



# Service Bulletin

Stemdrive No. 2017-02

Circulate to:  Sales Manager  Accounting  Service Manager  Technician  Parts Manager

## Bravo One XR and XR ITS Decal Change

### Models Affected

Models Covered	Serial Number
Older drive units	0M975807 and below
Newer drive units	0M975808 and above

### Scope

Worldwide

### Situation

All Bravo One XR and XR ITS drive units will arrive with new style decals and all service drives will have new decals. If you have an older drive unit on a multiple engine boat and you wish to match the decals on the drives for appearance, obtain the old drive decals from the Mercury dealer parts department and follow the instructions in the next paragraph.

Mercury Racing recommends updating the new drive with the older style decals to avoid the risk of seeing faded paint or damaging the paint resulting from removing decals that have been in place for a long time. **If older drives are updated with the new decals, faded or damaged paint will not be covered under the warranty.**

### Decal Removal

Use a heat gun on the low heat setting or a blow dryer to soften the glue under the decal. Try not to get it too hot or the glue will stay on the surface of the drive and not on the decal. Use a plastic tool to pry away the sticker. If necessary, remove any glue from the surface with wax and grease remover available at any auto paint supply store.

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