



PARTS CATALOG

MARK 58, MARK 55A, MARK 58A

SERIAL NUMBER

MARK 55AE, 55AM, 58AE, 58E ALL

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NOTE: *Indented description indicate that these parts are included in preceeding assembly.*

AR = As Required

NSS = Not Sold Separate

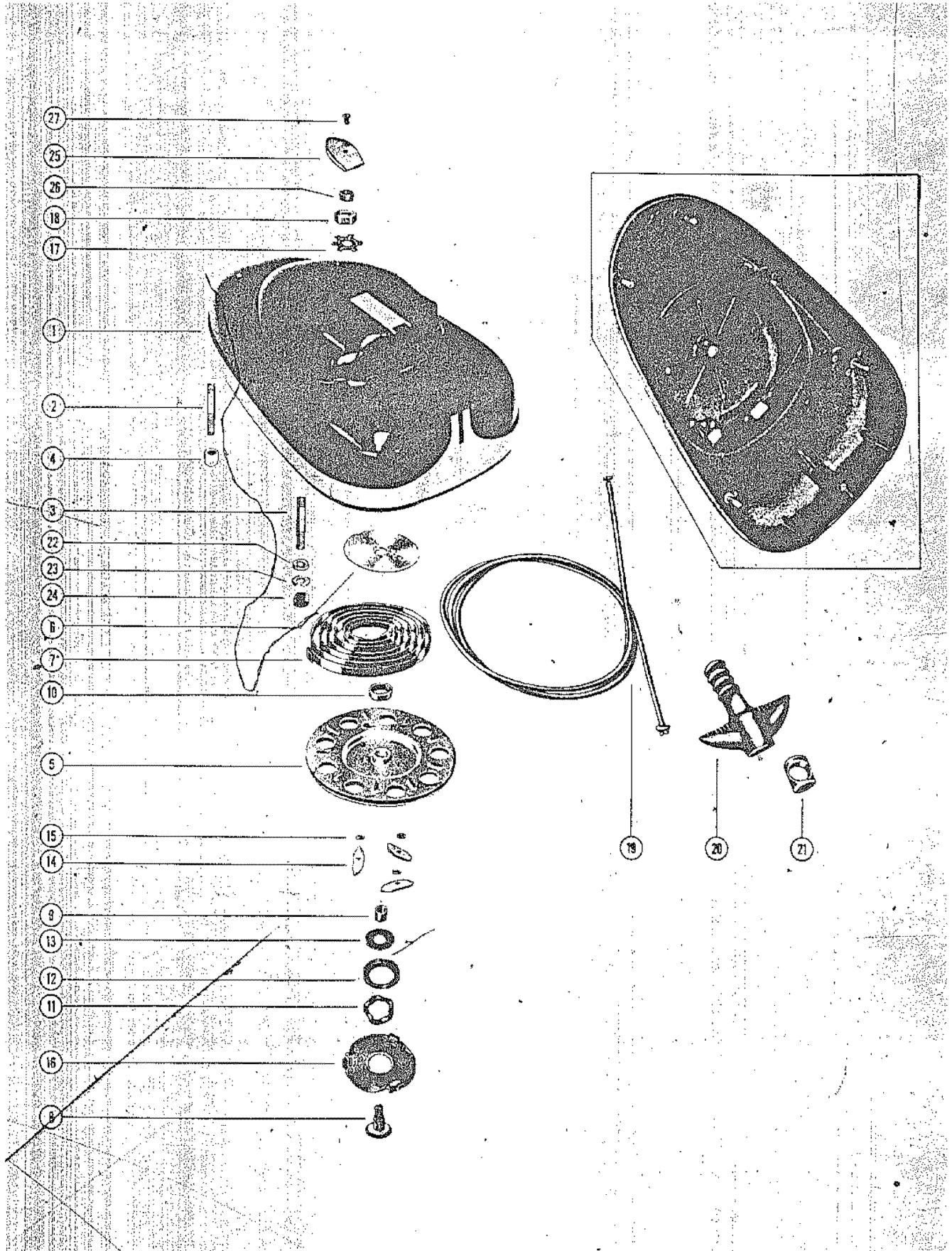
OPT = Optional

NS = Not Shown

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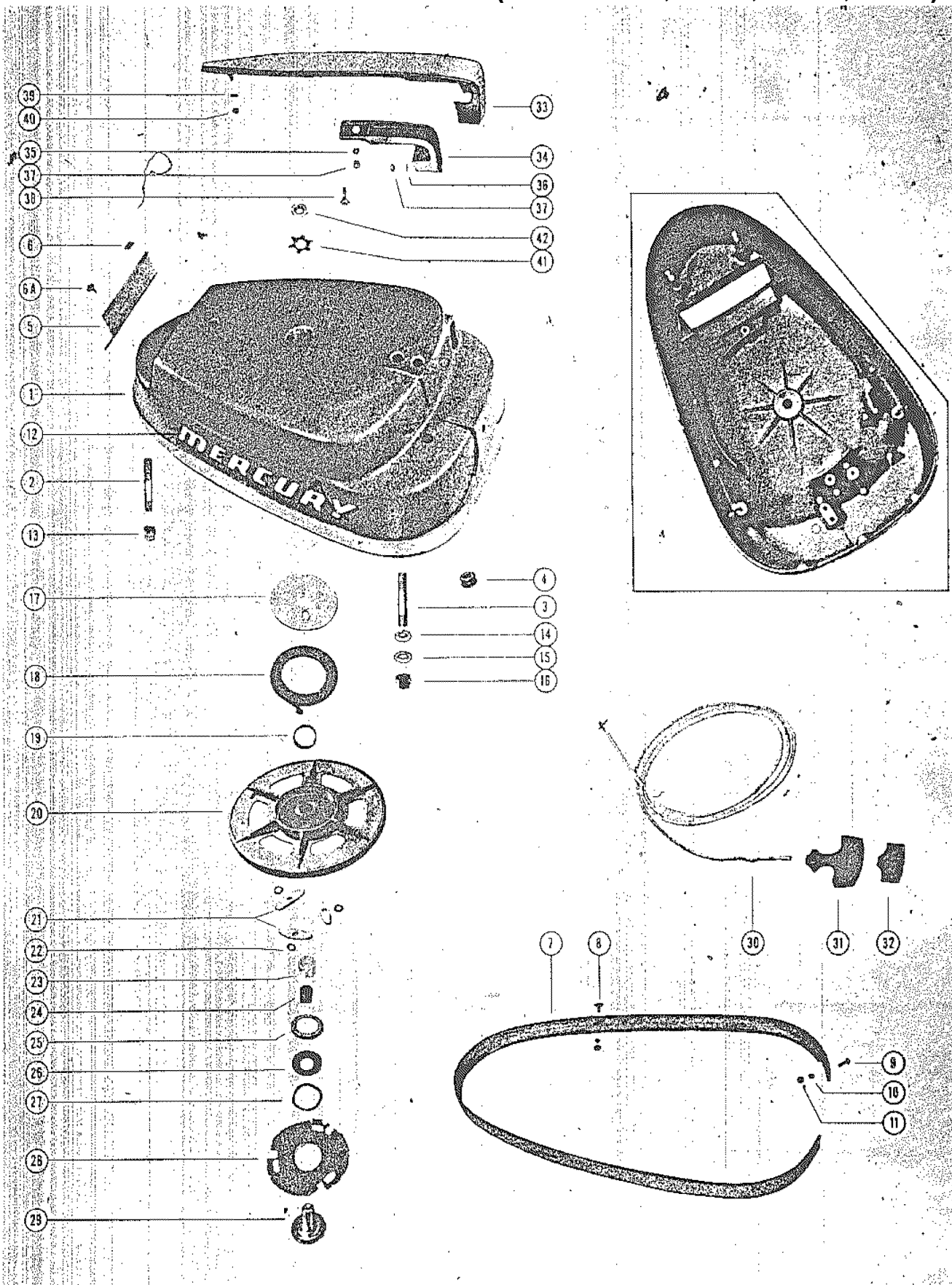
TOP COWL AND STARTER ASSEMBLY(MARK 58E)



TOP COWL AND STARTER ASSEMBLY(MARK 58E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	101-1266A2		1	TOP COWL ASSEMBLY
2	16-20353		2	STUD, TOP COWL TO CRANKCASE
3	16-20500		2	STUD, TOP COWL TO COVER
-	25-20116		1	GROMMET, CHOKE KNOB
-	37-28988		1	DECAL SET, TOP COWL
4	23-20326		2	SPACER, TOP COWL STUD
5	50-28895		1	SHEAVE ASSEMBLY
6	20155		1	RETAINER, STARTER SPRING
7	24-29340A1		1	SPRING, STARTER REWIND
8	20157		1	SHAFT, SHEAVE
9	23-20158		1	SPACER, SHEAVE SHAFT
10	23-20159		1	BUSHING, SPRING GUIDE
11	13-20160		1	WASHER, WAVE
12	26179		1	RETAINER, WAVE WASHER
13	12-26180		1	WASHER, WAVE WASHER RETAINER
14	20162		3	PAWL, STARTER
15	13-29402		3	WASHER, WAVE - STARTER PAWL
16	20164		1	PLATE, RETAINER - STARTER PAWL
17	14-20165		1	WASHER, SHEAVE SHAFT NUT
18	11-20166		1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
19	50-22791A1		1	STARTER CABLE ASSEMBLY
20	20662		1	HANDLE, STARTER CABLE
21	20172		1	END CAP, STARTER CABLE HANDLE
22	12-20028		4	WASHER, TOP COWL STUD (1/16")
23	12-20346		4	WASHER, TOP COWL STUD (1/26")
-	12-20583		AR	WASHER, TOP COWL STUD (1/32")
24	11-20361		4	NUT, TOP COWL FASTENING
25	20485		1	COVER, TRIM - TOP COWL
26	23-23072		1	SPACER, TRIM COVER
27	10-21643		1	SCREW, TRIM COVER TO TOP COWL

TOP COWL AND STARTER ASSEMBLY(MARK55AM, 55AE, 58AM, 58AE)

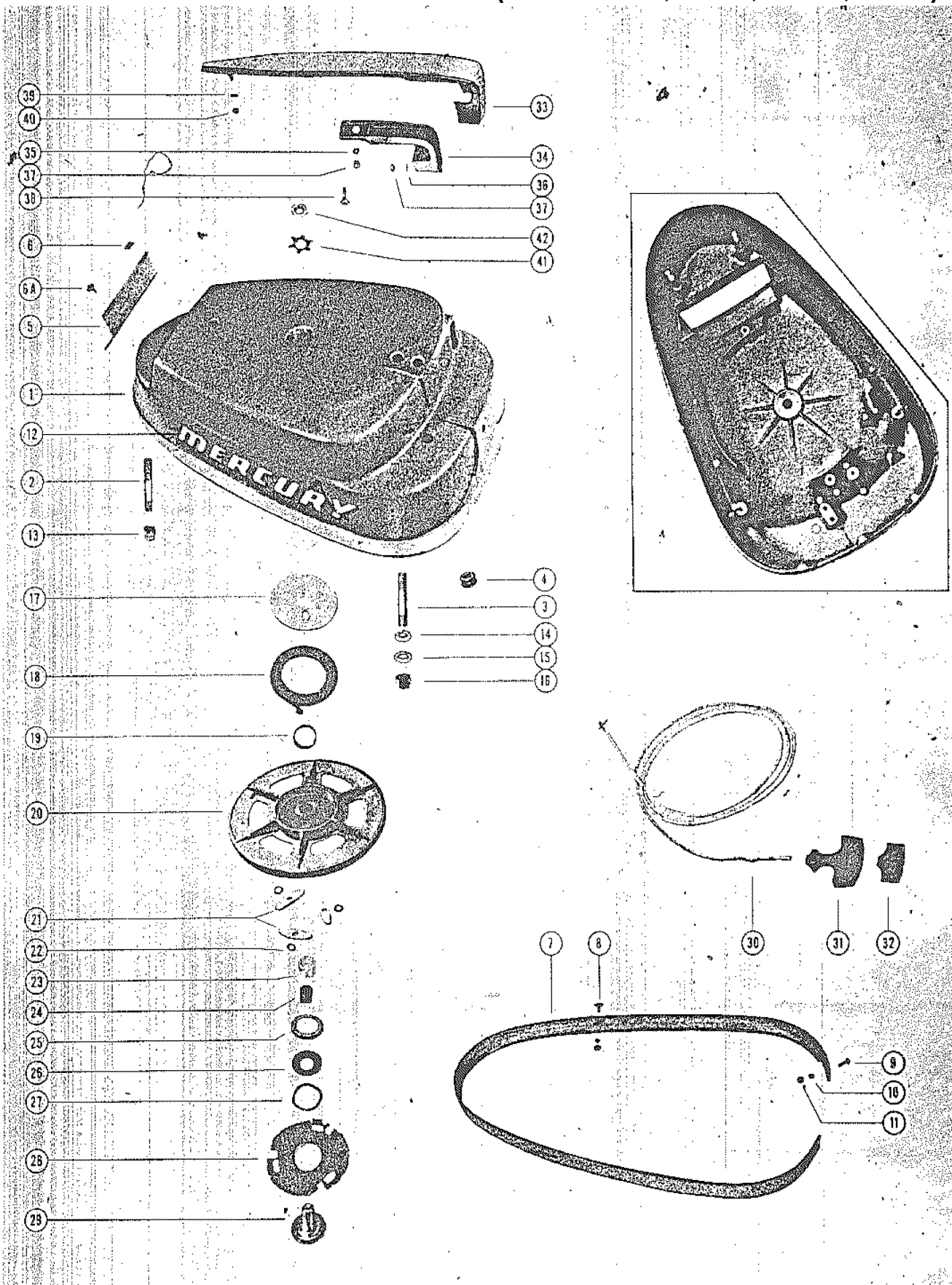


TOP COWL AND STARTER ASSEMBLY(MARK55AM, 55AE, 58AM, 58AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	177-1600A2		1,1,1,1	TOP COWL ASSEMBLY (WITHOUT TRIM MOULDING)
2	16-20500		2,2,2,2	STUD, REAR - TOP COWL TO COVER
3	16-20353		2,2,2,2	STUD, FRONT - TOP COWL TO CRANKCASE
4	25-20116		1,1,1,1	GROMMET, CHOKE KNOB
5	28967		1,1,1,1	SCREEN, VENT - TOP COWL
6	11-28968		4,4,4,4	NUT, SPEED - VENT SCREEN TO TOP COWL
6A	10-29221		4,4,4,4	SCREW, VENT SCREEN TO TOP COWL
1	177-1594A2		„1,1	TOP COWL ASSEMBLY (WITH TRIM MOULDING)
2	16-20500		„2,2	STUD, REAR - TOP COWL TO COVER
3	16-20353		„2,2	STUD, FRONT - TOP COWL TO CRANKCASE
4	25-20116		„1,1	GROMMET, CHOKE KNOB
5	28967		„1,1	SCREEN, VENT - TOP COWL
6	11-28968		„4,4	NUT, SPEED - VENT SCREEN TO TOP COWL
6A	10-29221		„4,4	SCREW, VENT SCREEN TO TOP COWL
7	29228A1		„1,1	TRIM MOULDING ASSEMBLY
8	10-29226		„2,2	SCREW, DECORATIVE - MOULDING TO TOP COWL
9	10-29227		„2,2	SCREW, BRASS - MOULDING TO TOP COWL
10	13-26995		„4,4	LOCKWASHER, MOULDING FASTENING SCREW
11	11-26419		„4,4	NUT, MOULDING FASTENING SCREW
12	37-28988		1,1,1,1	DECAL SET, TOP COWL (COLORED ENGINES)
	37-28989A1		1,1,1,1	DECAL SET, TOP COWL (WHITE ENGINES)
13	23-20326		2,2,2,2	SPACER, TOP COWL STUD
14	12-20028		4,4,4,4	WASHER, TOP COWL STUD (1/26")
15	12-20346		4,4,4,4	WASHER, TOP COWL STUD (3/4") 4
-	12-20583		AR,AR,AR,A	WASHER, TOP COWL STUD (1/32")
16	11-20361		4,4,4,4	NUT, TOP COWL FASTENING
17	20155		1,1,1,1	RETAINER, STARTER SPRING
18	24-29340A1		1,1,1,1	SPRING, STARTER REWIND
19	23-28912		1,1,1,1	BUSHING, SPRING GUIDE
20	50-28908		1,1,1,1	SHEAVE ASSEMBLY
21	20162		3,3,3,3	PAWL, STARTER
22	13-29402		3,3,3,3	WASHER, WAVE - STARTER PAWL
23	23-28919		1,1,1,1	BUSHING, NYLON - SHEAVE SHAFT SPACER
24	23-28911		1,1,1,1	SPACER, SHEAVE SHAFT
25	26179		1,1,1,1	RETAINER, WAVE WASHER
	26179		„,1~	RETAINER, WAVE WASHER
26	12-26180		1,1,1,1	WASHER, WAVE WASHER RETAINER
27	13-20160		1,1,1,1	WASHER, WAVE - RETAINER TENSION
28	20164		1,1,1,1	PLATE, RETAINER STARTER PAWL
29	28913		1,1,1,1	SHAFT, SHEAVE
30	50-28985A1		1,1,1,1	STARTER CABLE ASSEMBLY
31	28747		1,1,1,1	HANDLE, STARTER CABLE
32	28748		1,1,1,1	RETAINER, STARTER CABLE AND HANDLE

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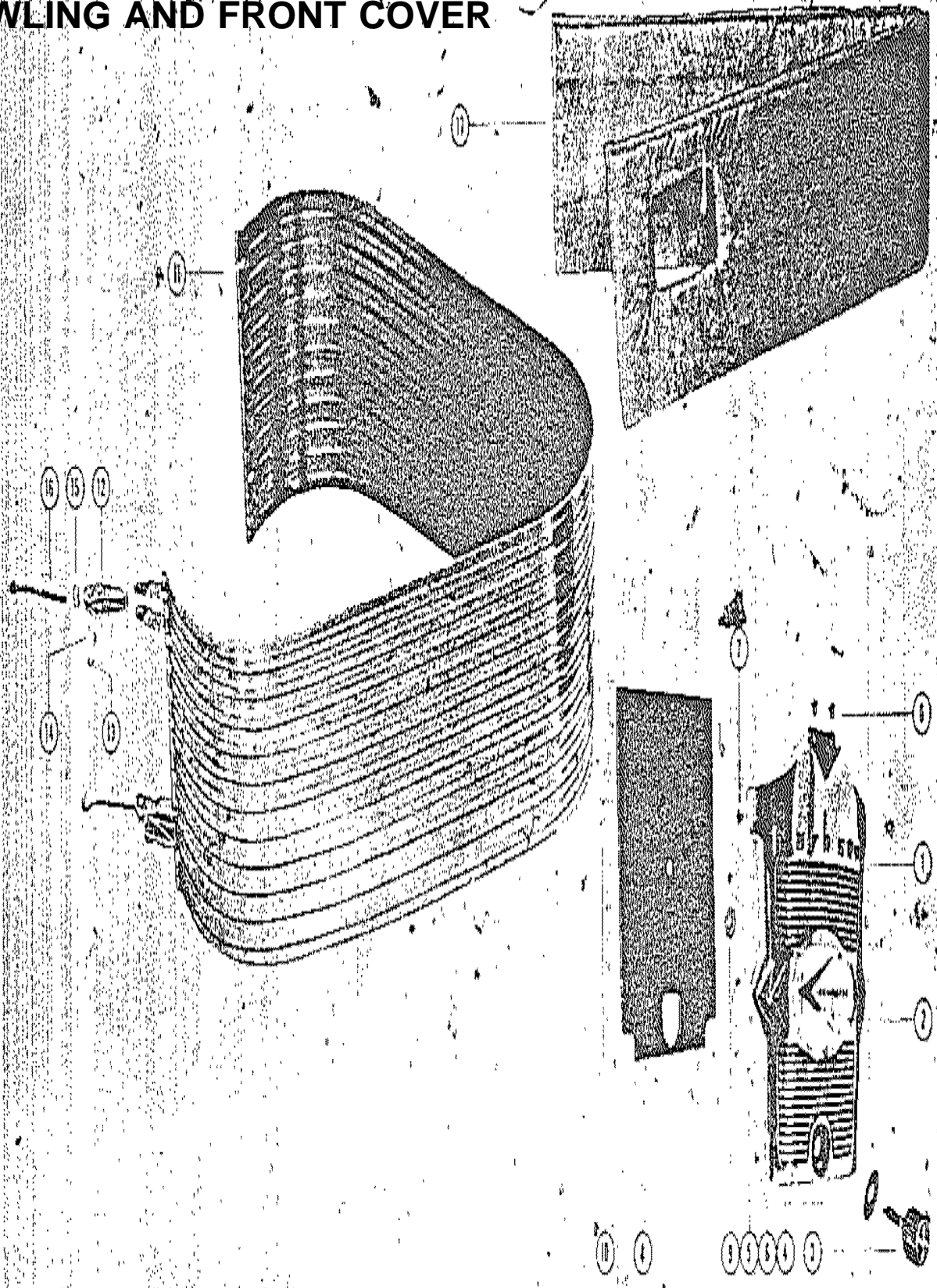
TOP COWL AND STARTER ASSEMBLY(MARK55AM, 55AE, 58AM, 58AE)



TOP COWL AND STARTER ASSEMBLY(MARK55AM, 55AE, 58AM, 58AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	29274A1		1,1,1,1	HANDLE ASSEMBLY, TOP COWL
33	29274		1,1,1,1	HANDLE, CHROME - TOP COWL
34	31003		1,1,1,1	HANDLE, INSIDE - TOP COWL
35	12-29245		2,2,2,2	WASHER, CHROME HANDLE STUD
36	12-20346		1,1,1,1	WASHER, CHROME HANDLE STUD
37	11-21825		3,3,3,3	NUT, CHROME HANDLE STUD
-	29413		1,1,1,1	BUMPER, TOP COWL HANDLE
38	10-29199		1,1,1,1	SCREW, HANDLE TO TOP COWL
39	12-29245		1,1,,	WASHER, CHROME HANDLE STUD
	12-29245		,,2,2	WASHER, CHROME HANDLE STUD
40	11-21825		1,1,1,1	NUT, CHROME HANDLE STUD
41	14-20165		1,1,1,1	TAB WASHER, SHEAVE SHAFT NUT
42	11-20166		1,1,1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)

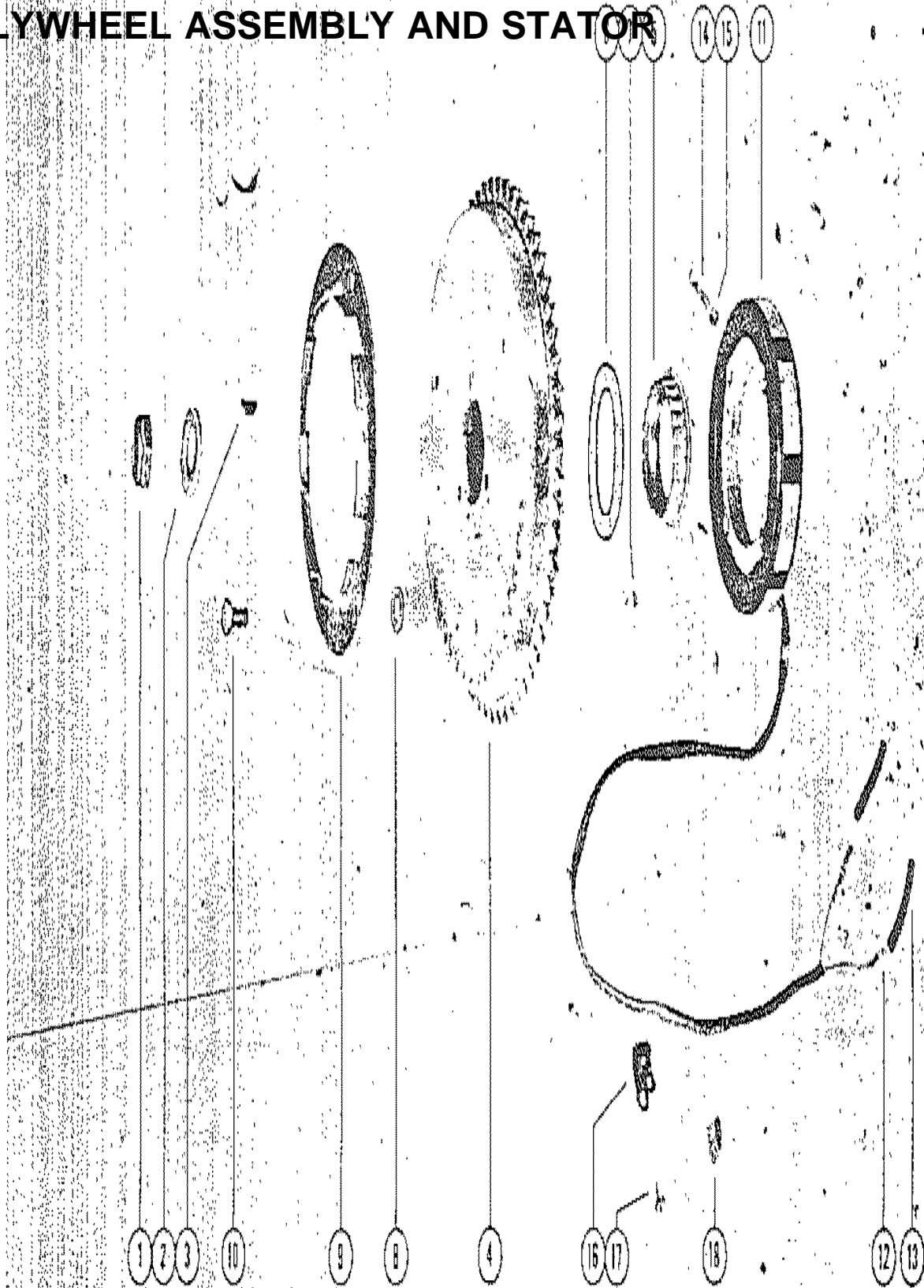
CROWLING AND FRONT COVER



CROWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	175-1420A1		0	COWL FRONT COVER ASSEM3
	175-1538A1		,1,1,,	COWL FRONT COVER ASSEMBLY (EARLY MARK 55AM AND MARK 55AE)
2	26183A_		1,1,1,,	EMBLEM, COWL FRONT COVER
3	10-29552		1,1,1,,	SCREW, COWL FRONT COVER FASTENING
4	12-26162		2,2,2,,	WASHER, RUBBER - COVER FASTENING SCREW
5	12-27897		1,1,1,,	WASHER, NYLON - COVER FASTENING SCREW
6	20721		2,2,2,,	BUMPER, RUBBER - COWL FRONT COVER (SMALL)
	20721		,,,4,4	BUMPER, RUBBER - COWL FRONT COVER (SMALL)
7	26901		2,2,2,,	BUMPER, RUBBER - COWL FRONT COVER (LARGE)
8	28999		,1,1,,	BLANKET, COWL FRONT COVER
9	12-29000		,2,2,,	WASHER, BLANKET TO FRONT COVER
10	11-28968		,1,1,,	NUT, SPEED - BLANKET FASTENING
1	178-1615A1		,1,1,,	COWL FRONT COVER ASSEMBLY (LATER MARK 55AM AND MARK 55AE)
	178-1601A1		,,,1,1	COWL FRONT COVER ASSEMBLY (SEE NOTE #2 BELOW)
2	26183A_		,1,1,1,1	EMBLEM, COWL FRONT COVER (SEE NOTE #1 BELOW)
3	10-29552		,1,1,1,1	SCREW, COWL FRONT COVER FASTENING
4	12-26162		,1,1,1,1	WASHER, RUBBER - COVER FASTENING SCREW
5	12-27897		,1,1,1,1	WASHER, NYLON - COVER FASTENING SCREW
7	29345		,2,2,2,2	BUMPER, RUBBER - COWL FRONT COVER
	29345		1,,,,	BUMPER, RUBBER - COWL FRONT COVER
8	29343		,1,1,1,1	BLANKET, COWL FRONT COVER
11	107-1015A3		1,1,1,1,1	WRAP AROUND COWL ASSEMBLY
12	21060		2,2,2,2,2	HANDLE, COWL LATCH
13	53-21058		4,4,4,4,4	'E' RING, COWL LATCH HINGE PIN
14	17-21057		4,4,4,4,4	PIN, HINGE - COWL LATCH HANDLE
15	25690		2,2,2,2,2	SWIVEL, COWL LATCH
16	25691		2,2,2,2,2	HOOK, COWL LATCH FASTENING
17	24825		1,1,1,1,1	BLANKET, SOUND ABSORBING - WRAP AROUND COWL
-	92-25234		1,1,1,1,1	GLUE, ADHESIVE - BLANKET FASTENING

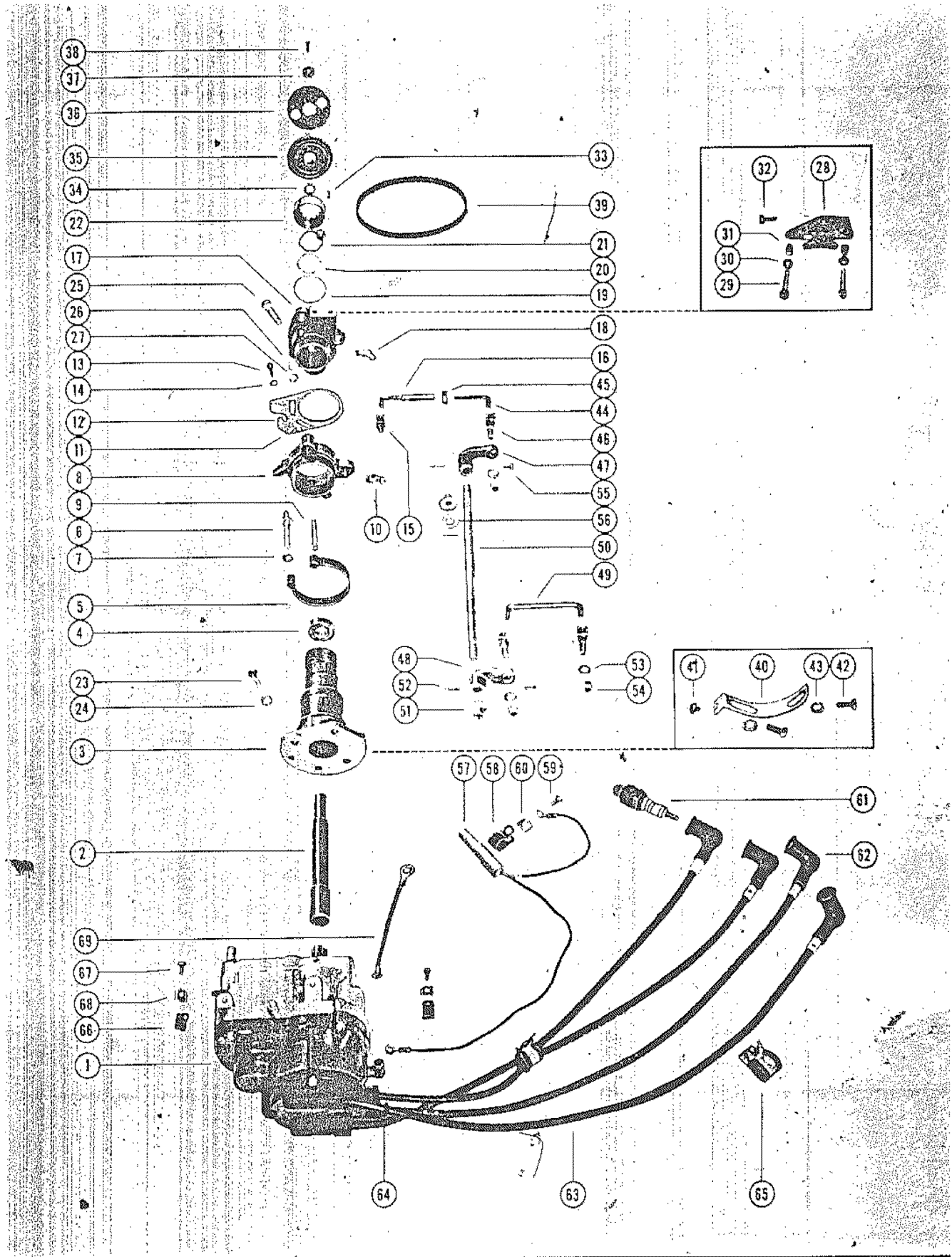
FLYWHEEL ASSEMBLY AND STATOR



FLYWHEEL ASSEMBLY AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1,1,1,1	NUT, FLYWHEEL
2	12-26617		1,1,1,1,1	WASHER, FLYWHEEL NUT
3	28-20094		1,1,1,1,1	KEY, FLYWHEEL DRIVE
4	211-1414A2		1,,,,	FLYWHEEL ASSEMBLY
	208-1535A1		,1,,1,	FLYWHEEL ASSEMBLY (LUG HEIGHT 15/32")
	208-1385A1		,1,,1,	FLYWHEEL ASSEMBLY (LUG HEIGHT 11/32")
	211-1414A6		,,1,,	FLYWHEEL ASSEMBLY (WITH SPACERS ON MARK 55AE)
	211-1414A4		,,1,,1	*FLYWHEEL ASSEMBLY SERIAL 00000000-#1226546
	211-1414A7		,,1,,1	#FLYWHEEL ASSEMBLY (WITHOUT SPACERS ON MARK 55AE) SERIAL #1226547-09999999
5	22823		1,1,1,1,1	PULLEY, FLYWHEEL
6	12-25293		,1,,1,	WASHER, PULLEY TO FLYWHEEL
7	17-26618		1,1,1,1,1	DOWEL PIN, FLYWHEEL PULLEY
8	12-28927		,,3,,3	WASHER, RATCHET TO FLYWHEEL (1/8" SPACER)
9	50-25263		1,,1,,1	RATCHET, FLYWHEEL
10	10-29238		3,,3,,3	SCREW, RATCHET TO FLYWHEEL
11	398-1034		1,,,,	STATOR, FLYWHEEL ALTERNATOR (USE THRU #1141504 ON MARK 58E)
	398-1455		1,,1,,1	STATOR, FLYWHEEL ALTERNATOR (STARTED WITH #1141505 ON MARK 5)
12	22647		2,,2,,2	DISCONNECT, KNIFE SPLICE - LEAD WIRES
13	32-26528		2,,2,,2	SLEEVE, RUBBER - STATOR LEAD WIRES
14	10-22310		4,,4,,	SCREW, STATOR TO UPPER END CAP
	10-29249		,,,4	SCREW, STATOR TO UPPER END CAP
15	13-26996		4,,,,	LOCKWASHER, STATOR FASTENING SCREW
	13-26992		,,4,,	LOCKWASHER, STATOR FASTENING SCREW
16	54-24836		1,,1,,1	CLIP, STATOR LEAD TO CRANKCASE FLANGE
17	10-25255		1,,1,,1	SCREW, STATOR LEAD CLIP FASTENING
18	54-22783		3,,,,	"S" CLIP, STATOR LEAD TO BOTTOM COWL

