



PARTS CATALOG

MARK 55

SERIAL NUMBER

MARK 55, 55E ALL

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NOTE: Indented description indicate that these parts are included in preceding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

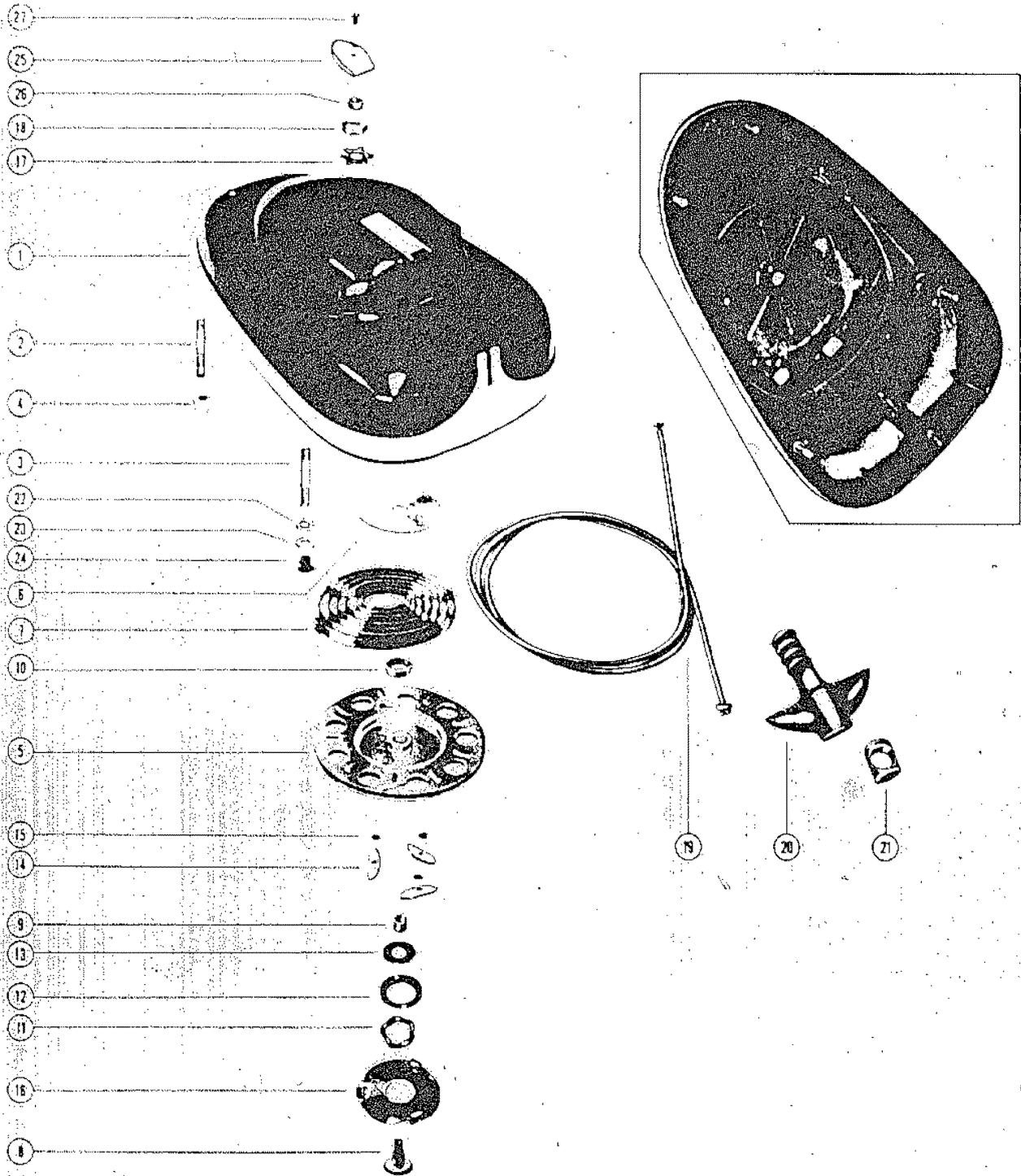
NS = Not Shown

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MARK 55L AND MARK 55EL PARTS LIST

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1524-946A1		1,1,1,1,1,	HOUSING, DRIVE SHAFT (A-1522-1567)
-	1535-1566		,,,,,1,1	HOUSING, DRIVE SHAFT (A-1522-1567)
-	27898		,,,,,1,1	BAFFLE, EXHAUST RELIEF (A-24945)
-	32-25076		1,1,1,1,1,	TUBE, WATER INLET (A-32-25187)
-	45-29618A1		1,1,1,1,1,	DRIVE SHAFT (A-45-29617A1)
-	25163		1,1,1,1,1,	SHAFT, SHIFT - UPPER (A-25180)
-	25164		1,1,1,1,1,	ROD, PUSH - REVERSE LOCK (A-25190)
-	27886		,,,,,1,1	ROD, PUSH - REVERSE LOCK (A-25190)
-	1433-971		1,1,1,1,,,	SWIVEL BRACKET (A-1401-970)
-	1433-1124A1		,,,,,1,,	SWIVEL BRACKET ASSEMBLY (A-1401-1800A1)
-	1442-1400A1		,,,,,1,1	SWIVEL BRACKET ASSEMBLY (A-1401-1800A1)
-	17-27740A2		1,1,1,1,1,	SWIVEL PIN ASSEMBLY (A-25182A1, A-17-25175A1 & A-17-27739A2)
-	1427-1310A1		,,,,,2,,	CLAMP BRACKET ASSEMBLY (A-1427-1081A1)
-	1440-1464A1		,,,,,2,2	CLAMP BRACKET ASSEMBLY (A-1427-1310A1)
-	28403A3		,,,,,2,2	THUMB SCREW ASSEMBLY (A-22477A1)
-	12-28404		,,,,,2,2	WASHER, THUMB SCREW (A-12-26227)
-	27081		,,,,,2,2	LEVER, TILT STOP (A-20215 & A-26864)
-	10-27792		,,,,,2,2	SCREW, TILT STOP LEVER ANCHOR (C-10-20217)
-	10-27791		,,,,,2,2	SCREW, TILT STOP LEVER RETAINING (C-10-27790)
-	25128		2,2,2,2,2,	COVER, UPPER MOUNT - OUTSIDE (A-24935)
-	10-25129		4,4,4,4,4,	SCREW, UPPER MOUNT COVER (C-10-28774)
-	38-25080		1,1,,,,,	SERIAL PLATE (A-38-23535)

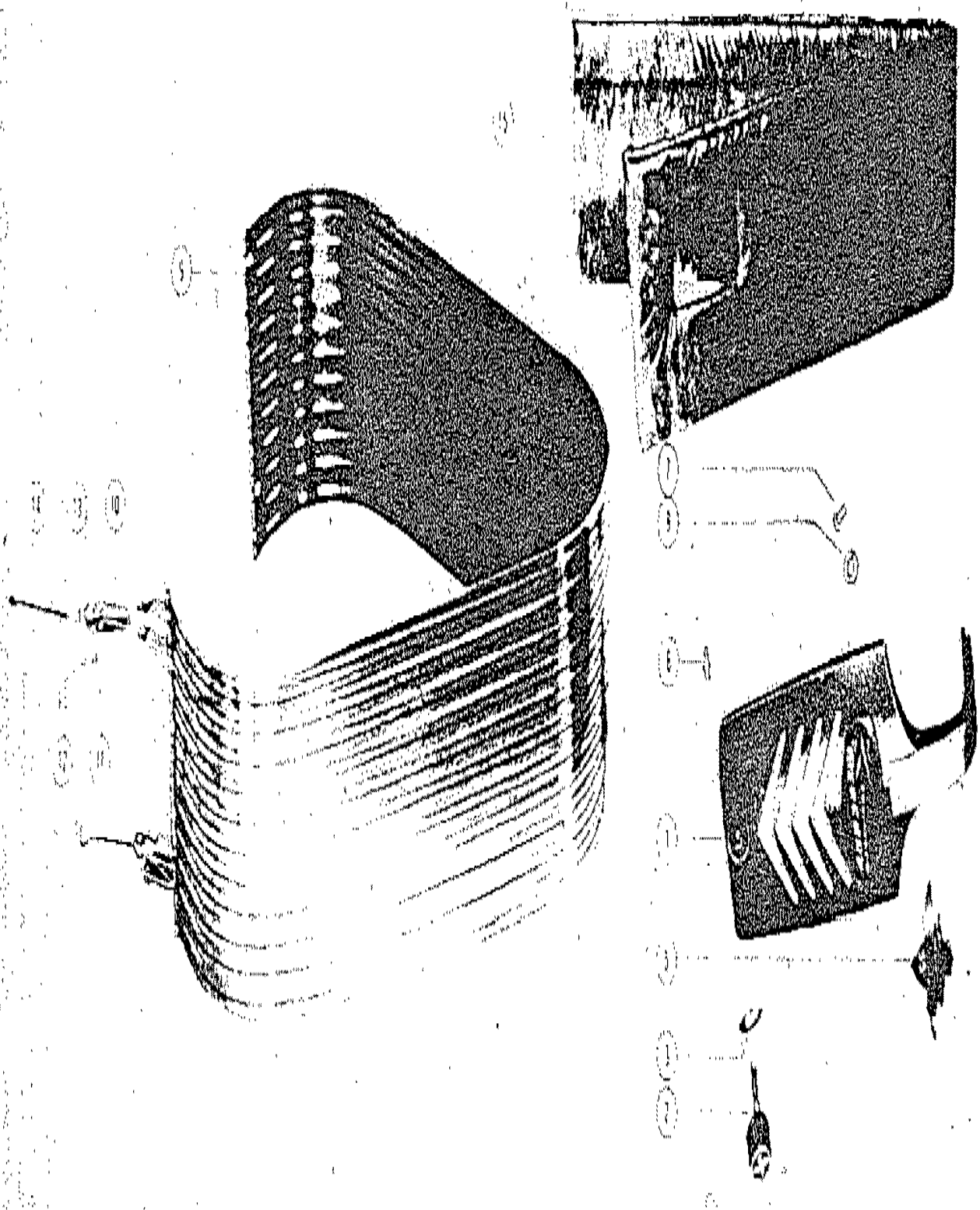
TOP COWL AND STARTER ASSEMBLY



TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	101-1266A2		1,1,1,1,1,	TOP COWL ASSEMBLY
2	16-20500		2,2,2,2,2,	STUD, TOP COWL TO COVER
3	16-20353		2,2,2,2,2,	STUD, TOP COWL TO CRANKCASE
-	25-20116		1,1,1,1,1,	GROMMET, CHOKE KNOB
-	37-25615A1		1,1,1,1,1,	DECAL SET
4	23-20326		,2,2,2,2,	SPACER, TOP COWL TO COVER STUD
5	50-20149		1,1,1,1,,,	SHEAVE ASSEMBLY
	50-28895		1,1,1,1,1,	SHEAVE ASSEMBLY
6	20155		1,1,1,1,1,	RETAINER, STARTER SPRING
7	24-29340A1		1,1,1,1,1,	SPRING, STARTER REWIND
8	20157		1,1,1,1,1,	SHAFT, SHEAVE
9	23-20158		1,1,1,1,1,	SPACER, SHEAVE SHAFT
10	23-20159		1,1,1,1,1,	BUSHING, SPRING GUIDE
11	13-20160		1,1,1,1,1,	WASHER, WAVE
12	20161		1,1,1,1,,,	RETAINER, WAVE WASHER
	26179		,1,1,1,1,	RETAINER, WAVE WASHER
13	12-26180		,1,1,1,1,	WASHER, WAVE WASHER RETAINER
14	20162		3,3,3,3,3,	PAWL, STARTER
15	13-29402		3,3,3,3,3,	WASHER, WAVE - STARTER PAWL
16	20164		1,1,1,1,1,	PLATE, RETAINER - STARTER PAWL
17	14-20165		1,1,1,1,1,	TAB WASHER, SHEAVE SHAFT NUT
18	11-20166		1,1,1,1,1,	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
19	50-22791A1		1,1,1,1,1,	STARTER CABLE ASSEMBLY
20	20662		1,1,1,1,1,	HANDLE, STARTER CABLE
21	20172		1,1,1,1,1,	END CAP, STARTER HANDLE
22	12-20028		4,4,4,4,4,	WASHER, TOP COWL STUD
	12-20346		4,4,4,4,4,	WASHER, TOP COWL STUD
23	12-20583		AR,AR,AR,A	WASHER, TOP COWL STUD
24	11-20361		4,4,4,4,4,	NUT, TOP COWL FASTENING
25	20485		1,1,1,1,1,	COVER, TRIM - TOP COWL
26	23-23072		1,1,1,1,1,	SPACER, TRIM COVER
27	10-21643		1,1,1,1,1,	SCREW, TRIM COVER TO TOP COWL

