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Exhaust System Requirements

Models Affected

Models Covered	Serial Number Or Year
Sterndrive Models	All

Situation

Some exhaust system designs do not meet Mercury Racing's exhaust system requirements as outlined in the Requirements and Installation manuals for our sterndrive product.

Repairs to engines that are damaged as a result of water injection or reversion which is a result of a faulty exhaust component not supplied by Mercury, or an exhaust system that does not meet our design or installation requirements will not be considered for warranty coverage.

Mercury Racing does not approve of engine installations that use a switchable exhaust system which allows the exhaust to exit through the drive or propeller, or any underwater exhaust system without vacuum breaks, or with vacuum breaks that do not meet our design requirements.

Solution

Install exhaust systems in accordance with the installation instructions provided with the sterndrive product. All exhaust system designs must be tested by the boat manufacturer or installing dealer for water reversion and back pressure to ensure compliance with our standards.

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