MAGNETO ADAPTOR AND PILOT ASSEMBLY

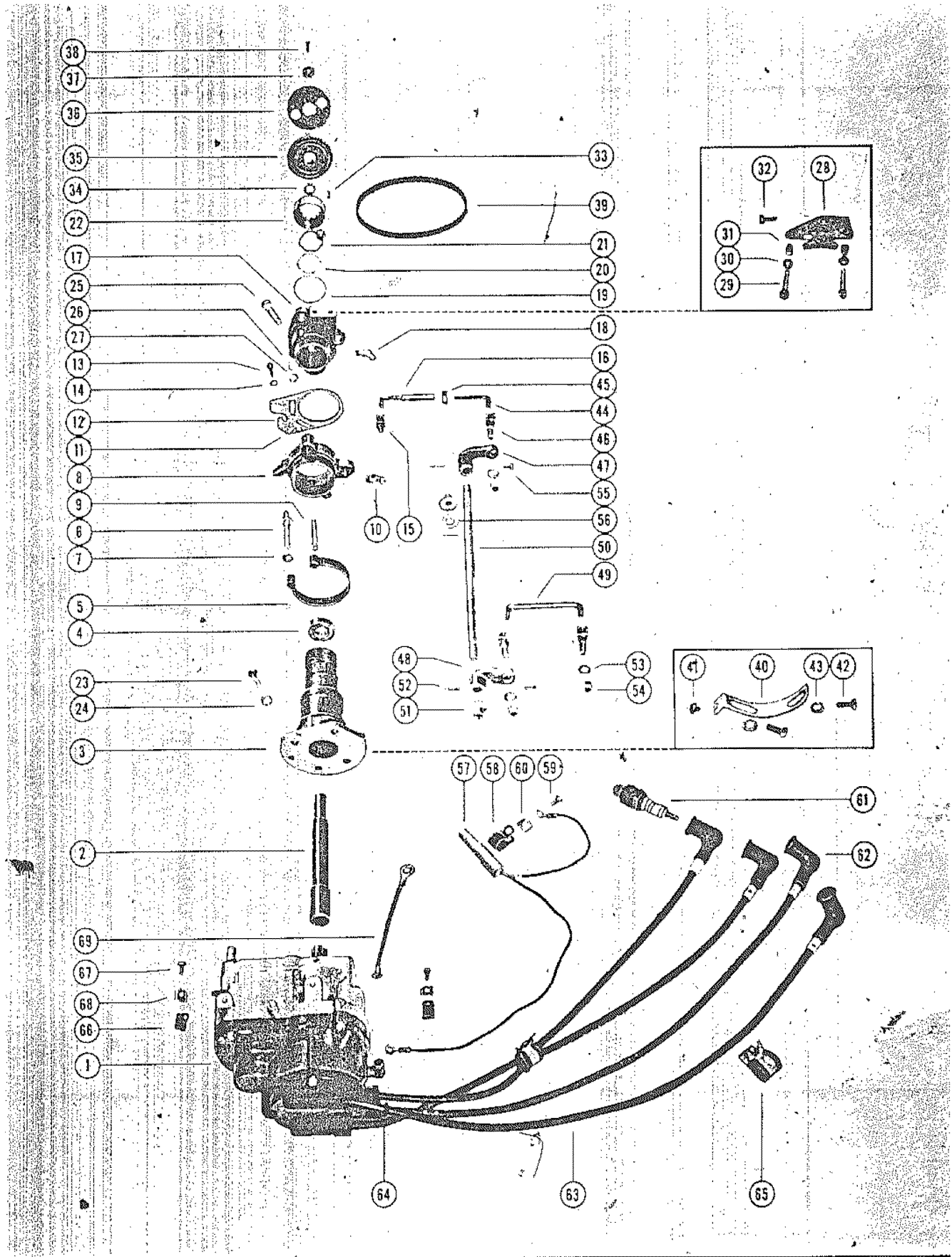


MAGNETO ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	394-1069A1		1,1,1,1	MAGNETO ASSEMBLY, COMPLETE (4D-1) SUPERCEDED BY 394-2271A2
	394-1069A2		1,1,1,1	MAGNETO ASSEMBLY, COMPLETE (4D-2) SUPERCEDED BY 394-2271A2
2	45-27941		1,1,1,1,1	SHAFT, MAGNETO DRIVE
-	27953A3		1,1,1,1,1	MAGNETO ADAPTOR AND PILOT ASSEMBLY, COMPLETE
-	29321A3		1,1,1,1,1	MAGNETO ADAPTOR AND PILOT ASSEMBLY, COMPLETE
3	27953A1		1,1,1,1,1	MAGNETO PILOT ASSEMBLY
	29321A1		1,1,1,1,1	MAGNETO PILOT ASSEMBLY
4	30-20066		1,1,1,1,1	BEARING, BALL - MAGNETO PILOT
5	24-27944		1,1,1,1,1	SPRING, HORSESHOE - MAGNETO PILOT
6	17-27962		1,1,1,1,1	PIN, ANCHOR - HORSESHOE SPRING TO PILOT
7	12-29245		1,1,1,1,1	WASHER, HORSESHOE SPRING TO ANCHOR PIN
8	27946A1		1,1,1,1,1	ECONOMISER COLLAR AND PIN ASSEMBLY
9	17-27961		1,1,1,1,1	PIN, ECONOMISER COLLAR - SPRING RETAINER
10	22-25094		1,1,1,1,1	FITTING, GREASE - ECONOMISER COLLAR
11	27945A1		1,,,1,1	THROTTLE ACTUATOR ASSEMBLY
	29065A1		,1,1,,	THROTTLE ACTUATOR ASSEMBLY
	29557A1		,1,1,1,1	THROTTLE ACTUATOR ASSEMBLY
12	23-26602		2,2,2,2,2	BUSHING, NYLON - THROTTLE ACTUATOR
13	10-20665		2,2,2,2,2	SCREW, THROTTLE ACTUATOR TO ECONOMISER COLLAR
14	12-20128		2,2,2,2,2	WASHER, THROTTLE ACTUATOR SCREW
15	27947		1,1,1,1,1	SWIVEL, LINKAGE - ECONOMISER COLLAR
16	25996A1		1,1,1,1,1	SWIVEL AND LINK ROD ASSEMBLY
17	27952		1,1,1,1,1	ADAPTOR, MAGNETO
18	22-25094		1,1,1,1,1	FITTING, GREASE - MAGNETO ADAPTOR
19	12-27939		1,1,1,1,1	WASHER, MAGNETO PILOT
20	14-27960		1,1,1,1,1	TAB WASHER, ADAPTOR CAP FASTENING
21	13-27959		1,1,1,1,1	WASHER, WAVE - MAGNETO BALL BEARING TENSION
22	27955		1,1,1,1,1	CAP, MAGNETO ADAPTOR AND PILOT FASTENING
23	10-30110		4,4,4,4,4	SCREW, ADAPTOR AND PILOT TO MAGNETO
24	13-26992		4,4,4,4,4	LOCKWASHER, ADAPTOR AND PILOT FASTENING SCREW
25	10-22040		3,3,3,3,3	SCREW, ADAPTOR AND PILOT TO CRANKCASE
26	12-20084		3,3,3,3,3	WASHER, ADAPTOR AND PILOT TO CRANKCASE SCREW
27	11-20083		3,3,3,3,3	NUT, ADAPTOR AND PILOT TO CRANKCASE SCREW
28	27943		1,1,1,1,1	PLATE, THROTTLE STOP
	29277		,1,1,1,1	PLATE, THROTTLE STOP (NOT AS SHOWN)
-	37-29315		1,1,1,1,1	DECAL, THROTTLE STOP PLATE (STOP ADJUSTMENTS)
29	10-28772		2,,,	SCREW, THROTTLE STOP ADJUSTING
	10-24933		2,2,2,2,2	SCREW, THROTTLE STOP ADJUSTING 3 EACH REQUIRED WITH 29277 PLATE
30	11-20088		2,2,2,2,2	NUT, THROTTLE STOP ADJUSTING SCREW 3 EACH REQUIRED WITH 29277 PLATE

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MAGNETO ADAPTOR AND PILOT ASSEMBLY

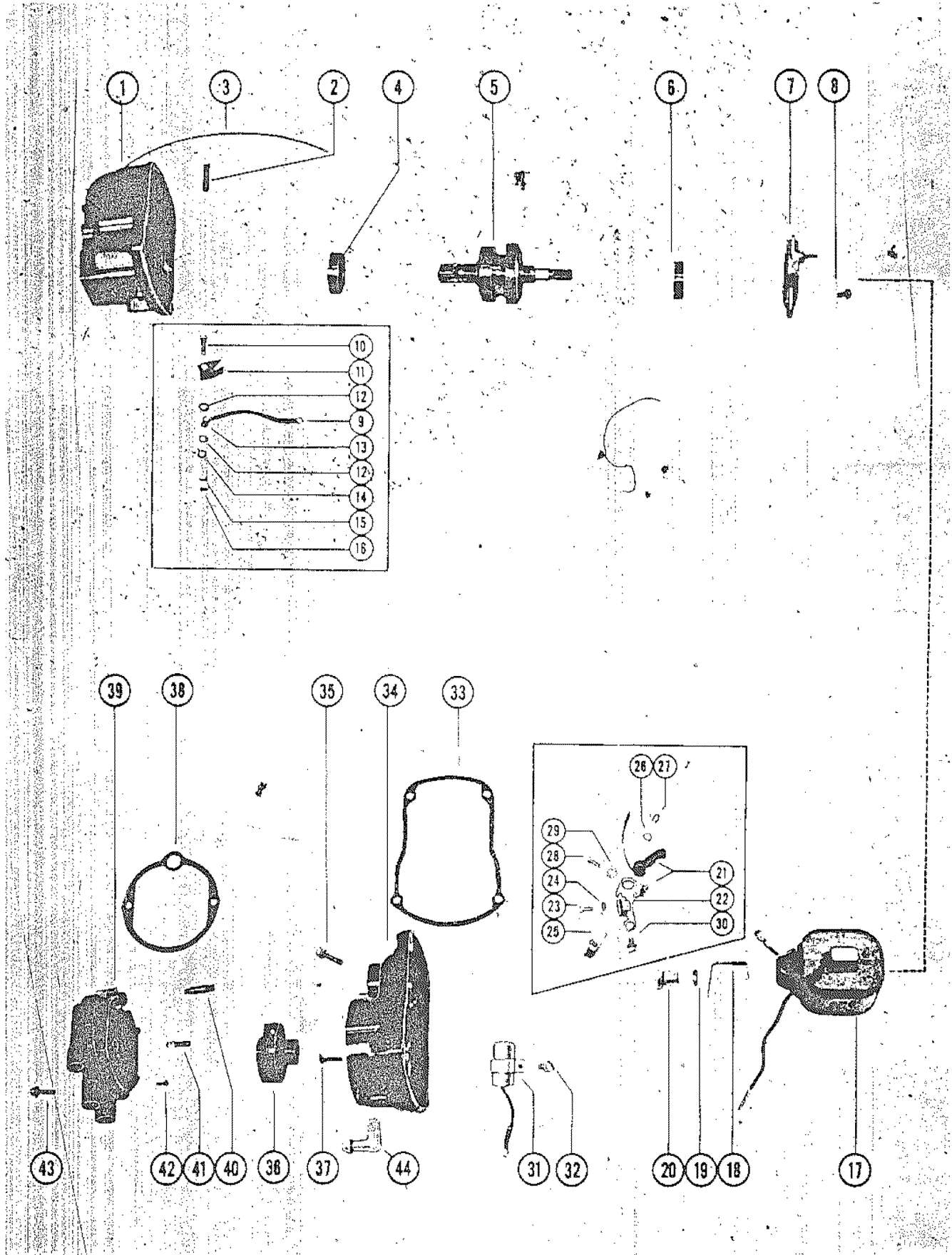


MAGNETO ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	26852		2,2,2,2,2	CAP, NYLON - ADJUSTING SCREW 3 EACH REQUIRED WITH 29277 PLATE
32	10-29197		2,2,2,2,2	SCREW, THROTTLE STOP PLATE TO ADAPTOR
33	28-28657		1,1,1,1,1	KEY, MAGNETO DRIVING
34	23-27957		1,1,1,1,1	SPACER, PULLEY TO MAGNETO ADAPTOR CAP
35	24807		1,1,1,1,1	PULLEY, DRIVEN (SUPERSEDED BY 29783A2)
36	20136		1,1,1,1,1	FLANGE, DRIVEN PULLEY
37	12-20138		1,1,1,1,1	WASHER, PULLEY CLAMPING SCREW
38	10-29240		1,1,1,1,1	SCREW, PULLEY CLAMPING
39	20140		1,1,1,1,1	BELT, TIMING
40	27942A1		1,1,1,1,1	MAGNETO STOP ASSEMBLY
41	26597		1,1,1,1,1	BUMPER, RUBBER - MAGNETO STOP
42	10-28635		2,2,2,2,2	SCREW, MAGNETO STOP TO PILOT
43	12-20533		2,2,2,2,2	WASHER, MAGNETO STOP FASTENING SCREW
44	27949		1,1,1,1,1	ROD, LINK - UPPER
45	11-25168		1,1,1,1,1	NUT, UPPER LINK ROD ADJUSTING
46	27948		3,3,3,3,3	SWIVEL, UPPER AND LOWER LINK RODS
47	28061		1,1,1,1,1	LEVER, LINKAGE - UPPER
48	27941		1,1,1,1,1	LEVER, LINKAGE - LOWER
49	27950		1,1,1,1,1	ROD, LINK - LOWER
50	27940		1,1,1,1,1	SHAFT, VERTICAL
51	23-22981		2,2,2,2,2	BUSHING, NYLON - VERTICAL SHAFT
52	17-25870		3,3,3,3,3	ROLL PIN, VERTICAL SHAFT AND LINKAGE LEVERS
53	12-29245		3,3,3,3,3	WASHER, UPPER AND LOWER SWIVEL
54	11-20361		3,3,3,3,3	NUT, UPPER AND LOWER SWIVEL TO LEVER AND BRACKET
55	10-25781		2,2,2,2,2	SCREW, SET - LINKAGE LEVER
56	12-25866		1,1,1,1,1	WASHER, VERTICAL SHAFT - CENTER
57	28060		1,,1,1	SWITCH, MERCURY - EXHAUST MANIFOLD COVER
58	54-22875		1,,1,1	CLAMP, MERCURY SWITCH FASTENING
59...	10-30009		1,,1,1	SCREW, MERCURY SWITCH CLAMP TO EXHAUST COVER USE 10-30009 SELF-TAPPING SCREW WHERE HOLE FOR FASTENING MERCURY SWITCH CLAMP IS NOT THREADED. ON LATER EXHAUST COVERS, THE HOLE IS NOW TAPPED WHICH REQUIRES USE OF 10-20401 SCREW
60	22789		1,,1,1	"D" WASHER, CLAMP FASTENING SCREW
61	33-20127		4,4,4,4,4	SPARK PLUG
62	20119		4,4,4,4,4	PROTECTOR, SPARK PLUG
63	23564		4,4,4,4,4	CABLE, HIGH TENSION LEAD
64	25-25429		2,2,2,2,2	"O" RING, HIGH TENSION LEAD CABLE
65	54-20534		2,2,2,2,2	CLIP, HIGH TENSION LEAD CABLE
66	54-25231		2,2,2,2,2	CLIP, MERCURY SWITCH AND HARNESS LEADS TO MAGNETO
67	10-20401		2,2,2,2,2	SCREW, LEAD CLIP TO MAGNETO
68	22789		2,2,2,2,2	"D" WASHER, LEAD CLIP TO MAGNETO SCREW
69	394-1134A1		1,1,1,1,1	GROUND STRAP ASSEMBLY

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MAGNETO ASSEMBLY, COMPLETE

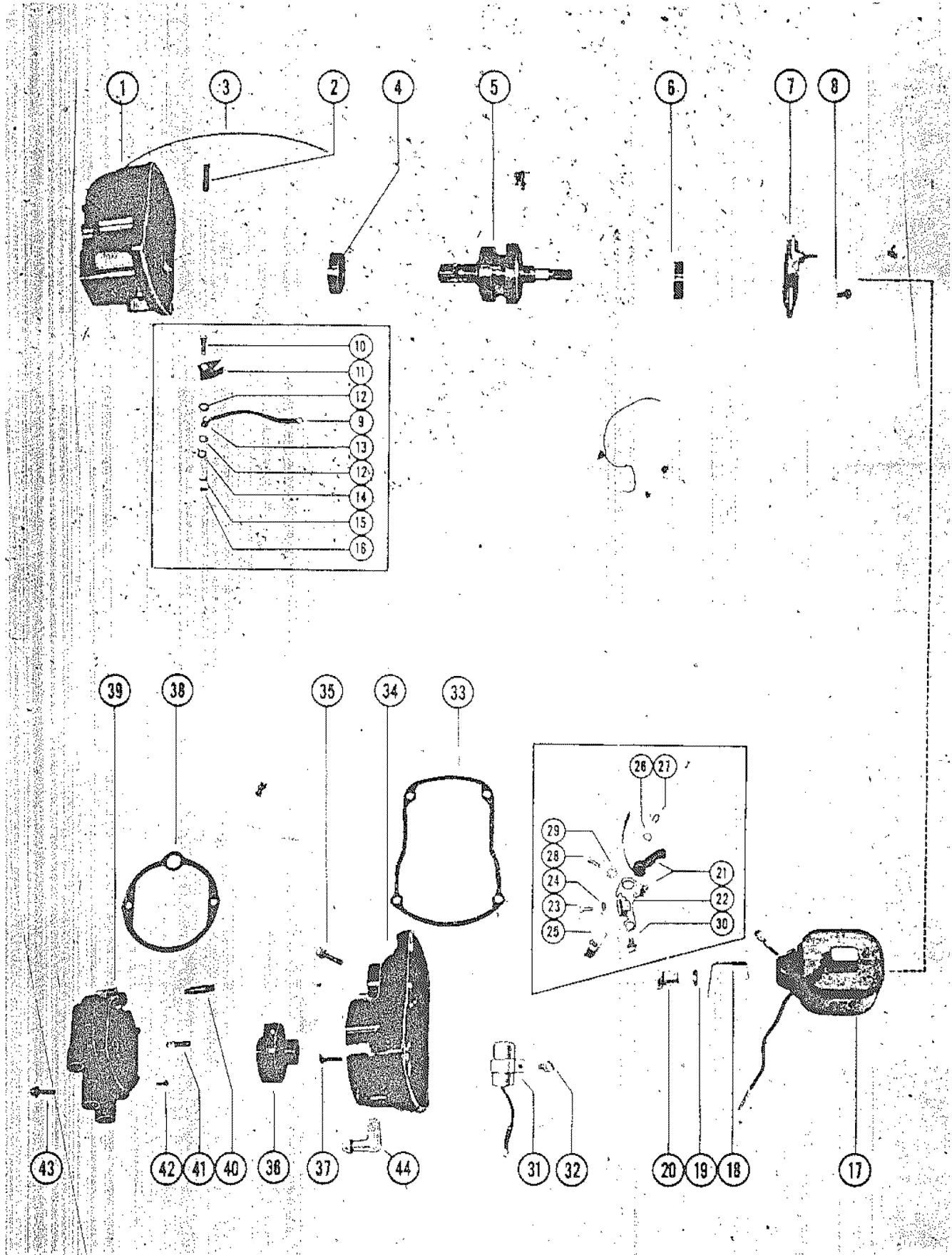


MAGNETO ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	394-1069A1		1,1,,1	MAGNETO ASSEMBLY, COMPLETE (4D-1)
-	394-1069A2		,,1,,1	MAGNETO ASSEMBLY, COMPLETE (4D-2)
1	394-1570A1		1,1,,1	FRAME ASSEMBLY, MAGNETO HOUSING
	394-1570		,,1,,1	FRAME, MAGNETO HOUSING
2	10-25510		2,2,2,2,2	SCREW, SET - COIL BRIDGE
3	394-1051		1,1,1,1,1	LOCKWIRE, COIL BRIDGE SET SCREW
4	30-24998		1,1,1,1,1	BEARING, BALL (DRIVE END)
5	394-1067		1,1,1,1,1	MAGNETIC ROTOR AND SHAFT
6	30-24997		1,1,1,1,1	BEARING, BALL (OPPOSITE DRIVE END)
7	394-1068		1,1,1,1,1	SUPPORT, BALL BEARING
8	10-25509		3,3,3,3,3	SCREW AND LOCKWASHER, SUPPORT TO FRAME
9	394-1053A1		1,1,1,1,1	WIRE ASSEMBLY, PRIMARY GROUND LEAD
10	10-24609		1,1,,1	SCREW, PRIMARY GROUND 1
	10-29182		,,1,,1	SCREW, PRIMARY GROUND
11	394-1579		1,1,1,1,1	INSULATOR, PRIMARY GROUND TERMINAL
12	12-25719		2,2,,2	WASHER, INSULATING - PRIMARY GROUND SCREW
	12-29099		,,1,,1	WASHER, INSULATING - PRIMARY GROUND SCREW
13	23-25512		1,1,,1	BUSHING, INSULATING - HOUSING FRAME
	23-29101		,,1,,1	BUSHING, INSULATING - HOUSING FRAME
14	12-20192		1,1,,1	WASHER, PRIMARY GROUND SCREW
	12-26014		,,1,,1	WASHER, PRIMARY GROUND SCREW
15	11-28656		1,1,,1	NUT, LOCK - PRIMARY GROUND SCREW
	11-24656		,,1,,1	NUT, LOCK - PRIMARY GROUND SCREW
16	11-21923		1,1,,1	NUT, PRIMARY GROUND SCREW
	11-20645		,,1,,1	NUT, PRIMARY GROUND SCREW
17	394-1128A1		1,1,1,1,1	COIL ASSEMBLY, COMPLETE
18	394-1050		1,1,1,1,1	CLIP, COIL - HIGH TENSION
19	13-23836		1,1,1,1,1	LOCKWASHER, COIL TERMINAL
20	394-1131		1,1,1,1,1	NUT, COIL CLIP FASTENING
21	394-1100A3		1,1,1,1,1	BREAKER ASSEMBLY, COMPLETE
22	394-1163		1,1,1,1,1	GROMMET, PLASTIC - BREAKER BRACKET
23	10-26008		1,1,1,1,1	SCREW, BREAKER TERMINAL
24	13-20378		1,1,1,1,1	LOCKWASHER, BREAKER TERMINAL SCREW
25	394-1106A1		1,1,1,1,1	HOLDER AND CAM WICK ASSEMBLY
26	12-25944		1,1,1,1,1	WASHER, BREAKER ARM
27	18-25723		1,1,1,1,1	COTTER PIN (HAIR), BRACKET ARM
28	10-22032		1,1,1,1,1	SCREW, BRACKET SUPPORT
29	12-20192		1,1,1,1,1	WASHER, BRACKET SUPPORT SCREW
30	10-25509		1,1,1,1,1	SCREW AND LOCKWASHER, BRACKET LOCKING
31	394-1130		1,1,1,1,1	CONDENSER
32	10-25509		1,1,1,1,1	SCREW AND LOCKWASHER, CONDENSER FASTENING
33	27-25724		1,1,,1	GASKET, MAGNETO COVER
	27-29166		,,1,,1	GASKET, MAGNETO COVER

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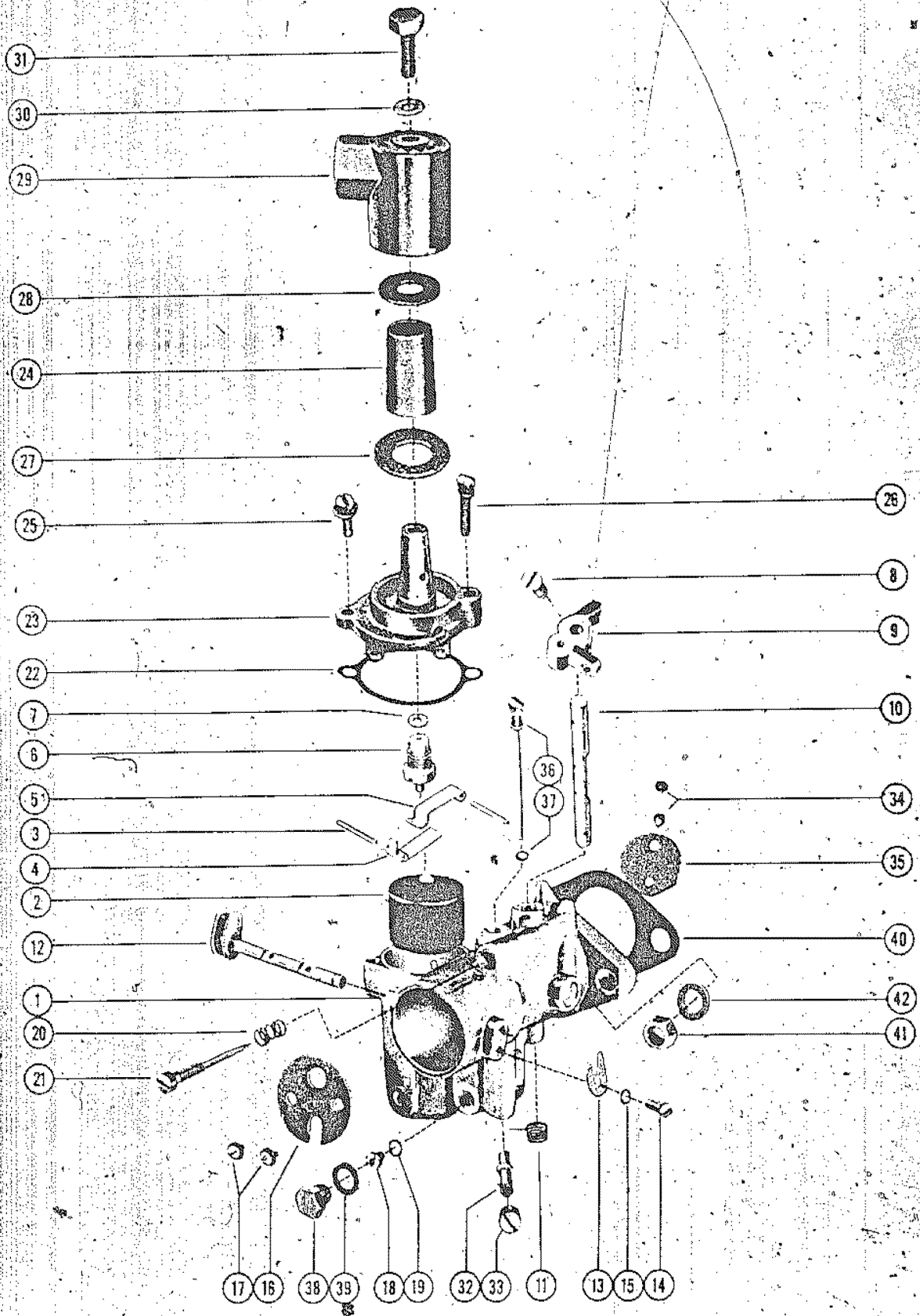
MAGNETO ASSEMBLY, COMPLETE



MAGNETO ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	394-1057		1,1,,1,	COVER, MAGNETO
	394-1577		,,1,,1	COVER, MAGNETO
35	10-28257		4,4,,4,	SCREW, COVER TO FRAME
	10-29418		,,4,,4	SCREW, COVER TO FRAME
-	14-29157		,,4,,4	TAB WASHER, COVER FASTENING SCREW
36	394-1671A1		1,1,1,1,1	MAGNETO ROTOR ASSEMBLY
37	394-1110		1,1,1,1,1	CLIP, SPRING
38	27-25725		1,1,1,1,1	GASKET, END CAP COVER
39	394-1561A2		1,1,1,1,1	END CAP COVER ASSEMBLY
40	394-1065A1		1,1,1,1,1	LEAD ASSEMBLY, HIGH TENSION
41	394-1056A1		1,1,1,1,1	BRUSH AND SPRING ASSEMBLY
42	10-25517		4,4,4,4,4	SCREW, HIGH TENSION CABLE
43	10-28259		2,2,,2,	SCREW, END CAP COVER TO MAGNETO COVER
	10-29418		,,2,,2	SCREW, END CAP COVER TO MAGNETO COVER
-	14-29157		,,2,,2	TAB WASHER, COVER FASTENING SCREW
44	22-25885		1,1,1,1,1	ELBOW, PLASTIC - MAGNETO COVER NUT

CARBURETOR ASSEMBLY(MARK 58E, MARK 58AM, MARK 58A E)

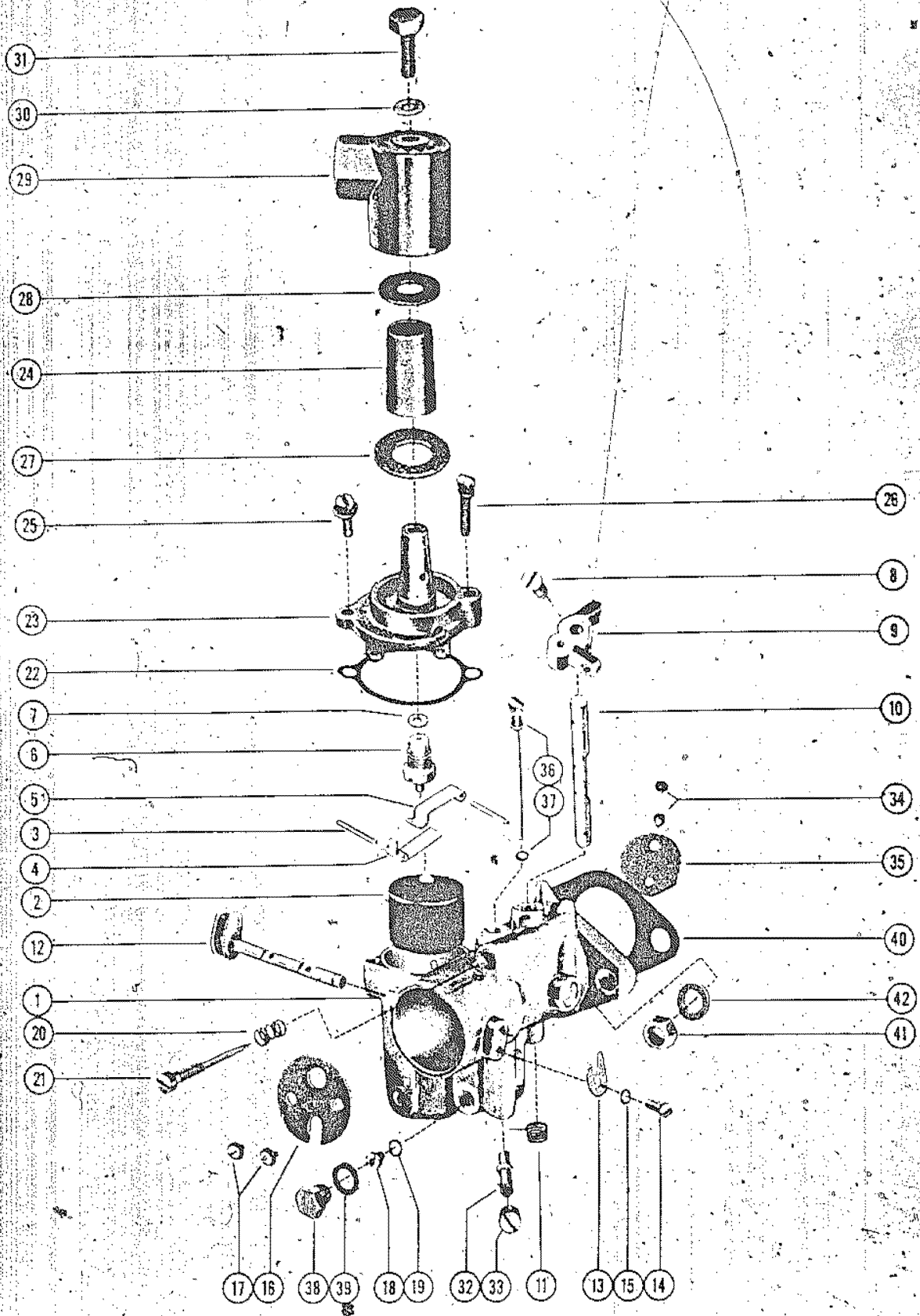


CARBURETOR ASSEMBLY(MARK 58E, MARK 58AM, MARK 58A E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1333-1387		2,2,2	CARBURETOR ASSEMBLY, COMPLETE (KA-2A)
2	1399-110A1		2,2,2	FLOAT ASSEMBLY
3	17-20853		4,4,4	PIN, FLOAT LEVER PINION
4	1399-102		2,2,2	LEVER, FLOAT (LOWER)
5	1399-101		2,2,2	LEVER, FLOAT (UPPER)
6	1399-1473		2,2,2	INLET NEEDLE, SEAT AND GASKET
7	27-25033		2,2,2	GASKET, INLET SEAT
8	10-20847		2,2,2	SCREW, THROTTLE STOP LEVER
9	1399-97		1,1,1	EVER, THROTTLE STOP
10	1399-1475		1,1,1	SHAFT, THROTTLE
	1399-1475		2,2,2	SHAFT, THROTTLE
11	24-20869		1,1,1	SPRING, THROTTLE SHAFT RETURN (UPPER CARBURETOR)
	24-26890		2,2,2	SPRING, THROTTLE SHAFT RETURN (LOWER CARBURETOR)
	24-26890		1,1,1	SPRING, THROTTLE SHAFT RETURN (LOWER CARBURETOR)
12	1399-1469		2,2,2	CHOKE SHAFT AND LEVER
13	54-28407		2,2,2	CLIP, CHOKE SHAFT RETAINING
14	10-28408		2,2,2	SCREW, RETAINING CLIP TO LOWER CARBURETOR
15	13-26995		2,2,2	LOCKWASHER, RETAINING CLIP SCREW
16	1399-1470		2,2,2	SHUTTER, CHOKE
17	10-23035		4,4,4	SCREW AND LOCKWASHER, CHOKE SHUTTER
18	1399-1457		OPT.,OPT.,	JET, MAIN FUEL (.057)
	1399-1459		OPT.,OPT.,	JET, MAIN FUEL (.059)
	1399-1461		OPT.,OPT.,	JET, MAIN FUEL (.061)
	1399-1463		2,2,2	JET, MAIN FUEL (.063 - STANDARD) (SEE SECTION 1 SERVICE MA
	1399-1465		OPT.,OPT.,	JET, MAIN FUEL (.065)
	1399-1467		OPT.,OPT.,	JET, MAIN FUEL (.067)
19	27-28409		2,2,2	GASKET, MAIN FUEL JET
20	24-27160		2,2,2	SPRING, IDLE ADJUSTMENT SCREW
21	1399-1608		2,2,2	SCREW, IDLE ADJUSTMENT
22	1399-99		2,2,2	GASKET, FLOAT BOWL COVER
23	1399-1133		2,2,2	COVER, FLAOT BOWL
24	1339-1754		2,2,2	ELEMENT, FILTER
25	10-20854		2,2,2	SCREW, FLOAT BOWL COVER (SHORT)
26	10-25850		2,2,2	SCREW, FLOAT BOWL COVER (LONG)
27	27-25851		2,2,2	GASKET, STRAINER COVER (LARGE)
28	27-25849		2,2,2	GASKET, STRAINER COVER (SMALL)
29	1399-1135		2,2,2	COVER, STRAINER
30	27-25848		2,2,2	GASKET, STRAINER COVER SCREW
31	10-25822		2,2,2	SCREW, STRAINER COVER FASTENING
32	1399-1474		2,2,2	NOZZLE, MAIN