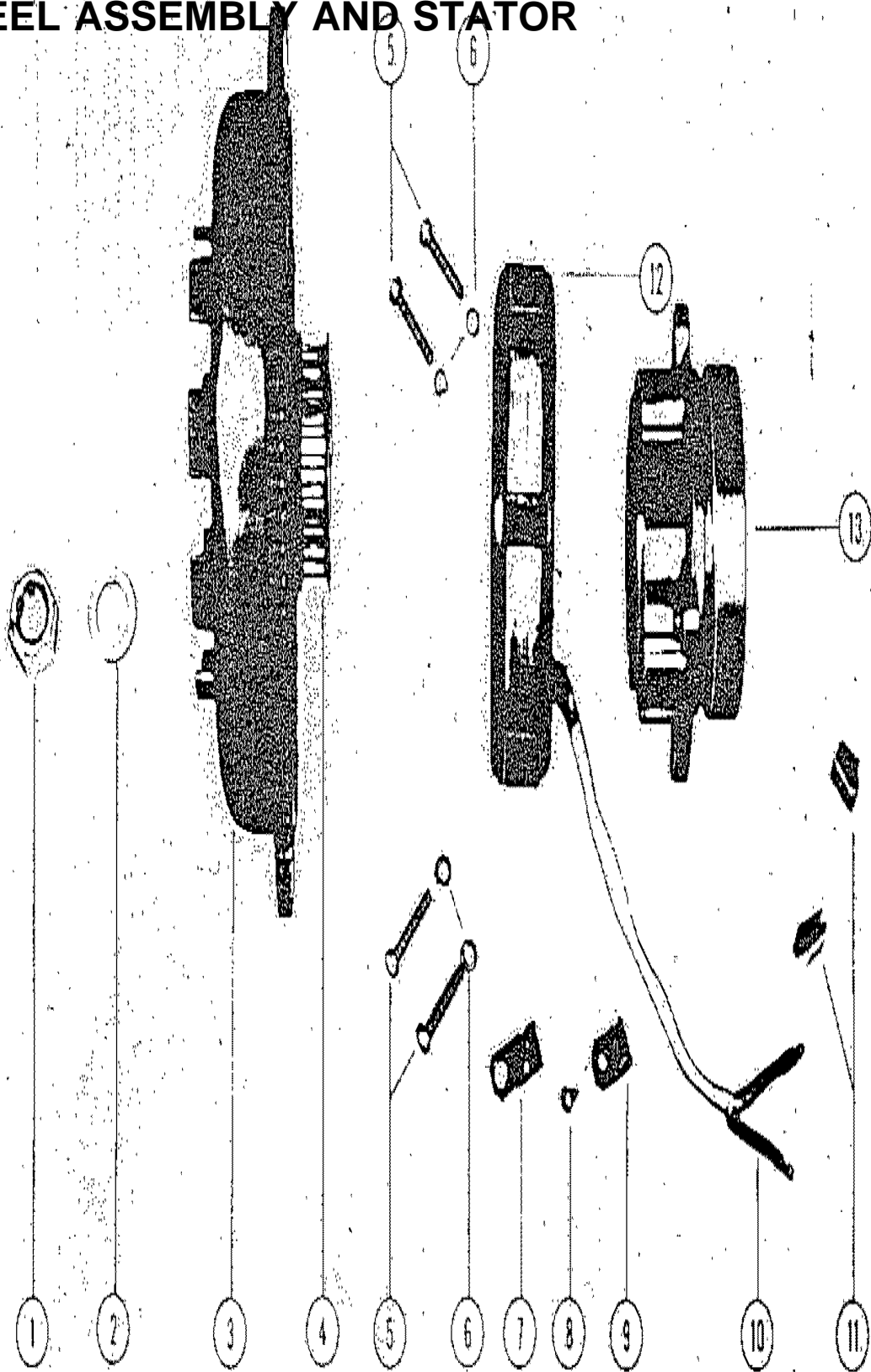
COWLING AND FRONT COVER



COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	155-1028A2		1,1,1,1,,	COWL FRONT COVER ASSEMBLY
	155-1028A3		,,,1,1,1,	COWL FRONT COVER ASSEMBLY
-	20721		4,4,4,4,,	BUMPER, RUBBER - FRONT COVER (TOP BOTTOM)
-	20721		,,,2,2,2,	BUMPER, RUBBER - FRONT COVER (TOP BOTTOM)
-	26901		,,,2,2,2,	BUMPER, RUBBER - FRONT COVER (TOP)
2	10-29552		1,1,1,1,1,	SCREW, COVER FASTENING
3	12-26162		1,1,1,1,,	WASHER, NYLON - COVER FASTENING SCREW
	12-26162		,,,2,2,2,	WASHER, NYLON - COVER FASTENING SCREW
5	23083		1,1,1,1,,	EMBLEM, FRONT COVER
	26183A_		,,,1,1,1,	EMBLEM, FRONT COVER
6	18-21069		1,1,1,1,,	COTTER PIN, COVERING FASTENING SCREW
7	10-20031		1,1,1,1,,	SCREW, EMBLEM FRONT COVER
8	12-20346		1,1,1,1,,	WASHER, EMBLEM SCREW
9	107-1015A3		1,1,1,1,1,	COWL WRAP AROUND ASSEMBLY
10	21060		2,2,2,2,2,	HANDLE, COWL LATCH
11	53-21058		4,4,4,4,4,	"E" RING, COWL LATCH HANGE PIN
12	17-21057		4,4,4,4,4,	PIN, HINGE - COWL LATCH HANDLE
13	25690		2,2,2,2,2,	SWIVEL, COWL LATCH
14	25691		2,2,2,2,2,	HOOOK, COWL LATCH FASTENING
15	24825		1,1,1,1,1,	BLANKET, WRAP AROUND COWL
-	92-25234		1,1,1,1,1,	GLUE, ADHESIVE - BLANKET FASTENING (TUBE)

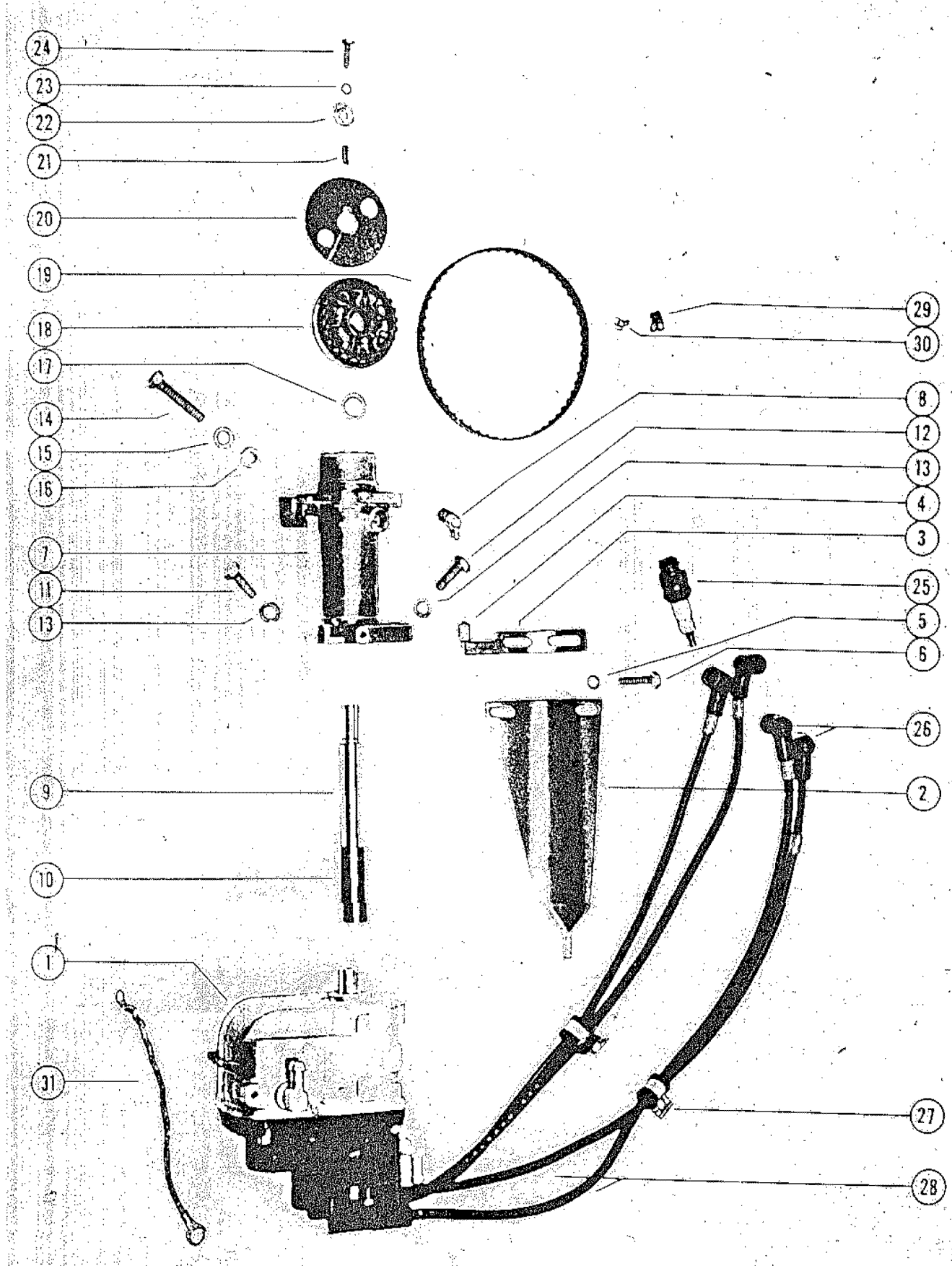
FLYWHEEL ASSEMBLY AND STATOR



FLYWHEEL ASSEMBLY AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1,1,1,1,	NUT, FLYWHEEL
2	12-20143		1,1,1,1,1,	WASHER, FLYWHEEL NUT
	12-26617		,,,,,,1,1	WASHER, FLYWHEEL NUT
-	28-20661		,,,,,,1,1,	KEY, FLYWHEEL DRIVE
-	28-20094		,,,,,,1,1	KEY, FLYWHEEL DRIVE
3	208-1013A1		1,,1,1,,,	FLYWHEEL ASSEMBLY (SMALL TAPER)
	208-998A1		,1,,,,,	FLYWHEEL ASSEMBLY
	208-1324A2		,,1,,1,,	FLYWHEEL ASSEMBLY (SMALL TAPER)
	208-1385A1		,,,,,,1,	FLYWHEEL ASSEMBLY (LARGE TAPER)
	211-1323A4		,,,,,,1,,	FLYWHEEL ASSEMBLY (LARGE TAPER)
	211-1414A2		,,,,,,1	FLYWHEEL ASSEMBLY (LARGE TAPER)
4	22823		1,1,1,1,1,	PULLEY, FLYWHEEL
-	12-25293		1,1,1,1,1,	WASHER, FLYWHEEL PULLEY
-	17-20392		1,1,1,1,1,	DOWEL PIN, PULLEY TO FLYWHEEL (SMALL TAPER)
-	17-26618		,,,,,,1,1,1	DOWEL PIN, PULLEY TO FLYWHEEL (LARGE TAPER)
5	10-22310		,4,4,4,4,	SCREW, STATOR TO UPPER END CAP
6	13-26996		,4,4,4,4,	LOCKWASHER, STATOR SCREW
7	54-22740		,1,,1,,,	CLIP, STATOR LEAD WIRE
8	10-25255		,2,,2,,2,,	SCREW, STATOR LEAD WIRE CLIP AND INTERNAL WIRING HARNESS CLIP
9	54-24836		,1,,1,,,	CLIP, INTERNAL WIRING HARNESS LEAD
	54-24836		,,,,,,2,,2	CLIP, INTERNAL WIRING HARNESS LEAD
-	22789		,,,,,,1,1,1	"D" WASHER, HARNESS CLIP SCREW
10	32-24839		,1,,1,,,	SLEEVE, STATOR LEAD AND CHOKE WIRE
11	54-22783		,3,,3,3,,	"S" CLIP, WIRING HARNESS LEADS
12	398-892		,1,,,,,	STATOR, ALTERNATOR
	398-1034		,,1,,1,1,1	STATOR, ALTERNATOR
13	1100-339A1		1,1,1,1,1,	END CAP ASSEMBLY, UPPER

MAGNETO (EXTERNAL PARTS)

