	service	bulletin
WARRANTY INFORMATION PARTS INFORMATION	SERVICE INFORMATIO	ON Bulletin No. 2002-06

Correction of Leak at Nosecone of Pinpoint Hybrid Lower Units

Accounting

Models Affected

Sales Manager

All Pinpoint 3000 and SX series trolling motors with "T31" in the first three digits of the serial number (May 2001 production).

Service Manager Technician

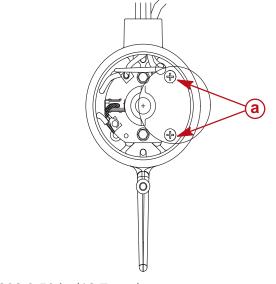
Situation

Circulate to:

The o-ring that seals the nosecone is not being properly compressed, allowing water to leak into the lower unit.

Correction

Replace two of the existing 0.75 in. (19.05 mm) long screws that connect the commutator cap to the transducer nosecone. These screws, located on the side opposite from the mosfet board, are to be replaced by part number MXP22802, which is 0.50 in (12.7 mm) long.



a - MXP22802 0.50 in (12.7 mm)

IMPORTANT: Correct positioning of these two screws is critical to the proper compression of the commutator cap-to-nosecone o-ring. Apply CLEAR ATV sealant between the nosecone and the commutator cap to create an additional protective seal.

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Parts Manager

Parts Required

Qty. 2 MXP22802

Screw .050 in. (12.7 mm)

Clear ATV Sealer

Warranty

MotorGuide will credit the dealer for the cost of parts and labor for one year from the issuance of this advisory. Please note the month and year located at the lower corner of the front page of this advisory.

Complete warranty claims listing:

- Model/Serial number
- Qty. 2 MXP22802 Screw .050 in. (12.7 mm)
- One (1.0) hour labor
- Flat Rate Code: PP23
- Part Code: 215
- Failure Code: 00

USA and Canada: Complete warranty claim form (use Midas/MercNet if available).

Fax to:	1-920-929-5893
Mail to:	Mercury Marine
	Attn.: Warranty Department PP SB #2002-06
	P.O. Box 1939
	Fond du Lac, WI 54936-9983

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