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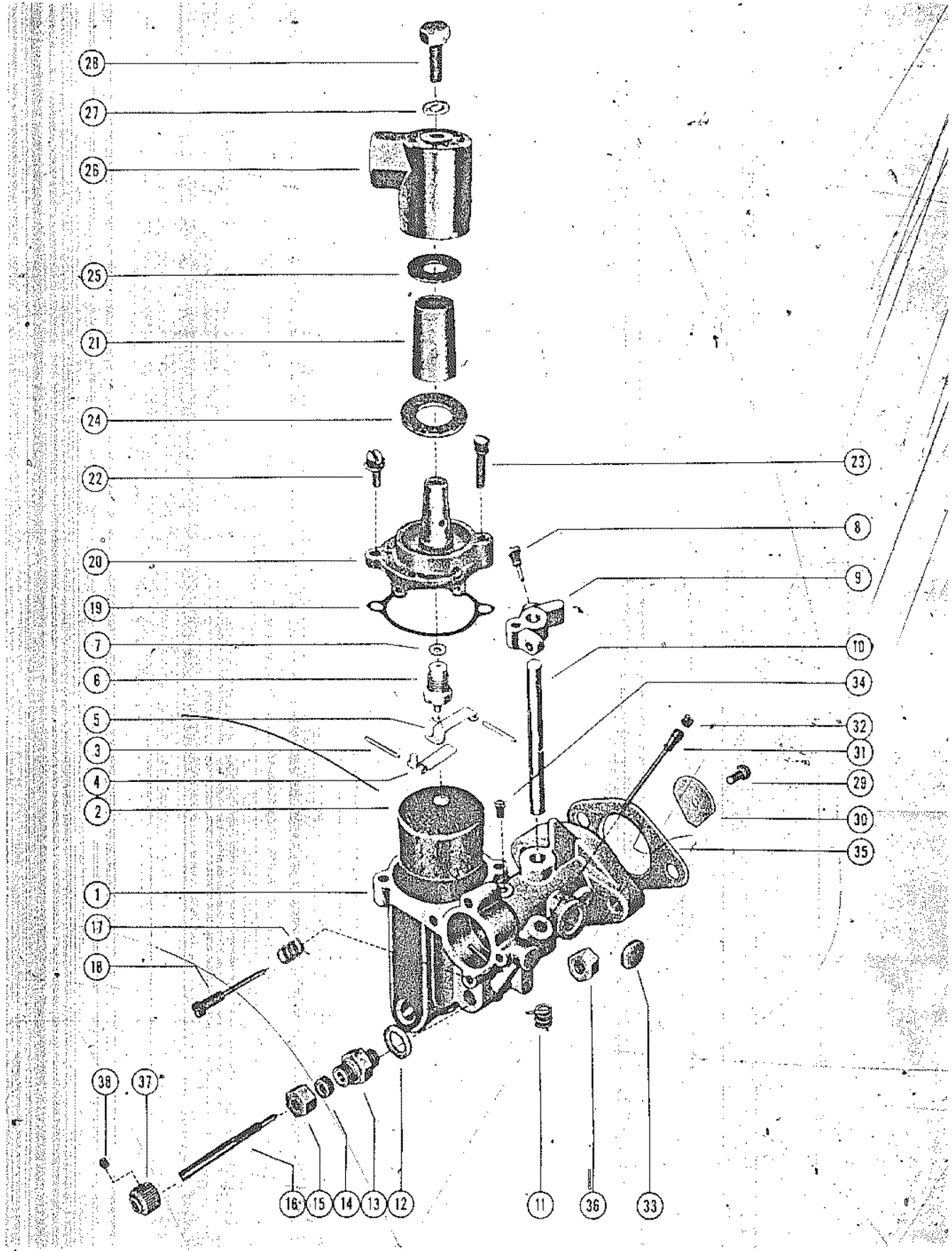
CARBURETOR ASSEMBLY(MARK 58E, MARK 58AM, MARK 58A E)



CARBURETOR ASSEMBLY(MARK 58E, MARK 58AM, MARK 58A E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	10-23178		2,2,2	SCREW, PLUG - MAIN NOZZLE
34	10-23035		4,4,4	SCREW AND LOCKWASHER, THROTTLE SHUTTER
35	1399-1476		2,2,2	SHUTTER, THROTTLE
36	1399-1472		2,2,2	TUBE, IDLE
37	27-23180		2,2,2	GASKET, IDLE TUBE
-	19-20011		2,2,2	WELCH PLUG, BODY CHANNEL
38	10-28405		2,2,2	SCREW, PLUG - BODY CHANNEL
39	27-28406		2,2,2	GASKET, BODY CHANNEL PLUG SCREW
-	1399-1477		2,2,2	GASKET AND PACKING SET (1 PER CARBURETOR)
-	1399-1478		2,2,2	REPAIR PARTS KIT (1 PER CARBURETOR)
40	27-26891		2,2,2	GASKET, CARBURETOR FLANGE
41	11-20083		4,4,4	NUT, CARBURETOR MOUNTING STUD
42	12-20084		4,4,4	WASHER, CARBURETOR MOUNTING STUD

CARBURETOR ASSEMBLY(MARK 55AM & 55AE)

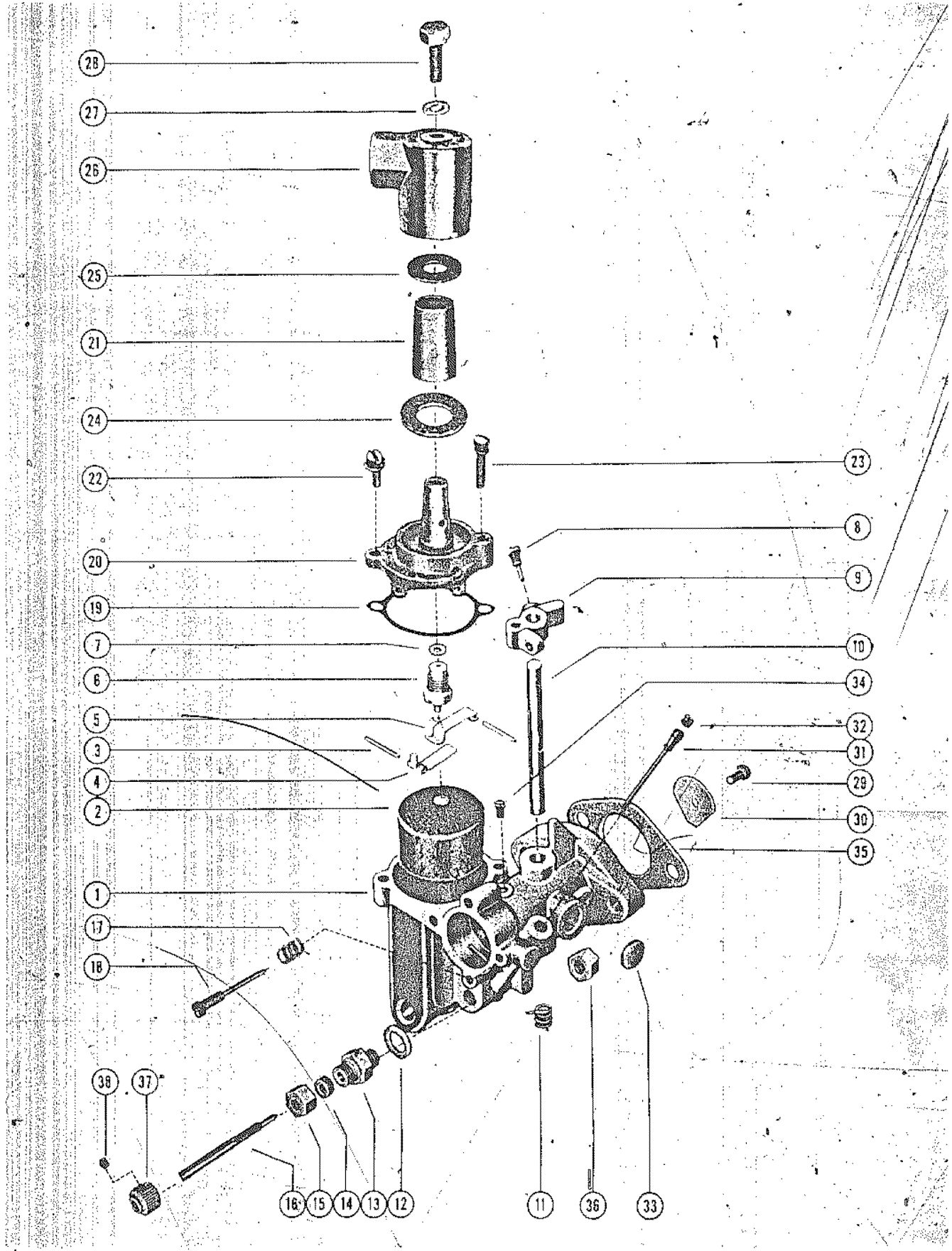


CARBURETOR ASSEMBLY(MARK 55AM & 55AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1326-1119		1,	CARBURETOR ASSEMBLY (TILLOTSON AJ-50A) SERIAL 00000000-#1255439
	1326-1604		,1	CARBURETOR ASSEMBLY (TILLOTSON AJ-54A) SERIAL #1255440-09999999
2	1399-110A1		2,2	FLOAT ASSEMBLY
3	17-20853		4,4	PIN, FLOAT LEVER PIN
4	1399-102		2,2	LEVER, FLOAT (LOWER)
5	1399-101		2,2	LEVER, FLOAT (UPPER)
6	1399-1138		2,2	INLET NEEDLE, SEAT AND GASKET
7	27-25033		2,2	GASKET, INLET SEAT
8	10-20847		2,2	SCREW, THROTTLE STOP LEVER
9	1399-97		1,1	LEVER, THROTTLE STOP
10	1399-933		2,2	SHAFT, THROTTLE
11	24-20869		1,1	SPRING, THROTTLE SHAFT RETURN (UPPER CARBURETOR)
	24-26890		1,1	SPRING, THROTTLE SHAFT RETURN (LOWER CARBURETOR)
12	27-20848		2,	GASKET, MAIN ADJUSTMENT SCREW GLAND
13	1399-94		2,	GLAND, MAIN ADJUSTMENT SCREW
14	1399-108		2,	PACKING, MAIN ADJUSTMENT SCREW
15	11-20849		2,	NUT, MAIN ADJUSTMENT SCREW
16	1399-932		2,	SCREW, MAIN ADJUSTMENT
-	1399-1655		,2	JET, MAIN FUEL (.055) - STANDARD
-	1399-1653		,2	JET, MAIN FUEL (.053)
-	1399-1651		,2	JET, MAIN FUEL (.051)
-	27-28409		,2	GASKET, MAIN FUEL JET
17	24-27160		2,2	SPRING, IDLE ADJUSTMENT SCREW
18	1399-931		2,2	SCREW, IDLE ADJUSTMENT
	1399-1623		,2	SCREW, IDLE ADJUSTMENT
19	1399-99		2,2	GASKET, FLOAT BOWL COVER
20	1399-1133		2,2	COVER, FLOAT BOWL
21	1339-1754		2,2	ELEMENT, FILTER
22	10-20854		2,2	SCREW, FLOAT BOWL COVER (SHORT)
23	10-25850		2,2	SCREW, FLOAT BOWL COVER (LONG)
24	27-25851		2,2	GASKET, STRAINER COVER (LARGE)
25	27-25849		2,2	GASKET, STRAINER COVER (SMALL)
26	1399-1135		2,2	COVER, STRAINER
27	27-25848		2,2	GASKET, STRAINER COVER SCREW
28	10-25822		2,2	SCREW, STRAINER COVER FASTENING
29	10-23035		2,2	SCREW AND LOCKWASHER, THROTTLE SHUTTER
30	1399-107		2,2	SHUTTER, THROTTLE
31	1399-960		2,2	TUBE, BY-PASS
32	10-23030		2,2	SCREW, PLUG - BY-PASS TUBE
33	19-20011		2,2	WELCH PLUG, BODY CHANNEL

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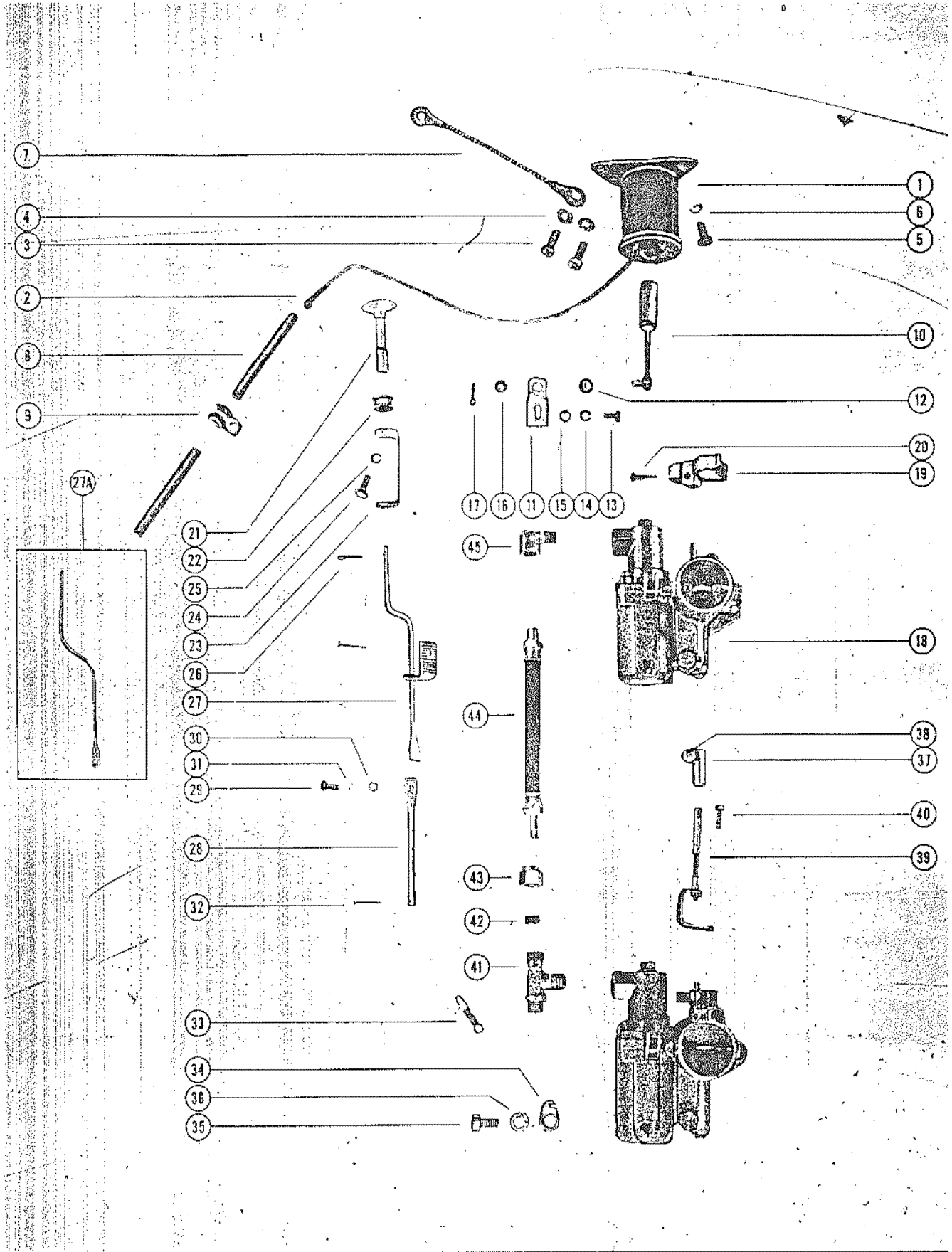
CARBURETOR ASSEMBLY(MARK 55AM & 55AE)



CARBURETOR ASSEMBLY(MARK 55AM & 55AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	10-20870		2,2	SCREW, PLUG - BODY CHANNEL
-	10-28405		,2	SCREW, PLUG - MAIN FUEL JET CHANNEL
-	27-28406		,2	GASKET, JET CHANNEL PLUG SCREW
-	1399-1145		2,2	GASKET AND PACKING SET
-	1399-1146		2,	REPAIR PARTS KIT
-	1399-1624		,2	REPAIR PARTS KIT
35	27-20183		2,2	GASKET, CARBURETOR FLANGE
36	11-24652		4,4	NUT, CARBURETOR MOUNTING STUD
37	24823A1		0	KNOB ASSEMBLY, MAIN ADJUSTMENT SCREW 2
38	10-22928		2,	SCREW, KNOB FASTENING

CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 58E, MARK 58AM,)

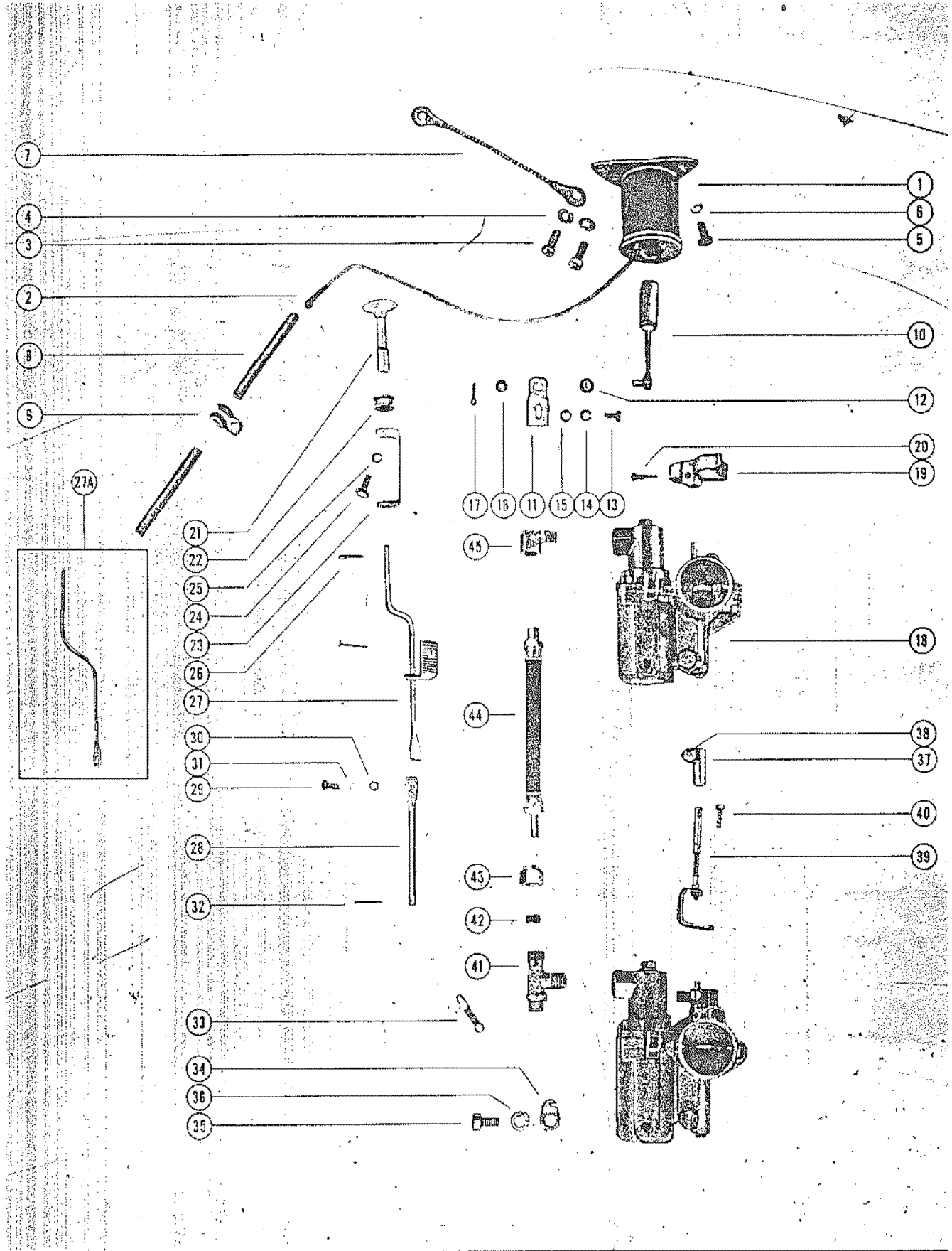


CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 58E, MARK 58AM,)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	27921		1,,1	CHOKE SOLENOID, TOP COWL
2	22647		1,,1	DISCONNECT, KNIFE SPLICE
3	10-20540		2,,2	SCREW, CHOKE SOLENOID TO TOP COWL
4	13-26992		2,,2	LOCKWASHER, CHOKE SOLENOID SCREW
5	10-24773		1,,1	SCREW, CHOKE SOLENOID TO TOP COWL
6	13-26991		1,,1	LOCKWASHER, CHOKE SOLENOID SCREW
7	26716A1		1,,1	GROUND STRAP ASSEMBLY, CHOKE SOLENOID TO ADAPTOR
8	32-26101		2,,	SLEEVE, CHOKE SOLENOID WIRE AND HARNESS WIRE
	32-26693		,,2	SLEEVE, CHOKE SOLENOID WIRE AND HARNESS WIRE
9	54-26643		1,,1	CLAMP, CHOKE WIRE TO STARTER SOLENOID
10	27031A1		1,,1	PLUNGER ASSEMBLY, CHOKE SOLENOID
11	27710		1,,1	PLATE, ADAPTOR - CHOKE PLUNGER
12	25-26633		1,,1	GROMMET, ADAPTOR PLATE
	25-26633		1,,1	GROMMET, ADAPTOR PLATE
13	10-20055		1,,1	SCREW, ADAPTOR PLATE TO CHOKE ROD BRACKET
14	13-26996		1,,1	LOCKWASHER, ADAPTOR PLATE FASTENING SCREW
15	12-26014		1,,1	WASHER, ADAPTOR PLATE FASTENING SCREW
16	12-26014		1,,1	WASHER, CHOKE SOLENOID LINK
17	18-27769		1,,	PIN (HAIR), CHOKE SOLENOID LINK FASTENING
	18-26953		,,1	COTTER PIN, CHOKE SOLENOID LINK FASTENING
18	1333-1387		2,2,2	CARBURETOR ASSEMBLY, COMPLETE
19	27917		1,1,1	CLUSTER, THORTTLE LEVER (UPPER CARBURETOR)
20	10-20847		1,1,1	SCREW, SET - CLUSTER TO THROTTLE LEVER
21	22463		1,,1	KNOB, CHOKE ROD
	20663		,1,	KNOB, CHOKE ROD
22	25-20116		1,1,1	GROMMET, CHOKE KNOB
23	22462		1,,1	"U" LINK, CHOKE KNOB TO CHOKE ROD
24	10-20100		1,,1	SCREW, "U" LINK TO CHOKE KNOB
25	13-26996		1,,1	LOCKWASHER, "U" LINK SCREW
26	18-20180		1,,1	COTTER PIN, CHOKE LEVER AND ROD FASTENING
27	27919A1		1,,	CHOKE ROD AND BRACKET ASSEMBLY (UPPER)
	28972A1		,,1	CHOKE ROD AND BRACKET ASSEMBLY (UPPER)
27A	28977		,1,	CHOKE ROD, UPPER
28	27918		1,1,1	CHOKE ROD, LOWER
29	10-30096		1,1,1	SCREW, UPPER CHOKE ROD TO LOWER CHOKE ROD
30	12-27882		1,1,1	WASHER, UPPER CHOKE ROD SCREW
31	13-26994		1,1,1	LOCKWASHER, UPPER CHOKE ROD SCREW
32	17-25391		2,2,2	RIVET, CHOKE ROD TO THROTTLE SHAFT
33	24-28361		1,,	SPRING,CHOKE ROD TO RETAINER
	24-28965		,,1	SPRING, CHOKE ROD TO RETAINER
	24-20649		,1,	SPRING, CHOKE ROD TO RETAINER
34	27711		1,,1	RETAINER, CHOKE ROD SPRING

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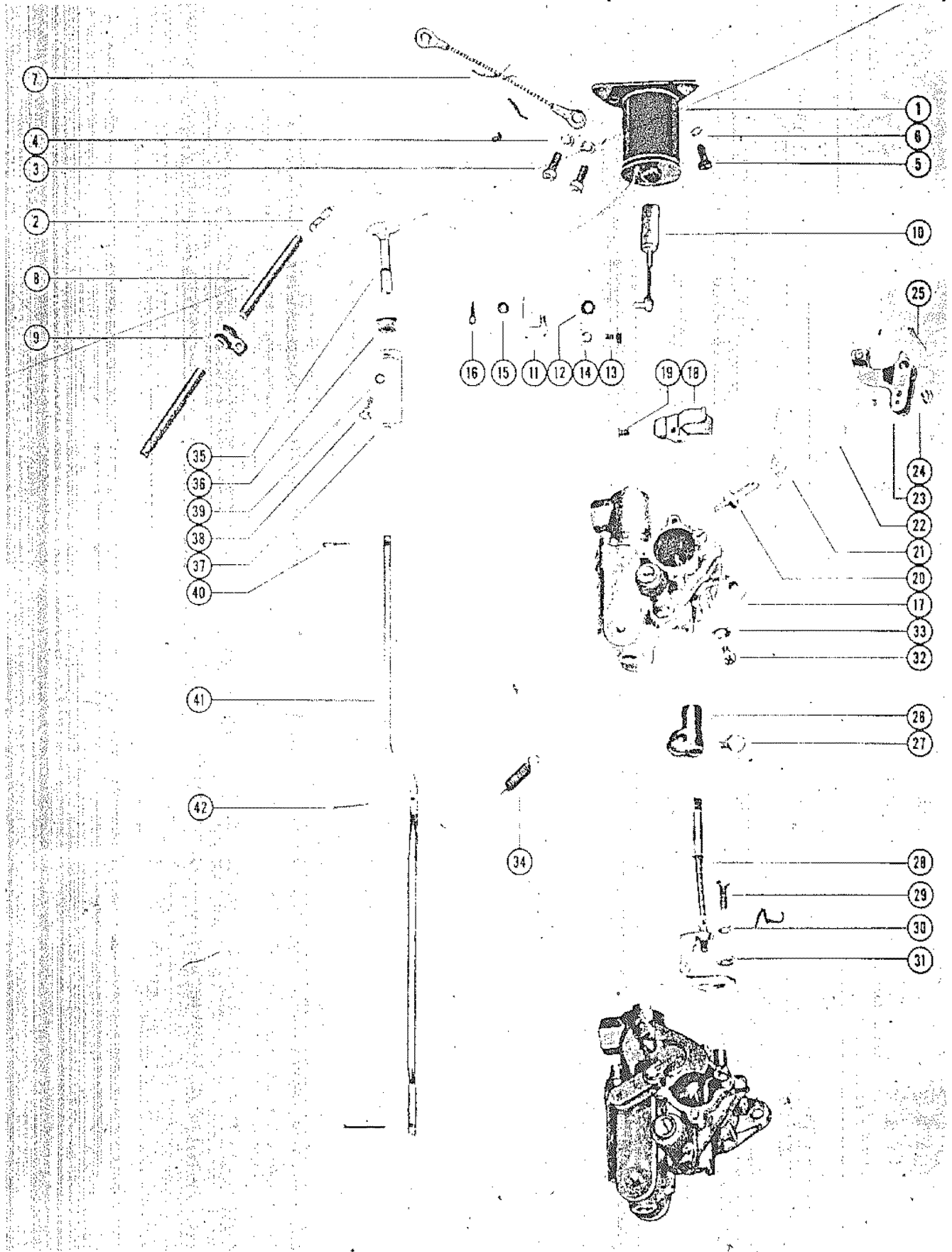
CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 58E, MARK 58AM,)



CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 58E, MARK 58AM,)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	28651		,1,	RETAINER, CHOKE ROD SPRING
35	10-28713		1,1,1	SCREW, RETAINER TO LOWER CARBURETOR
36	13-26992		1,1,1	LOCKWASHER, RETAINER FASTENING SCREW
37	27870		1,1,1	CLAMP, THROTTLE PICKUP BRACKET
38	10-20100		1,1,1	SCREW, CLAMP TO THROTTLE PICKUP BRACKET
40	10-29239		1,1,1	SCREW, THROTTLE BRACKET MOUNTING
41	22-23763		1,1,1	TEE ASSEMBLY, LOWER FILTER
42	22-22946		2,2,2	SLEEVE, RUBBER
43	11-22948		2,2,2	NUT, FILTER TEE
44	32-25228		1,1,1	FUEL LINE, UPPER FILTER TO LOWER FILTER
45	22-25443		1,1,1	ELBOW, UPPER FILTER TO FUEL LINE

CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 55AM, MARK 55AE)

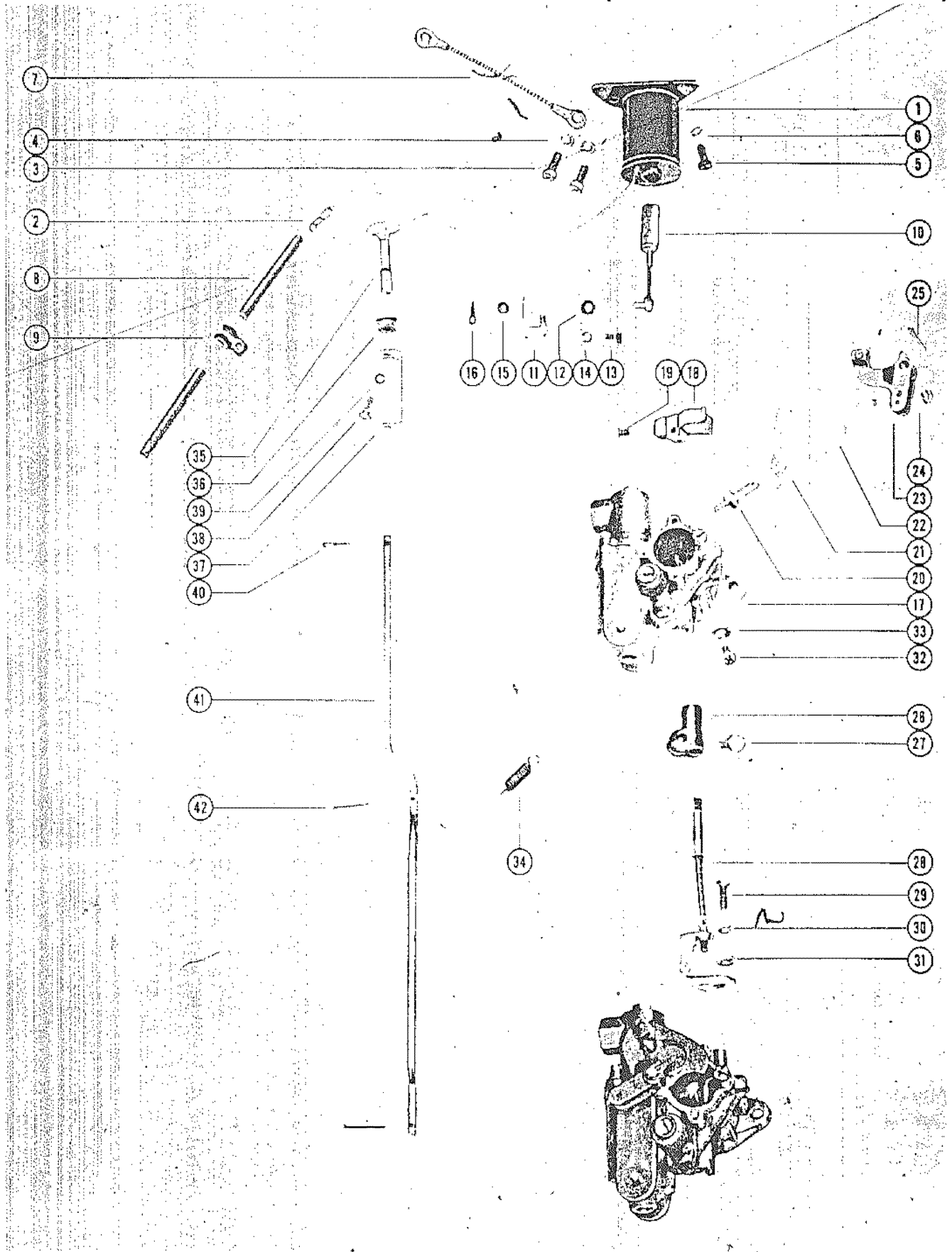


CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 55AM, MARK 55AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	28936		,1	CHOKE SOLENOID, TOP COWL
2	22647		,1	DISCONNECT, KNIFE SPLICE - CHOKE SOLENOID
3	10-20540		,2	SCREW, CHOKE SOLENOID TO TOP COWL
4	13-26992		,2	LOCKWASHER, CHOKE SOLENOID SCREW
5	10-24773		,1	SCREW, CHOKE SOLENOID TO TOP COWL
6	13-26991		,1	LOCKWASHER, CHOKE SOLENOID SCREW
7	26716A1		,1	GROUND STRAP ASSEMBLY, CHOKE SOLENOID TO ADAPTOR
8	32-26101		,2	SLEEVE, CHOKE SOLENOID WIRE AND HARNESS WIRE
9	54-26643		,1	CLAMP, CHOKE WIRE TO STARTER SOLENOID
10	27031A1		,1	PLUNGER ASSEMBLY, CHOKE SOLENOID
11	27126		,1	ADAPTOR PLATE, CHOKE PLUNGER
12	25-26633		,1	GROMMET, ADAPTOR PLATE
13	10-21281		,1	SCREW, ADAPTOR PLATE TO CHOKE ROD BRACKET
14	13-26994		,1	LOCKWASHER, ADAPTOR PLATE FASTENING SCREW
15	12-26014		,1	WASHER, CHOKE SOLENOID LINK
16	18-26953		,1	COTTER PIN, CHOKE SOLENOID LINK FASTENING
17	1326-1119		2,2	CARBURETOR ASSEMBLY, COMPLETE SERIAL 00000000-#1255439
	1326-1604		2,2	CARBURETOR ASSEMBLY, COMPLETE SERIAL #1255440-09999999
18	29443		1,1	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)
19	10-20847		1,1	SCREW, SET - CLUSTER TO THROTTLE LEVER
20	10-20176		2,2	SCREW, CHOKE LEVER PIVOT PIN
21	20173		2,2	SHUTTER, CHOKE
22	24-26067		2,2	SPRING, CHOKE SHUTTER
23	25881A1		2,	CHOKE LEVER ASSEMBLY
	25881A1		,1	CHOKE LEVER ASSEMBLY
	26645A1		,1	CHOKE LEVER ASSEMBLY (UPPER CARBURETOR)
24	23-26888		,2	BUSHING, CHOKE LEVER
25	18-20180		2,2	COTTER PIN, CHOKE LEVER RETAINING
26	27870		1,1	CLAMP, THROTTLE PICKUP BRACKET
27	10-20100		1,1	SCREW, CLAMP TO THROTTLE PICKUP BRACKET
28	20185A1		1,1	BRACKET, THROTTLE PICKUP
29	10-20191		1,1	SCREW, THROTTLE BRACKET MOUNTING
30	13-26995		1,1	LOCKWASHER, THROTTLE BRACKET SCREW
31	12-20192		1,1	WASHER, THROTTLE BRACKET SCREW
32	10-20650		1,	SCREW, CHOKE ROD SPRING MOUNTING
33	12-20192		1,1	WASHER, CHOKE ROD SPRING SCREW
34	24-20649		1,	SPRING, CHOKE ROD POSITIONING
	24-26068		,1	SPRING, CHOKE ROD TO RETAINER
	27711		,1	RETAINER, CHOKE ROD SPRING
	10-28713		,1	SCREW, RETAINER TO LOWER CARBURETOR
35	20663		1,	KNOB, CHOKE ROD