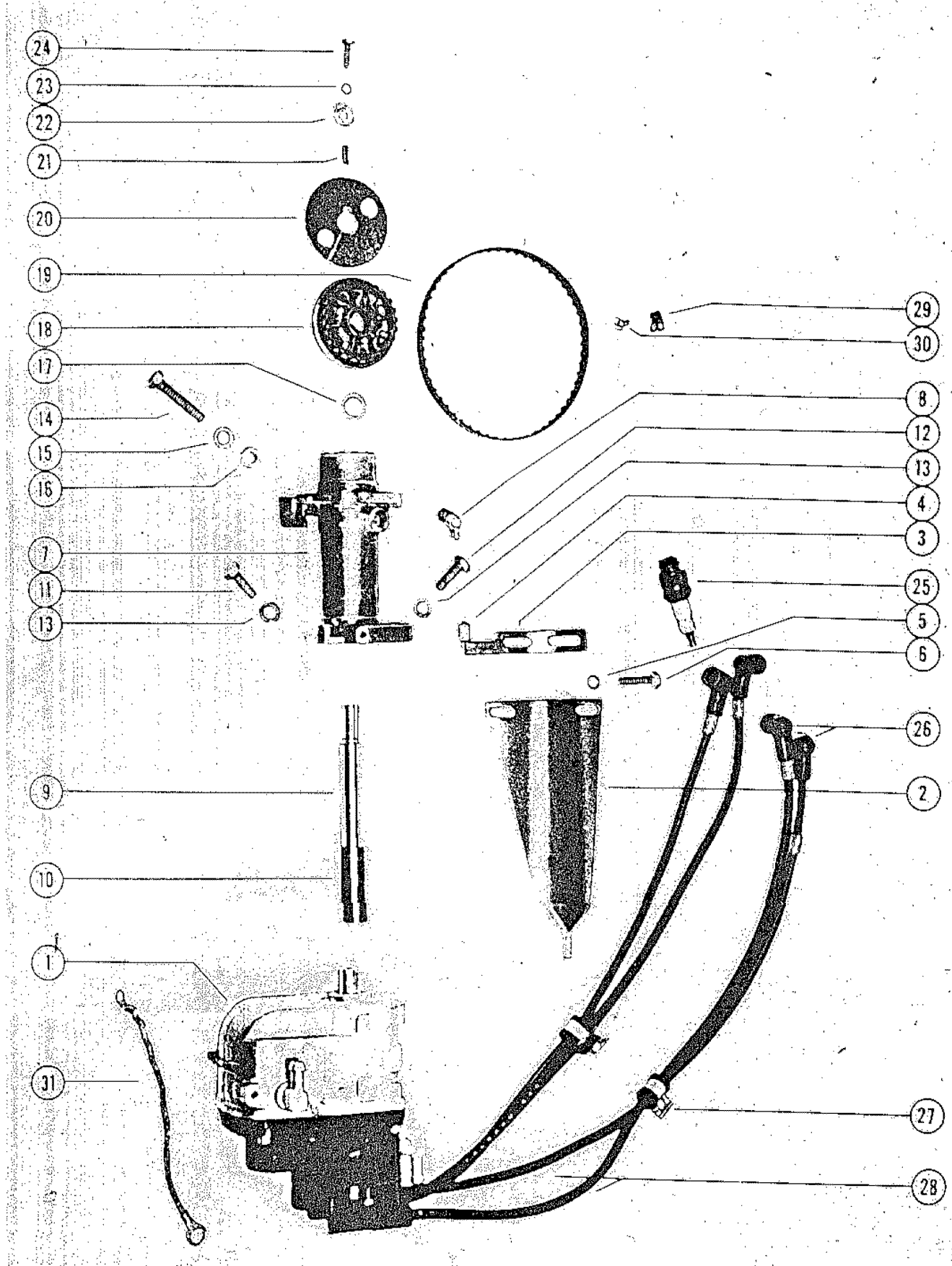


MAGNETO (EXTERNAL PARTS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	322-872		1,1,1,1,,	MAGNETO ASSEMBLY, COMPLETE (FM-70F)
	394-1652A1		,,,1,1,1,	MAGNETO ASSEMBLY, COMPLETE (4D-3)
2	26580		1,1,1,1,1,	BRACKET, MAGNETO ACTUATING
3	23603A1		1,1,1,1,1,	BRACKET ASSEMBLY, CARBURETOR ACTUATING
4	23-23601		1,1,1,1,1,	SLEEVE, NYLON
5	12-20028		3,3,3,3,3,	WASHER, ACTUATING BRACKET SCREW
6	10-28635		3,3,3,3,3,	SCREW, ACTUATING BRACKET SCREW
7	24794A1		1,1,1,1,1,	MAGNETO ADAPTOR ASSEMBLY
8	22-25094		1,1,1,1,1,	FITTING, GREASE
9	45-26812		1,1,1,1,1,	SHAFT ASSEMBLY, MAGNETO DRIVE
	45-24808A1		1,1,1,1,,	SHAFT ASSEMBLY, MAGNETO DRIVE
10	24791		1,1,1,1,1,	COUPLING, DRIVE SHAFT
-	45-26812		,,,,,,1,1	#SHAFT ASSEMBLY, MANGETO DRIVE
11	10-28668		3,3,3,3,3,	SCREW, MAGNETO ADAPTER TO MAGNETO (7/8")
12	10-28635		1,1,1,1,1,	SCREW, MANGETO ADPATOR TO MAGNETO (5/8")
13	13-26992		4,4,4,4,4,	LOCKWASHER, ADAPTOR SCREW
14	10-22040		3,3,3,3,3,	SCREW, MAGNETO ADAPTOR TO CRANKCASE
15	12-20084		3,3,3,3,3,	WASHER, ADAPTOR SCREW
16	11-29250		3,3,3,3,3,	NUT, ADAPTOR SCREW
17	12-25193		1,1,1,1,1,	SPACER, MANGETO TIMING PULLEY
18	24807		1,1,1,1,1,	PULLEY, DRIVE
19	20140		1,1,1,1,1,	BELT, TIMING
20	20136		1,1,1,1,1,	FLANGE, DRIVE PULLEY
21	28-28657		1,1,1,1,1,	KEY, MANGETO DRIVING
22	12-20138		1,1,1,1,1,	WASHER, PULLEY CLAMPING SCREW
23	13-26996		1,1,1,1,1,	LOCKWASHER, PULLEY CLAMPING SCREW
24	10-29240		1,1,1,1,1,	SCREW, PULLEY CLAMPING
25	33-20127		4,4,4,4,4,	SPARK PLUG
26	20119		4,4,4,4,4,	PROTECTOR, SPARK PLUG
27	54-20534		2,2,2,2,2,	CLIP, TENSION LEAD TO CYLINDER BLCK
28	23564		4,4,4,4,4,	LEAD, HIGH TENSION
-	25-20385		4,4,4,4,,	"O" RING, HIGH TENSION LEAD (15/32" O.D.)
-	25-25429		,,4,4,4,4,	"O" RING, HIGH TENSION LEAD 3/8" O.D.)
29	54-25231		1,1,1,1,1,	CLIP, HARNESS LEAD TO MAGNETO
30	10-25256		1,1,1,1,,	SCREW, HARENSS CLIP TO MAGNETO
	10-20401		,,,1,1,1,	SCREW, HARNESS TO CLIP TO MAGNETO
-	22789		,,,,,1,1,1,	"D" WASHER, HARNESS CLIP FASTENING SCREW
31	394-1134A1		1,1,1,1,1,	GROUND STRAP ASSEMBLY

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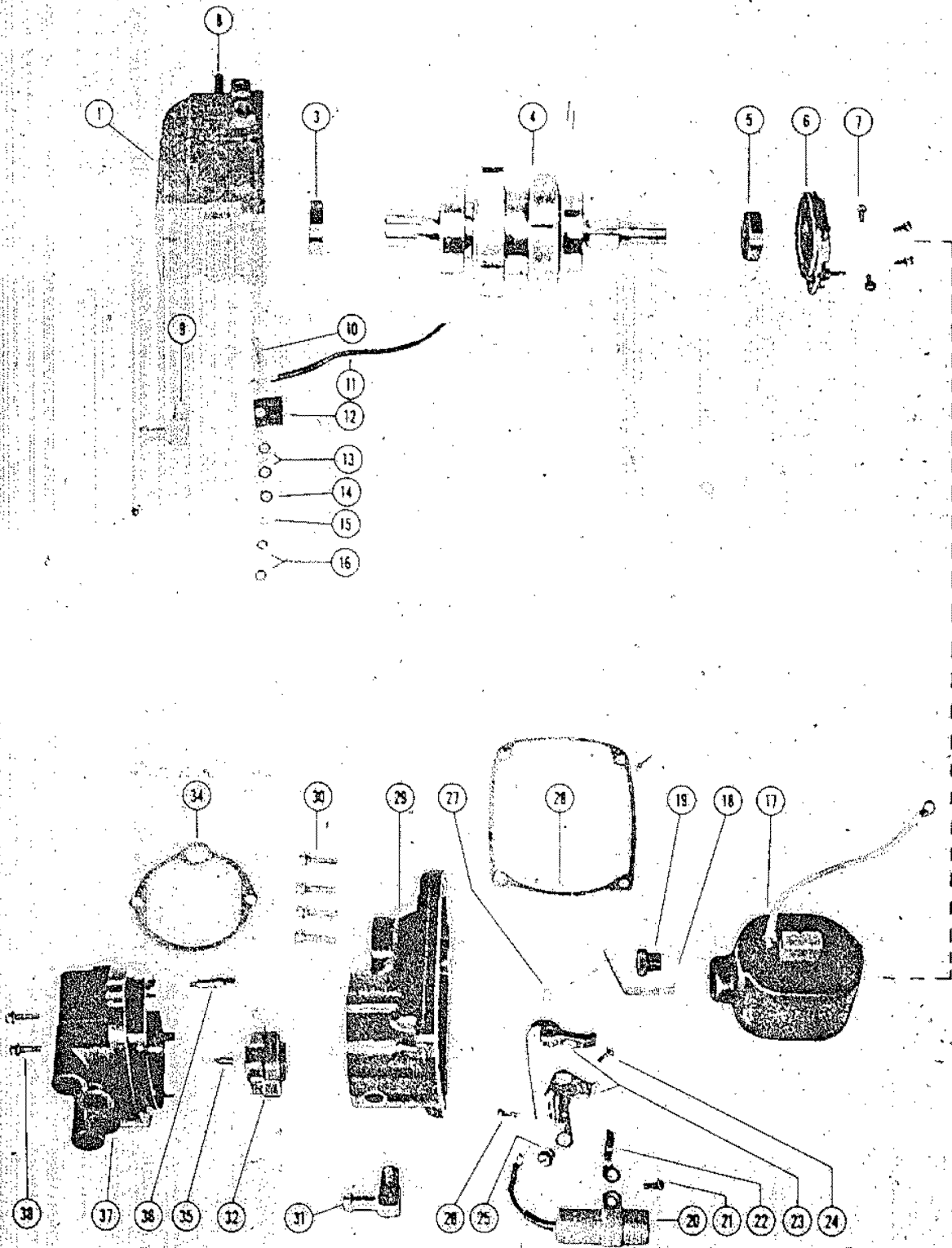
MAGNETO (EXTERNAL PARTS)



MAGNETO (EXTERNAL PARTS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	37-25615A1		AR,AR,AR,A	DECAL SET (-1), (-2), (-3) AND (-4)
-	24789A1		AR,AR,AR,A	FLUSHING ASSEMBLY
-	27-26998A1		AR,AR,AR,A	GASKET SET(MOTOR OVERHAUL)
-	36182A1		AR,AR,AR,A	STEERING HANDLE ASSEMBLY
-	90-46124		AR,AR,AR,A	MARK 55 PARTS LIST

MAGNTO ASSEMBLY (INTERNAL PARTS)

