Motor Guide MARINE

THRUSTER

service bulletin

 □ WARRANTY INFORMATION □ PARTS INFORMATION		ON 📝 SEI	✓ SERVICE INFORMATION		Bulletin No. 2002-14	
Circulate to:	Sales Manager	Accounting	Service Manager	▼ Technician	Parts Manager	

Erratic Steering – Excel Models

Models Affected

All Excel Models

Situation

If the steering performs erratically, it is possible that the steering bearing cup is not pressed completely into the lower housing base. This condition could manifest itself in two ways:

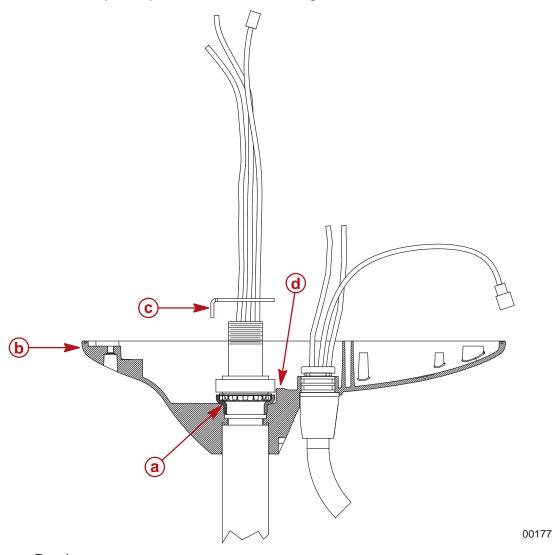
- 1. The motor may have erratic steering from full left to full right.
- 2. The motor may steer in only one direction until it reaches the limit of its travel, where it will remain until power is removed from the motor.

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Correction

Check the steering bearing cup in the lower housing. If it is not fully installed, press it into place and also replace the steering positioning pot (P/N 84-M01128). If when the bearing cup is properly installed, the stop washer turns past the mechanical stop, it is also necessary to replace the lower housing.



- a Bearing cup
- **b** Lower housing
- c Stop washer
- d Mechanical steering stop

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Page 2 of 3 AUGUST 2002 2002-14

Parts Required

Qty. 1	84-M01128	Steering Positioning Pot
Qty. 1	M00935	Lower Housing (if required)

Warranty

Credit will be issued to the dealer for the cost of parts and labor through August 31, 2005. Submit a warranty claim through your normal warranty processing channel, listing:

- Trolling motor model number and serial number
- · Quantity and part number of parts used

Flat Rate Codes SB08 0.8 hour

SB02 0.2 hour (only if the lower housing is replaced)

Part Code 832Failure Code 01

USA and Canada – Tag and hold all old parts until 30 days after credit has been issued or until notified to return them.

International – Follow instructions for old parts disposition issued by the Marine Power International office or by your distributor.