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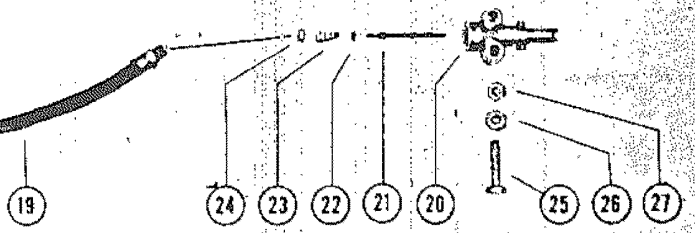
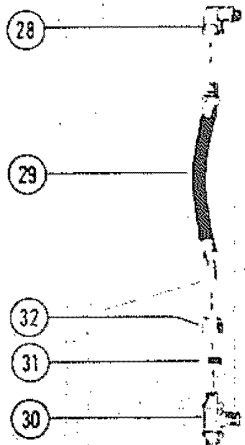
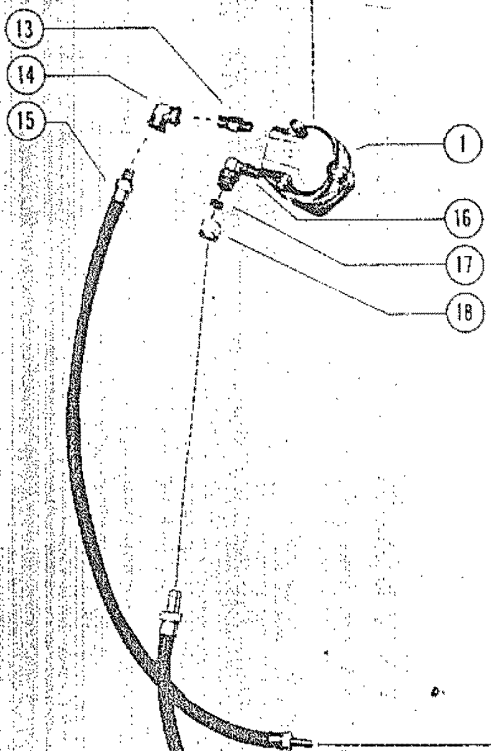
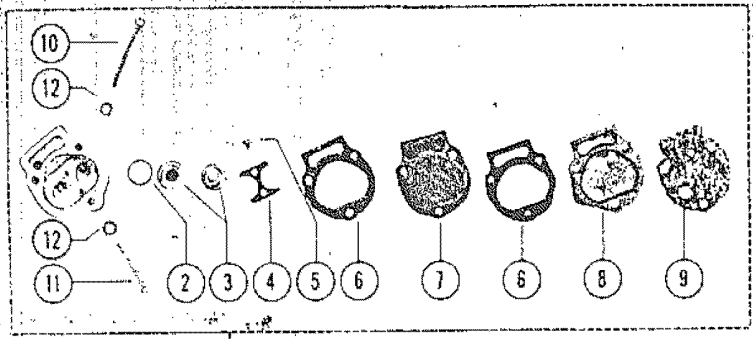
CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 55AM, MARK 55AE)



CARBURETOR LINKAGE AND CHOKE SOLENOID(MARK 55AM, MARK 55AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	22463		,1	KNOB, CHOKE ROD
36	25-20116		1,1	GROMMET, CHOKE ROD
37	22462		,1	"U" LINK, CHOKE KNOB TO CHOKE ROD
38	10-20100		,1	SCREW, "U" LINK TO CHOKE KNOB
39	13-26996		,1	LOCKWASHER, "U" LINK FASTENING SCREW
40	18-20180		,1	COTTER PIN, CHOKE LEVER AND ROD FASTENING
41	28971		1,	CHOKE ROD (NOT AS SHOWN)
	28978		,1	CHOKE ROD
42	173-25391		2,2	RIVET, CHOKE ROD TO CHOKE LEVER

FUEL PUMP ASSEMBLY

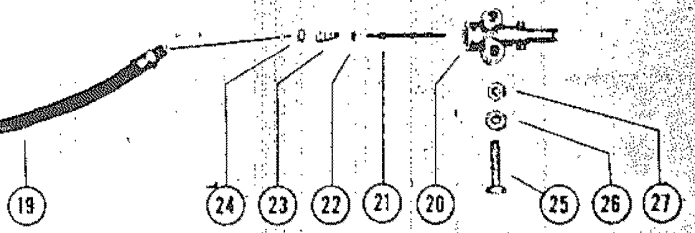
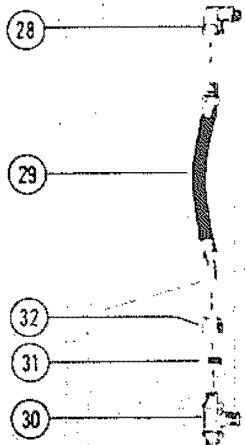
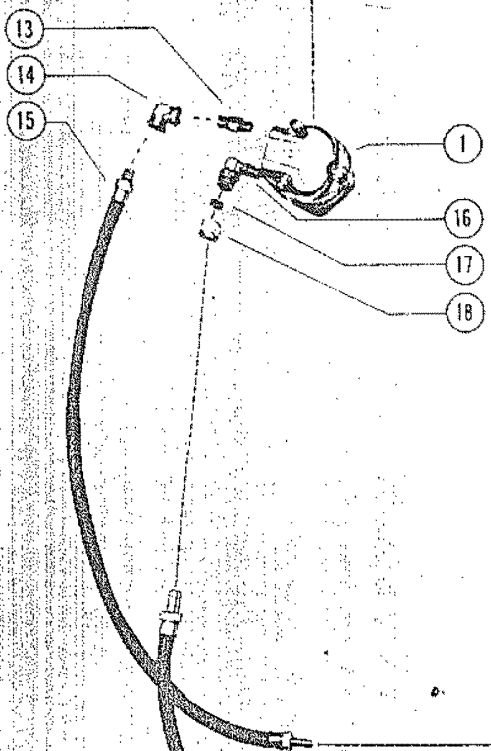
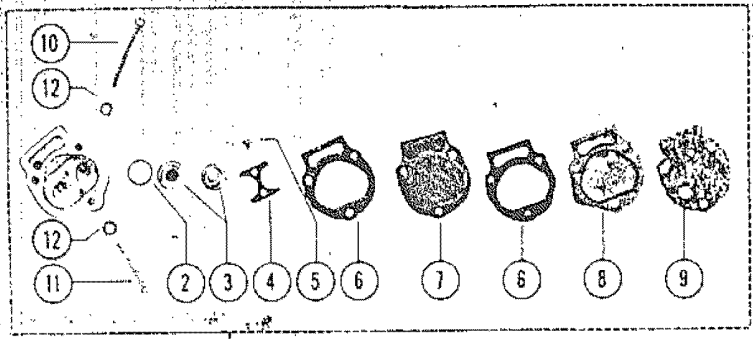


FUEL PUMP ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	23009A1		1,1,1,1,1	FUEL PUMP ASSEMBLY SERIAL 00000000-6848700N
	29178A2		,,,1,1	FUEL PUMP ASSEMBLY SERIAL #1268488-ALLOMARK
2	27-23005		2,2,2,2,2	GASKET, CHECK VALVE TO HOUSING
3	21-30430		2,2,2,2,2	VALVE, CHECK
4	23004		1,1,1,1,1	RETAINER, CHECK VALVE
5	10-20037		2,2,2,2,2	SCREW, RETAINER TO HOUSING
6	27-24863		2,2,2,2,2	GASKET, FUEL PUMP
7	23014		1,1,1,1,1	DIAPHRAGM, FUEL PUMP
	22-29380		,,,1,1	PLUG, PIPE - FUEL PUMP SERIAL #1268488-ALLOMARK
8	23008		1,1,1,1,1	COVER, FUEL PUMP
9	27-30276		1,1,1,1,1	GASKET, FUEL PUMP COVER
10	10-29030		2,,,,	SCREW, FUEL PUMP MOUNTING (1 7/8")
	10-29030		2,2,2,2,2	SCREW, FUEL PUMP MOUNTING (1 7/8") SERIAL 00000000-6848700N
	10-29126		,,,2,2	SCREW, FUEL PUMP MOUNTING (1 3/4") SERIAL #1268488-ALLOMARK
11	10-25207		1,,,,	SCREW, FUEL PUMP MOUNTING (1 1/2")
	10-29029		,1,1,1,1,1	SCREW, FUEL PUMP MOUNTING (1 1/2")
12	13-26996		3,,,,	LOCKWASHER, FUEL PUMP MOUNTING SCREW
13	22-23595		1,1,1,1,1	*CONNECTOR, FUEL PUMP OUTLET TO ELBOW SERIAL 00000000-6848700N
	22-22949		1,1,1,1,1	*CONNECTOR, FUEL PUMP INLET TO FUEL LINE SERIAL #1268488-ALLOMARK
	22-22949		,,,1,1	#CONNECTOR, FUEL PUMP INLET TO FUEL LINE SERIAL #1268488-ALLOMARK
17	22-22946		,,,1,1	#SLEEVE, RUBBER - CONNECTOR SERIAL #1268488-ALLOMARK
18	11-22948		,,,1,1	#NUT, CONNECTOR TO FUEL LINE SERIAL 00000000-6848700N
14	22-24690		1,1,1,1,1	*ELBOW, FUEL PUMP OUTLET TO FUEL LINE
15	32-30035		1,1,1,1,1	FUEL LINE, FUEL PUMP TO LOWER FILTER
16	22-22995		1,1,1,1,1	ELBOW, FUEL PUMP INLET (#FUEL PUMP OUTLET)
17	22-22946		1,1,1,1,1	SLEEVE, RUBBER
18	11-22948		1,1,1,1,1	NUT, ELBOW
19	32-23761		1,1,1,1,1	FUEL LINE, FUEL PUMP TO ADAPTOR
20	22833		1,1,1,1,1	ADAPTOR, CHECK UNIT (FUEL LINE)
21	23069		1,1,1,1,1	STEM, CHECK UNIT ADAPTOR
22	25-20415		1,1,1,1,1	"O" RING, ADAPTOR STEM
23	24-23067		1,1,1,1,1	SPRING, ADAPTOR STEM
24	23068		1,1,1,1,1	CUP WASHER, ADAPTOR
25	10-20784		2,2,2,2,2	SCREW, ADAPTOR TO BOTTOM COWL
26	13-26992		2,,,,	LOCKWASHER, ADAPTOR SCREW
27	11-21825		2,,,,	NUT, ADAPTOR SCREW
	11-20184		2,2,2,2,2	NUT, ADAPTOR SCREW

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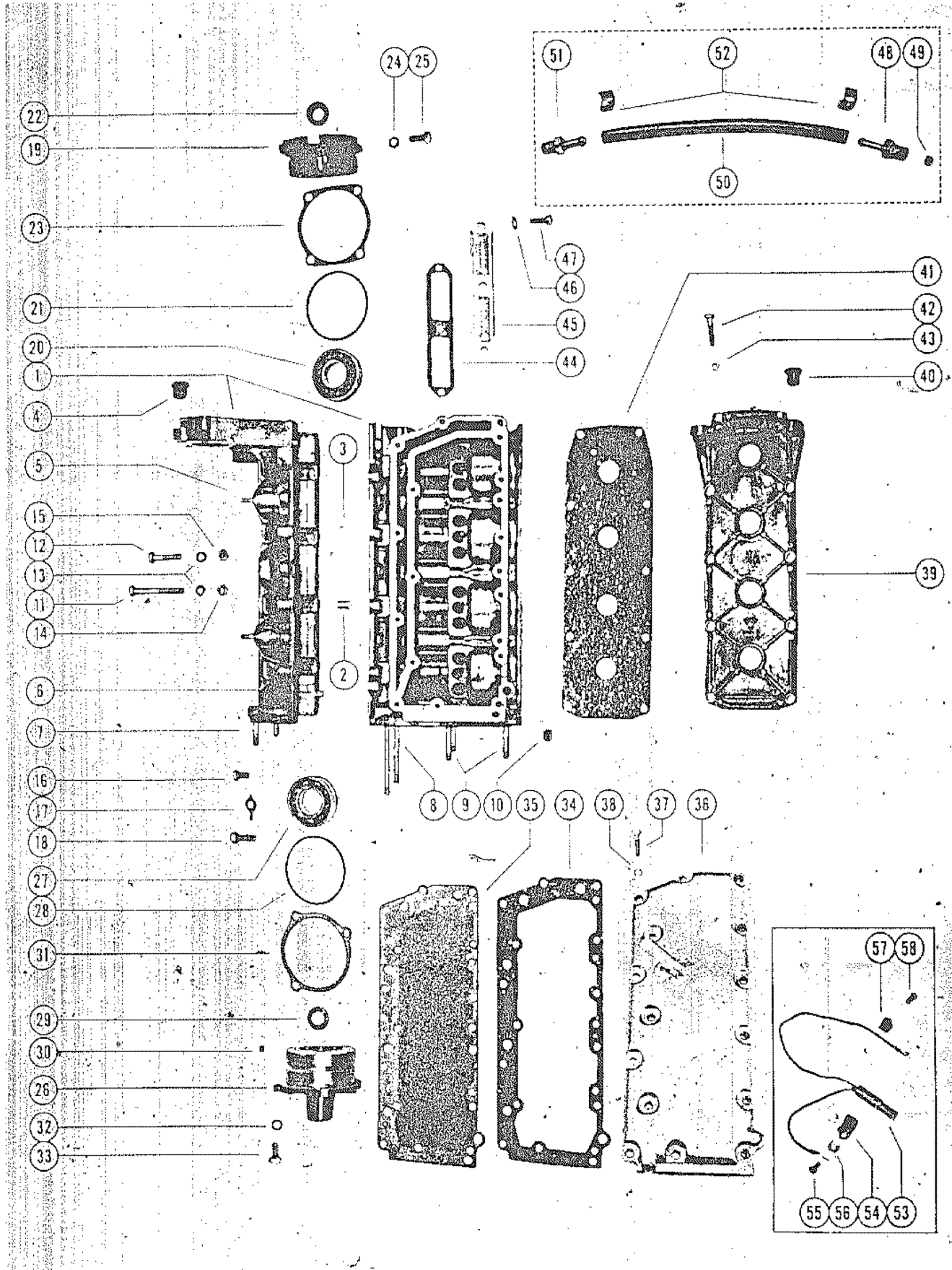
FUEL PUMP ASSEMBLY



FUEL PUMP ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	22-25443		1,1,1,1,1	*ELBOW, UPPER FILTER TO FUEL LINE SERIAL 00000000-6848700N
29	32-25228		1,1,1,1,1	*FUEL LINE, UPPER TO LOWER FILTER (5 1/2") SERIAL 00000000-6848700N
	32-30040		,,1,1	#FUEL LINE, UPPER TO LOWER FILTER (5 21/32") SERIAL #1268488-ALL0MARK
30	22-23763		1,1,1,1,1	*TEE ASSEMBLY, LOWER FILTER SERIAL 00000000-6848700N
	22-25956		,,1,1	#TEE ASSEMBLY, LOWER FILTER SERIAL #1268488-ALL0MARK
31	22-22946		2,2,2,2,2	*SLEEVE, RUBBER SERIAL 00000000-6848700N
32	11-22948		2,2,2,2,2	*NUT, FILTER TEE SERIAL 00000000-6848700N

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

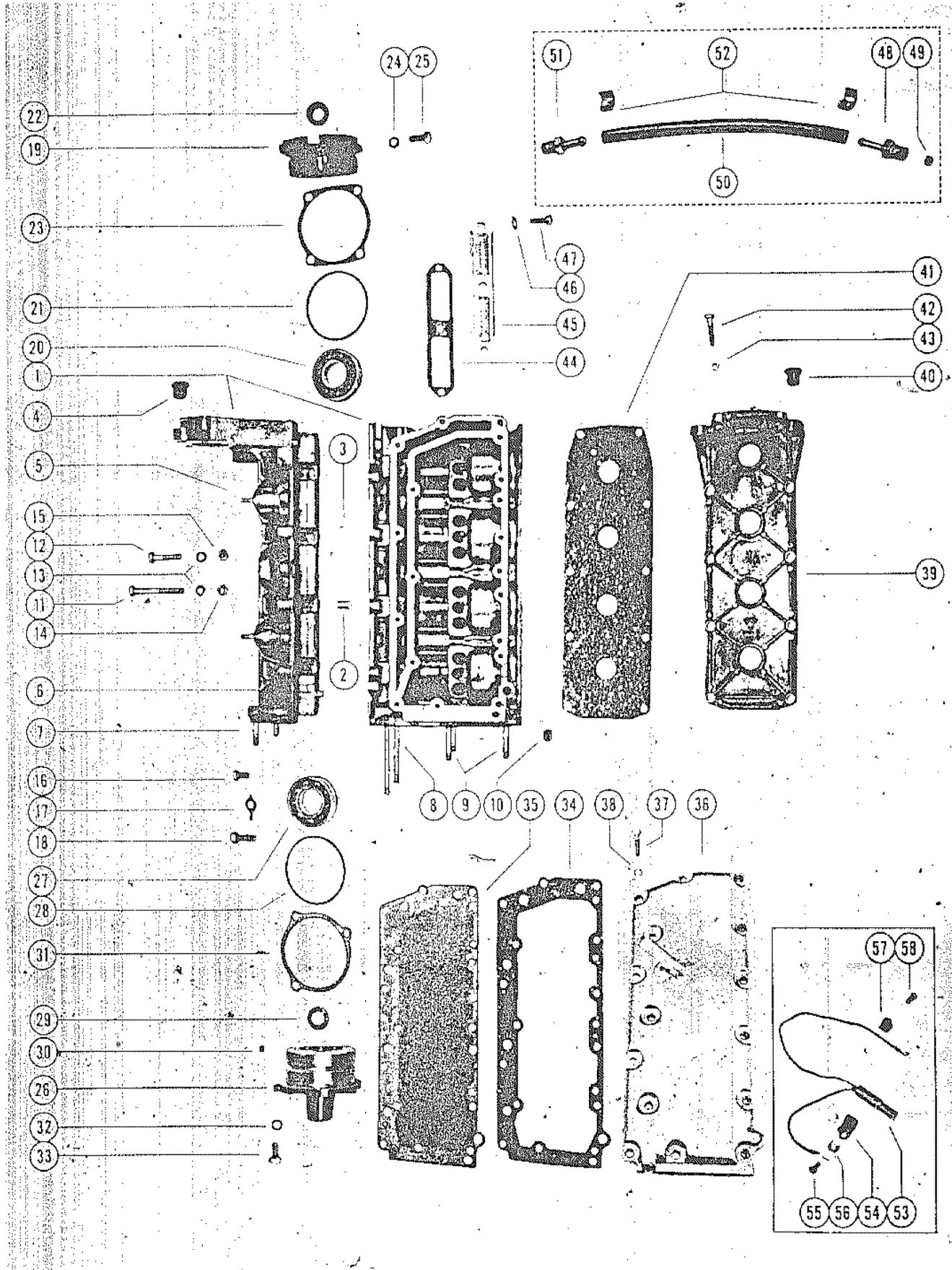


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	831-1410A2		1,,,	*CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	831-1410A3		1,,,	#CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	831-1410A5		,1,1,,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	831-1410A4		,,,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	17-20323		1,1,1,1,1	DOWEL PIN, CYLINDER BLOCK TO CENTER MAIN BEARING
3	17-20032		2,2,2,2,2	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING
4	23-26348		2,2,2,2,2	BUSHING, CRANKCASE
5	16-21831		4,,,4,4	STUD, CARBURETOR MOUNTING (1 1/4")
	16-25385		,4,4,,	STUD, CARBURETOR MOUNTING (1 1/4")
6	17-20033		2,2,2,2,2	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK
7	16-29988		2,2,2,2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 9/16")
8	16-29990		2,2,2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (3 3/8")
9	16-29989		4,4,4,4,4	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 7/8")
10	22-21290		,,,1,1	PLUG, PIPE - UPPER AND LOWER BLEED HOLE
11	10-22039		4,4,4,4,4	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
12	10-22040		14,14,14,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
13	12-20084		5,,,	WASHER, CRANKCASE SCREW
	12-20084		2,2,2,2,2	WASHER, CRANKCASE SCREW
14	11-20083		3,,,	NUT, CRANKCASE SCREW
15	11-29250		18,18,18,1	NUT, CRANKCASE SCREW
16	10-20089		2,2,2,2,2	SCREW, MAIN BEARING LOCKING
17	14-20091		3,3,3,3,3	TAB WASHER, BEARING LOCKING SCREW
18	10-20359		1,1,1,1,1	SCREW, CENTER MAIN BEARING LOCKING
19	1100-339A1		1,1,1,1,1	END CAP ASSEMBLY, UPPER
20	30-20080		1,1,1,1,1	BEARING, BALL - UPPER END CAP
21	25-20081		1,1,1,1,1	"O" RING, UPPER END CAP
22	26-29476		1,1,1,1,1	OIL SEAL
23	15-20082		AR,AR,AR,A	SHIM, UPPER END CAP TO CRANKCASE (.002-3-5-10)
24	13-26993		4,4,4,4,4	LOCKWASHER, UPPER END CAP MOUNTING SCREW
25	10-29256		4,,,	SCREW, UPPER END CAP MOUNTING
	10-23703		,4,4,4,4	SCREW, UPPER END CAP MOUNTING
26	1102-24A4		1,,,	*END CAP ASSEMBLY, LOWER
27	30-20080		1,,,	BEARING, BALL - LOWER END CAP
28	25-20081		1,,,	"O" RING, LOWER END CAP
29	26-29476		2,,,	OIL SEAL
	26-29476		,1,1,1,1	OIL SEAL
26	1102-1484A1		1,1,1,1,1	#END CAP ASSEMBLY, LOWER
27	30-20080		1,1,1,1,1	BEARING, BALL - LOWER END CAP
28	25-20081		1,1,1,1,1	"O" RING, LOWER END CAP
29	26-29476		1,1,1,1,1	OIL SEAL, TOP
	26-29477		1,1,1,1,1	OIL SEAL, BOTTOM

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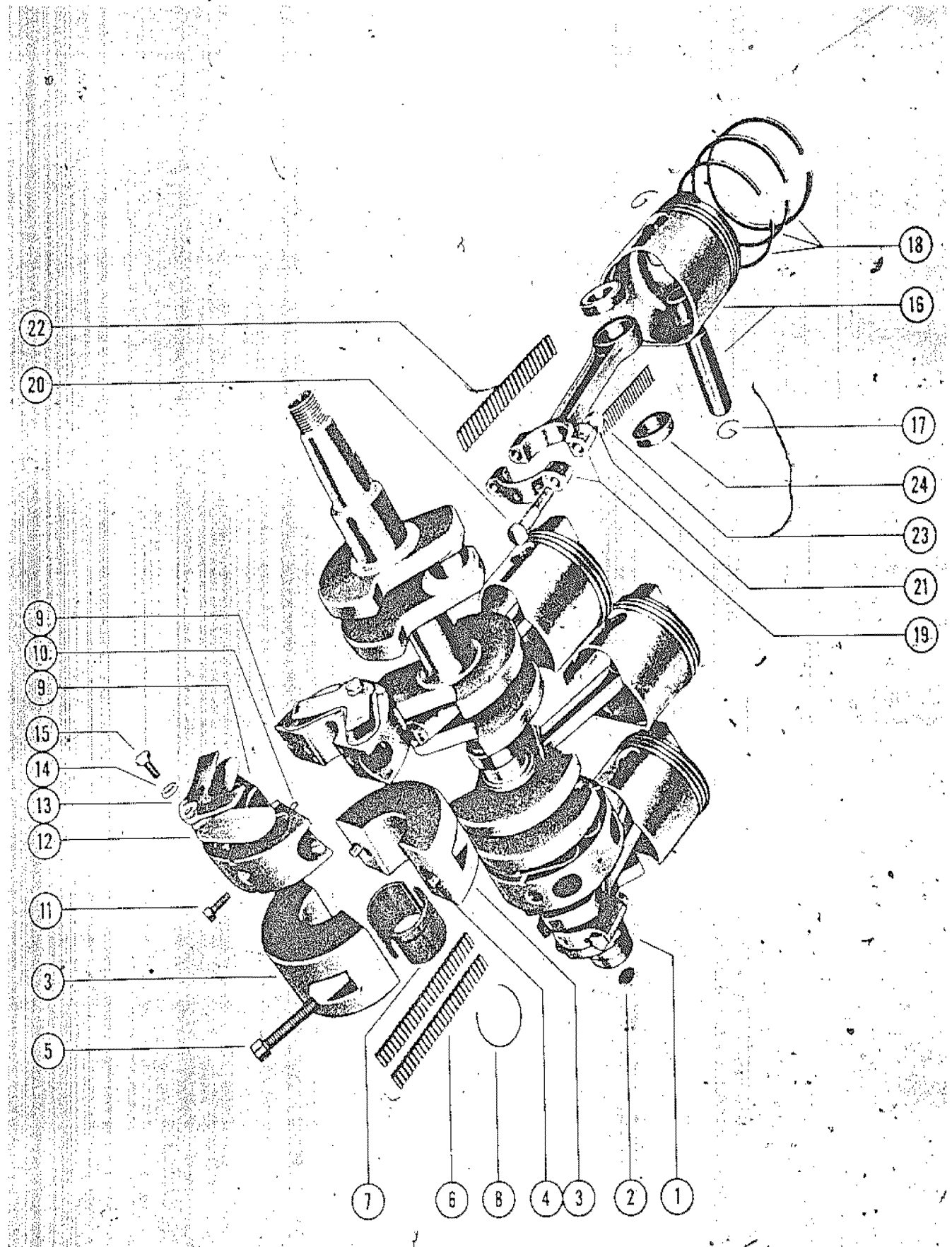
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	21-28481A1		1,1,1,1,1	CHECK VALVE ASSEMBLY
31	15-20085		AR,AR,AR,A	SHIM, LOWER END CAP TO CRANKCASE (.002-3-5-10)
32	13-26993		3,3,3,3,3	LOCKWASHER, LOWER END CAP MOUNTING SCREW
33	10-29256		3,,,	SCREW, LOWER END CAP MOUNTING
	10-23703		3,3,3,3	SCREW, LOWER END CAP MOUNTING
34	27-26923		1,1,1,1,1	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE
35	26922		1,1,1,1,1	PLATE, EXHAUST MANIFOLD
34	27-26923		1,1,1,1,1	GASKET, MANIFOLD PLATE TO COVER
36	28240		1,1,1,1,1	COVER, EXHASUT MANIFOLD
37	10-28668		13,13,13,1	SCREW, MANIFOLD COVER MOUNTING
	10-28666		2,2,2,2,2	SCREW, COVER AND HIGH TENSION LEAD CLIP
38	12-20028		2,2,2,2,2	WASHER, COVER AND HIGH TENSION LEAD CLIP SCREW
39	1000-1A1		1,1,1,1,1	CYLINDER BLOCK COVER ASSEMBLY
40	23-26348		2,2,2,2,2	BUSHING, CYLINDER BLOCK COVER
41	27-22333		1,1,1,1,1	GASKET, CYLINDER BLOCK COVER
42	10-20653		10,10,10,1	SCREW, CYLINDER BLOCK COVER MOUNTING
43	11-20184		10,10,10,1	NUT, COVER MOUNTING SCREW
44	27-27936		2,2,2,2,2	GASKET, TRANSFER PORT COVER
45	27935		2,2,2,2,2	COVER, TRANSFER PORT
46	12-20028		6,,6,6	WASHER, TRANSFER PORT COVER SCREW
47	10-20540		6,6,6,6,6	SCREW, TRANSFER PORT COVER MOUNTING
48	21-25694A1		1,,,	*CHECK VALVE ASSEMBLY, BLEED HOSE
	21-28483A1		1,1,1,1,1	#CHECK VALVE ASSEMBLY, BLEED HOSE
49	21-28481A1		1,1,1,1,1	#CHECK VALVE ASSEMBLY, BLEED HOSE
50	32-26060		1,,,	*HOSE, CYLINDER BLEED (8 1/2")
	32-28534		1,1,1,1,1	#HOSE, CYLINDER BLEED (7")
51	22-20445		1,1,1,1,1	CONNECTOR, CYLINDER BLEED HOSE
52	54-20387		2,2,2,2,2	CLAMP, BLEED HOSE TO CHECK VALVE AND CONNECTOR
53	28060		1,,1,1	SWITCH, MERCURY - EXHAUST MANIFOLD COVER
54	54-22875		1,,1,1	CLAMP, MERCURY SWITCH TO COVER
55	10-30009		1,,1,1	SCREW, MERCURY SWITCH CLAMP FASTENING (OR 10-20401 SCREW - S
56	22789		2,,2,2	"D" WASHER, CLAMP AND CLIP FASTENING SCREW
57	54-25231		1,,1,1	CLIP, MERCURY SWITCH LEAD WIRE TO MAGNETO
58	10-20401		1,,1,1	SCREW, LEAD WIRE CLIP FASTENING

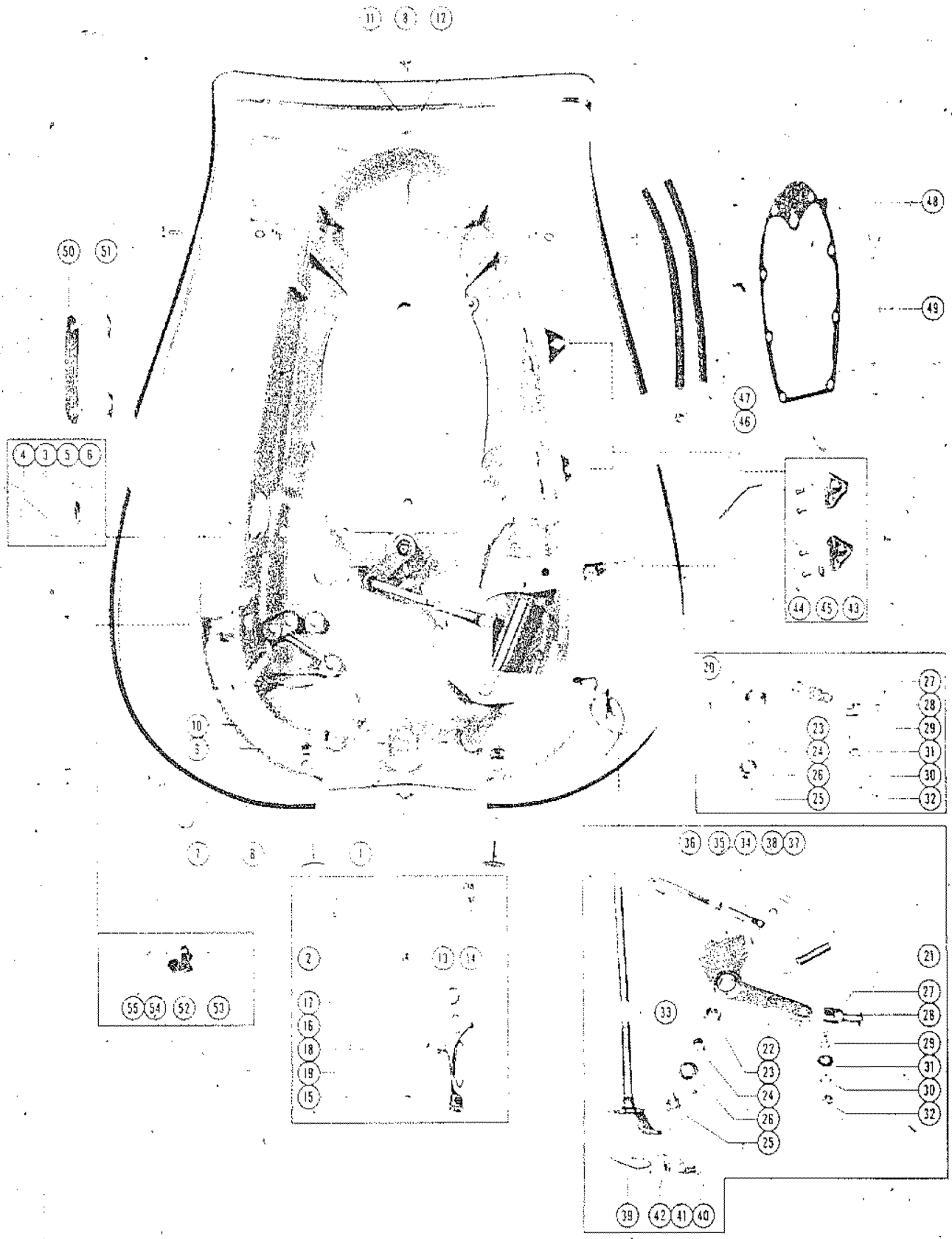
CRANKSHAFT, PISTON AND CONNECTING ROD



CRANKSHAFT, PISTON AND CONNECTING ROD

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	400-1650		1,,,	CRANKSHAFT
	400-1319		,1,1,1,1	CRANKSHAFT
2	20043		1,1,1,1,1	OILER, FELT - DRIVE SHAFT SPLINE
3	500-1030A1		1,1,1,1,1	CENTER MAIN BEARING ASSEMBLY
4	17-20032		2,2,2,2,2	DOWEL PIN, CENTER MAIN BEARING
5	10-28666		2,2,2,2,2	SCREW, CENTER MAIN BEARING CLAMPING
6	29-20046		56,56,56,5	BEARING, NEEDLE
7	20047		1,1,1,1,1,1	RACE, OUTER
8	53-20048		1,1,1,1,1	RING, SNAP - OUTER RACE CLAMPING
	17-20379		1,1,1,1,1	DOWEL PIN (STEPPED)
9	501-1144A2		2,,,2,2	MAIN BEARING ASSEMBLY (VALVE TYPE)
	526-1436A1		,2,2,,	MAIN BEARING ASSEMBLY (VALVE TYPE)
10	17-20032		20,20,20,2	DOWEL PIN, MAIN BEARING
11	10-20049		4,4,4,4,4	SCREW, MAIN BEARING CLAMPING
12	34-20888A1		2,2,2,2,2	REED SET, MATCHED - MAIN BEARING
13	34-20053		8,8,8,8,8	REED STOP, MAIN BEARING REED VALVES
14	12-26014		8,8,8,8,8	WASHER, REED STOP MOUNTING SCREW
15	10-20055		8,8,8,8,8	SCREW, REED STOP MOUNTING
16	724-1631A2		4,4,4,4,4	PISTON AND PISTON PIN ASSEMBLY
17	40-20057		8,8,8,8,8	LOCK RING, PISTON PIN
18	39-27841		12,12,12,1	RING, PISTON
19	600-7A4		4,4,4,4,4	CONNECTING ROD AND CAP ASSEMBLY (
20	10-20060		8,8,8,8,8	SCREW, CONNECTING ROD
21	11-20061		8,8,8,8,8	NUT, CONNECTING ROD SCREW
22	29-20046		100,100,10	BEARING, NEEDLE - CRANKPIN
23	29-20063		88,88,88,8	BEARING, NEEDLE - PISTON PIN
24	12-28121		8,8,8,8,8	WASHER, NEEDLE LOCATING
-	724-1663A1		4,4,4,4,4	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	39-28616		12,12,12,1	RING, PISTON (.015 OVERSIZE)