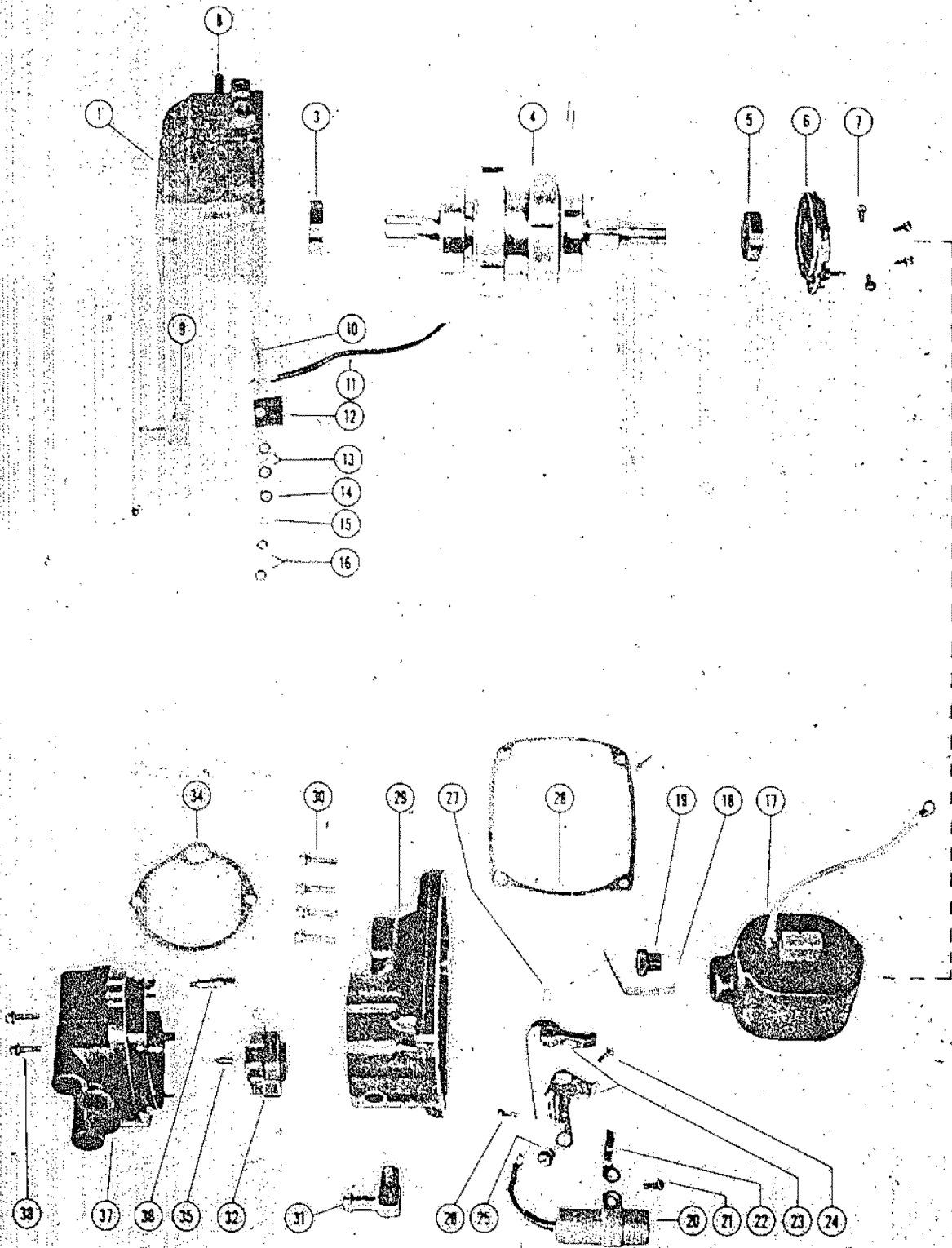


MAGNTO ASSEMBLY (INTERNAL PARTS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	322-872		1,1,1,1,1,	MAGNETO ASSEMBLY, COMPLETE (FM-70E)-SEE NOTE BELOW
1	397-903		1,1,1,1,1,	FRAME
3	30-24998		1,1,1,1,1,	BEARING, BALL (DRIVE END)
4	397-907		1,1,1,1,1,	MAGNETIC ROTOR AND SHAFT
5	30-24997		1,1,1,1,1,	,BEARING, BALL - ROTOR (OPPOSITE DRIVE END)
6	397-918		1,1,1,1,1,	SUPPORT, BEARING
7	10-25509		4,4,4,4,4,	SCREW, BEARING SUPPORT
8	10-25510		2,2,2,2,2,	SCREW, SET - COIL BRIDGE
-	394-1051		1,1,1,1,1,	LOCKWIRE, COIL BRIDGE SET SCREW
9	22-20781		1,1,1,1,1,	ELBOW, MAGNETO VENT LINE
10	10-24090		1,1,1,1,1,	SCREW, PRIMARY GROUND
11	394-1053A1		1,1,1,1,1,	WIRE, PRIMARY GROUND SWITCH
12	397-371		1,1,1,1,1,	INSULATOR, PRIMARY GROUND TERMINAL
-	23-25512		1,1,1,1,1,	BUSHING, PRIMARY GROUND TERMINAL INSULATOR
13	12-25719		2,2,2,2,2,	WASHER, INSULATING - PRIMARY GROUND SWITCH
14	12-20192		2,2,2,2,2,	WASHER, PRIMARY GROUND SCREW
15	13-26995		1,1,1,1,1,	LOCKWASHER, PRIMARY GROUND SCREW
16	11-21923		2,2,2,2,2,	NUT, PRIMARY GROUND TERMINAL
17	397-430		1,1,1,1,1,	COIL, IGNITION
18	394-1050		1,1,1,1,1,	CLIP, COIL
-	13-23836		1,1,1,1,1,	LOCKWASHER, COIL CLIP NUT
19	394-1131		1,1,1,1,1,	NUT, COIL CLIP
20	394-1130		1,1,1,1,1,	CONDENSER
21	10-25509		1,1,1,1,1,	SCREW, CONDENSER MOUNTING
22	397-355		1,1,1,1,1,	CAM WICK AND HOLDER
23	394-1100A3		1,1,1,1,1,	BREAKER ASSEMBLY
24	10-24977		1,1,1,1,1,	SCREW, BINDING HEAD
25	10-24980		1,1,1,1,1,	SCREW, CONTACT SUPPORT LOCKING
-	13-22542		1,1,1,1,1,	LOCKWASHER, CONTACT SUPPORT LOCKING SCREW
-	12-20192		1,1,1,1,1,	WASHER, CONTACT SUPPORT LOCKING SCREW
26	10-22541		1,1,1,1,1,	SCREW, BREAKER ARM TERMINAL
-	13-26994		1,1,1,1,1,	LOCKWASHER, BREAKER ARM TERMINAL SCREW
27	18-25723		1,1,1,1,1,	PIN, FULCRUM (SNAP RING)
28	27-22551		1,1,1,1,1,	GASKET, END CAP TO FRAME
29	397-429		1,1,1,1,1,	END CAP
30	10-28257		4,4,4,4,4,	SCREW AND LOCKWASHER, END CAP
31	22-20781		1,1,1,1,1,	ELBOW, MAGNETO VENT LINE
32	397-913		1,1,1,1,1,	ROTOR, DISTRIBUTOR
34	27-22536		1,1,1,1,1,	GASKET, END CAP COVER

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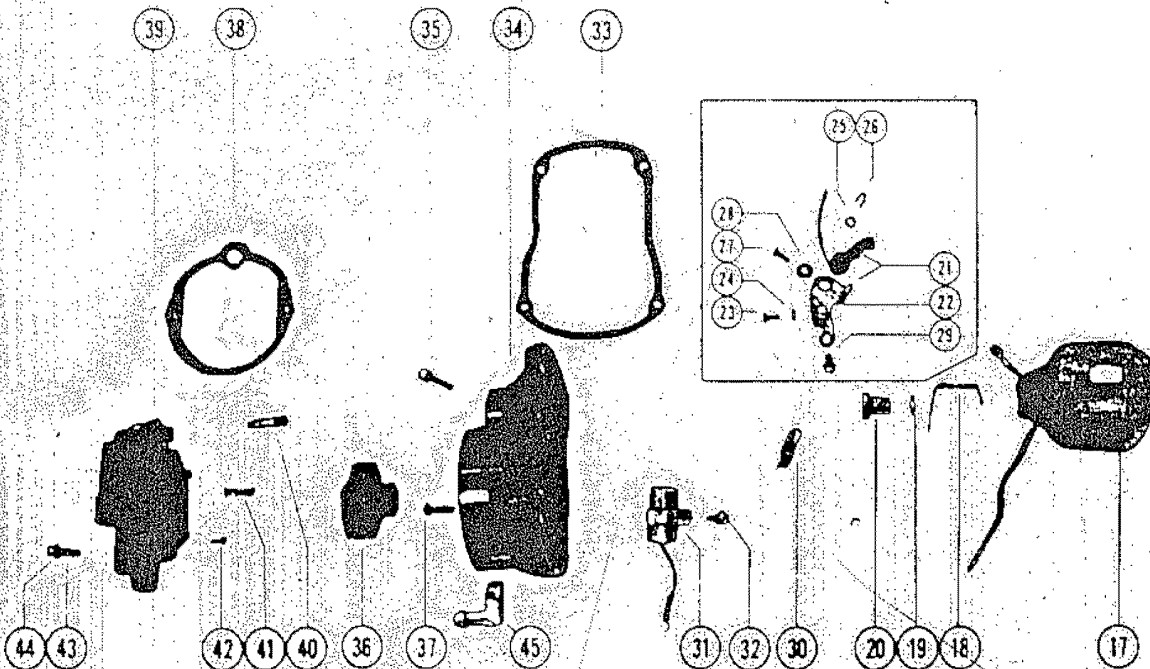
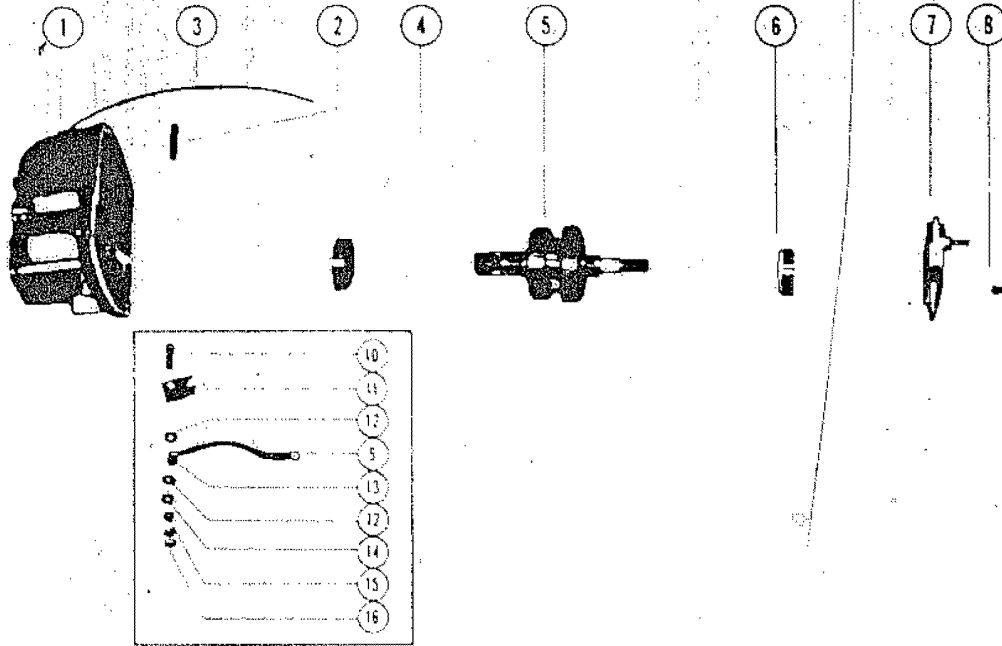
MAGNETO ASSEMBLY (INTERNAL PARTS)



MAGNTO ASSEMBLY (INTERNAL PARTS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	394-1056A1		1,1,1,1,1,	BRUSH AND SPRING, COIL LEAD
36	394-1065A1		1,1,1,1,1,	LEAD, HIGH TENSION (DISTRIBUTOR)
37	397-1006		1,1,1,1,1,	COVER, END CAP
-	10-25517		4,4,4,4,4,	SCREW, HIGH TENSION CABLE FASTENING
38	10-22537		2,2,2,2,2,	SCREW, END CAP COVER

MAGNETO ASSEMBLY (INTERNAL PARTS)

