **Outside the United States and Canada:** Follow instructions issued by your Marine Power International office or by your distributor.

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