BOTTOM COWL ASSEMBLY

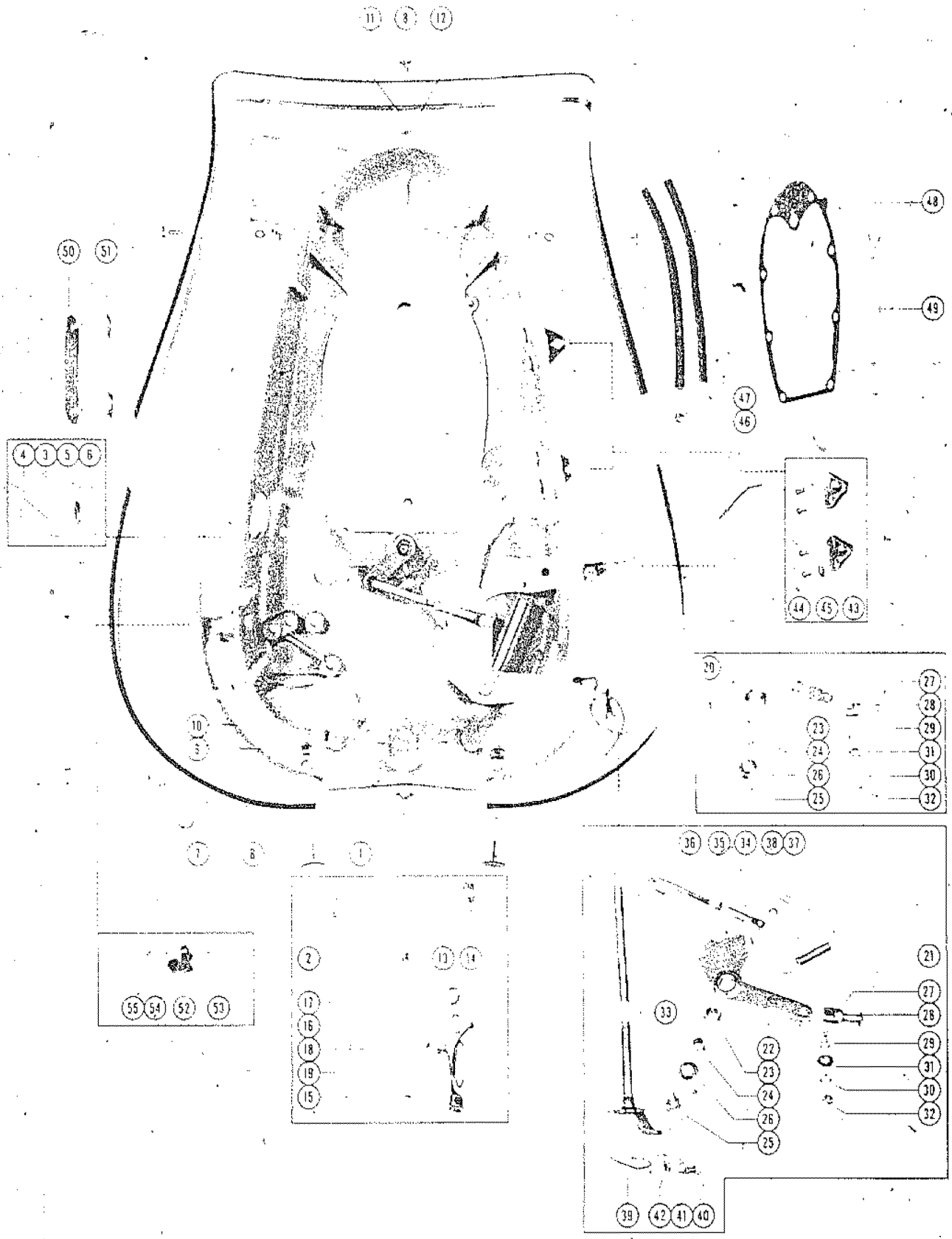


BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	103-1201A1		1,,,1	BOTTOM COWL ASSEMBLY
	103-1544A1		,1,1,1,1	BOTTOM COWL ASSEMBLY
	103-1597A3		,,,1,1	BOTTOM COWL ASSEMBLY
	23-25194		1,1,1,1,1	BUSHING, OILITE - SHIFT SHAFT
2	21041		1,1,1,1,1	INSERT, TAP LOCK
3	29206		,1,,1,	PLUG, BOTTOM COWL HARNESS HOLE
	29206		,,*,,*	PLUG, BOTTOM COWL HARNESS HOLE
4	10-26128		,4,,4,	SCREW, PLUG TO BOTTOM COWL
	10-26128		,,*,,*	SCREW, PLUG TO BOTTOM COWL
5	13-26995		,4,,4,	LOCKWASHER, COVER FASTENING SCREW
	13-26995		,,*,,*	LOCKWASHER, COVER FASTENING SCREW
6	11-26419		,4,,4,	NUT, COVER FASTENING SCREW
	11-26419		,,*,,*	NUT, COVER FASTENING SCREW
7	29229A1		,,,1,1	TRIM MOULDING ASSEMBLY, CHROME
8	10-29226		,,,5,5	SCREW, DECORATIVE - MOULDING TO BOTTOM COWL
9	12-24671		,,,4,4	WASHER, FIBER - MOULDING FASTENING SCREW
10	11-29225		,,,4,4	NUT, NYLON CAP - MOULDING FASTENING SCREW
11	13-26995		,,,1,1	LOCKWASHER, MOULDING FASTENING SCREW
12	11-26419		,,,1,1	NUT, BRASS - MOULDING FASTENING SCREW
	37-23076		1,,1,,1	DECAL, MERCELECTRIC - BOTTOM COWL
13	23760		1,1,1,1,1	BAFFLE, BOTTOM COWL
14	10-21106		3,3,3,3,3	SCREW, BAFFLE TO BOTTOM COWL
15	21104A2		,1,,1,	CONNECTOR BASE ASSEMBLY
16	13-21972		,1,,1,	LOCKWASHER, CONNECTOR BASE
17	11-21971		,1,,1,	NUT, CONNECTOR BASE FASTENING
18	54-25231		,1,,1,	CLIP, CONNECTOR BASE LEAD WIRE
19	10-21106		,1,,1,	SCREW, LEAD WIRE CLIP TO BOTTOM COWL
20	29532A1		1,1,1,1,1	BRACKET, MAGNETO CONTROL (LOWER)
21	24-24826		1,1,1,1,1	SPRING, CONTROL BRACKET TENSION
22	28253		1,1,1,1,1	LEVER, SHIFT CONTROL
23	23-20008		2,2,2,2,2	BUSHING, MAGNETO BRACKET AND SHIFT LEVER (NYLON)
24	23-21008		2,2,2,2,2	BUSHING, MAGNETO BRACKET AND SHIFT LEVER (STEEL)
25	10-21077		2,2,2,2,2	SCREW, BRACKET AND LEVER FASTENING
26	12-21040		2,2,2,2,2	WASHER, BRACKET AND LEVER FASTENING SCREW
27	17-30978A1		2,2,2,2,2	PIN ASSEMBLY, CLEVIS YOKE
28	17-23928		2,2,2,2,2	ROLL PIN, CLEVIS YOKE PIN
29	10-20584		2,2,2,2,2	SCREW, CLEVIS YOKE PIN FASTENING
30	13-29402		2,2,2,2,2	WASHER, WAVE - PIN FASTENING SCREW
31	12-20128		,2,2,,	WASHER, PIN FASTENING SCREW
32	11-20110		2,2,2,2,2	NUT, PIN FASTENING SCREW
33	25180		1,1,1,1,1	SHAFT, SHIFT (UPPER)
34	27714		1,1,1,1,1	ROD (SLEEVE), SHIFT CONTROL END
35	11-25168		1,1,1,1,1	NUT, SHIFT SHAFT END ADJUSTING

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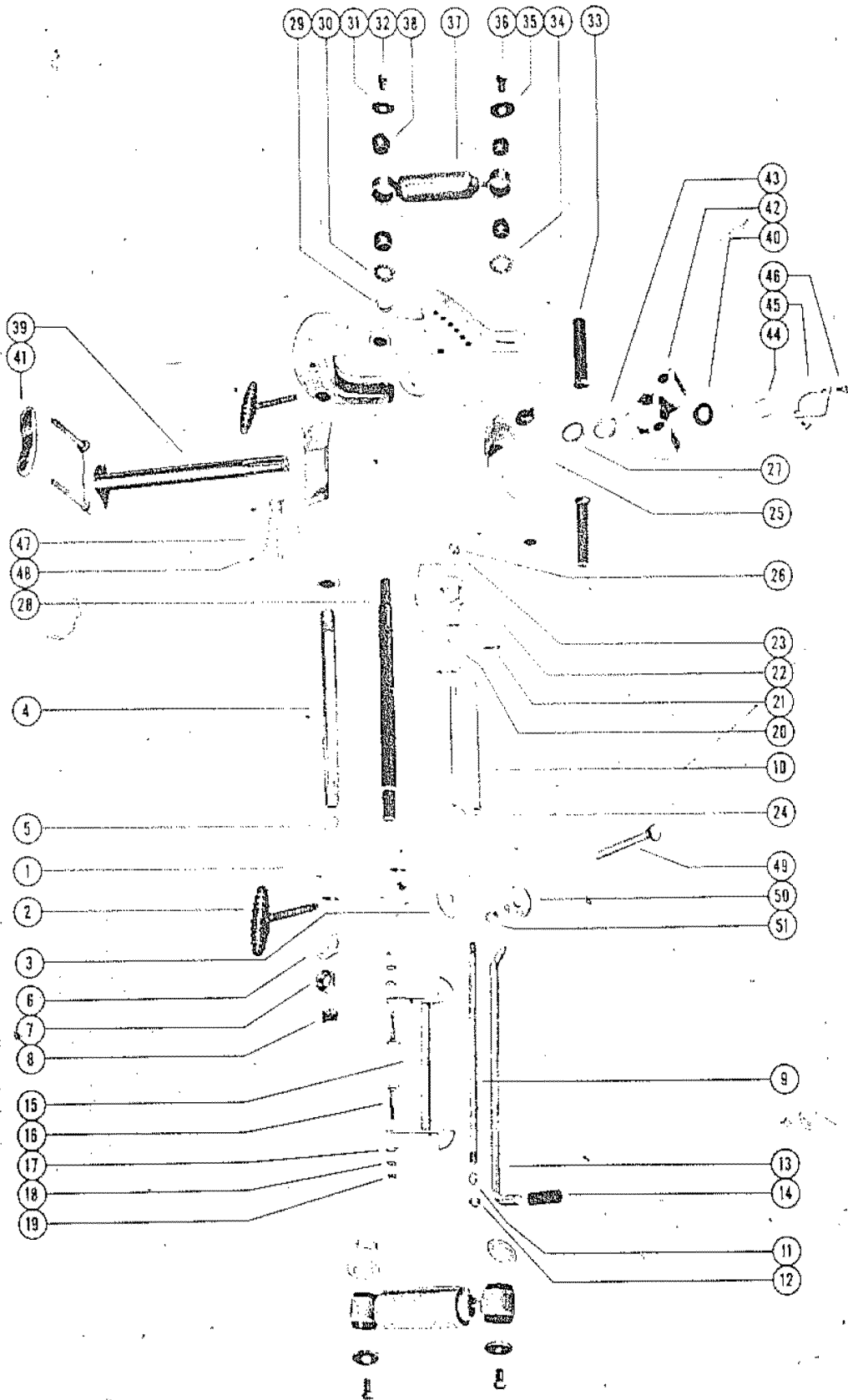
BOTTOM COWL ASSEMBLY



BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	25134		1,1,1,1,1	ROD, LINK - SHIFT SHAFT END
37	18-20180		2,2,2,2,2	COTTER PIN, LINK ROD TO SHIFT SHAFT
38	12-20583		1,1,1,1,1	WASHER, LINK ROD
39	24-25065		1,1,1,1,1	SPRING, DETENT
40	10-20776		1,1,1,1,1	SCREW, DETENT SPRING TO BOTTOM COWL
41	12-20346		1,1,1,1,1	WASHER, DETENT SPRING SCREW
42	11-20013		1,,,1,1	NUT, DETENT SPRING SCREW
	11-20184		,1,1,,	NUT, DETENT SPRING SCREW
43	20557		2,2,2,2,2	BRACKET, CABLE END ANCHOR
44	10-20100		4,4,4,,	SCREW, ANCHOR TO BOTTOM COWL
	10-29200		,,,4,4	SCREW, ANCHOR TO BOTTOM COWL
45	13-20554		4,4,4,,	LOCKWASHER, ANCHOR BRACKET SCREW
46	22-25885		2,2,2,2,2	ELBOW, PLASTIC - MAGNETO VENT TUBE
47	32-29164		2,2,2,2,2	TUBE, VENT - MAGNETO (10 1/2")
48	27-20390		1,1,1,1,1	GASKET, POWERHEAD TO BOTTOM COWL
49	30109		1,1,1,1,1	GROUND STRAP, CYLINDER BLOCK TO COWL
50	38-28230		1,1,1,1,1	PLATE, TRADE MARK - BOTTOM COWL
51	53-25539		2,2,2,2,2	FASTENER, PLATE TO BOTTOM COWL
52	26552		1,,1,,1	SUPPORT, EXTERNAL WIRING HARNESS
53	10-20639		1,,1,,1	SCREW, HARNESS SUPPORT TO BOTTOM COWL
54	12-20084		1,,1,,1	WASHER, HARNESS SUPPORT FASTENING SCREW
55	11-29250		1,,1,,1	NUT, HARNESS SUPPORT SCREW

CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 58E,MARK 58AM)

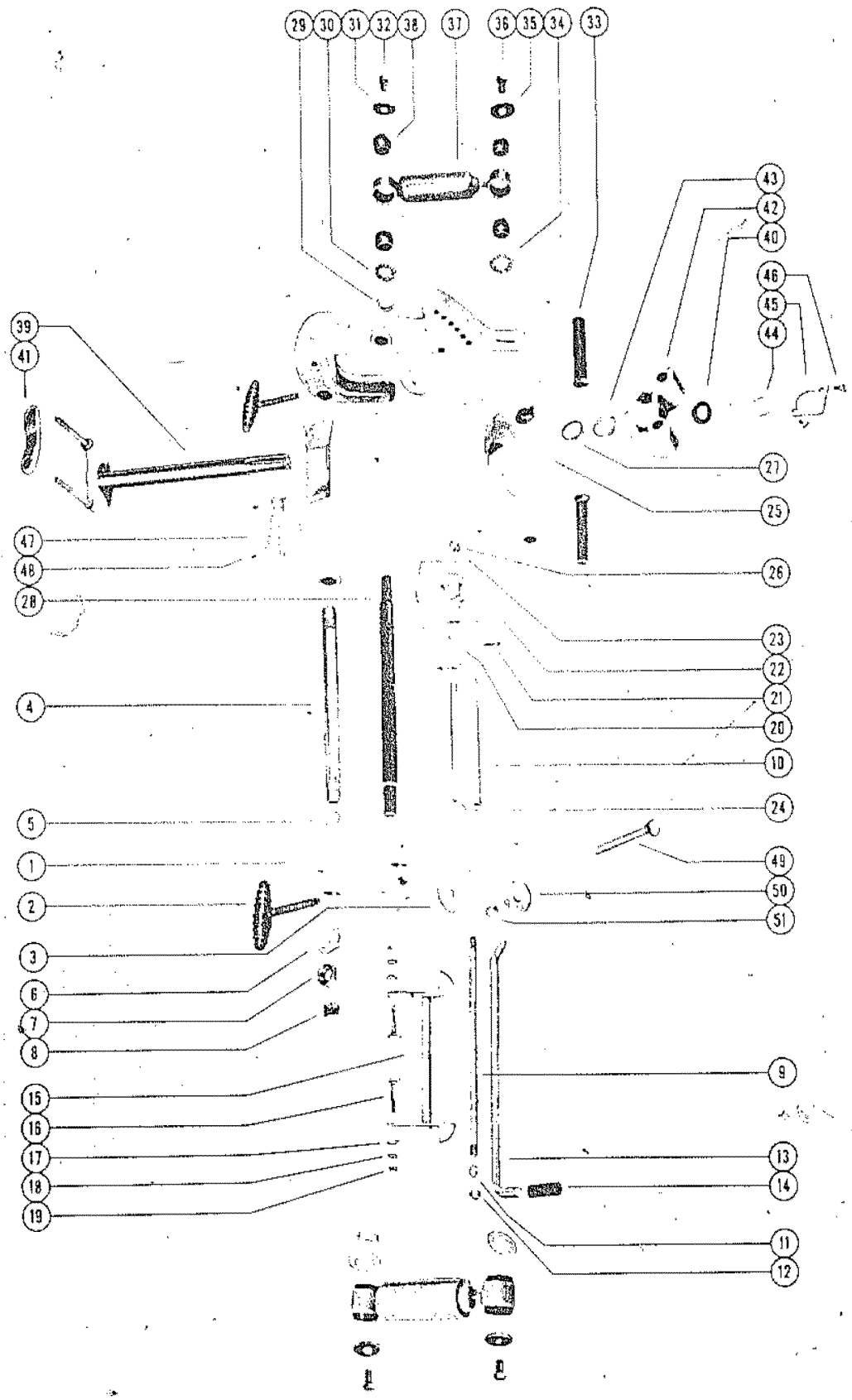


CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 58E,MARK 58AM)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1440-1413A1		2,,	CLAMP BRACKET ASSEMBLY USE THRU SERIAL #...
2	22477A1		2,,	THUMB SCREW ASSEMBLY
3	12-26227		2,,	WASHER, THUM SCREW
1	1440-1466A1		2,2,2	CLAMP BRACKET ASSEMBLY STARTED WITH SERIAL #...
2	28403A3		2,2,2	THUMB SCREW ASSEMBLY
3	12-28404		2,2,2	WASHER, THUMB SCREW
4	28122		1,1,1	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
5	15-25600		2,2,2	SHIM, CLAMP BRACKET TO SWIVEL BRACKET
6	54-25735		1,1,1	CLIP, SAFETY CHAIN - TILT TUBE
7	11-25599		2,2,2	NUT, TILT TUBE
8	25606		2,2,2	CAP, PLASTIC - TILT TUBE
9	16-20221		1,1,1	STUD, CLAMP BRACKET
10	23-20222		1,1,1	SPACER, CLAMP BRACKET STUD
11	13-26993		2,2,2	LOCKWASHER, CLAMP BRACKET STUD
12	11-20083		2,2,2	NUT, CLAMP BRACKET STUD
13	17-29219A1		1,1,1	TILT LOCK PIN ASSEMBLY STARTED WITH SERIAL #...
14	32-28052		1,1,1	SLEEVE, RUBBER - TILT LOCK PIN BUMPER
15	28338A1		1,1,1	TILT STOP LEVER ASSEMBLY
16	10-28339		2,2,2	SCREW, TILT STOP LEVER ANCHOR
17	13-20846		2,2,2	WASHER, WAVE - LEVER ANCHOR SCREW
18	13-26992		2,2,2	LOCKWASHER, LEVER ANCHOR SCREW
19	11-20088		2,,	NUT, LEVER ANCHOR SCREW
	11-20184		,2,2	NUT, LEVER ANCHOR SCREW
20	26903A2		1,,	REVERSE LOCK ASSEMBLY
	26903A3		1,1,1	REVERSE LOCK ASSEMBLY
21	18-20209		1,1,1	COTTER PIN, REVERSE LOCK TO SHAFT
22	24-20210		1,1,1	SPRING, REVERSE LOCK TENSION
23	17-25598		1,1,1	PIN, REVERSE LOCK SPRING ATTACHING
24	20208		1,1,1	SHAFT, REVERSE LOCK TO SWIVEL BRACKET
25	1444-1421A1		1,1,1	SWIVEL BRACKET ASSEMBLY
26	22-23612		1,1,1	FITTING, GREASE - SWIVEL BRACKET
27	26-26209		1,1,1	OIL SEAL
	29359		,1,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
28	17-28029		1,,	PIN, UPPER SHOCK MOUNTING
29	23-28024		2,,	SPACER, UPPER BUSHING TO CLAMP BRACKET
30	12-28025		2,,	WASHER, UPPER BUSHING RETAINER (INNER)
31	12-28026		2,,	WASHER, UPPER BUSHING RETAINER (OUTER)
	11-25096		2,,	NUT, UPPER SHOCK MOUNTING PIN
28	55-28415		1,1,1	PIN, UPPER SHOCK MOUNTING
29	23-28024		2,2,2	SPACER, UPPER BUSHING TO CLAMP BRACKET
30	12-28025		2,2,2	WASHER, UPPER BUSHING RETAINER (INNER)
31	12-28420		2,2,2	WASHER, UPPER BUSHING RETAINER (OUTER)
32	10-28449		2,2,2	BOLT, NYLOK - UPPER SHOCK MOUNTING PIN

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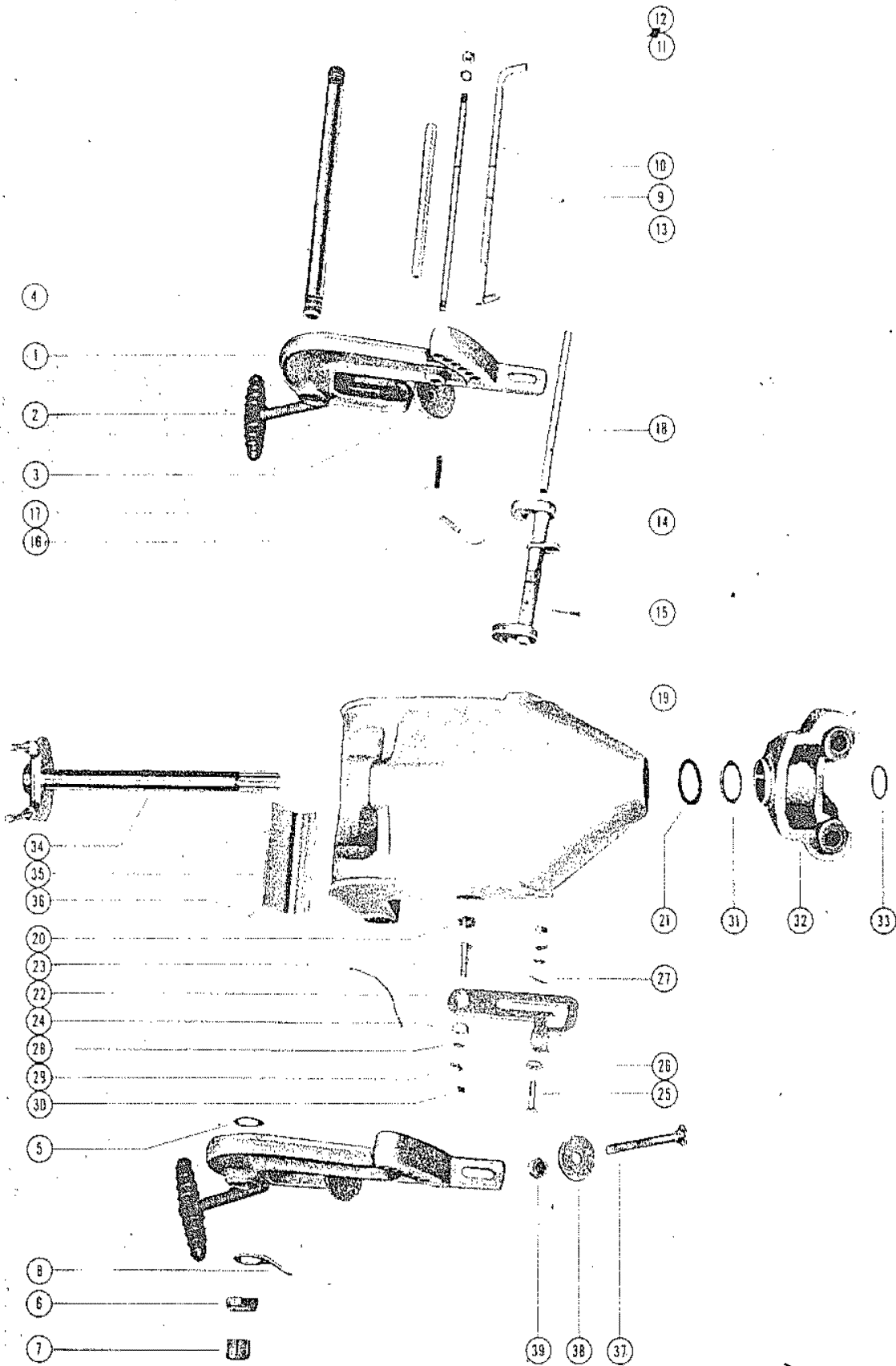
CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 58E,MARK 58AM)



CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 58E,MARK 58AM)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	10-28027		2,,	BOLT, SHOULDER - LOWER SHOCK MOUNTING
34	23-28032		2,,	SPACER, LOWER BUSHING TO SWIVEL BRACKET
35	12-28026		2,,	WASHER, LOWER BUSHING RETAINER (OUTER)
	11-25096		2,,	NUT, LOWER SHOCK MOUNTING BOLT
33	55-28413		2,2,2	PIN, LOWER SHOCK MOUNTING
34	23-28032		2,2,2	SPACER, LOWER BUSHING TO SWIVEL BRACKET
35	12-28420		2,2,2	WASHER, LOWER BUSHING RETAINER (OUTER)
36	10-28449		2,2,2	BOLT, NYLOK - LOWER SHOCK MOUNTING PIN
37	55-28054		2,2,2	SHOCK ABSORBER
38	23-28055		8,8,8	BUSHING, RUBBER - SHOCK ABSORBER
39	17-28418A4		1,1,1	SWIVEL PIN AND TOP YOKE ASSEMBLY
40	11-28202		1,1,1	NUT, SWIVEL PIN RETAINING
41	30711		1,1,1	BUMPER, TOP YOKE
42	30462A1		1,1,1	YOKE, BOTTOM
43	12-25176		1,1,1	WASHER, SWIVEL PIN TO BOTTOM YOKE
44	53-28141		1,,	RING, RETAINING - SWIVEL PIN
45	28133		1,,	RETAINER, SWIVEL PIN RING
46	10-28140		2,,	SCREW, RING RETAINER TO SWIVEL BRACKET
47	38-28023		1,,	SERIAL PLATE
	38-28852		,1,1	SERIAL PLATE
48	10-25612		4,4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
49	10-28009		2,2,2	BOLT, CARRIAGE - CLAMP BRACKET TO BOAT TRANSOM
50	12-28008		2,2,2	WASHER, CARRIAGE BOLT
51	11-28010		2,2,2	NUT, CARRIAGE BOLT

CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 55AM, MARK 55AE)

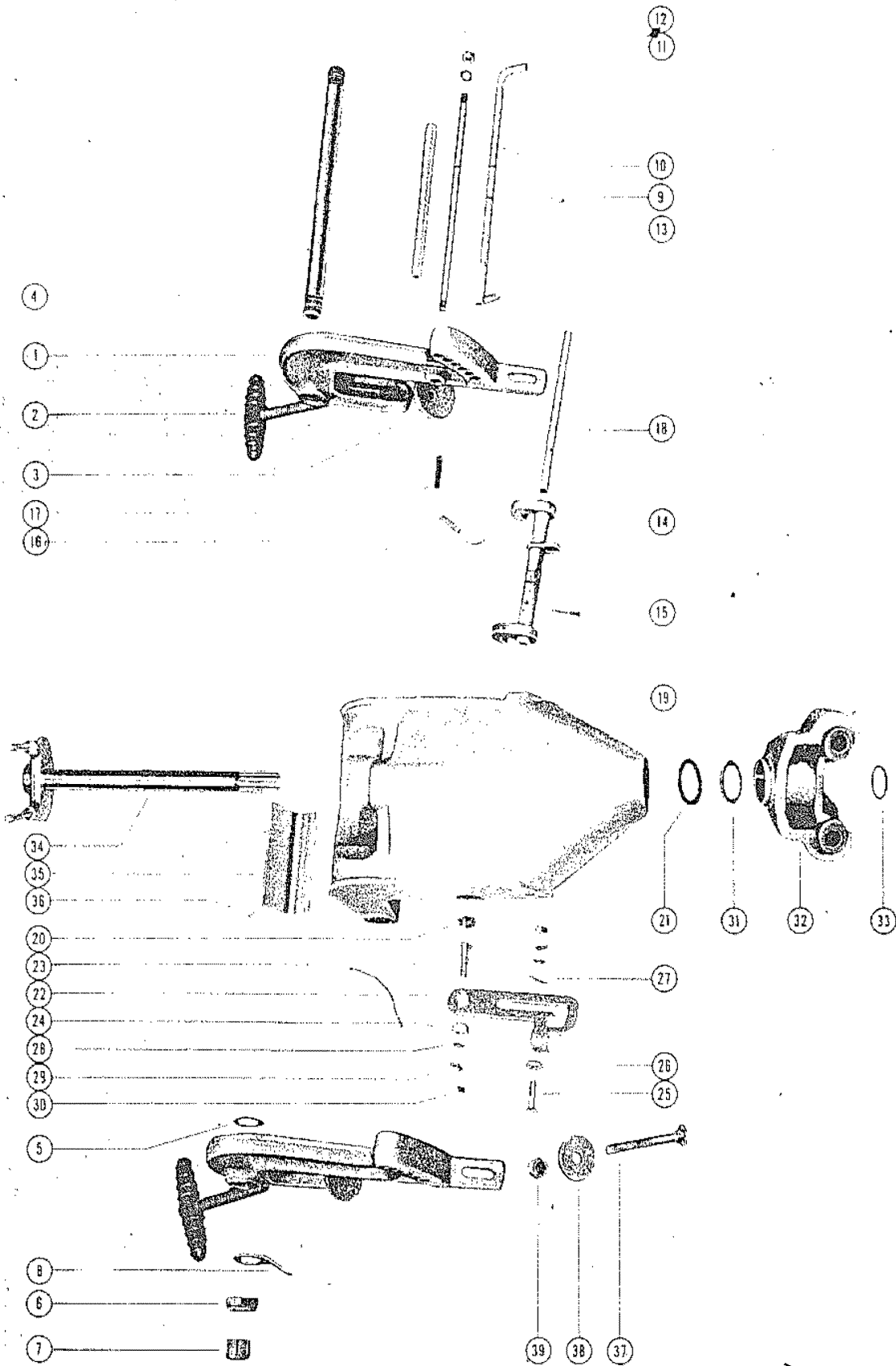


CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 55AM, MARK 55AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1427-1310A1		2,2	CLAMP BRACKET ASSEMBLY
2	22477A1		2,2	THUMB SCREW ASSEMBLY
3	12-26227		2,2	WASHER, THUMB SCREW
4	28122		1,1	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
5	15-25600		2,	SHIM, CLAMP BRACKET TO SWIVEL BRACKET (.010) 2
6	11-25599		2,2	NUT, TILT TUBE
7	25606		2,2	CAP, PLASTIC - TILT TUBE
8	54-25735		1,1	CLIP, SAFETY CHAIN (NO LONGER USED ON LATER ENGINES)
9	16-20221		1,1	STUD, CLAMP BRACKET
10	23-20222		1,1	SPACER, CLAMP BRACKET STUD
11	13-26993		2,2	LOCKWASHER, CLAMP BRACKET STUD
12	11-20083		2,2	NUT, CLAMP BRACKET STUD
13	17-29219A1		1,1	TILT LOCK PIN ASSEMBLY
14	26903A2		1,1	REVERSE LOCK ASSEMBLY
15	18-20209		1,1	COTTER PIN, REVERSE LOCK TO SHAFT
16	24-20210		1,1	SPRING, REVERSE LOCK TENSION
17	17-25598		1,1	ROLL PIN, REVERSE LOCK SPRING ATTACHING
18	20208		1,1	SHAFT, REVERSE LOCK TO SWIVEL BRACKET
19	1401-1080A1		1,1	SWIVEL BRACKET ASSEMBLY
20	22-23612		1,	FITTING, GREASE - SWIVEL BRACKET 1
21	26-26209		1,1	OIL SEAL, SWIVEL BRACKET
	29359		1,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
22	20215		1,1	LEVER, TILT STOP (STARBOARD SIDE) -- NOT AS SHOWN
	26864		1,1	LEVER, TILT STOP (PORT SIDE)
23	10-20217		2,2	SCREW, ANCHOR - TILT STOP LEVER
24	23-20216		2,2	SPACER, TILT STOP LEVER
25	10-27790		2,2	SCREW, RETAINING - TILT STOP LEVER
26	15-20473		1,1	SHIM, RETAINING SCREW (PORT SIDE)
27	13-20846		1,1	WASHER, WAVE - RETAINING SCREW (PORT SIDE)
	13-27085		1,1	WASHER, WAVE - RETAINING SCREW (PORT SIDE)
28	12-20028		4,4	WASHER, ANCHOR AND RETAINING SCREW
29	13-26992		4,4	LOCKWASHER, ANCHOR AND RETAINING SCREW
30	11-24652		4,4	NUT, ANCHOR AND RETAINING SCREW
31	12-25176		1,1	WASHER, SWIVEL PIN TO BOTTOM YOKE (.060)
	12-27964		AR,AR	WASHER, SWIVEL PIN TO BOTTOM YOKE (.018)
32	30202A1		1,1	YOKE, BOTTOM
34	17-27739A2		1,1	SWIVEL PIN AND TOP YOKE ASSEMBLY
33	53-27743		1,1	RING, RETAINING - SWIVEL PIN
	30711		1,1	BUMPER, TOP YOKE