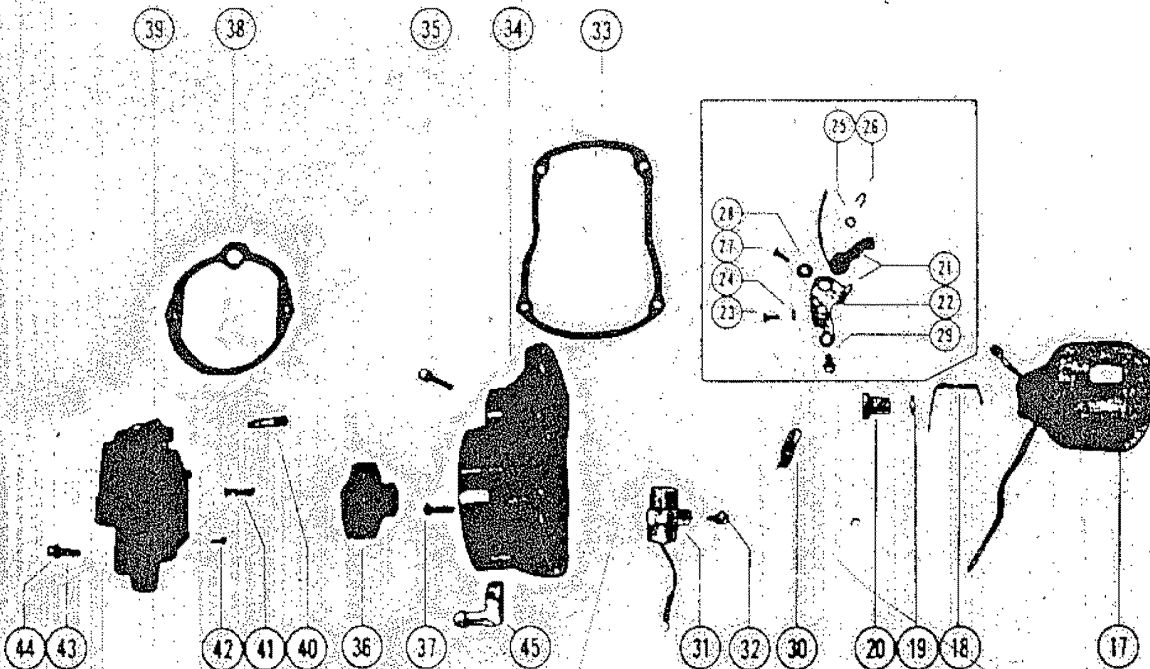
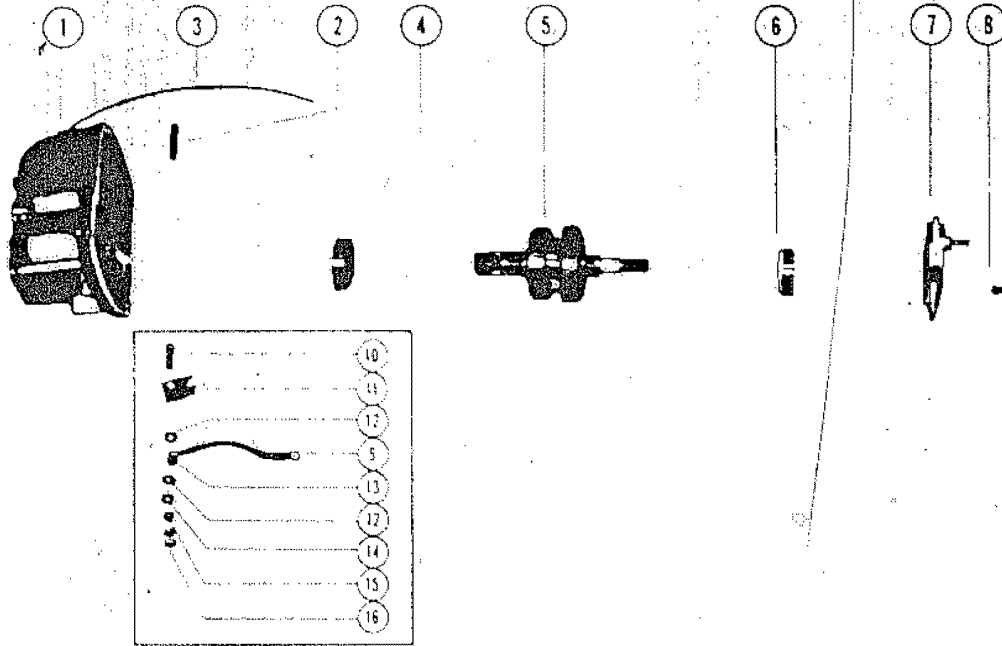


MAGNETO ASSEMBLY (INTERNAL PARTS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	394-1652A1		1,1,1,1	MAGNETO ASSEMBLY, COMPLETE (4D-3)
1	394-1570A1		1,1,1,1	FRAME, MAGNETO HOUSING
2	10-25510		2,2,2,2	SCREW, SET - COIL BRIDGE
3	394-1051		1,1,1,1	LOCKWIRE, COIL BRIDGE SET SCREW
4	30-24998		1,1,1,1	BEARING, BALL (DRIVE END)
5	394-1067		1,1,1,1	MAGNETIC ROTOR AND DRIVE
6	30-24997		1,1,1,1	BEARING, BALL (OPPOSITE DRIVE END)
7	394-1068		1,1,1,1	SUPPORT, BALL BEARING
8	10-25509		3,3,3,3	SCREW AND LOCKWASHER, SUPPORT TO FRAME
9	394-1053A1		1,1,1,1	WIRE, PRIMARY GROUND LEAD
10	10-24609		1,1,1,1	SCREW, PRIMARY GROUND
11	394-1579		1,1,1,1	INSULATOR, PRIMARY GROUND TERMINAL
12	12-25719		2,2,2,2	WASHER, INSULATING - PRIMARY GROUND SCREW
13	23-25512		1,1,1,1	BUSHING, INSULATING - HOUSING FRAME
14	12-20192		1,1,1,1	WASHER, PRIMARY GROUND SCREW
15	11-28656		1,1,1,1	NUT, PRIMARY GROUND SCREW
16	11-21923		1,1,1,1	NUT, PRIMARY GROUND SCREW
17	394-1128A1		1,1,1,1	COIL ASSEMBLY, COMPLETE
18	394-1050		1,1,1,1	CLIP, COIL - HIGH TENSION
19	13-23836		1,1,1,1	LOCKWASHER, COIL TERMINAL
20	394-1131		1,1,1,1	NUT COIL CLIP FASTENING
21	394-1100A3		1,1,1,1	BREAKER ASSEMBLY, COMPLETE
22	394-1163		1,1,1,1	GROMMET, PLASTIC - BREAKER BRACKET
23	10-26008		1,1,1,1	SCREW, BREAKER TERMINAL
24	13-26994		1,1,1,1	LOCKWASHER, BREAKER TERMINAL SCREW
30	394-1106A1		1,1,1,1	HOLDER AND CAM WICK ASSEMBLY
25	12-25944		1,1,1,1	WASHER, BREAKER ARM
26	18-25723		1,1,1,1	COTTER PIN (HAIR), BRACKET ARM
27	277-25848		1,1,1,1	SCREW, BRACKET SUPPORT
28	12-20192		1,1,1,1	WASHER, BRACKET SUPPORT SCREW
29	10-25509		1,1,1,1	SCREW AND LOCKWASHER, BRACKET LOCKING
31	94-1130		1,1,1,1	CONDENSER
32	10-25509		1,1,1,1	SCREW AND LOCKWASHER CONDENSER FASTENING
34	394-1577A2		1,1,1,1	COVER ASSEMBLY, MAGNETO
33	27-25724		1,1,1,1	GASKET, MAGNETO
35	10-29418		4,4,4,4	SCREW, COVER TO MAGNETO
-	14-29157		4,4,4,4	TAB WASHER, MAGNETO COVER SCREW
36	394-2602A1		1,1,1,1	DISTRIBUTOR ROTOR ASSEMBLY
37	394-1110		1,1,1,1	CLIP, SPRING
38	27-25725		1,1,1,1	GASKET, END CAP COVER
39	394-1561A2		1,1,1,1	END CAP COVER ASSEMBLY

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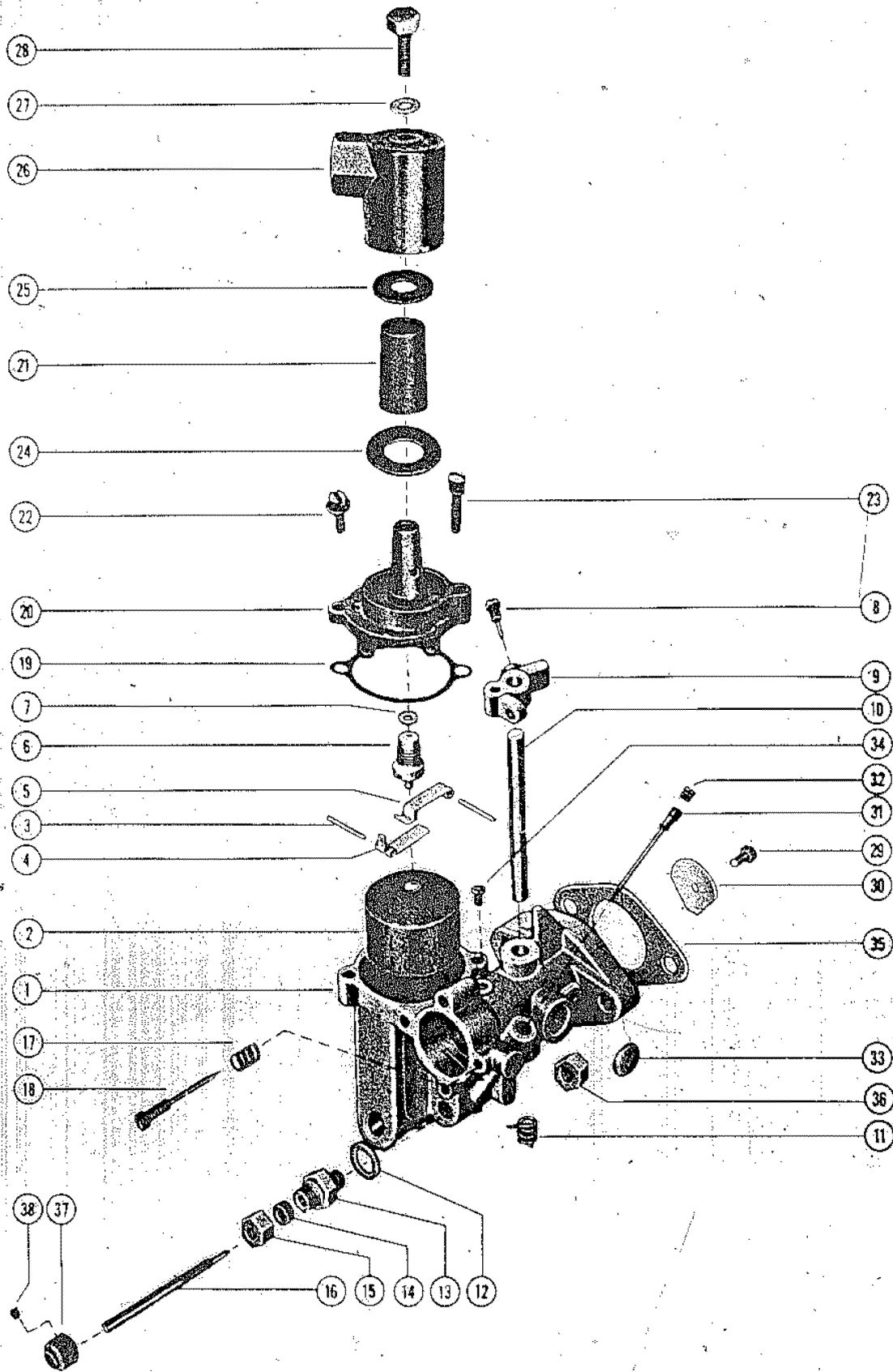
MAGNETO ASSEMBLY (INTERNAL PARTS)



MAGNETO ASSEMBLY (INTERNAL PARTS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	394-1065A1		1,1,1,1	LEAD ASSEMBLY, HIGH TENSION
41	394-1056A1		1,1,1,1	BRUSH AND SPRING ASSEMBLY
42	10-25517		4,4,4,4	SCREW, HIGH TENSION CABLE
43&44	10-28259		2,2,2,2	SCREW AND LOCKWASHER, END CAP COVER FASTENING
45	22-25885		1,1,1,1	ELBOW, PLASTIC - MAGNETO COVER VENT