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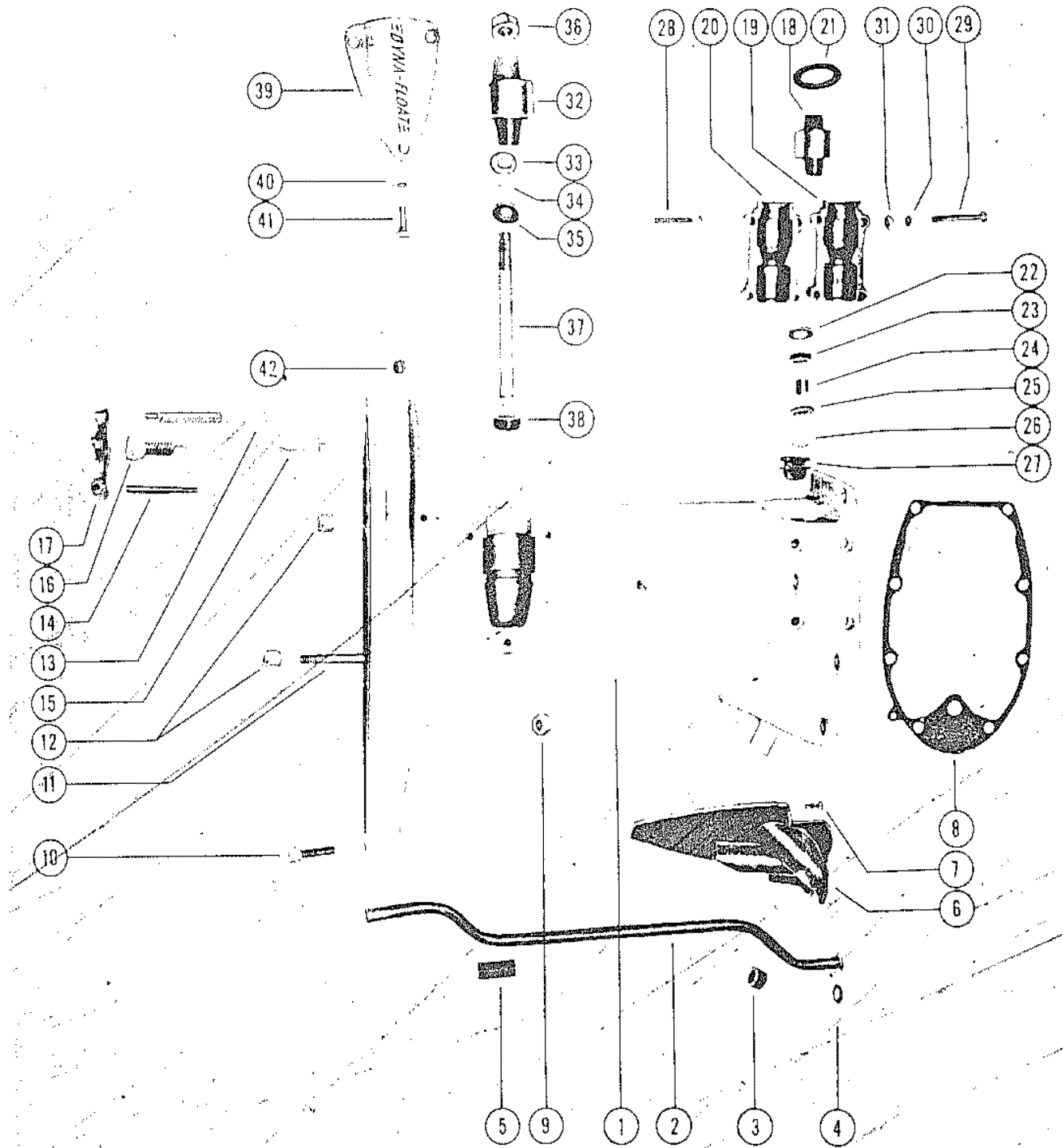
CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 55AM, MARK 55AE)



CLAMP AND SWIVEL BRACKET ASSEMBLY(MARK 55AM, MARK 55AE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	38-28851		1,1	SERIAL PLATE
36	10-25612		4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
37	10-26483		2,2	BOLT, CARRIAGE - CLAMP BRACKET TO BOAT TRANSOM
38	12-26485		2,2	WASHER, CARRIAGE BOLT
39	11-26484		2,2	NUT, CARRIAGE BOLT

DRIVE SHAFT HOUSING ASSEMBLY

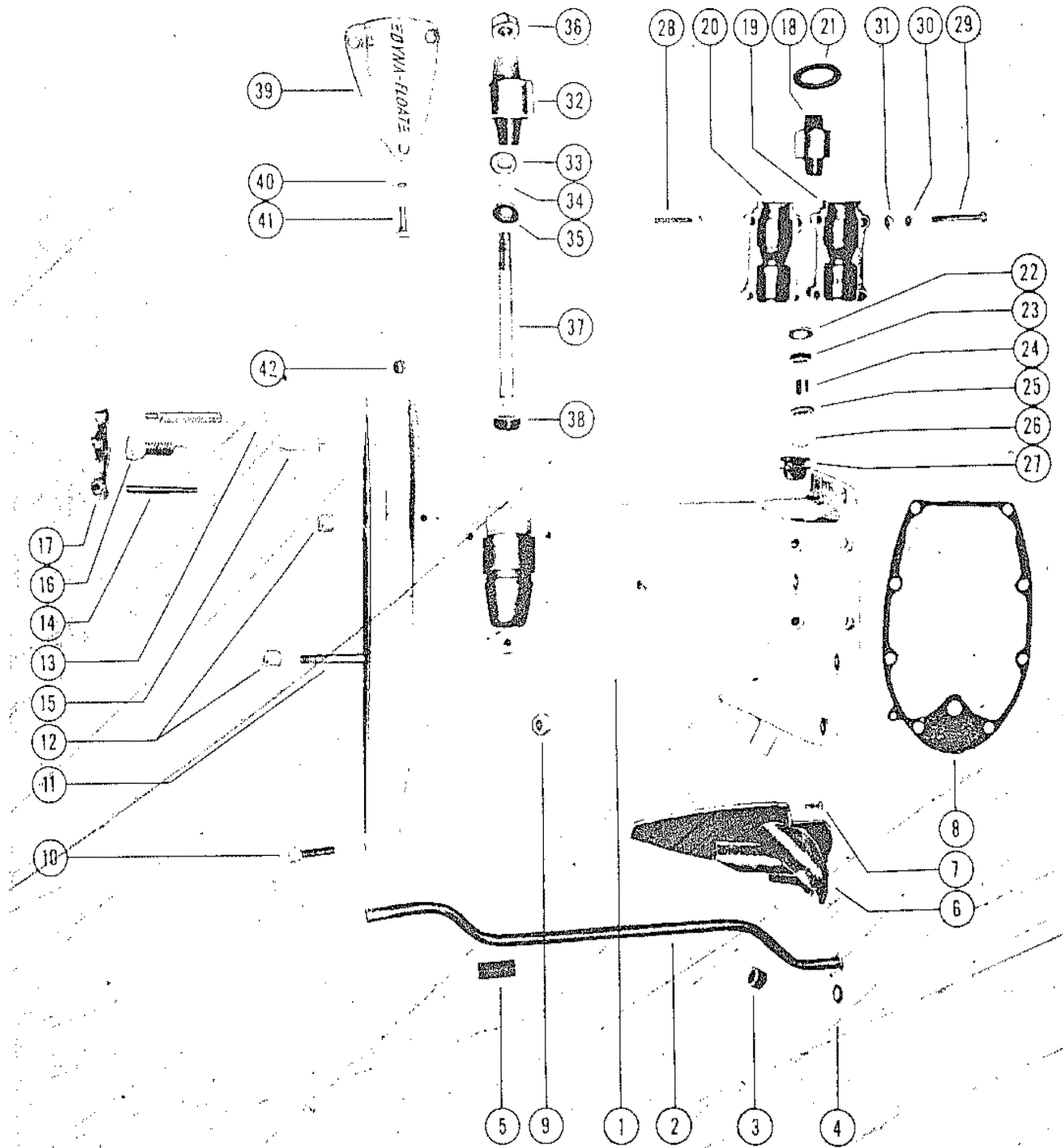


DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1522-1446		1,1,1,1,1	*DRIVE SHAFT HOUSING (USE WITH 3/8" STUDS)
	1522-1567		,1,1,1,1,1	#DRIVE SHAFT HOUSING (USE WITH 7/16" STUDS)
2	32-25187		1,1,1,1,1	STUD, WATER INLET
3	25-24961		1,1,1,1,1	RING, RUBBER - WATER INLET TUBE
4	26-25192		1,1,1,1,1	SEAL, WATER INLET TUBE
5	23-23651		,1,1,1,1,1	SLEEVE, WATER INLET TUBE
6	24945		1,1,1,1,1	BAFFLE, EXHAUST RELIEF
7	10-25255		2,2,2,2,2	SCREW, BAFFLE TO DRIVE SHAFT HOUSING
8	27-24899		1,1,1,1,1	GASKET, DRIVE SHAFT HOUSING TO BOTTOM COWL
9	11-25594		8,8,8,8,8	NUT, POWERHEAD STUDS
10	10-25093		1,1,1,1,1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING
11	16-23650		1,1,1,1,1	*STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (3/8")
	16-29103		,1,1,1,1,1	#STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (7/16")
12	11-23161		3,3,3,3,3	*NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS (3/8")
	11-22178		,3,3,3,3,3	#NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS (7/16")
13	28048		1,,,,	ROD, PUSH - REVERSE LOCK
	28470		1,,,1,1	ROD, PUSH - REVERSE LOCK
	25190		,1,1,,	ROD, PUSH - REVERSE LOCK
14	17-24887		1,1,1,1,1	PIN, REVERSE LOCK LEVER
15	18-25191		1,1,1,1,1	COTTER PIN, PUSH ROD
16	24-25122		1,1,1,1,1	SPRING, TENSION - PUSH ROD
17	25140		1,1,1,1,1	LEVER, REVERSE LOCK
18	24926		2,2,2,2,2	MOUNT, RUBBER - UPPER
19	24935		2,2,2,2,2	COVER, UPPER MOUNT - OUTSIDE HALF
20	31120		2,2,2,2,2	COVER, UPPER MOUNT - INSIDE HALF
21	24929		2,2,2,2,2	PACKING, "U" CUP
22	12-24889		2,2,2,2,2	WASHER, UPPER MOUNT STUD (17/32" ID)
23	12-24891		2,2,2,2,2	WASHER, RUBBER - UPPER MOUNT STUD
24	23-30474		2,2,2,2,2	SPACER, UPPER MOUNT STUD
25	12-30473		2,2,2,2,2	WASHER, UPPER MOUNT STUD (13/32" ID)
26	11-23161		2,2,2,2,2	NUT, UPPER MOUNT STUD
27	25305		2,2,2,2,2	CAP, RUBBER - UPPER MOUNT
28	10-28772		4,4,4,4,4	SCREW, UPPER MOUNT COVER (1 1/2")
29	10-28774		4,,,4,4	SCREW, UPPER MOUNT COVER (2")
	10-29389		,4,4,,	SCREW, UPPER MOUNT COVER (1 7/8")
30	13-26992		8,,,,	LOCKWASHER, MOUNTING COVER SCREW
	12-29245		,8,8,8,8	WASHER, MOUNTING COVER SCREW
31	11-29322		8,8,8,8,8	NUT, MOUNTING COVER SCREW
32	24925		2,2,2,2,2	MOUNT, RUBBER - LOWER
33	12-28053		2,2,2,2,2	WASHER, RUBBER - LOWER MOUNT
34	12-28051		2,2,2,2,2	WASHER, LOWER MOUNT
35	12-24872		4,4,4,4,4	WASHER, MOUNTING SCREW

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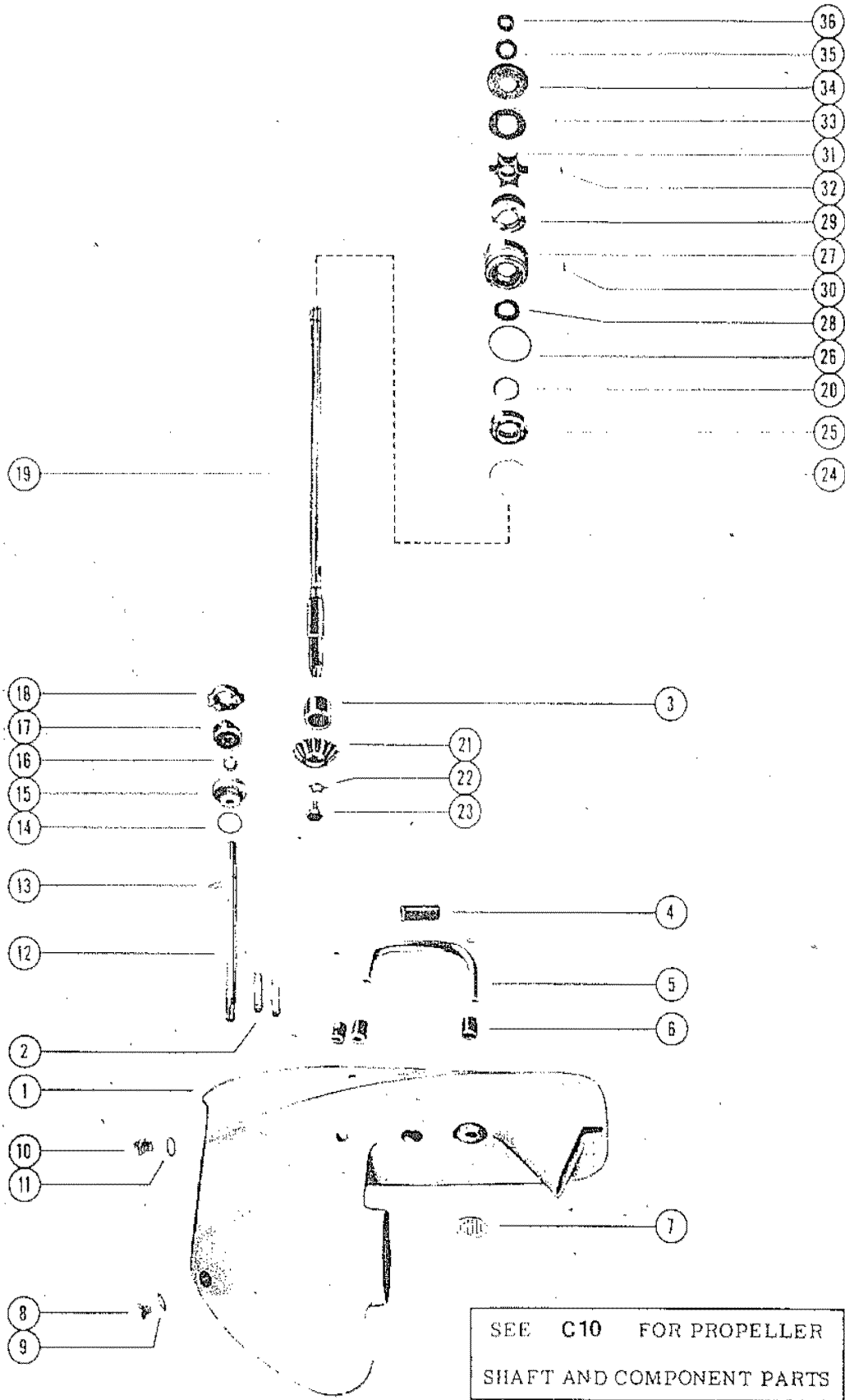
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	11-25096		2,2,2,2,2	NUT, MOUNTING SCREW
37	10-24874		2,2,2,2,2	SCREW, LOWER MOUNT (5 1/2")
38	25067		2,2,2,2,2	BUMPER, RUBBER - MOUNTING SCREW
39	28241		1,1,1,1,1	COVER, LOWER MOUNT (PORT SIDE)
	28242		1,1,1,1,1	COVER, LOWER MOUNT (STARBOARD SIDE)
40	12-20084		6,6,6,,	WASHER, LOWER MOUNT COVER SCREW
	13-26993		,,,6,6	LOCKWASHER, LOWER MOUNT COVER SCREW
41	10-29256		6,6,6,6,6	SCREW, LOWER MOUNT COVER FASTENING
42	22-21290		1,1,1,1,1	PLUG, GREASE - REVERSE LOCK HOLE

GEAR HOUSING ASSEMBLY, COMPLETE(MARK 58E)

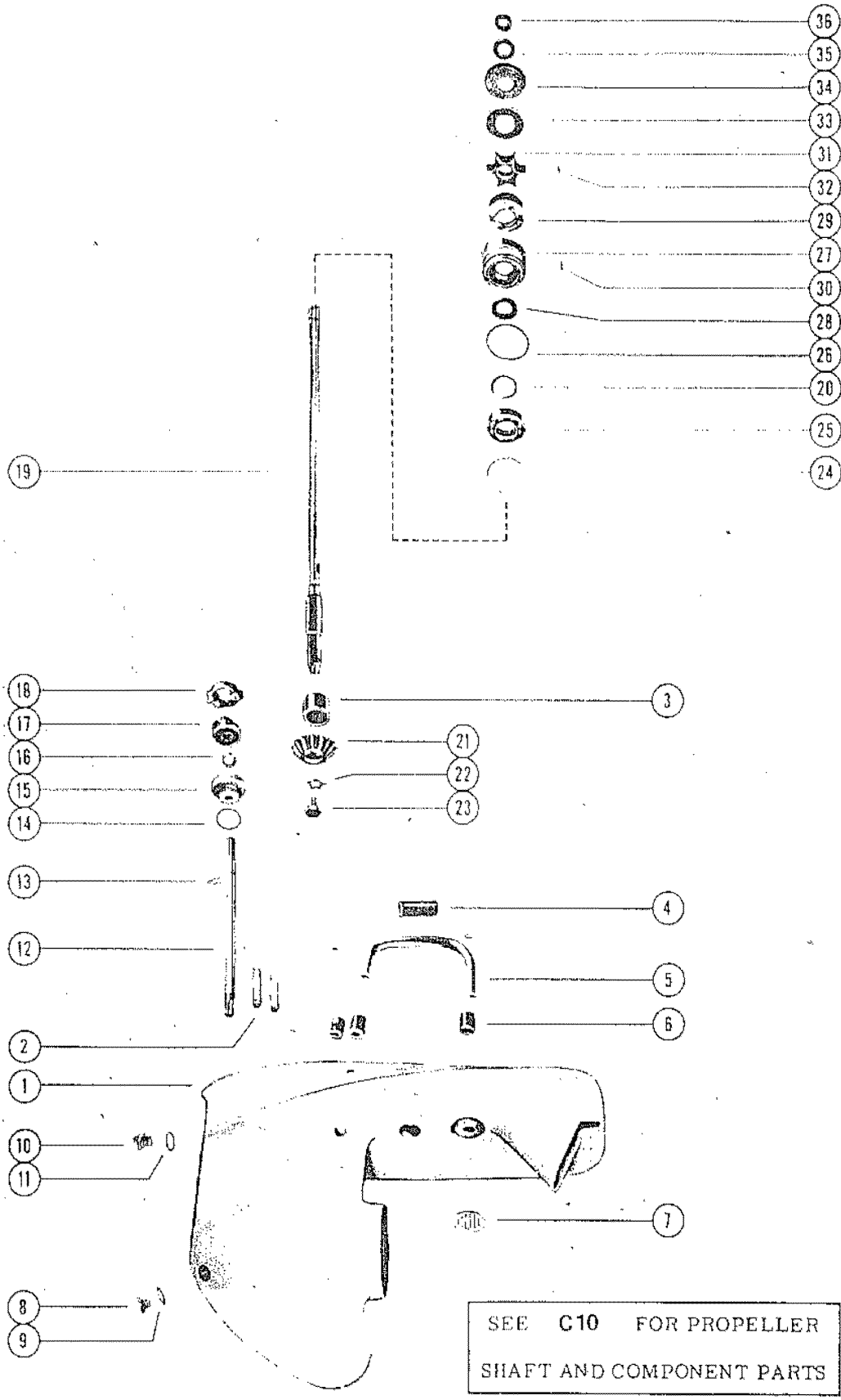


GEAR HOUSING ASSEMBLY, COMPLETE(MARK 58E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1603-930A7		1,1,1,1,1	*GEAR HOUSING ASSEMBLY, COMPLETE (3/8" STUDS)
-	1603-1568A4		1,1,1,1,1	#GEAR HOUSING ASSEMBLY, COMPLETE (7/16" STUDS)
1	1603-930A3		1,1,1,1,1	*GEAR HOUSING ASSEMBLY (3/8" STUDS)
	1603-1568A3		1,1,1,1,1	#GEAR HOUSING ASSEMBLY (7/16" STUDS)
2	16-23071		2,2,2,2,2	*STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3/8")
	16-29078		2,2,2,2,2	#STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (7/16")
3	31-20231		1,1,1,1,1	BEARING, ROLLER - DRIVE SHAFT
4	23-23651		1,1,1,1,1	SLEEVE, WATER INLET TUBE
5	32-23652		1,1,1,1,1	TUBE, WATER INLET - LOWER
6	26-20232		3,3,3,3,3	SEAL, WATER TUBE
7	35-23654		1,1,1,1,1	SCREEN, WATER INTAKE
8	10-28634		2,2,2,2,2	SCREW, GREASE FILLER AND FLUSHING HOLE
9	12-20260		2,2,2,2,2	WASHER, GREASE FILLER AND FLUSHING HOLE SCREW
10	10-28653		1,1,1,1,1	SCREW, GEAR HOUSING VENT
11	12-20262		1,1,1,1,1	WASHER, GEAR HOUSING VENT SCREW
12	25136		1,1,1,1,1	SHAFT, SHIFT - LOWER
13	18-20233		1,1,1,1,1	CLIP, RETAINING - SHIFT SHAFT
14	25-25439		1,1,1,1,1	"O" RING, SHIFT SHAFT BUSHING
15	23-28374A1		1,1,1,1,1	BUSHING ASSEMBLY, SHIFT SHAFT
16	26-31249		1,1,1,1,1	OIL SEAL
17	25138		1,1,1,1,1	CAM, LOWER REVERSE LOCKING
18	25139		1,1,1,1,1	CAM, UPPER REVERSE LOCKING
19	45-29114A1		1,1,1,1,1	DRIVE SHAFT ASSEMBLY
20	53-29116		1,1,1,1,1	RING, RETAINING - BALL BEARING (25/32" ID)
	53-29115		1,1,1,1,1	RING, RETAINING - BALL BEARING (3/4" ID)
21	43-20834		1,1,1,1,1	GEAR, PINION
22	14-20871		1,,,,	TAB, PINION GEAR SCREW
	14-29163		1,1,1,1,1	TAB, PINION GEAR SCREW
23	10-20925		1,1,1,1,1	SCREW, PINION GEAR RETAINING
24	15-20929		AR,AR,AR,A	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)
25	30-20861		1,1,1,1,1	BEARING, BALL - DRIVE SHAFT
26	25-20266		1,1,1,1,1	"O" RING, WATER PUMP CARTRIDGE
27	46-29117A1		1,1,1,1,1	WATER PUMP CARTRIDGE ASSEMBLY
28	26-23300		1,1,1,1,1	OIL SEAL
29	28091		1,1,1,1,1	INSERT, WATER PUMP CARTRIDGE
30	28-28657		1,1,1,1,1	KEY, WATER PUMP CARTRIDGE
31	47-20268		1,1,1,1,1	IMPELLER, WATER PUMP

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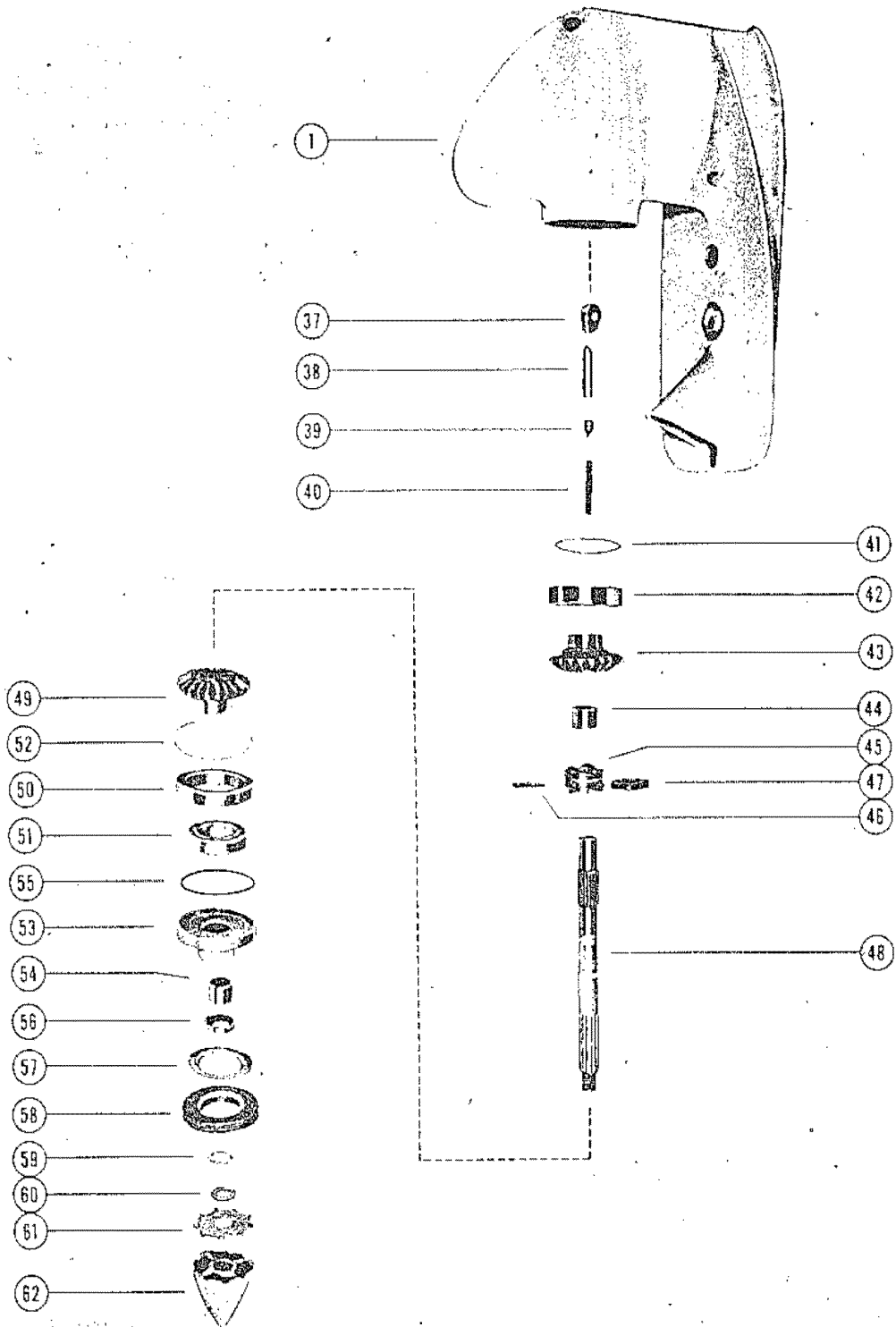
GEAR HOUSING ASSEMBLY, COMPLETE(MARK 58E)



GEAR HOUSING ASSEMBLY, COMPLETE(MARK 58E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
32	17-23733		1,1,1,1,1	PIN, IMPELLER DRIVE
33	20272		1,1,1,1,1	PLATE, OUTLET - WATER PUMP COVER
34	20270A2		1,1,1,1,1	WATER PUMP COVER ASSEMBLY
35	26-23517		1,1,1,1,1	OIL SEAL
36	25-20273		1,1,1,1,1	RING, RUBBER - CENTRIFUGAL SLINGER

GEAR HOUSING ASSEMBLY, COMPLETE(MARK 55AM)

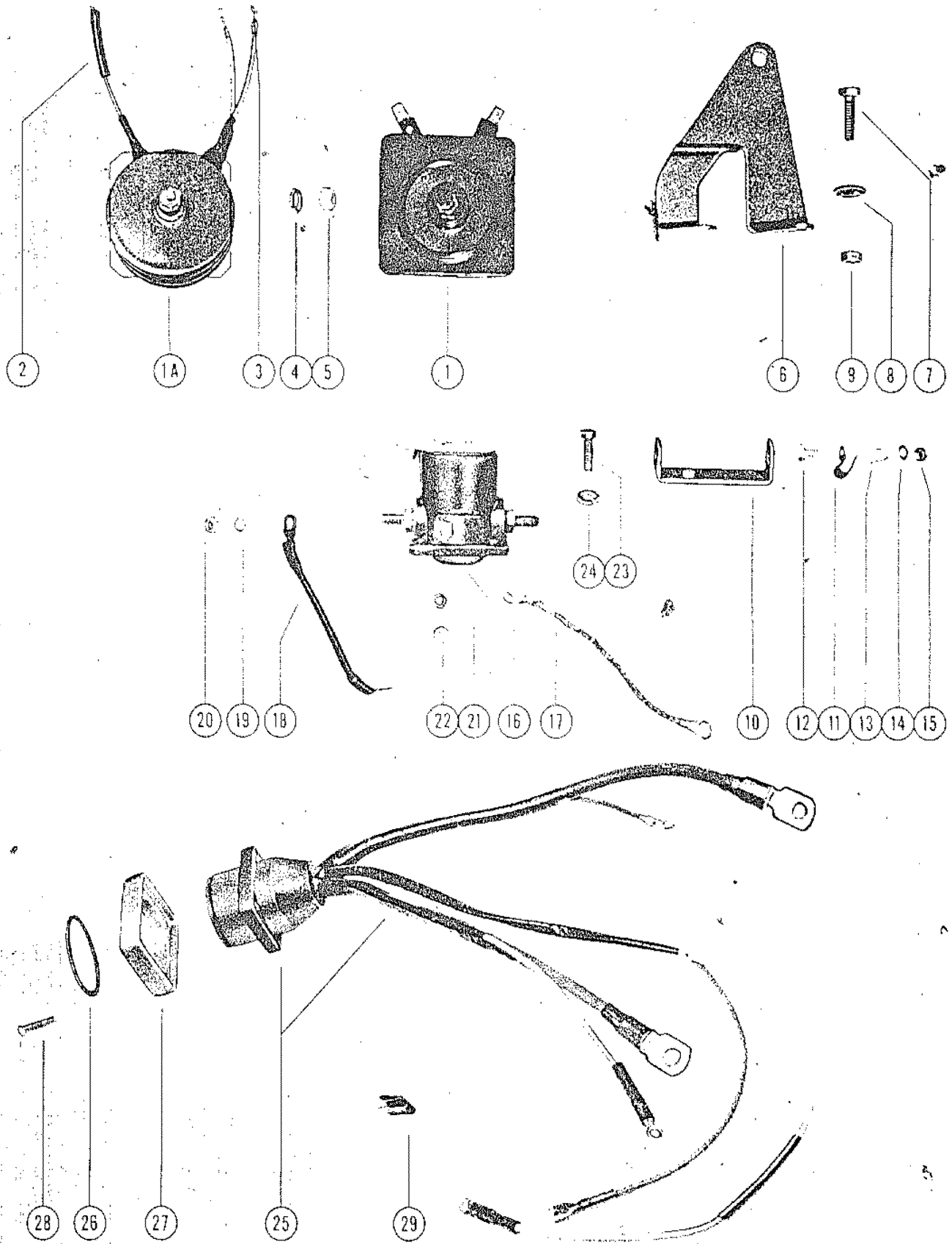


SEE C8 FOR DRIVE SHAFT
AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE(MARK 55AM)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1603-930A7		1,1,1,1,1	*GEAR HOUSING ASSEMBLY, COMPLETE (3/8" STUDS)
-	1603-1568A4		1,1,1,1,1	#GEAR HOUSING ASEMBLY, COMPLETE (7/16" STUDS)
1	1603-930A3		1,1,1,1,1	*GEAR HOUSING ASSEMBLY (3/8" STUDS)
	1603-1568A3		1,1,1,1,1	#GEAR HOUSING ASSEMBLY (7/16" STUDS)
37	30147		1,1,1,1,1	CAM, SHIFT
38	20930		1,1,1,1,1	FOLLOWER, CAM
39	20843		1,1,1,1,1	SLIDE, CROSS PIN
40	24-20254		1,1,1,1,1	SPRING, CAM FOLLOWER PIN
41	15-20928		AR,AR,AR,A	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)
42	30-20840		1,1,1,1,1	BEARING, BALL - FORWARD GEAR
43	43-20975		1,1,1,1,1	FORWARD GEAR ASSEMBLY
44	31-20249		1,1,1,1,1	BEARING, ROLLER - FORWARD GEAR
45	32189		1,1,1,1,1	RATCHET, SLIDING CLUTCH
46	17-20841		1,1,1,1,1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
47	53-20842		1,1,1,1,1	RING, RETAINING - CROSS PIN
48	44-25254		1,1,1,1,1	SHAFT, PROPELLER
49	43-20975		1,1,1,1,1	REVERSE GEAR ASSEMBLY
50	20864		1,1,1,1,1	RING, ADAPTOR - BALL BEARING
51	30-20839		1,1,1,1,1	BEARING, BALL - REVERSE GEAR
52	15-20927		AR,AR,AR,A	SHIM, ADAPTOR RING TO GEAR HOUSING (.002-3-5-10)
53	20862A1		1,1,1,1,1	BEARING CARRIER ASSEMBLY
54	31-20249		1,1,1,1,1	BEARING, ROLLER
55	25-20863		1,1,1,1,1	"O" RING, BEARING CARRIER
56	26-23300		1,1,1,1,1	OIL SEAL
57	12-22970		1,1,1,1,1	WASHER, GEAR HOUSING COVER
58	20865		1,1,1,1,1	COVER, GEAR HOUSING
59	12-25252		1,1,1,1,1	WASHER, BACKING (1/8")
60	12-25251		AR,AR,AR,A	WASHER, BACKING (1/32)
61	14-25250		1,1,1,1,1	TAB WASHER, PROPELLER NUT
62	11-20837		1,1,1,1,1	NUT, PROPELLER (ALUMINUM)
	11-29825		OPT.,OPT.,	NUT, PROPELLER (NYLON)