CARBURETOR ASSEMBLY

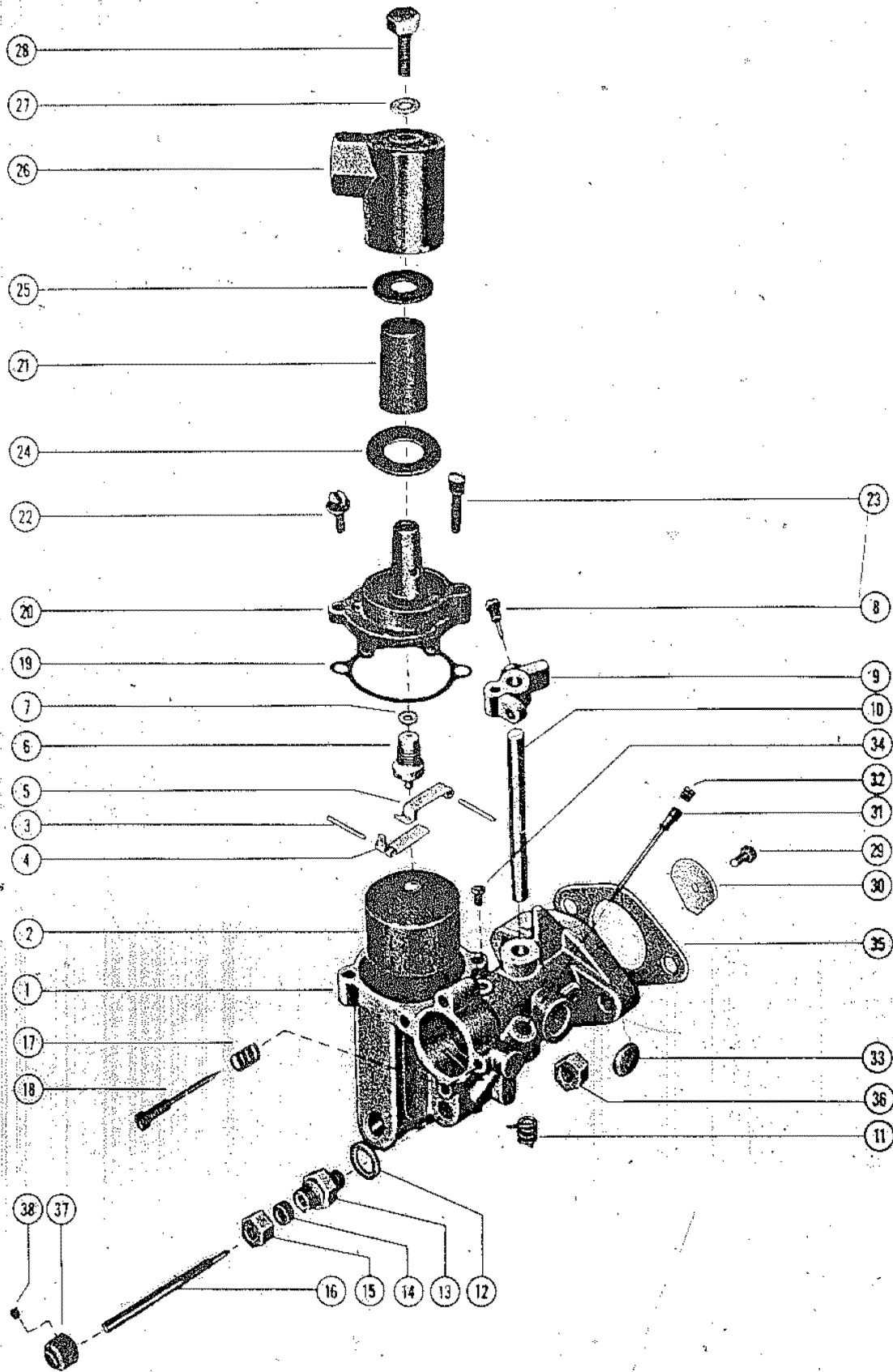


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1326-869		2,2,2,2,,	CARBURETOR ASSEMBLY (TILLOTSON) - SEE NOTE BELOW
	1326-1119		,2,2,2,2,	CARBURETOR ASSEMBLY (TILLOTSON)
2	1399-110A1		2,2,2,2,2,	FLOAT ASSEMBLY
3	17-20853		4,4,4,4,4,	PIN, FLOAT LEVER PINION
4	1399-102		2,2,2,2,2,	LEVER, FLOAT (LOWER)
5	1399-101		2,2,2,2,2,	LEVER, FLOAT (UPPER)
6	1399-1138		2,2,2,2,2,	INLET NEEDLE, SEAT AND GASKET
7	27-25033		2,2,2,2,2,	GASKET, INLET SEAT
8	10-20847		2,2,2,2,2,	SCREW, THROTTLE STOP LEVER
9	1399-97		2,2,2,2,2,	LEVER, THROTTLE STOP
10	1399-933		2,2,2,2,2,	SHAFT, THROTTLE
11	24-20869		2,2,2,2,2,	SPRING, THROTTLE SHAFT RETURN
12	27-20848		2,2,2,2,2,	GASKET, MAIN ADJUSTMENT SCREW GLAND
13	1399-94		2,2,2,2,2,	GLAND, MAIN ADJUSTMENT SCREW
14	1399-108		2,2,2,2,2,	PACKING, MAIN ADJUSTMENT SCREW
15	11-20849		2,2,2,2,2,	NUT, MAIN ADJUSTMENT SCREW
16	1399-932		2,2,2,2,2,	SCREW, MAIN ADJUSTMENT
17	24-27160		2,2,2,2,2,	SPRING, IDLE ADJUSTMENT SCREW
18	1399-931		2,2,2,2,2,	SCREW, IDLE ADJUSTMENT
19	1399-99		2,2,2,2,2,	GASKET, FLOAT BOWL COVER
20	1399-927		2,2,2,2,,	COVER, FLOAT BOWL (A-1326-869)
	1399-1133		,2,2,2,2,	COVER, FLOAT BOWL (A-1326-1119)
21	1399-1754		,2,2,2,2,	ELEMENT, FILTER
22	10-20854		2,2,2,2,2,	SCREW, FLOAT BOWL COVER (SHORT)
23	10-20857		2,2,2,2,,	SCREW, FLOAT BOWL COVER (LONG) - A-1326-869
	10-25850		,2,2,2,2,	SCREW, FLOAT BOWL COVER (LONG) - A-1326-1119
24	27-25851		,2,2,2,2,	GASKET, STRAINER COVER (LARGE)
25	27-25849		,2,2,2,2,	GASKET, STRAINER COVER (SMALL)
26	1399-1135		,2,2,2,2,	COVER, STRAINER
27	27-25848		,2,2,2,2,	GASKET, STRAINER COVER SCREW
28	10-25822		,2,2,2,2,	SCREW, STRAINER COVER FASTENING
29	10-23035		2,2,2,2,2,	SCREW AND LOCKWASHER, THROTTLE SHUTTER
30	1399-107		2,2,2,2,2,	SHUTTTER, THROTTLE
31	1399-960		2,2,2,2,2,	TUBE, BY-PASS
32	10-23030		2,2,2,2,2,	SCREW, PLUT-BY-PASS TUBE
33	19-20011		2,2,2,2,2,	WELCH PLUG, BODY CHANNEL
34	10-20870		2,2,2,2,2,	SCREW, PLUG-BODY CHANNEL
-	1399-1145		1,1,1,1,1,	GASKET AND PACKING SET
-	1399-1146		1,1,1,1,1,	REPAIR PARTS KIT

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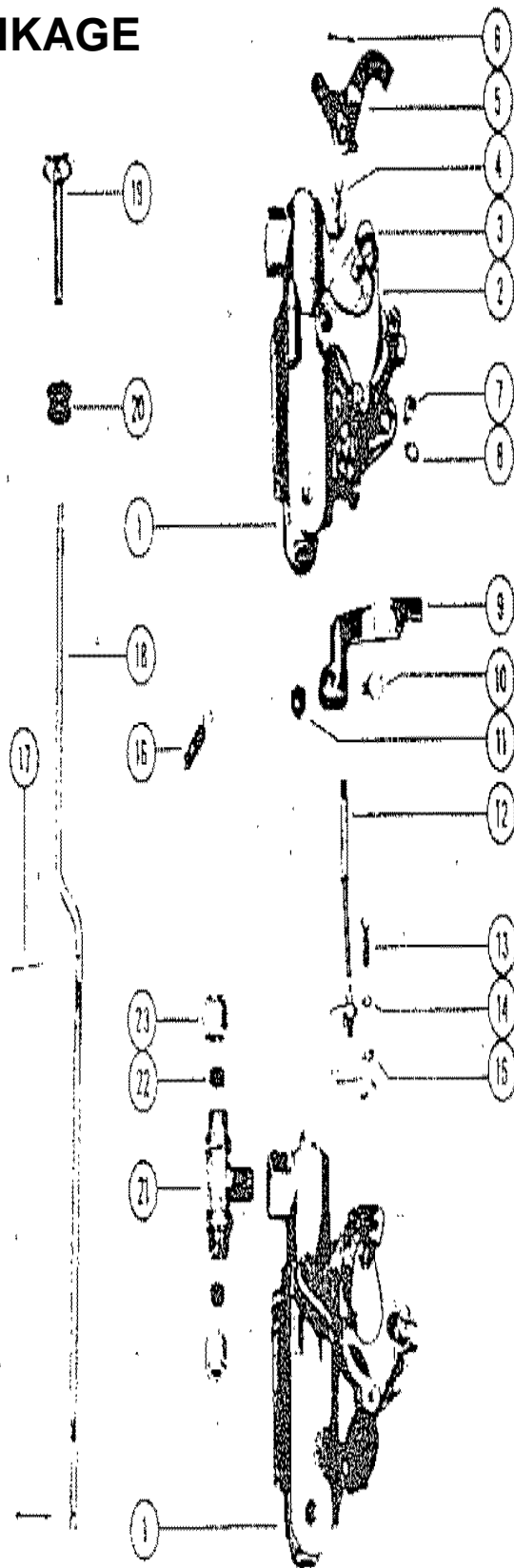
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	27-20183		2,2,2,2,2,	GASKET, CARBURETOR FLANGE
36	11-20184		4,4,4,4,4,	NUT, CARBURETOR MOUNTING STUD
37	24823A1		2,2,2,2,2,	KNOB ASSEMBLY, MAIN ADJUSTMENT SCREW
38	10-22928		,2,2,2,2,	SCREW, KNOB FASTENING (#10)
	10-20014		2,2,,,,,,	SCREW, KNOB FASTENING (#8)

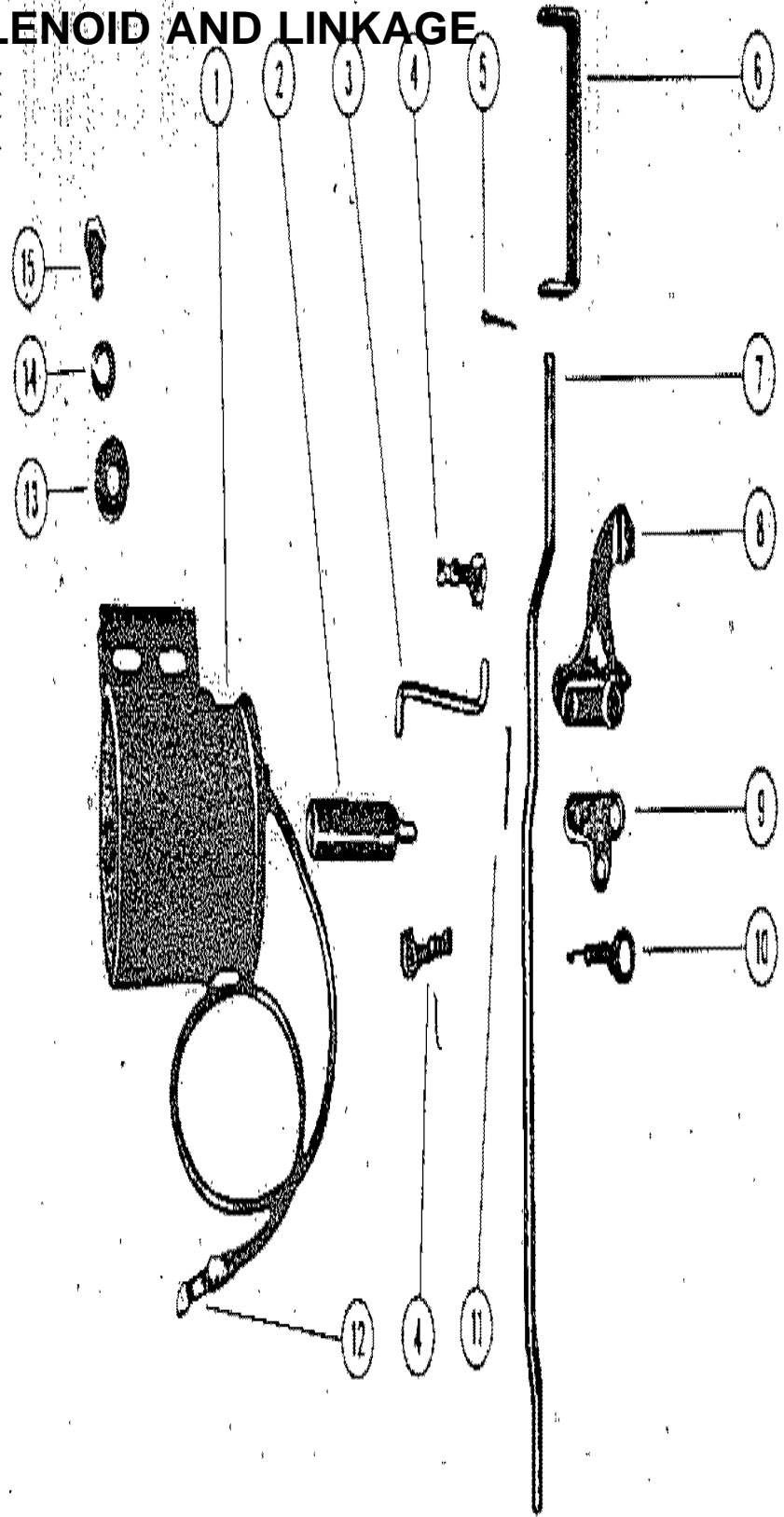
CARBURETOR LINKAGE



CARBURETOR LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1326-1119		2,2,2,2,2,	CARBURETOR ASSEMBLY
2	20173		2,2,2,2,2,	SHUTTER, CHOKE
3	24-26067		2,2,2,2,2,	SPRING, CHOKE SHUTTER
4	10-20176		2,2,2,2,2,	SCREW, CHOKE LEVER PIVOT PIN
5	23742A1		2,,2,,2,,	CHOKE LEVER ASSEMBLY
	23742A1		,1,,1,,1,,	CHOKE LEVER ASSEMBLY
	25881A1		,,,,,,2,	CHOKE LEVER ASSEMBLY
	25881A1		,,,,,,,1	CHOKE LEVER ASSEMBLY
6	18-20180		2,2,2,2,2,	COTTER PIN, CHOKE LEVER RETAINING
7	10-20650		1,,1,,1,,1	SCREW, CHOKE ROD SPRING MOUNTING
8	12-20192		1,1,1,1,1,	WASHER, CHOKE ROD SPRING
9	20188		1,1,1,1,1,	THROTTLE PICK-UP
10	10-20189		1,1,1,1,1,	SCREW,, THROTTLE PICK-UP LOCKING
11	11-20190		1,1,1,1,1,	NUT, THROTTLE LOCKING SCREW
12	20185A1		1,1,1,1,1,	BRACKET ASSEMBLY, THROTTLE PICK-UP
13	10-20191		1,1,1,1,1,	SCREW, THROTTLE BRACKET MOUNTING
14	13-26995		1,1,1,1,1,	LOCKWASHER, BRACKET MOUNTING SCREW
15	12-20192		1,1,1,1,1,	WASHER, BRACKET MOUNTING SCREW
16	24-20649		1,,1,,1,,1	SPRING, CHOKE ROD POSITIONING
17	17-25391		2,2,2,2,2,	RIVET, CHOKE ROD TO CHOKE LEVER CONNECTING
18	21009		1,,1,,1,,1	ROD, CHOKE
19	20663		1,,1,,1,,1	KNOB, CHOKE
	22463		,1,,1,,1,,	KNOB, CHOKE
20	25-20116		1,1,1,1,1,	GROMMET, CHOKE KNOB
21	22-23763		1,1,1,1,1,	TEE ASSEMBLY, LOWER FILTER
22	22-22946		2,2,2,2,2,	SLEEVE, RUBBER
23	11-22948		2,2,2,2,2,	NUT, LOWER FILTER TEE