RECTIFIER, STARTER SOLENOID AND WIRING HARNESS



RECTIFIER, STARTER SOLENOID AND WIRING HARNESS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	25571		1,,	RECTIFIER
1A	25571A2		1,1,1	*RECTIFIER ASSEMBLY
2	32-26528		1,1,1	SLEEVE, RECTIFIER LEAD (RED)
3	22647		3,3,3	DISCONNECT, KNIFE SPLICE - RECTIFIER LEAD WIRES
4	13-26993		1,1,1	LOCKWASHER, RECTIFIER MOUNTING SCREW
5	11-21929		1,1,1	NUT, RECTIFIER MOUNTING SCREW
6	28597		1,1,1	BRACKET, RECTIFIER MOUNTING
7	10-21091		2,2,2	SCREW, RECTIFIER BRACKET TO BOTTOM COWL
8	13-26992		2,,	LOCKWASHER, BRACKET MOUNTING SCREW
9	11-21825		2,,	NUT, BRACKET MOUNTING SCREW
	11-20184		,2,2	NUT, BRACKET MOUNTING SCREW
10	28372		1,,	*BRACKET, RECTIFIER LEAD WIRES MOUNTING
11	54-24836		1,1,1	*CLAMP, RECTIFIER LEAD WIRES TO BRACKET
	54-22740		,1,1	CLAMP, RECTIFIER LEAD WIRES TO BRACKET
12	10-20100		2,,	*SCREW, LEAD WIRE CLAMP TO BRACKET
	10-30009		,2,2	SCREW, LEAD WIRE CLAMP TO BRACKET
13	22789		2,2,2	*"D" WASHER, CLAMP FASTENING SCREW
14	13-26996		2,,	*LOCKWASHER, CLAMP FASTENING SCREW
15	11-20645		2,,	*NUT, CLAMP FASTENING SCREW
16	38062A2		1,,	SOLENOID, STARTER (3 POLE)
	32445		1,1,1	SOLENOID, STARTER (4 POLE)
17	28016A1		1,1,1	GROUND STRAP ASSEMBLY
18	25596		1,1,1	WIRE, STARTER TO STARTER SOLENOID
19	13-26993		2,2,2	LOCKWASHER, SOLENOID TERMINAL (5/16)
20	11-20083		1,1,1	NUT, SOLENOID INSIDE TERMINAL (5/16)
	11-26062		1,1,1	NUT, CAP - SOLENOID OUTSIDE TERMINAL (5/16)
21	13-26996		2,,2	LOCKWASHER, SOLENOID TERMINAL (#10)
	13-26996		,1,	LOCKWASHER, SOLENOID TERMINAL (#10)
22	11-20645		2,2,2	NUT, SOLENOID TERMINAL (#10)
23	10-29238		2,2,2	SCREW, SOLENOID TO STARTER MOTOR
24	13-26992		2,2,2	LOCKWASHER, SOLENOID SCREW
25	28370A1		1,,	WIRING HARNESS (INTERNAL)
	28370		1,1,1	*WIRING HARNESS (INTERNAL)
26	24-28975		,1,1	SPRING, GARTER - INTERNAL WIRING HARNESS
27	26079		1,1,1	PLATE, BACKING - WIRING HARNESS
28	10-26128		4,4,4	SCREW, BACKING PLATE TO BOTTOM COWL
29	54-22783		3,3,3	"S" CLIP, WIRING HARNESS LEADS TO BOTTOM COWL

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20043	OILER, FELT - DRIVE SHAFT			22477A1	THUMB SCREW ASSEMBLY	51	2
	SPLINE	45	2	22477A1	THUMB SCREW ASSEMBLY	55	2
20047	RACE, OUTER	45	7	22647	DISCONNECT, KNIFE		
20119	PROTECTOR, SPARK PLUG	15	62		SPLICE	29	2
20136	FLANGE, DRIVEN PULLEY	15	36	22647	DISCONNECT, KNIFE		
20140	BELT, TIMING	15	39		SPLICE - CHOKE		
20155	RETAINER, STARTER				SOLENOID	33	2
	SPRING	3	6	22647	DISCONNECT, KNIFE		
20155	RETAINER, STARTER				SPLICE - LEAD WIRES	11	12
	SPRING	5	17	22647	DISCONNECT, KNIFE		
20157	SHAFT, SHEAVE	3	8		SPLICE - RECTIFIER LEAD		
20162	PAWL, STARTER	3	14		WIRES	69	3
20162	PAWL, STARTER	5	21	22789	"D" WASHER, CLAMP AND		
20164	PLATE, RETAINER -				CLIP FASTENING SCREW	43	56
	STARTER PAWL	3	16	22789	"D" WASHER, CLAMP		
20164	PLATE, RETAINER STARTER				FASTENING SCREW	15	60
	PAWL	5	28	22789	"D" WASHER, LEAD CLIP TO		
20172	END CAP, STARTER CABLE				MAGNETO SCREW	15	68
	HANDLE	3	21	22789	**"D" WASHER, CLAMP		
20173	SHUTTER, CHOKE	33	21		FASTENING SCREW	69	13
20185A1	BRACKET, THROTTLE			22823	PULLEY, FLYWHEEL	11	5
	PICKUP	33	28	22833	ADAPTOR, CHECK UNIT		
20208	SHAFT, REVERSE LOCK TO				(FUEL LINE)	37	20
	SWIVEL BRACKET	51	24	23004	RETAINER, CHECK VALVE	37	4
20208	SHAFT, REVERSE LOCK TO			23008	COVER, FUEL PUMP	37	8
	SWIVEL BRACKET	55	18	23009A1	FUEL PUMP ASSEMBLY	37	1
20215	LEVER, TILT STOP			23014	DIAPHRAGM, FUEL PUMP	37	7
	(STARBOARD SIDE) --			23068	CUP WASHER, ADAPTOR	37	24
	NOT AS SHOWN	55	22	23069	STEM, CHECK UNIT		
20270A2	WATER PUMP COVER				ADAPTOR	37	21
	ASSEMBLY	65	34	23564	CABLE, HIGH TENSION		
20272	PLATE, OUTLET - WATER				LEAD	15	63
	PUMP COVER	65	33	23760	BAFFLE, BOTTOM COWL	47	13
20485	COVER, TRIM - TOP COWL	3	25	24807	PULLEY, DRIVEN		
20557	BRACKET, CABLE END				(SUPERSEDED BY		
	ANCHOR	49	43		29783A2)	15	35
20662	HANDLE, STARTER CABLE	3	20	24823A1	KNOB ASSEMBLY, MAIN		
20663	KNOB, CHOKE ROD	29	21		ADJUSTMENT SCREW 2	27	37
20663	KNOB, CHOKE ROD	33	35	24825	BLANKET, SOUND		
20721	BUMPER, RUBBER - COWL				ABSORBING - WRAP		
	FRONT COVER (SMALL)	9	6		AROUND COWL	9	17
20721	BUMPER, RUBBER - COWL			24925	MOUNT, RUBBER - LOWER	59	32
	FRONT COVER (SMALL)	9	6	24926	MOUNT, RUBBER - UPPER	59	18
20843	SLIDE, CROSS PIN	67	39	24929	PACKING, "U" CUP	59	21
20862A1	BEARING CARRIER			24935	COVER, UPPER MOUNT -		
	ASSEMBLY	67	53		OUTSIDE HALF	59	19
20864	RING, ADAPTOR - BALL			24945	BAFFLE, EXHAUST RELIEF	59	6
	BEARING	67	50	25067	BUMPER, RUBBER -		
20865	COVER, GEAR HOUSING	67	58		MOUNTING SCREW	61	38
20930	FOLLOWER, CAM	67	38	25134	ROD, LINK - SHIFT SHAFT		
21041	INSERT, TAP LOCK	47	2		END	49	36
21060	HANDLE, COWL LATCH	9	12	25136	SHAFT, SHIFT - LOWER	63	12
21104A2	CONNECTOR BASE			25138	CAM, LOWER REVERSE		
	ASSEMBLY	47	15		LOCKING	63	17
22462	"U" LINK, CHOKE KNOB TO			25139	CAM, UPPER REVERSE		
	CHOKE ROD	29	23		LOCKING	63	18
22462	"U" LINK, CHOKE KNOB TO			25140	LEVER, REVERSE LOCK	59	17
	CHOKE ROD	35	37	25180	SHAFT, SHIFT (UPPER)	47	33
22463	KNOB, CHOKE ROD	29	21	25190	ROD, PUSH - REVERSE		
22463	KNOB, CHOKE ROD	35	35		LOCK	59	13

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
25305	CAP, RUBBER - UPPER MOUNT	59	27	27714	ROD (SLEEVE), SHIFT CONTROL END	47	34
25571	RECTIFIER	69	1	27870	CLAMP, THROTTLE PICKUP BRACKET	31	37
25571A2	*RECTIFIER ASSEMBLY	69	1A	27870	CLAMP, THROTTLE PICKUP BRACKET	33	26
25596	WIRE, STARTER TO STARTER SOLENOID	69	18	27917	CLUSTER, THORTTLE LEVER (UPPER CARBURETOR)	29	19
25606	CAP, PLASTIC - TILT TUBE	51	8	27918	CHOKEROD, LOWER	29	28
25606	CAP, PLASTIC - TILT TUBE	55	7	27919A1	CHOKEROD AND BRACKET ASSEMBLY (UPPER)	29	27
25690	SWIVEL, COWL LATCH	9	15	27921	CHOKEROD AND BRACKET ASSEMBLY (UPPER)	29	27
25691	HOOK, COWL LATCH FASTENING	9	16	27935	CHOKEROD AND BRACKET ASSEMBLY (UPPER)	29	27
25881A1	CHOKEROD AND BRACKET ASSEMBLY (UPPER)	33	23	27940	COVER, TRANSFER PORT	43	45
25881A1	CHOKEROD AND BRACKET ASSEMBLY (UPPER)	33	23	27941	SHAFT, VERTICAL	15	50
25996A1	SWIVEL AND LINK ROD ASSEMBLY	13	16	27942A1	LEVER, LINKAGE - LOWER	15	48
26079	PLATE, BACKING - WIRING HARNESS	69	27	27943	MAGNETO STOP ASSEMBLY	15	40
26179	RETAINER, WAVE WASHER	3	12	27945A1	PLATE, THROTTLE STOP	13	28
26179	RETAINER, WAVE WASHER	5	25	27946A1	THROTTLE ACTUATOR ASSEMBLY	13	11
26179	RETAINER, WAVE WASHER	5	25	27947	ECONOMISER COLLAR AND PIN ASSEMBLY	13	8
26183A_	EMBLEM, COWL FRONT COVER	9	2	27948	SWIVEL, LINKAGE - ECONOMISER COLLAR	13	15
26183A_	EMBLEM, COWL FRONT COVER (SEE NOTE #1 BELOW)	9	2	27948	SWIVEL, UPPER AND LOWER LINK RODS	15	46
26552	SUPPORT, EXTERNAL WIRING HARNESS	49	52	27949	ROD, LINK - UPPER	15	44
26597	BUMPER, RUBBER - MAGNETO STOP	15	41	27950	ROD, LINK - LOWER	15	49
26645A1	CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	33	23	27952	ADAPTOR, MAGNETO	13	17
26716A1	GROUND STRAP ASSEMBLY, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	29	7	27953A1	MAGNETO PILOT ASSEMBLY	13	3
26716A1	GROUND STRAP ASSEMBLY, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	29	7	27953A3	MAGNETO PILOT ASSEMBLY, COMPLETE	13	--
26852	CAP, NYLON - ADJUSTING SCREW	15	31	27955	CAP, MAGNETO ADAPTOR AND PILOT FASTENING	13	22
26864	LEVER, TILT STOP (PORT SIDE)	55	22	28016A1	GROUND STRAP ASSEMBLY	69	17
26901	BUMPER, RUBBER - COWL FRONT COVER (LARGE)	9	7	28048	ROD, PUSH - REVERSE LOCK	59	13
26903A2	REVERSE LOCK ASSEMBLY	51	20	28060	SWITCH, MERCURY - EXHAUST MANIFOLD COVER	15	57
26903A2	REVERSE LOCK ASSEMBLY	55	14	28060	SWITCH, MERCURY - EXHAUST MANIFOLD COVER	43	53
26903A3	REVERSE LOCK ASSEMBLY	51	20	28061	LEVER, LINKAGE - UPPER	15	47
26922	PLATE, EXHAUST MANIFOLD	43	35	28091	INSERT, WATER PUMP CARTRIDGE	63	29
27031A1	PLUNGER ASSEMBLY, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	29	10	28122	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET	51	4
27031A1	PLUNGER ASSEMBLY, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	33	10	28122	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET	55	4
27126	ADAPTOR PLATE, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	33	11	28133	RETAINER, SWIVEL PIN RING	53	45
27710	PLATE, ADAPTOR - CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	29	11	28240	COVER, EXHASUT MANIFOLD	43	36
27711	RETAINER, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	29	34				
27711	RETAINER, CHOKEROD AND BRACKET ASSEMBLY (UPPER CARBURETOR)	33	34				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
28242	COVER, LOWER MOUNT (STARBOARD SIDE)	61	39	29359	LUBRICAP, SWIVEL BRACKET GREASE FITTING	51	27
28253	LEVER, SHIFT CONTROL . .	47	22	29359	LUBRICAP, SWIVEL BRACKET GREASE FITTING	55	21
28338A1	TILT STOP LEVER ASSEMBLY	51	15	29413	BUMPER, TOP COWL HANDLE	7	--
28370	*WIRING HARNESS (INTERNAL)	69	25	29443	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)	33	18
28370A1	WIRING HARNESS (INTERNAL)	69	25	29532A1	BRACKET, MAGNETO CONTROL (LOWER)	47	20
28372	*BRACKET, RECTIFIER LEAD WIRES MOUNTING	69	10	29557A1	THROTTLE ACTUATOR ASSEMBLY	13	11
28403A3	THUMB SCREW ASSEMBLY	51	2	30109	GROUND STRAP, CYLINDER BLOCK TO COWL	49	49
28470	ROD, PUSH - REVERSE LOCK	59	13	30147	CAM, SHIFT	67	37
28597	BRACKET, RECTIFIER MOUNTING	69	6	30202A1	YOKE, BOTTOM	55	32
28651	RETAINER, CHOKE ROD SPRING	31	34	30462A1	YOKE, BOTTOM	53	42
28747	HANDLE, STARTER CABLE .	5	31	30711	BUMPER, TOP YOKE	53	41
28748	RETAINER, STARTER CABLE AND HANDLE	5	32	30711	BUMPER, TOP YOKE	55	33
28913	SHAFT, SHEAVE	5	29	31003	HANDLE, INSIDE - TOP COWL	7	34
28936	CHOKE SOLENOID, TOP COWL	33	1	31120	COVER, UPPER MOUNT - INSIDE HALF	59	20
28967	SCREEN, VENT - TOP COWL	5	5	32189	RATCHET, SLIDING CLUTCH	67	45
28967	SCREEN, VENT - TOP COWL	5	5	32445	SOLENOID, STARTER (4 POLE)	69	16
28971	CHOKE ROD (NOT AS SHOWN)	35	41	38062A2	SOLENOID, STARTER (3 POLE)	69	16
28972A1	CHOKE ROD AND BRACKET ASSEMBLY (UPPER)	29	27	10-20037	SCREW, RETAINER TO HOUSING	37	5
28977	CHOKE ROD, UPPER	29	27A	10-20049	SCREW, MAIN BEARING CLAMPING	45	11
28978	CHOKE ROD	35	41	10-20055	SCREW, ADAPTOR PLATE TO CHOKE ROD BRACKET	29	13
28999	BLANKET, COWL FRONT COVER	9	8	10-20055	SCREW, REED STOP MOUNTING	45	15
29065A1	THROTTLE ACTUATOR ASSEMBLY	13	11	10-20060	SCREW, CONNECTING ROD	45	20
29178A2	FUEL PUMP ASSEMBLY . . .	37	1	10-20089	SCREW, MAIN BEARING LOCKING	41	16
29206	PLUG, BOTTOM COWL HARNESS HOLE	47	3	10-20100	*SCREW, LEAD WIRE CLAMP TO BRACKET	69	12
29206	PLUG, BOTTOM COWL HARNESS HOLE	47	3	10-20100	SCREW, "U" LINK TO CHOKE KNOB	29	24
29228A1	TRIM MOULDING ASSEMBLY	5	7	10-20100	SCREW, "U" LINK TO CHOKE KNOB	35	38
29229A1	TRIM MOULDING ASSEMBLY, CHROME	47	7	10-20100	SCREW, ANCHOR TO BOTTOM COWL	49	44
29274	HANDLE, CHROME - TOP COWL	7	33	10-20100	SCREW, CLAMP TO THROTTLE PICKUP BRACKET	31	38
29274A1	HANDLE ASSEMBLY, TOP COWL	7	--	10-20100	SCREW, CLAMP TO THROTTLE PICKUP BRACKET	33	27
29277	PLATE, THROTTLE STOP (NOT AS SHOWN)	13	28	10-20176	SCREW, CHOKE LEVER PIVOT PIN	33	20
29321A1	MAGNETO PILOT ASSEMBLY	13	3				
29321A3	MAGNETO ADAPTOR AND PILOT ASSEMBLY, COMPLETE	13	--				
29343	BLANKET, COWL FRONT COVER	9	8				
29345	BUMPER, RUBBER - COWL FRONT COVER	9	7				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-20217	SCREW, ANCHOR - TILT STOP LEVER	55	23	10-22032	SCREW, BRACKET SUPPORT	17	28
10-20359	SCREW, CENTER MAIN BEARING LOCKING	41	18	10-22039	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")	41	11
10-20401	SCREW, LEAD CLIP TO MAGNETO	15	67	10-22040	SCREW, ADAPTOR AND PILOT TO CRANKCASE ..	13	25
10-20401	SCREW, LEAD WIRE CLIP FASTENING	43	58	10-22040	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")	41	12
10-20540	SCREW, CHOKE SOLENOID TO TOP COWL	29	3	10-22310	SCREW, STATOR TO UPPER END CAP	11	14
10-20540	SCREW, CHOKE SOLENOID TO TOP COWL	33	3	10-22928	SCREW, KNOB FASTENING	27	38
10-20540	SCREW, TRANSFER PORT COVER MOUNTING	43	47	10-23030	SCREW, PLUG - BY-PASS TUBE	25	32
10-20584	SCREW, CLEVIS YOKE PIN FASTENING	47	29	10-23035	SCREW AND LOCKWASHER, CHOKE SHUTTER	21	17
10-20639	SCREW, HARNESS SUPPORT TO BOTTOM COWL	49	53	10-23035	SCREW AND LOCKWASHER, THROTTLE SHUTTER ...	23	34
10-20650	SCREW, CHOKE ROD SPRING MOUNTING	33	32	10-23035	SCREW AND LOCKWASHER, THROTTLE SHUTTER ...	25	29
10-20653	SCREW, CYLINDER BLOCK COVER MOUNTING	43	42	10-23178	SCREW, PLUG - MAIN NOZZLE	23	33
10-20665	SCREW, THROTTLE ACTUATOR TO ECONOMISER COLLAR ..	13	13	10-23703	SCREW, LOWER END CAP MOUNTING	43	33
10-20776	SCREW, DETENT SPRING TO BOTTOM COWL	49	40	10-23703	SCREW, UPPER END CAP MOUNTING	41	25
10-20784	SCREW, ADAPTOR TO BOTTOM COWL	37	25	10-24609	SCREW, PRIMARY GROUND 1	17	10
10-20847	SCREW, SET - CLUSTER TO THROTTLE LEVER	29	20	10-24773	SCREW, CHOKE SOLENOID TO TOP COWL	29	5
10-20847	SCREW, SET - CLUSTER TO THROTTLE LEVER	33	19	10-24773	SCREW, CHOKE SOLENOID TO TOP COWL	33	5
10-20847	SCREW, THROTTLE STOP LEVER	21	8	10-24874	SCREW, LOWER MOUNT (5 1/2")	61	37
10-20847	SCREW, THROTTLE STOP LEVER	25	8	10-24933	SCREW, THROTTLE STOP ADJUSTING	13	29
10-20854	SCREW, FLOAT BOWL COVER (SHORT)	21	25	10-25093	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING .	59	10
10-20854	SCREW, FLOAT BOWL COVER (SHORT)	25	22	10-25207	SCREW, FUEL PUMP MOUNTING (1 1/2")	37	11
10-20870	SCREW, PLUG - BODY CHANNEL	27	34	10-25255	SCREW, BAFFLE TO DRIVE SHAFT HOUSING	59	7
10-20925	SCREW, PINION GEAR RETAINING	63	23	10-25255	SCREW, STATOR LEAD CLIP FASTENING	11	17
10-21077	SCREW, BRACKET AND LEVER FASTENING	47	25	10-25509	SCREW AND LOCKWASHER, BRACKET LOCKING	17	30
10-21091	SCREW, RECTIFIER BRACKET TO BOTTOM COWL	69	7	10-25509	SCREW AND LOCKWASHER, CONDENSER FASTENING	17	32
10-21106	SCREW, BAFFLE TO BOTTOM COWL	47	14	10-25509	SCREW AND LOCKWASHER, SUPPORT TO FRAME ...	17	8
10-21106	SCREW, LEAD WIRE CLIP TO BOTTOM COWL	47	19	10-25510	SCREW, SET - COIL BRIDGE	17	2
10-21281	SCREW, ADAPTOR PLATE TO CHOKE ROD BRACKET	33	13	10-25517	SCREW, HIGH TENSION CABLE	19	42
10-21643	SCREW, TRIM COVER TO TOP COWL	3	27	10-25612	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET	53	48
				10-25612	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET	57	36
				10-25781	SCREW, SET - LINKAGE LEVER	15	55

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10-25822	SCREW, STRAINER COVER FASTENING	21	31	10-28772	SCREW, UPPER MOUNT COVER (1 1/2")	59	28
10-25822	SCREW, STRAINER COVER FASTENING	25	28	10-28774	SCREW, UPPER MOUNT COVER (2")	59	29
10-25850	SCREW, FLOAT BOWL COVER (LONG)	21	26	10-29029	SCREW, FUEL PUMP MOUNTING (1 1/2")	37	11
10-25850	SCREW, FLOAT BOWL COVER (LONG)	25	23	10-29030	SCREW, FUEL PUMP MOUNTING (1 7/8")	37	10
10-26008	SCREW, BREAKER TERMINAL	17	23	10-29030	SCREW, FUEL PUMP MOUNTING (1 7/8")	37	10
10-26128	SCREW, BACKING PLATE TO BOTTOM COWL	69	28	10-29126	SCREW, FUEL PUMP MOUNTING (1 3/4")	37	10
10-26128	SCREW, PLUG TO BOTTOM COWL	47	4	10-29182	SCREW, PRIMARY GROUND	17	10
10-26128	SCREW, PLUG TO BOTTOM COWL	47	4	10-29197	SCREW, THROTTLE STOP PLATE TO ADAPTOR	15	32
10-26483	BOLT, CARRIAGE - CLAMP BRACKET TO BOAT TRANSOM	57	37	10-29199	SCREW, HANDLE TO TOP COWL	7	38
10-27790	SCREW, RETAINING - TILT STOP LEVER	55	25	10-29200	SCREW, ANCHOR TO BOTTOM COWL	49	44
10-28009	BOLT, CARRIAGE - CLAMP BRACKET TO BOAT TRANSOM	53	49	10-29221	SCREW, VENT SCREEN TO TOP COWL	5	6A
10-28027	BOLT, SHOULDER - LOWER SHOCK MOUNTING	53	33	10-29221	SCREW, VENT SCREEN TO TOP COWL	5	6A
10-28140	SCREW, RING RETAINER TO SWIVEL BRACKET	53	46	10-29226	SCREW, DECORATIVE - MOULDING TO BOTTOM COWL	47	8
10-28257	SCREW, COVER TO FRAME	19	35	10-29226	SCREW, DECORATIVE - MOULDING TO TOP COWL	5	8
10-28259	SCREW, END CAP COVER TO MAGNETO COVER	19	43	10-29227	SCREW, BRASS - MOULDING TO TOP COWL	5	9
10-28339	SCREW, TILT STOP LEVER ANCHOR	51	16	10-29238	SCREW, RATCHET TO FLYWHEEL	11	10
10-28405	SCREW, PLUG - BODY CHANNEL	23	38	10-29238	SCREW, SOLENOID TO STARTER MOTOR	69	23
10-28405	SCREW, PLUG - MAIN FUEL JET CHANNEL	27	--	10-29239	SCREW, THROTTLE BRACKET MOUNTING	31	40
10-28408	SCREW, RETAINING CLIP TO LOWER CARBURETOR	21	14	10-29239	SCREW, THROTTLE BRACKET MOUNTING	31	40
10-28449	BOLT, NYLOK - LOWER SHOCK MOUNTING PIN	53	36	10-29240	SCREW, PULLEY CLAMPING	15	38
10-28449	BOLT, NYLOK - UPPER SHOCK MOUNTING PIN	51	32	10-29249	SCREW, STATOR TO UPPER END CAP	11	14
10-28634	SCREW, GREASE FILLER AND FLUSHING HOLE	63	8	10-29256	SCREW, LOWER END CAP MOUNTING	43	33
10-28635	SCREW, MAGNETO STOP TO PILOT	15	42	10-29256	SCREW, LOWER MOUNT COVER FASTENING	61	41
10-28653	SCREW, GEAR HOUSING VENT	63	10	10-29256	SCREW, UPPER END CAP MOUNTING	41	25
10-28666	SCREW, CENTER MAIN BEARING CLAMPING	45	5	10-29389	SCREW, UPPER MOUNT COVER (1 7/8")	59	29
10-28666	SCREW, COVER AND HIGH TENSION LEAD CLIP	43	37	10-29418	SCREW, COVER TO FRAME	19	35
10-28668	SCREW, MANIFOLD COVER MOUNTING	43	37	10-29418	SCREW, END CAP COVER TO MAGNETO COVER	19	43
10-28713	SCREW, RETAINER TO LOWER CARBURETOR	31	35	10-29552	SCREW, COWL FRONT COVER FASTENING	9	3
10-28713	SCREW, RETAINER TO LOWER CARBURETOR	33	34	10-29552	SCREW, COWL FRONT COVER FASTENING	9	3
				10-30009	SCREW, LEAD WIRE CLAMP TO BRACKET	69	12

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10-30096	SCREW, UPPER CHOKE ROD TO LOWER CHOKE ROD	29	29	11-21825	NUT, CHROME HANDLE STUD	7	37
10-30110	SCREW, ADAPTOR AND PILOT TO MAGNETO	13	23	11-21825	NUT, CHROME HANDLE STUD	7	40
11-20013	NUT, DETENT SPRING SCREW	49	42	11-21923	NUT, PRIMARY GROUND SCREW	17	16
11-20061	NUT, CONNECTING ROD SCREW	45	21	11-21929	NUT, RECTIFIER MOUNTING SCREW	69	5
11-20083	NUT, ADAPTOR AND PILOT TO CRANKCASE SCREW	13	27	11-21971	NUT, CONNECTOR BASE FASTENING	47	17
11-20083	NUT, CARBURETOR MOUNTING STUD	23	41	11-22178	#NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS (7/16")	59	12
11-20083	NUT, CLAMP BRACKET STUD	51	12	11-22339	NUT, FLYWHEEL	11	1
11-20083	NUT, CLAMP BRACKET STUD	55	12	11-22948	#NUT, CONNECTOR TO FUEL LINE	37	18
11-20083	NUT, CRANKCASE SCREW	41	14	11-22948	*NUT, FILTER TEE	39	32
11-20083	NUT, SOLENOID INSIDE TERMINAL (5/16)	69	20	11-22948	NUT, ELBOW	37	18
11-20088	NUT, LEVER ANCHOR SCREW	51	19	11-22948	NUT, FILTER TEE	31	43
11-20088	NUT, THROTTLE STOP ADJUSTING SCREW	13	30	11-23161	*NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS (3/8")	59	12
11-20110	NUT, PIN FASTENING SCREW	47	32	11-23161	NUT, UPPER MOUNT STUD	59	26
11-20166	NUT, SHEAVE SHAFT (LEFT HAND THREAD)	3	18	11-24652	NUT, ANCHOR AND RETAINING SCREW	55	30
11-20166	NUT, SHEAVE SHAFT (LEFT HAND THREAD)	7	42	11-24652	NUT, CARBURETOR MOUNTING STUD	27	36
11-20184	NUT, ADAPTOR SCREW	37	27	11-24656	NUT, LOCK - PRIMARY GROUND SCREW	17	15
11-20184	NUT, BRACKET MOUNTING SCREW	69	9	11-25096	NUT, LOWER SHOCK MOUNTING BOLT	53	35
11-20184	NUT, COVER MOUNTING SCREW	43	43	11-25096	NUT, MOUNTING SCREW	61	36
11-20184	NUT, DETENT SPRING SCREW	49	42	11-25096	NUT, UPPER SHOCK MOUNTING PIN	51	31
11-20184	NUT, LEVER ANCHOR SCREW	51	19	11-25168	NUT, SHIFT SHAFT END ADJUSTING	47	35
11-20361	NUT, TOP COWL FASTENING	3	24	11-25168	NUT, UPPER LINK ROD ADJUSTING	15	45
11-20361	NUT, TOP COWL FASTENING	5	16	11-25594	NUT, POWERHEAD STUDS	59	9
11-20361	NUT, UPPER AND LOWER SWIVEL TO LEVER AND BRACKET	15	54	11-25599	NUT, TILT TUBE	51	7
11-20645	*NUT, CLAMP FASTENING SCREW	69	15	11-25599	NUT, TILT TUBE	55	6
11-20645	NUT, PRIMARY GROUND SCREW	17	16	11-26062	NUT, CAP - SOLENOID OUTSIDE TERMINAL (5/16)	69	20
11-20645	NUT, SOLENOID TERMINAL (#10)	69	22	11-26419	NUT, BRASS - MOULDING FASTENING SCREW	47	12
11-20837	NUT, PROPELLER (ALUMINUM)	67	62	11-26419	NUT, COVER FASTENING SCREW	47	6
11-20849	NUT, MAIN ADJUSTMENT SCREW	25	15	11-26419	NUT, COVER FASTENING SCREW	47	6
11-21825	NUT, ADAPTOR SCREW	37	27	11-26419	NUT, MOULDING FASTENING SCREW	5	11
				11-26484	NUT, CARRIAGE BOLT	57	39
				11-28010	NUT, CARRIAGE BOLT	53	51
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11-28968	NUT, SPEED - VENT SCREEN TO TOP COWL	5	6	12-20346	WASHER, TOP COWL STUD (3/4") 4	5	15
11-29225	NUT, NYLON CAP - MOULDING FASTENING SCREW	47	10	12-20533	WASHER, MAGNETO STOP FASTENING SCREW	15	43
11-29250	NUT, CRANKCASE SCREW	41	15	12-20583	WASHER, LINK ROD	49	38
11-29250	NUT, HARNESS SUPPORT SCREW	49	55	12-20583	WASHER, TOP COWL STUD (1/32")	3	--
11-29322	NUT, MOUNTING COVER SCREW	59	31	12-20583	WASHER, TOP COWL STUD (1/32")	5	--
11-29825	NUT, PROPELLER (NYLON)	67	62	12-21040	WASHER, BRACKET AND LEVER FASTENING SCREW	47	26
12-20028	WASHER, ANCHOR AND RETAINING SCREW	55	28	12-22970	WASHER, GEAR HOUSING COVER	67	57
12-20028	WASHER, COVER AND HIGH TENSION LEAD CLIP SCREW	43	38	12-24671	WASHER, FIBER - MOULDING FASTENING SCREW	47	9
12-20028	WASHER, TOP COWL STUD (1/16")	3	22	12-24872	WASHER, MOUNTING SCREW	59	35
12-20028	WASHER, TOP COWL STUD (1/26")	5	14	12-24889	WASHER, UPPER MOUNT STUD (17/32" ID)	59	22
12-20028	WASHER, TRANSFER PORT COVER SCREW	43	46	12-24891	WASHER, RUBBER - UPPER MOUNT STUD	59	23
12-20084	WASHER, ADAPTOR AND PILOT TO CRANKCASE SCREW	13	26	12-25176	WASHER, SWIVEL PIN TO BOTTOM YOKE	53	43
12-20084	WASHER, CARBURETOR MOUNTING STUD	23	42	12-25176	WASHER, SWIVEL PIN TO BOTTOM YOKE (.060)	55	31
12-20084	WASHER, CRANKCASE SCREW	41	13	12-25251	WASHER, BACKING (1/32)	67	60
12-20084	WASHER, CRANKCASE SCREW	41	13	12-25252	WASHER, BACKING (1/8")	67	59
12-20084	WASHER, HARNESS SUPPORT FASTENING SCREW	49	54	12-25293	WASHER, PULLEY TO FLYWHEEL	11	6
12-20084	WASHER, LOWER MOUNT COVER SCREW	61	40	12-25719	WASHER, INSULATING - PRIMARY GROUND SCREW	17	12
12-20128	WASHER, PIN FASTENING SCREW	47	31	12-25866	WASHER, VERTICAL SHAFT - CENTER	15	56
12-20128	WASHER, THROTTLE ACTUATOR SCREW	13	14	12-25944	WASHER, BREAKER ARM	17	26
12-20138	WASHER, PULLEY CLAMPING SCREW	15	37	12-26014	WASHER, ADAPTOR PLATE FASTENING SCREW	29	15
12-20192	WASHER, BRACKET SUPPORT SCREW	17	29	12-26014	WASHER, CHOKE SOLENOID LINK	29	16
12-20192	WASHER, CHOKE ROD SPRING SCREW	33	33	12-26014	WASHER, CHOKE SOLENOID LINK	33	15
12-20192	WASHER, PRIMARY GROUND SCREW	17	14	12-26014	WASHER, PRIMARY GROUND SCREW	17	14
12-20192	WASHER, THROTTLE BRACKET SCREW	33	31	12-26014	WASHER, REED STOP MOUNTING SCREW	45	14
12-20260	WASHER, GREASE FILLER AND FLUSHING HOLE SCREW	63	9	12-26162	WASHER, RUBBER - COVER FASTENING SCREW	9	4
12-20262	WASHER, GEAR HOUSING VENT SCREW	63	11	12-26162	WASHER, RUBBER - COVER FASTENING SCREW	9	4
12-20346	WASHER, CHROME HANDLE STUD	7	36	12-26180	WASHER, WAVE WASHER RETAINER	3	13
				12-26180	WASHER, WAVE WASHER RETAINER	5	26
				12-26227	WASHER, THUM SCREW	51	3
				12-26227	WASHER, THUMB SCREW	55	3
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12-27882	WASHER, UPPER CHOKE ROD SCREW	29	30	13-23836	LOCKWASHER, COIL TERMINAL	17	19
12-27897	WASHER, NYLON - COVER FASTENING SCREW	9	5	13-26991	LOCKWASHER, CHOKE SOLENOID SCREW	29	6
12-27897	WASHER, NYLON - COVER FASTENING SCREW	9	5	13-26991	LOCKWASHER, CHOKE SOLENOID SCREW	33	6
12-27939	WASHER, MAGNETO PILOT	13	19	13-26992	LOCKWASHER, ADAPTOR AND PILOT FASTENING SCREW	13	24
12-27964	WASHER, SWIVEL PIN TO BOTTOM YOKE (.018)	55	31	13-26992	LOCKWASHER, ADAPTOR SCREW	37	26
12-28008	WASHER, CARRIAGE BOLT	53	50	13-26992	LOCKWASHER, ANCHOR AND RETAINING SCREW	55	29
12-28025	WASHER, UPPER BUSHING RETAINER (INNER)	51	30	13-26992	LOCKWASHER, BRACKET MOUNTING SCREW	69	8
12-28025	WASHER, UPPER BUSHING RETAINER (INNER)	51	30	13-26992	LOCKWASHER, CHOKE SOLENOID SCREW	29	4
12-28026	WASHER, LOWER BUSHING RETAINER (OUTER)	53	35	13-26992	LOCKWASHER, CHOKE SOLENOID SCREW	33	4
12-28026	WASHER, UPPER BUSHING RETAINER (OUTER)	51	31	13-26992	LOCKWASHER, LEVER ANCHOR SCREW	51	18
12-28051	WASHER, LOWER MOUNT	59	34	13-26992	LOCKWASHER, MOUNTING COVER SCREW	59	30
12-28053	WASHER, RUBBER - LOWER MOUNT	59	33	13-26992	LOCKWASHER, RETAINER FASTENING SCREW	31	36
12-28121	WASHER, NEEDLE LOCATING	45	24	13-26992	LOCKWASHER, SOLENOID SCREW	69	24
12-28404	WASHER, THUMB SCREW	51	3	13-26992	LOCKWASHER, STATOR FASTENING SCREW	11	15
12-28420	WASHER, LOWER BUSHING RETAINER (OUTER)	53	35	13-26993	LOCKWASHER, CLAMP BRACKET STUD	51	11
12-28420	WASHER, UPPER BUSHING RETAINER (OUTER)	51	31	13-26993	LOCKWASHER, CLAMP BRACKET STUD	55	11
12-28927	WASHER, RATCHET TO FLYWHEEL (1/8" SPACER)	11	8	13-26993	LOCKWASHER, LOWER END CAP MOUNTING SCREW	43	32
12-29000	WASHER, BLANKET TO FRONT COVER	9	9	13-26993	LOCKWASHER, LOWER MOUNT COVER SCREW	61	40
12-29099	WASHER, INSULATING - PRIMARY GROUND SCREW	17	12	13-26993	LOCKWASHER, RECTIFIER MOUNTING SCREW	69	4
12-29245	WASHER, CHROME HANDLE STUD	7	35	13-26993	LOCKWASHER, SOLENOID TERMINAL (5/16)	69	19
12-29245	WASHER, CHROME HANDLE STUD	7	39	13-26993	LOCKWASHER, UPPER END CAP MOUNTING SCREW	41	24
12-29245	WASHER, CHROME HANDLE STUD	7	39	13-26994	LOCKWASHER, ADAPTOR PLATE FASTENING SCREW	33	14
12-29245	WASHER, HORSESHOE SPRING TO ANCHOR PIN	13	7	13-26994	LOCKWASHER, UPPER CHOKE ROD SCREW	29	31
12-29245	WASHER, MOUNTING COVER SCREW	59	30	13-26995	LOCKWASHER, COVER FASTENING SCREW	47	5
12-29245	WASHER, UPPER AND LOWER SWIVEL	15	53	13-26995	LOCKWASHER, COVER FASTENING SCREW	47	5
12-30473	WASHER, UPPER MOUNT STUD (13/32" ID)	59	25	13-26995	LOCKWASHER, MOULDING FASTENING SCREW	5	10
13-20160	WASHER, WAVE	3	11	13-26995	LOCKWASHER, MOULDING FASTENING SCREW	47	11
13-20160	WASHER, WAVE - RETAINER TENSION	5	27	13-26995	LOCKWASHER, RETAINING CLIP SCREW	21	15
13-20378	LOCKWASHER, BREAKER TERMINAL SCREW	17	24				
13-20554	LOCKWASHER, ANCHOR BRACKET SCREW	49	45				
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13-26996	*LOCKWASHER, CLAMP FASTENING SCREW	69	14	15-25600	SHIM, CLAMP BRACKET TO SWIVEL BRACKET (.010) 2	55	5
13-26996	LOCKWASHER, "U" LINK FASTENING SCREW	35	39	16-20221	STUD, CLAMP BRACKET . .	51	9
13-26996	LOCKWASHER, "U" LINK SCREW	29	25	16-20221	STUD, CLAMP BRACKET . .	55	9
13-26996	LOCKWASHER, ADAPTOR PLATE FASTENING SCREW	29	14	16-20353	STUD, FRONT - TOP COWL TO CRANKCASE	5	3
13-26996	LOCKWASHER, FUEL PUMP MOUNTING SCREW	37	12	16-20353	STUD, FRONT - TOP COWL TO CRANKCASE	5	3
13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	69	21	16-20353	STUD, TOP COWL TO CRANKCASE	3	2
13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	69	21	16-20500	STUD, REAR - TOP COWL TO COVER	5	2
13-26996	LOCKWASHER, STATOR FASTENING SCREW	11	15	16-20500	STUD, REAR - TOP COWL TO COVER	5	2
13-27085	WASHER, WAVE - RETAINING SCREW (PORT SIDE)	55	27	16-20500	STUD, TOP COWL TO COVER	3	3
13-27959	WASHER, WAVE - MAGNETO BALL BEARING TENSION	13	21	16-21831	STUD, CARBURETOR MOUNTING (1 1/4")	41	5
13-29402	WASHER, WAVE - PIN FASTENING SCREW	47	30	16-23071	*STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3/8")	63	2
13-29402	WASHER, WAVE - STARTER PAWL	3	15	16-23650	*STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (3/8")	59	11
13-29402	WASHER, WAVE - STARTER PAWL	5	22	16-25385	STUD, CARBURETOR MOUNTING (1 1/4")	41	5
14-20091	TAB WASHER, BEARING LOCKING SCREW	41	17	16-29078	#STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (7/16")	63	2
14-20165	TAB WASHER, SHEAVE SHAFT NUT	7	41	16-29103	#STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (7/16")	59	11
14-20165	WASHER, SHEAVE SHAFT NUT	3	17	16-29988	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 9/16")	41	7
14-20871	TAB, PINION GEAR SCREW	63	22	16-29989	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 7/8")	41	9
14-25250	TAB WASHER, PROPELLER NUT	67	61	16-29990	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (3 3/8")	41	8
14-27960	TAB WASHER, ADAPTOR CAP FASTENING	13	20	17-20032	DOWEL PIN, CENTER MAIN BEARING	45	4
14-29157	TAB WASHER, COVER FASTENING SCREW	19	--	17-20032	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING	41	3
14-29157	TAB WASHER, COVER FASTENING SCREW	19	--	17-20032	DOWEL PIN, MAIN BEARING	45	10
14-29163	TAB, PINION GEAR SCREW	63	22	17-20033	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK . . .	41	6
15-20082	SHIM, UPPER END CAP TO CRANKCASE (.002-3-5-10)	41	23	17-20323	DOWEL PIN, CYLINDER BLOCK TO CENTER MAIN BEARING	41	2
15-20085	SHIM, LOWER END CAP TO CRANKCASE (.002-3-5-10)	43	31	17-20379	DOWEL PIN (STEPPED) . . .	45	8
15-20473	SHIM, RETAINING SCREW (PORT SIDE)	55	26	17-20841	PIN, CROSS - RATCHET TO PROPELLER SHAFT	67	46
15-20927	SHIM, ADAPTOR RING TO GEAR HOUSING (.002-3-5-10)	67	52	17-20853	PIN, FLOAT LEVER PIN	25	3
15-20928	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)	67	41	17-20853	PIN, FLOAT LEVER PINION .	21	3
				17-21057	PIN, HINGE - COWL LATCH HANDLE	9	14

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17-23928	ROLL PIN, CLEVIS YOKE PIN	47	28				
17-24887	PIN, REVERSE LOCK LEVER	59	14	21-28481A1	#CHECK VALVE ASSEMBLY, BLEED HOSE	43	49
17-25391	RIVET, CHOKE ROD TO THROTTLE SHAFT	29	32	21-28481A1	CHECK VALVE ASSEMBLY .	43	30
17-25598	PIN, REVERSE LOCK SPRING ATTACHING	51	23	21-28483A1	#CHECK VALVE ASSEMBLY, BLEED HOSE	43	48
17-25598	ROLL PIN, REVERSE LOCK SPRING ATTACHING	55	17	21-30430	VALVE, CHECK	37	3
17-25870	ROLL PIN, VERTICAL SHAFT AND LINKAGE LEVERS . .	15	52	22-20445	CONNECTOR, CYLINDER BLEED HOSE	43	51
17-26618	DOWEL PIN, FLYWHEEL PULLEY	11	7	22-21290	PLUG, GREASE - REVERSE LOCK HOLE	61	42
17-27739A2	SWIVEL PIN AND TOP YOKE ASSEMBLY	55	34	22-21290	PLUG, PIPE - UPPER AND LOWER BLEED HOLE . . .	41	10
17-27961	PIN, ECONOMISER COLLAR - SPRING RETAINER	13	9	22-22946	#SLEEVE, RUBBER - CONNECTOR	37	17
17-27962	PIN, ANCHOR - HORSESHOE SPRING TO PILOT	13	6	22-22946	*SLEEVE, RUBBER	39	31
17-28029	PIN, UPPER SHOCK MOUNTING	51	28	22-22946	SLEEVE, RUBBER	31	42
17-28418A4	SWIVEL PIN AND TOP YOKE ASSEMBLY	53	39	22-22949	#CONNECTOR, FUEL PUMP INLET TO FUEL LINE	37	13
17-29219A1	TILT LOCK PIN ASSEMBLY .	55	13	22-22949	*CONNECTOR, FUEL PUMP INLET TO FUEL LINE	37	13
17-29219A1	TILT LOCK PIN ASSEMBLY STARTED WITH SERIAL #...	51	13	22-22995	ELBOW, FUEL PUMP INLET (#FUEL PUMP OUTLET) .	37	16
17-30978A1	PIN ASSEMBLY, CLEVIS YOKE	47	27	22-23595	*CONNECTOR, FUEL PUMP OUTLET TO ELBOW	37	13
18-20180	COTTER PIN, CHOKE LEVER AND ROD FASTENING . .	29	26	22-23612	FITTING, GREASE - SWIVEL BRACKET	51	26
18-20180	COTTER PIN, CHOKE LEVER AND ROD FASTENING . .	35	40	22-23612	FITTING, GREASE - SWIVEL BRACKET 1	55	20
18-20180	COTTER PIN, CHOKE LEVER RETAINING	33	25	22-23763	*TEE ASSEMBLY, LOWER FILTER	39	30
18-20180	COTTER PIN, LINK ROD TO SHIFT SHAFT	49	37	22-23763	TEE ASSEMBLY, LOWER FILTER	31	41
18-20209	COTTER PIN, REVERSE LOCK TO SHAFT	51	21	22-24690	*ELBOW, FUEL PUMP OUTLET TO FUEL LINE . .	37	14
18-20209	COTTER PIN, REVERSE LOCK TO SHAFT	55	15	22-25094	FITTING, GREASE - ECONOMISER COLLAR . .	13	10
18-20233	CLIP, RETAINING - SHIFT SHAFT	63	13	22-25094	FITTING, GREASE - MAGNETO ADAPTOR . . .	13	18
18-25191	COTTER PIN, PUSH ROD . .	59	15	22-25443	*ELBOW, UPPER FILTER TO FUEL LINE	39	28
18-25723	COTTER PIN (HAIR), BRACKET ARM	17	27	22-25443	ELBOW, UPPER FILTER TO FUEL LINE	31	45
18-26953	COTTER PIN, CHOKE SOLENOID LINK FASTENING	29	17	22-25885	ELBOW, PLASTIC - MAGNETO COVER NUT . .	19	44
18-26953	COTTER PIN, CHOKE SOLENOID LINK FASTENING	33	16	22-25885	ELBOW, PLASTIC - MAGNETO VENT TUBE . .	49	46
18-27769	PIN (HAIR), CHOKE SOLENOID LINK FASTENING	29	17	22-25956	#TEE ASSEMBLY, LOWER FILTER	39	30
19-20011	WELCH PLUG, BODY CHANNEL	23	--	22-29380	PLUG, PIPE - FUEL PUMP . .	37	7
19-20011	WELCH PLUG, BODY CHANNEL	25	33	23-20008	BUSHING, MAGNETO BRACKET AND SHIFT LEVER (NYLON)	47	23
				23-20158	SPACER, SHEAVE SHAFT .	3	9
				23-20159	BUSHING, SPRING GUIDE .	3	10
				23-20216	SPACER, TILT STOP LEVER	55	24
				23-20222	SPACER, CLAMP BRACKET STUD	51	10

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23-20326	SPACER, TOP COWL STUD	3	4	24-24826	SPRING, CONTROL BRACKET TENSION	47	21
23-20326	SPACER, TOP COWL STUD	5	13	24-25065	SPRING, DETENT	49	39
23-21008	BUSHING, MAGNETO BRACKET AND SHIFT LEVER (STEEL)	47	24	24-25122	SPRING, TENSION - PUSH ROD	59	16
23-22981	BUSHING, NYLON - VERTICAL SHAFT	15	51	24-26067	SPRING, CHOKE SHUTTER	33	22
23-23072	SPACER, TRIM COVER	3	26	24-26068	SPRING, CHOKE ROD TO RETAINER	33	34
23-23651	SLEEVE, WATER INLET TUBE	59	5	24-26890	SPRING, THROTTLE SHAFT RETURN (LOWER CARBURETOR)	21	11
23-23651	SLEEVE, WATER INLET TUBE	63	4	24-26890	SPRING, THROTTLE SHAFT RETURN (LOWER CARBURETOR)	21	11
23-25194	BUSHING, OILITE - SHIFT SHAFT	47	1	24-26890	SPRING, THROTTLE SHAFT RETURN (LOWER CARBURETOR)	25	11
23-25512	BUSHING, INSULATING - HOUSING FRAME	17	13	24-27160	SPRING, IDLE ADJUSTMENT SCREW	21	20
23-26348	BUSHING, CRANKCASE	41	4	24-27160	SPRING, IDLE ADJUSTMENT SCREW	25	17
23-26348	BUSHING, CYLINDER BLOCK COVER	43	40	24-27944	SPRING, HORSESHOE - MAGNETO PILOT	13	5
23-26602	BUSHING, NYLON - THROTTLE ACTUATOR	13	12	24-28361	SPRING, CHOKE ROD TO RETAINER	29	33
23-26888	BUSHING, CHOKE LEVER	33	24	24-28965	SPRING, CHOKE ROD TO RETAINER	29	33
23-27957	SPACER, PULLEY TO MAGNETO ADAPTOR CAP	15	34	24-28975	SPRING, GARTER - INTERNAL WIRING HARNESS	69	26
23-28024	SPACER, UPPER BUSHING TO CLAMP BRACKET	51	29	24-29340A1	SPRING, STARTER REWIND	3	7
23-28024	SPACER, UPPER BUSHING TO CLAMP BRACKET	51	29	24-29340A1	SPRING, STARTER REWIND	5	18
23-28032	SPACER, LOWER BUSHING TO SWIVEL BRACKET	53	34	25-20081	"O" RING, LOWER END CAP	41	28
23-28032	SPACER, LOWER BUSHING TO SWIVEL BRACKET	53	34	25-20081	"O" RING, LOWER END CAP	41	28
23-28055	BUSHING, RUBBER - SHOCK ABSORBER	53	38	25-20081	"O" RING, UPPER END CAP	41	21
23-28374A1	BUSHING ASSEMBLY, SHIFT SHAFT	63	15	25-20116	GROMMET, CHOKE KNOB	3	--
23-28911	SPACER, SHEAVE SHAFT	5	24	25-20116	GROMMET, CHOKE KNOB	5	4
23-28912	BUSHING, SPRING GUIDE	5	19	25-20116	GROMMET, CHOKE KNOB	5	4
23-28919	BUSHING, NYLON - SHEAVE SHAFT SPACER	5	23	25-20116	GROMMET, CHOKE KNOB	29	22
23-29101	BUSHING, INSULATING - HOUSING FRAME	17	13	25-20116	GROMMET, CHOKE ROD	35	36
23-30474	SPACER, UPPER MOUNT STUD	59	24	25-20266	"O" RING, WATER PUMP CARTRIDGE	63	26
24-20210	SPRING, REVERSE LOCK TENSION	51	22	25-20273	RING, RUBBER - CENTRIFUGAL SLINGER	65	36
24-20210	SPRING, REVERSE LOCK TENSION	55	16	25-20415	"O" RING, ADAPTOR STEM	37	22
24-20254	SPRING, CAM FOLLOWER PIN	67	40	25-20863	"O" RING, BEARING CARRIER	67	55
24-20649	SPRING, CHOKE ROD POSITIONING	33	34	25-24961	RING, RUBBER - WATER INLET TUBE	59	3
24-20649	SPRING, CHOKE ROD TO RETAINER	29	33	25-25429	"O" RING, HIGH TENSION LEAD CABLE	15	64
24-20869	SPRING, THROTTLE SHAFT RETURN (UPPER CARBURETOR)	21	11	25-25439	"O" RING, SHIFT SHAFT BUSHING	63	14
				25-26633	GROMMET, ADAPTOR PLATE	29	12
				25-26633	GROMMET, ADAPTOR PLATE	29	12
				25-26633	GROMMET, ADAPTOR PLATE	33	12

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26-20232	SEAL, WATER TUBE	63	6	27-29166	GASKET, MAGNETO COVER	17	33
26-23300	OIL SEAL	63	28	27-30276	GASKET, FUEL PUMP COVER	37	9
26-23300	OIL SEAL	67	56	28-20094	KEY, FLYWHEEL DRIVE	11	3
26-23517	OIL SEAL	65	35	28-28657	KEY, MAGNETO DRIVING	15	33
26-25192	SEAL, WATER INLET TUBE	59	4	28-28657	KEY, WATER PUMP CARTRIDGE	63	30
26-26209	OIL SEAL	51	27	29-20046	BEARING, NEEDLE	45	6
26-26209	OIL SEAL, SWIVEL BRACKET	55	21	29-20046	BEARING, NEEDLE - CRANKPIN	45	22
26-29476	OIL SEAL	41	22	29-20063	BEARING, NEEDLE - PISTON PIN	45	23
26-29476	OIL SEAL	41	29	30-20066	BEARING, BALL - MAGNETO PILOT	13	4
26-29476	OIL SEAL	41	29	30-20080	BEARING, BALL - LOWER END CAP	41	27
26-29476	OIL SEAL, TOP	41	29	30-20080	BEARING, BALL - LOWER END CAP	41	27
26-29477	OIL SEAL, BOTTOM	41	29	30-20080	BEARING, BALL - UPPER END CAP	41	20
26-31249	OIL SEAL	63	16	30-20839	BEARING, BALL - REVERSE GEAR	67	51
27-20183	GASKET, CARBURETOR FLANGE	27	35	30-20840	BEARING, BALL - FORWARD GEAR	67	42
27-20390	GASKET, POWERHEAD TO BOTTOM COWL	49	48	30-20861	BEARING, BALL - DRIVE SHAFT	63	25
27-20848	GASKET, MAIN ADJUSTMENT SCREW GLAND	25	12	30-24997	BEARING, BALL (OPPOSITE DRIVE END)	17	6
27-22333	GASKET, CYLINDER BLOCK COVER	43	41	30-24998	BEARING, BALL (DRIVE END)	17	4
27-23005	GASKET, CHECK VALVE TO HOUSING	37	2	31-20231	BEARING, ROLLER - DRIVE SHAFT	63	3
27-23180	GASKET, IDLE TUBE	23	37	31-20249	BEARING, ROLLER	67	54
27-24863	GASKET, FUEL PUMP	37	6	31-20249	BEARING, ROLLER - FORWARD GEAR	67	44
27-24899	GASKET, DRIVE SHAFT HOUSING TO BOTTOM COWL	59	8	32-23652	TUBE, WATER INLET - LOWER	63	5
27-25033	GASKET, INLET SEAT	21	7	32-23761	FUEL LINE, FUEL PUMP TO ADAPTOR	37	19
27-25033	GASKET, INLET SEAT	25	7	32-25187	STUD, WATER INLET	59	2
27-25724	GASKET, MAGNETO COVER	17	33	32-25228	*FUEL LINE, UPPER TO LOWER FILTER (5 1/2")	39	29
27-25725	GASKET, END CAP COVER	19	38	32-25228	FUEL LINE, UPPER FILTER TO LOWER FILTER	31	44
27-25848	GASKET, STRAINER COVER SCREW	21	30	32-26060	*HOSE, CYLINDER BLEED (8 1/2")	43	50
27-25848	GASKET, STRAINER COVER SCREW	25	27	32-26101	SLEEVE, CHOKE SOLENOID WIRE AND HARNESS WIRE	29	8
27-25849	GASKET, STRAINER COVER (SMALL)	21	28	32-26101	SLEEVE, CHOKE SOLENOID WIRE AND HARNESS WIRE	33	8
27-25849	GASKET, STRAINER COVER (SMALL)	25	25	32-26528	SLEEVE, RECTIFIER LEAD (RED)	69	2
27-25851	GASKET, STRAINER COVER (LARGE)	21	27	32-26528	SLEEVE, RUBBER - STATOR LEAD WIRES	11	13
27-25851	GASKET, STRAINER COVER (LARGE)	25	24	32-26693	SLEEVE, CHOKE SOLENOID WIRE AND HARNESS WIRE	29	8
27-26891	GASKET, CARBURETOR FLANGE	23	40				
27-26923	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE	43	34				
27-26923	GASKET, MANIFOLD PLATE TO COVER	43	34				
27-27936	GASKET, TRANSFER PORT COVER	43	44				
27-28406	GASKET, BODY CHANNEL PLUG SCREW	23	39				
27-28406	GASKET, JET CHANNEL PLUG SCREW	27	--				
27-28409	GASKET, MAIN FUEL JET	21	19				
27-28409	GASKET, MAIN FUEL JET	25	--				

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32-28534	#HOSE, CYLINDER BLEED (7")	43	50	53-28141	RING, RETAINING - SWIVEL PIN	53	44
32-29164	TUBE, VENT - MAGNETO (10 1/2")	49	47	53-29115	RING, RETAINING - BALL BEARING (3/4" ID)	63	20
32-30035	FUEL LINE, FUEL PUMP TO LOWER FILTER	37	15	53-29116	RING, RETAINING - BALL BEARING (25/32" ID)	63	20
32-30040	#FUEL LINE, UPPER TO LOWER FILTER (5 21/32")	39	29	54-20387	CLAMP, BLEED HOSE TO CHECK VALVE AND CONNECTOR	43	52
33-20127	SPARK PLUG	15	61	54-20534	CLIP, HIGH TENSION LEAD CABLE	15	65
34-20053	REED STOP, MAIN BEARING REED VALVES	45	13	54-22740	CLAMP, RECTIFIER LEAD WIRES TO BRACKET	69	11
34-20888A1	REED SET, MATCHED - MAIN BEARING	45	12	54-22783	"S" CLIP, STATOR LEAD TO BOTTOM COWL	11	18
35-23654	SCREEN, WATER INTAKE	63	7	54-22783	"S" CLIP, WIRING HARNESS LEADS TO BOTTOM COWL	69	29
37-23076	DECAL, MERCELECTRIC - BOTTOM COWL	47	12	54-22875	CLAMP, MERCURY SWITCH FASTENING	15	58
37-28988	DECAL SET, TOP COWL	3	--	54-22875	CLAMP, MERCURY SWITCH TO COVER	43	54
37-28988	DECAL SET, TOP COWL (COLORED ENGINES)	5	12	54-24836	*CLAMP, RECTIFIER LEAD WIRES TO BRACKET	69	11
37-28989A1	DECAL SET, TOP COWL (WHITE ENGINES)	5	12	54-24836	CLIP, STATOR LEAD TO CRANKCASE FLANGE	11	16
37-29315	DECAL, THROTTLE STOP PLATE (STOP ADJUSTMENTS)	13	--	54-25231	CLIP, CONNECTOR BASE LEAD WIRE	47	18
38-28023	SERIAL PLATE	53	47	54-25231	CLIP, MERCURY SWITCH AND HARNESS LEADS TO MAGNETO	15	66
38-28230	PLATE, TRADE MARK - BOTTOM COWL	49	50	54-25231	CLIP, MERCURY SWITCH LEAD WIRE TO MAGNETO	43	57
38-28851	SERIAL PLATE	57	35	54-25735	CLIP, SAFETY CHAIN (NO LONGER USED ON LATER ENGINES)	55	8
38-28852	SERIAL PLATE	53	47	54-25735	CLIP, SAFETY CHAIN - TILT TUBE	51	6
39-27841	RING, PISTON	45	18	54-26643	CLAMP, CHOKE WIRE TO STARTER SOLENOID	29	9
39-28616	RING, PISTON (.015 OVERSIZE)	45	-	54-26643	CLAMP, CHOKE WIRE TO STARTER SOLENOID	33	9
40-20057	LOCK RING, PISTON PIN	45	17	54-28407	CLIP, CHOKE SHAFT RETAINING	21	13
43-20834	GEAR, PINION	63	21	55-28054	SHOCK ABSORBER	53	37
43-20975	FORWARD GEAR ASSEMBLY	67	43	55-28413	PIN, LOWER SHOCK MOUNTING	53	33
43-20975	REVERSE GEAR ASSEMBLY	67	49	55-28415	PIN, UPPER SHOCK MOUNTING	51	28
44-25254	SHAFT, PROPELLER	67	48	92-25234	GLUE, ADHESIVE - BLANKET FASTENING	9	--
45-27941	SHAFT, MAGNETO DRIVE	13	2	101-1266A2	TOP COWL ASSEMBLY	3	1
45-29114A1	DRIVE SHAFT ASSEMBLY	63	19	103-1201A1	BOTTOM COWL ASSEMBLY	47	1
46-29117A1	WATER PUMP CARTRIDGE ASSEMBLY	63	27	103-1544A1	BOTTOM COWL ASSEMBLY	47	1
47-20268	IMPELLER, WATER PUMP	63	31	103-1597A3	BOTTOM COWL ASSEMBLY	47	1
50-22791A1	STARTER CABLE ASSEMBLY	3	19	107-1015A3	WRAP AROUND COWL ASSEMBLY	9	11
50-25263	RATCHET, FLYWHEEL	11	9	173-25391	RIVET, CHOKE ROD TO CHOKE LEVER	35	42
50-28895	SHEAVE ASSEMBLY	3	5				
50-28908	SHEAVE ASSEMBLY	5	20				
50-28985A1	STARTER CABLE ASSEMBLY	5	30				
53-20048	RING, SNAP - OUTER RACE CLAMPING	45	8				
53-20842	RING, RETAINING - CROSS PIN	67	47				
53-21058	'E' RING, COWL LATCH HINGE PIN	9	13				
53-25539	FASTENER, PLATE TO BOTTOM COWL	49	51				
53-27743	RING, RETAINING - SWIVEL PIN	55	33				

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175-1538A1	COWL FRONT COVER ASSEMBLY (EARLY MARK 55AM AND MARK 55AE)	9	1	394-1570	FRAME, MAGNETO HOUSING	17	1
177-1594A2	TOP COWL ASSEMBLY (WITH TRIM MOULDING)	5	1	394-1570A1	FRAME ASSEMBLY, MAGNETO HOUSING	17	1
177-1600A2	TOP COWL ASSEMBLY (WITHOUT TRIM MOULDING)	5	1	394-1577	COVER, MAGNETO	19	34
178-1601A1	COWL FRONT COVER ASSEMBLY (SEE NOTE #2 BELOW)	9	1	394-1579	INSULATOR, PRIMARY GROUND TERMINAL	17	11
178-1615A1	COWL FRONT COVER ASSEMBLY (LATER MARK 55AM AND MARK 55AE)	9	1	394-1671A1	MAGNETO ROTOR ASSEMBLY	19	36
208-1385A1	FLYWHEEL ASSEMBLY (LUG HEIGHT 11/32")	11	4	398-1034	STATOR, FLYWHEEL ALTERNATOR (USE THRU #1141504 ON MARK 58E)	11	11
208-1535A1	FLYWHEEL ASSEMBLY (LUG HEIGHT 15/32")	11	4	398-1455	STATOR, FLYWHEEL ALTERNATOR (STARTED WITH #1141505 ON MARK 5)	11	11
211-1414A2	FLYWHEEL ASSEMBLY	11	4	400-1319	CRANKSHAFT	45	1
211-1414A4	*FLYWHEEL ASSEMBLY	11	4	400-1650	CRANKSHAFT	45	1
211-1414A6	FLYWHEEL ASSEMBLY (WITH SPACERS ON MARK 55AE)	11	4	500-1030A1	CENTER MAIN BEARING ASSEMBLY	45	3
211-1414A7	#FLYWHEEL ASSEMBLY (WITHOUT SPACERS ON MARK 55AE)	11	4	501-1144A2	MAIN BEARING ASSEMBLY (VALVE TYPE)	45	9
394-1050	CLIP, COIL - HIGH TENSION	17	18	526-1436A1	MAIN BEARING ASSEMBLY (VALVE TYPE)	45	9
394-1051	LOCKWIRE, COIL BRIDGE SET SCREW	17	3	600-7A4	CONNECTING ROD AND CAP ASSEMBLY	45	19
394-1053A1	WIRE ASSEMBLY, PRIMARY GROUND LEAD	17	9	724-1631A2	PISTON AND PISTON PIN ASSEMBLY	45	16
394-1056A1	BRUSH AND SPRING ASSEMBLY	19	41	724-1663A1	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	45	-
394-1057	COVER, MAGNETO	19	34	831-1410A2	*CYLINDER BLOCK AND CRANKCASE ASSEMBLY	41	1
394-1065A1	LEAD ASSEMBLY, HIGH TENSION	19	40	831-1410A3	#CYLINDER BLOCK AND CRANKCASE ASSEMBLY	41	1
394-1067	MAGNETIC ROTOR AND SHAFT	17	5	831-1410A4	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	41	1
394-1068	SUPPORT, BALL BEARING	17	7	831-1410A5	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	41	1
394-1069A1	MAGNETO ASSEMBLY, COMPLETE (4D-1)	13	1	1000-1A1	CYLINDER BLOCK COVER ASSEMBLY	43	39
394-1069A1	MAGNETO ASSEMBLY, COMPLETE (4D-1)	17	--	1100-339A1	END CAP ASSEMBLY, UPPER	41	19
394-1069A2	MAGNETO ASSEMBLY, COMPLETE (4D-2)	13	1	1102-1484A1	#END CAP ASSEMBLY, LOWER	41	26
394-1069A2	MAGNETO ASSEMBLY, COMPLETE (4D-2)	17	--	1102-24A4	*END CAP ASSEMBLY, LOWER	41	26
394-1100A3	BREAKER ASSEMBLY, COMPLETE	17	21	1326-1119	CARBURETOR ASSEMBLY (TILLOTSON AJ-50A)	25	1
394-1106A1	HOLDER AND CAM WICK ASSEMBLY	17	25	1326-1119	CARBURETOR ASSEMBLY, COMPLETE	33	17
394-1110	CLIP, SPRING	19	37	1326-1604	CARBURETOR ASSEMBLY (TILLOTSON AJ-54A)	25	1
394-1128A1	COIL ASSEMBLY, COMPLETE	17	17	1326-1604	CARBURETOR ASSEMBLY, COMPLETE	33	17
394-1130	CONDENSER	17	31	1333-1387	CARBURETOR ASSEMBLY, COMPLETE	29	18
394-1131	NUT, COIL CLIP FASTENING	17	20	1333-1387	CARBURETOR ASSEMBLY, COMPLETE (KA-2A)	21	1
394-1134A1	GROUND STRAP ASSEMBLY	15	69	1339-1754	ELEMENT, FILTER	21	24
394-1163	GROMMET, PLASTIC - BREAKER BRACKET	17	22				

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1339-1754	ELEMENT, FILTER	25	21	1427-1310A1	CLAMP BRACKET ASSEMBLY	55	1
1399-101	LEVER, FLOAT (UPPER) . . .	21	5				
1399-101	LEVER, FLOAT (UPPER) . . .	25	5	1440-1413A1	CLAMP BRACKET ASSEMBLY USE THRU SERIAL #...	51	1
1399-102	LEVER, FLOAT (LOWER) . . .	21	4				
1399-102	LEVER, FLOAT (LOWER) . . .	25	4				
1399-107	SHUTTER, THROTTLE	25	30	1440-1466A1	CLAMP BRACKET ASSEMBLY STARTED WITH SERIAL #...	51	1
1399-108	PACKING, MAIN ADJUSTMENT SCREW	25	14				
1399-110A1	FLOAT ASSEMBLY	21	2	1444-1421A1	SWIVEL BRACKET ASSEMBLY	51	25
1399-110A1	FLOAT ASSEMBLY	25	2				
1399-1133	COVER, FLAOT BOWL	21	23	1522-1446	*DRIVE SHAFT HOUSING (USE WITH 3/8" STUDS)	59	1
1399-1133	COVER, FLOAT BOWL	25	20				
1399-1135	COVER, STRAINER	21	29	1522-1567	#DRIVE SHAFT HOUSING (USE WITH 7/16" STUDS)	59	1
1399-1135	COVER, STRAINER	25	26				
1399-1138	INLET NEEDLE, SEAT AND GASKET	25	6	1603-1568A3	#GEAR HOUSING ASSEMBLY (7/16" STUDS)	63	1
1399-1145	GASKET AND PACKING SET	27	--	1603-1568A3	#GEAR HOUSING ASSEMBLY (7/16" STUDS)	67	1
1399-1146	REPAIR PARTS KIT	27	--				
1399-1457	JET, MAIN FUEL (.057)	21	18	1603-1568A4	#GEAR HOUSING ASEMBLY, COMPLETE (7/16" STUDS)	67	-
1399-1459	JET, MAIN FUEL (.059)	21	18				
1399-1461	JET, MAIN FUEL (.061)	21	18	1603-1568A4	#GEAR HOUSING ASSEMBLY, COMPLETE (7/16" STUDS)	63	-
1399-1463	JET, MAIN FUEL (.063 - STANDARD) (SEE SECTION 1 SERVICE MA	21	18	1603-930A3	*GEAR HOUSING ASSEMBLY (3/8" STUDS)	63	1
1399-1465	JET, MAIN FUEL (.065)	21	18				
1399-1467	JET, MAIN FUEL (.067)	21	18	1603-930A3	*GEAR HOUSING ASSEMBLY (3/8" STUDS)	67	1
1399-1469	CHOKE SHAFT AND LEVER	21	12				
1399-1470	SHUTTER, CHOKE	21	16	1603-930A7	*GEAR HOUSING ASSEMBLY, COMPLETE (3/8" STUDS)	63	-
1399-1472	TUBE, IDLE	23	36				
1399-1473	INLET NEEDLE, SEAT AND GASKET	21	6	1603-930A7	*GEAR HOUSING ASSEMBLY, COMPLETE (3/8" STUDS)	67	-
1399-1474	NOZZLE, MAIN	21	32				
1399-1475	SHAFT, THROTTLE	21	10				
1399-1475	SHAFT, THROTTLE	21	10				
1399-1476	SHUTTER, THROTTLE	23	35				
1399-1477	GASKET AND PACKING SET (1 PER CARBURETOR)	23	--				
1399-1478	REPAIR PARTS KIT (1 PER CARBURETOR)	23	--				
1399-1608	SCREW, IDLE ADJUSTMENT	21	21				
1399-1623	SCREW, IDLE ADJUSTMENT	25	18				
1399-1624	REPAIR PARTS KIT	27	--				
1399-1651	JET, MAIN FUEL (.051)	25	--				
1399-1653	JET, MAIN FUEL (.053)	25	--				
1399-1655	JET, MAIN FUEL (.055) - STANDARD	25	--				
1399-931	SCREW, IDLE ADJUSTMENT	25	18				
1399-932	SCREW, MAIN ADJUSTMENT	25	16				
1399-933	SHAFT, THROTTLE	25	10				
1399-94	GLAND, MAIN ADJUSTMENT SCREW	25	13				
1399-960	TUBE, BY-PASS	25	31				
1399-97	EVER, THROTTLE STOP	21	9				
1399-97	LEVER, THROTTLE STOP	25	9				
1399-99	GASKET, FLOAT BOWL COVER	21	22				
1399-99	GASKET, FLOAT BOWL COVER	25	19				
1401-1080A1	SWIVEL BRACKET ASSEMBLY	55	19				