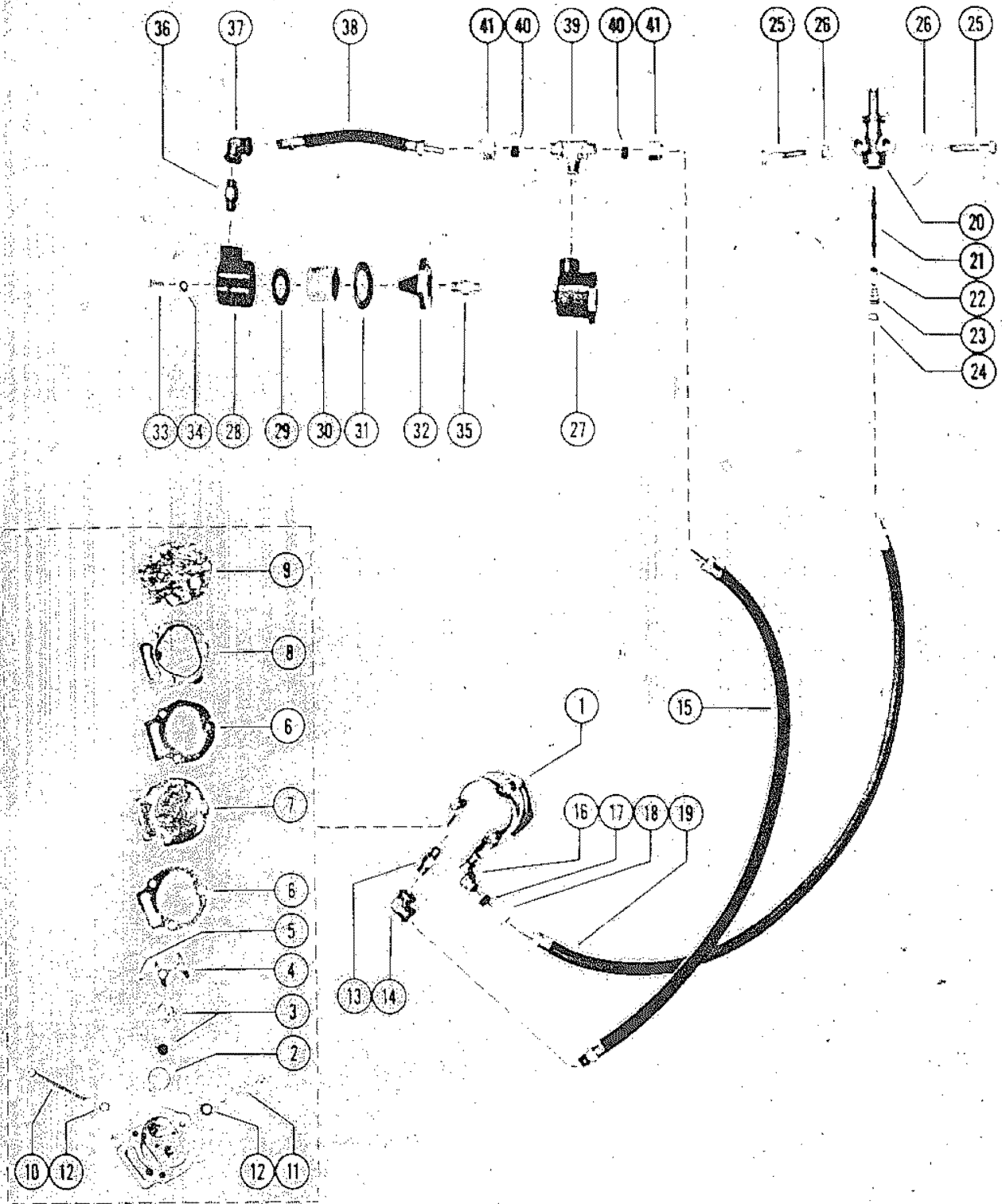
CHOKE SOLENOID AND LINKAGE



CHOKE SOLENOID AND LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	24841		1,1,1,1	SOLENOID, CHOKE
	26098		„1,1	SOLENOID, CHOKE (SEE NOTE BLEOW)
-	32-26101		„1,1	SLEEVE, RUBBER-CHOKE SOLENOID KNIFE DISCONNECT (2 7/8")
2	22782		1,1,1,1	PLUNGER, CHOKE SOLENOID
	26817		„1,1	PLUNGER, CHOKE SOLENOID (SEE NOTE BELOW)
3	24849		1,1,1,1	LINK, CHOKE SOLENOID PLUNGER
4	54-22465		2,2,2,2	CLIP, CLEVIS - LINK TO CHOKE ROD AND PLUNGER
5	18-20180		1,1,1,1	COTTER PIN, CHOKE LEVER RETAINING
6	22462		1,1,1,1	"U" LINK, CHOKE KNOB TO CHOKE ROD
-	13-26996		1,1,1,1	LOCKWASHER, "U" LINK TO CHOKE KNOB
-	10-20100		1,1,1,1	SCREW, "U" LINK TO CHOKE KNOB
7	22467		1,1,1,1	ROD, CHOKE
8	22505A1		1,1,1,1	CHOKE LEVER ASSEMBLY (UPPER CARBURETOR)
9	24833		1,1,1,1	ADAPTOR, UPPER CHOKE LEVER
10	24-26068		1,1,1,1	SPRING, POSITIONING
11	17-25391		2,2,2,2	RIVET, CHOKE ROD AND LEVER
12	22647		1,1,1,1	DISCONNECT, KNIFE - LEAD WIRE
13	12-20533		2,2,2,2	WASHER, CHOKE SOLENOID SCREW
14	13-26992		2,2,2,2	LOCKWASHER, CHOKE SOLENOID SCREW
15	10-28635		2,2,2,2	SCREW, CHOKE SOLENOID TO MAGNETO ADAPTOR

FUEL PUMP AND FUEL FILTER ASSEMBLY

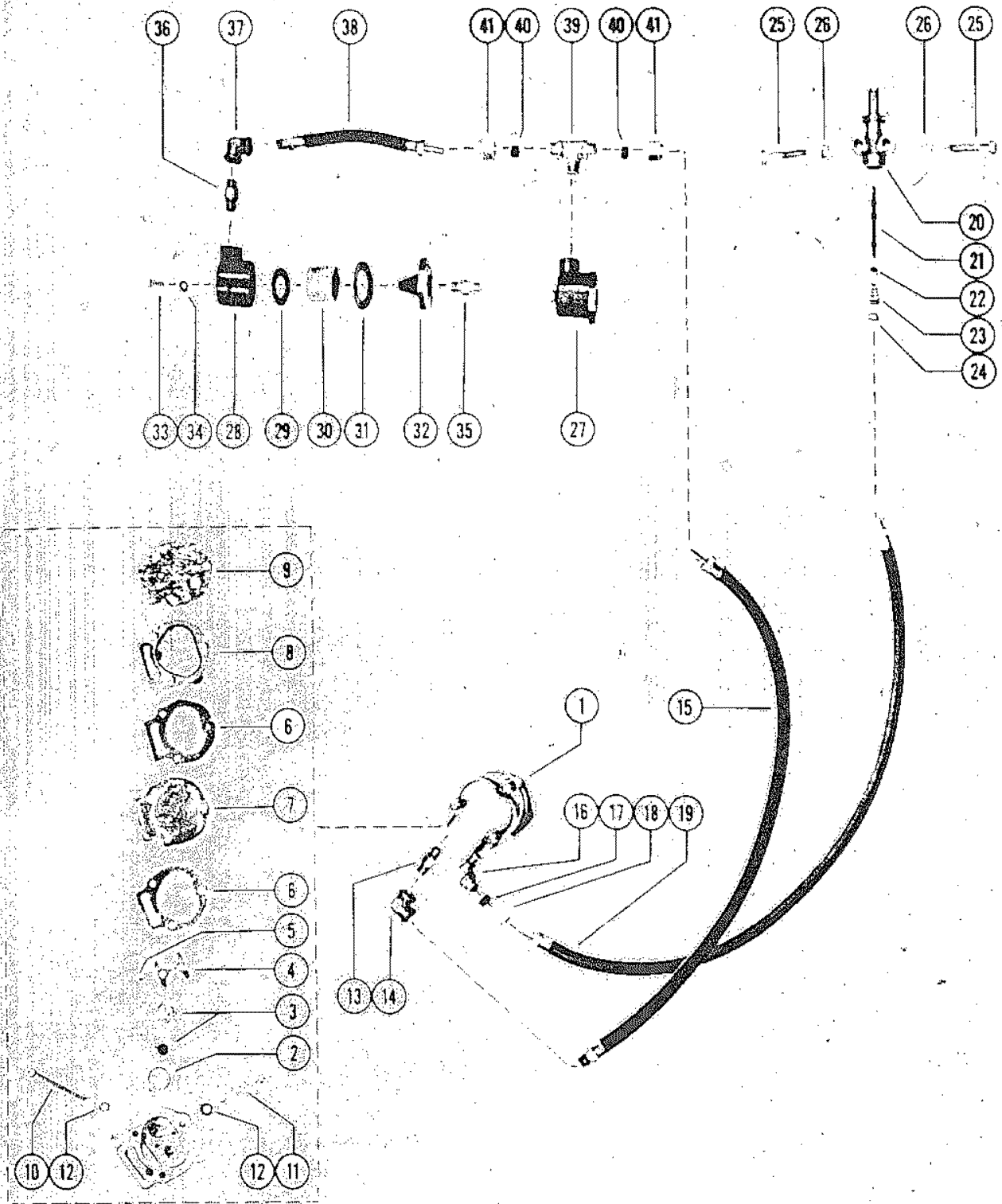


FUEL PUMP AND FUEL FILTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	23009A1		1,1,1,1,1,	FUEL PUMP ASSEMBLY
2	27-23005		2,2,2,2,2,	GASKET, CHECK VALVE TO HOUSING
3	21-30430		2,2,2,2,2,	VALVE, CHECK
4	23004		1,1,1,1,1,	RETAINER, CHECK VALVE
5	10-20037		2,2,2,2,2,	SCREW, RETAINER TO HOUSING
6	27-24863		2,2,2,2,2,	GASKET, FUEL PUMP
7	23014		1,1,1,1,1,	DIAPHRAGM, FUEL PUMP
8	23008		1,1,1,1,1,	COVER, FUEL PUMP
9	27-30276		1,1,1,1,1,	GASKET, FUEL PUMP COVER
10	10-29030		2,2,2,2,2,	SCREW, FUEL PUMP MOUNTING (1 7/8")
11	10-25207		1,1,1,1,1,	SCREW, FUEL PUMP MOUNTING (1 1/2")
12	13-20554		3,3,3,3,,,	LOCKWASHER, FUEL PUMP MOUNTING SCREW
	13-26996		,,,3,3,3,	LOCKWASHER, FUEL PUMP MOUNTING SCREW
13	22-23595		1,1,1,1,1,	CONNECTOR, PUMP OUTLET TO ELBOW
14	22-24690		1,1,1,1,1,	ELBOW, PUMP OUTLET TO FUEL LINE
15	32-30035		1,1,1,1,1,	FUEL LINE, FUEL PUMP TO LOWER FILTER
16	22-22995		1,1,1,1,1,	ELBOW, FUEL PUMP INLET
17	22-22946		1,1,1,1,1,	SLEEVE, RUBBER
18	11-22948		1,1,1,1,1,	NUT, ELBOW
19	32-23761		1,1,1,1,1,	FUEL LINE, FUEL PUMP TO ADAPTOR
20	22833		1,1,1,1,1,	ADAPTOR, CHECK UNIT (FUEL LINE)
21	23069		1,1,1,1,1,	STEM, CHECK UNIT ADAPTOR
22	25-20415		1,1,1,1,1,	"O" RING, ADAPTOR STEM
23	24-23067		1,1,1,1,1,	SPRING, ADAPTOR STEM
24	23068		1,1,1,1,1,	CUP WASHER, ADAPTOR
25	10-20784		2,2,2,2,2,	SCREW, ADAPTOR TO BOTTOM COWL
-	13-26992		2,2,2,2,2,	LOCKWASHER, ADAPTOR SCREW
26	11-21825		2,2,2,2,2,	NUT, ADAPTOR SCREW
27	35-23719A1		2,2,2,2,,,	FUEL FILTER ASSEMBLY
28	23716		2,2,2,2,,,	CAP, FUEL FILTER
29	27-23718		2,2,2,2,,,	GASKET, FUEL FILTER CAP
30	35-23719		2,2,2,2,,,	ELEMENT, FUEL FILTER
31	27-23717		2,2,2,2,,,	GASKET, FUEL FILTER BASE
32	23715		2,2,2,2,,,	BASE, FUEL FILTER
33	10-25315		2,2,2,2,,,	SCREW, FUEL FILTER CAP TO BASE
34	12-25316		2,2,2,2,,,	WASHER, FUEL FILTER CAP SCREW
35	22-23595		2,2,2,2,,,	CONNECTOR, FUEL FILTER TO CARBURETOR
36	22-23595		,1,,1,,,,,	CONNECTOR, FUEL FILTER TO ELBOW
37	22-23125		1,1,1,1,,,	ELBOW, UPPER FILTER TO FUEL LINE
-	22-25443		,1,1,1,1,	ELBOW, UPPER FILTER TO FUEL LINE

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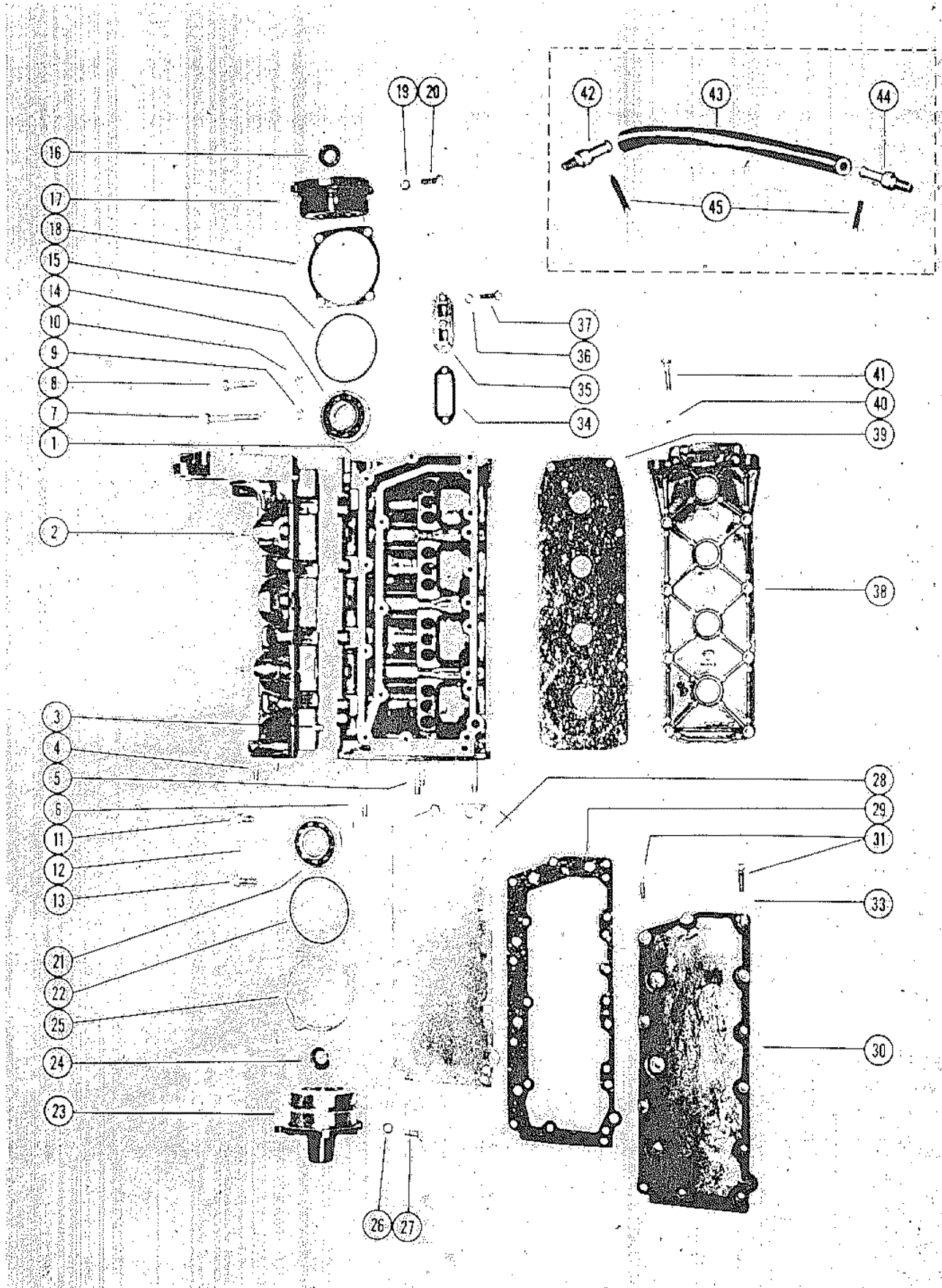
FUEL PUMP AND FUEL FILTER ASSEMBLY



FUEL PUMP AND FUEL FILTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	32-25228		1,,1,1,1,1	FUEL LINE, UPPER TO LOWER FILTER (5 1/2")
	32-23012		,1,,1,,,,	FUEL LINE, UPPER TO LOWER FILTER (6")
39	22-23763		1,1,1,1,1,	TEE ASSEMBLY, LOWER FILTER
40	22-22946		2,2,2,2,2,	SLEEVE, RUBBER
41	11-22948		2,2,2,2,2,	NUT, FILTER TEE

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

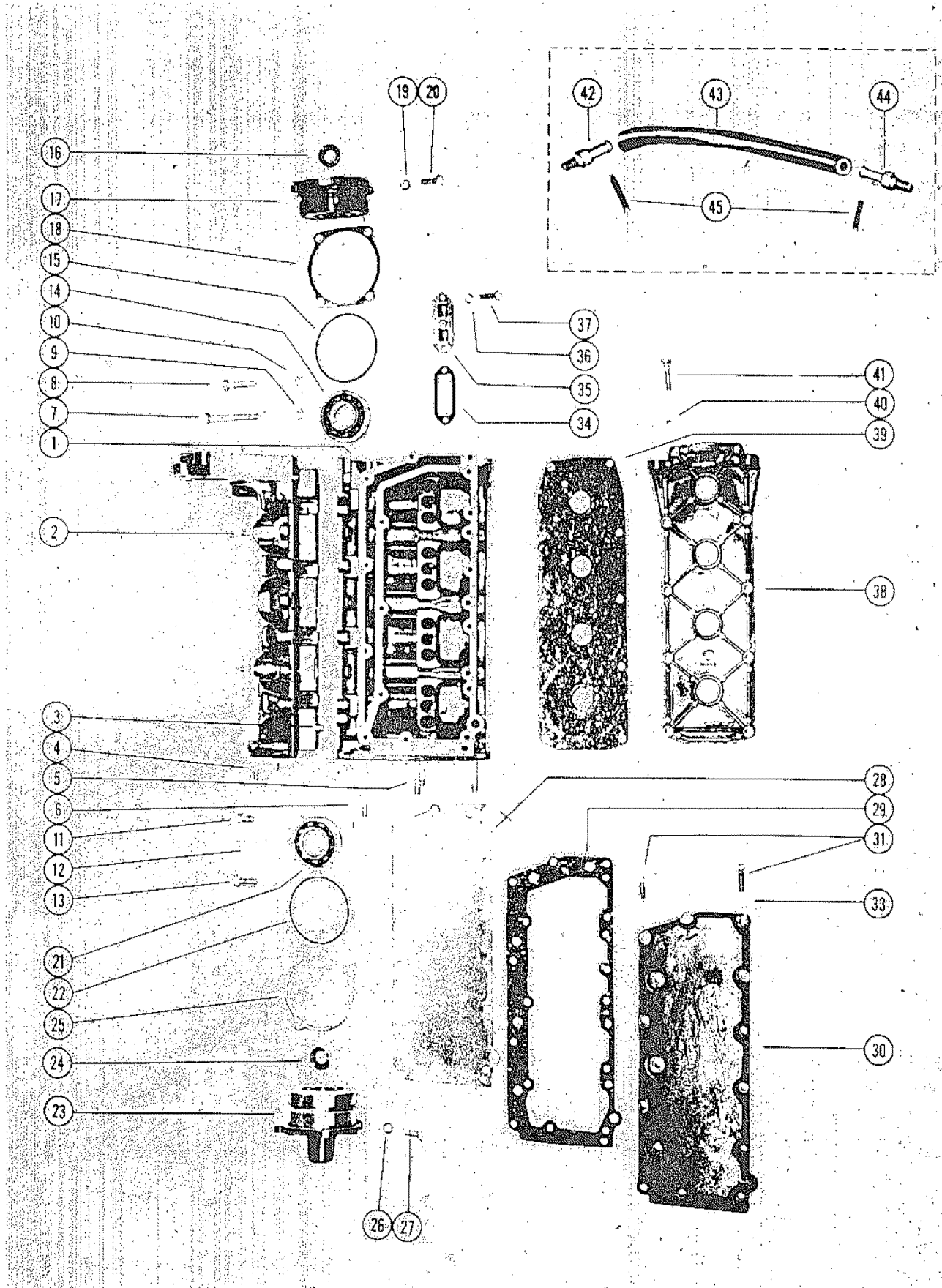


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	808-325A3		1,1,,,,,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY SEE INTRODUCTION ON INDEX PAGE SERIAL 0000(12)-01148045
	808-1321A2		,,1,1,1,1,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY SEE INTRODUCTION ON INDEX PAGE SERIAL)1148046-09999999
	808-1321A3		,,,,,,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY SEE INTRODUCTION ON INDEX PAGE
-	17-20323		1,1,1,1,1,	DOWEL PIN, CYLINDER BLOCK TO CENTER MAIN BEARING
-	17-20032		2,2,2,2,2,	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING
-	23-26348		2,2,2,2,2,	BUSHING, CRANKCASE
2	16-25385		4,4,4,4,4,	STUD, CARBURETOR MOUNTING (1 3/16")
3	17-20033		2,2,2,2,2,	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK
4	16-29988		2,2,2,2,2,	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 9/16")
5	16-29989		4,4,4,4,4,	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 7/8")
6	16-29990		2,2,2,2,2,	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (3 3/8")
7	10-22039		4,4,4,4,4,	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
8	10-22040		14,14,14,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
9	11-20083		3,3,3,3,3,	NUT, CRANKCASE SCREW
10	11-29250		15,15,15,1	NUT, CRANKCASE
11	10-20089		2,2,2,2,2,	SCREW, MAIN BEARING LOCKING
12	14-20091		3,3,3,3,3,	TAB WASHER, BEARING LOCKING SCREW
13	10-20359		1,1,1,1,1,	SCREW, CENTER MAIN BEARING LOCKING
17	1100-339A1		1,1,1,1,1,	END CAP ASSEMBLY, UPPER
14	30-20080		1,1,1,1,1,	BEARING, BALL - UPPER END CAP
15	25-20081		1,1,1,1,1,	"O" RING , UPPER END CAP
16	26-29476		1,1,1,1,1,	OIL SEAL
18	15-20082A1		AR,AR,AR,A	SHIM, END CAP COVER TO CRANKCASE
19	13-26993		4,4,4,4,4,	LOCKWASHER, END CAP MOUNTING SCREW
20	10-29256		4,4,4,4,4,	SCREW, END CAP MOUNTING
23	1102-24A4		1,1,1,1,1,	END CAP ASSEMBLY, LOWER
21	30-20080		1,1,1,1,1,	BEARING, BALL - LOWER END CAP
22	25-20081		1,1,1,1,1,	"O" RING, LOWER END CAP
24	26-29476		2,2,2,2,2,	OIL SEAL(ONE OIL SEAL STILL REQUIRED ON OLDER ENGINES)
23	1102-1484A1		,,,,,,1,1	END CAP ASSEMBLY, LOWER
21	30-20080		,,,,,,1,1	BEARING, BALL - LOWER END CAP
22	25-20081		,,,,,,1,1	"O" RING, LOWER END CAP
24	26-29476		,,,,,,1,1	OIL SEAL, UPPER
	26-29477		,,,,,,1,1	OIL SEAL, LOWER
-	21-28481A1		,,,,,,1,1	CHECK VALVE ASSEMBLY
25	15-20085A1		AR,AR,AR,A	SHIM, END CAP TO CRANKCASE
26	13-26993		3,3,3,3,3,	LOCKWASHER, END CAP MOUNTING SCREW

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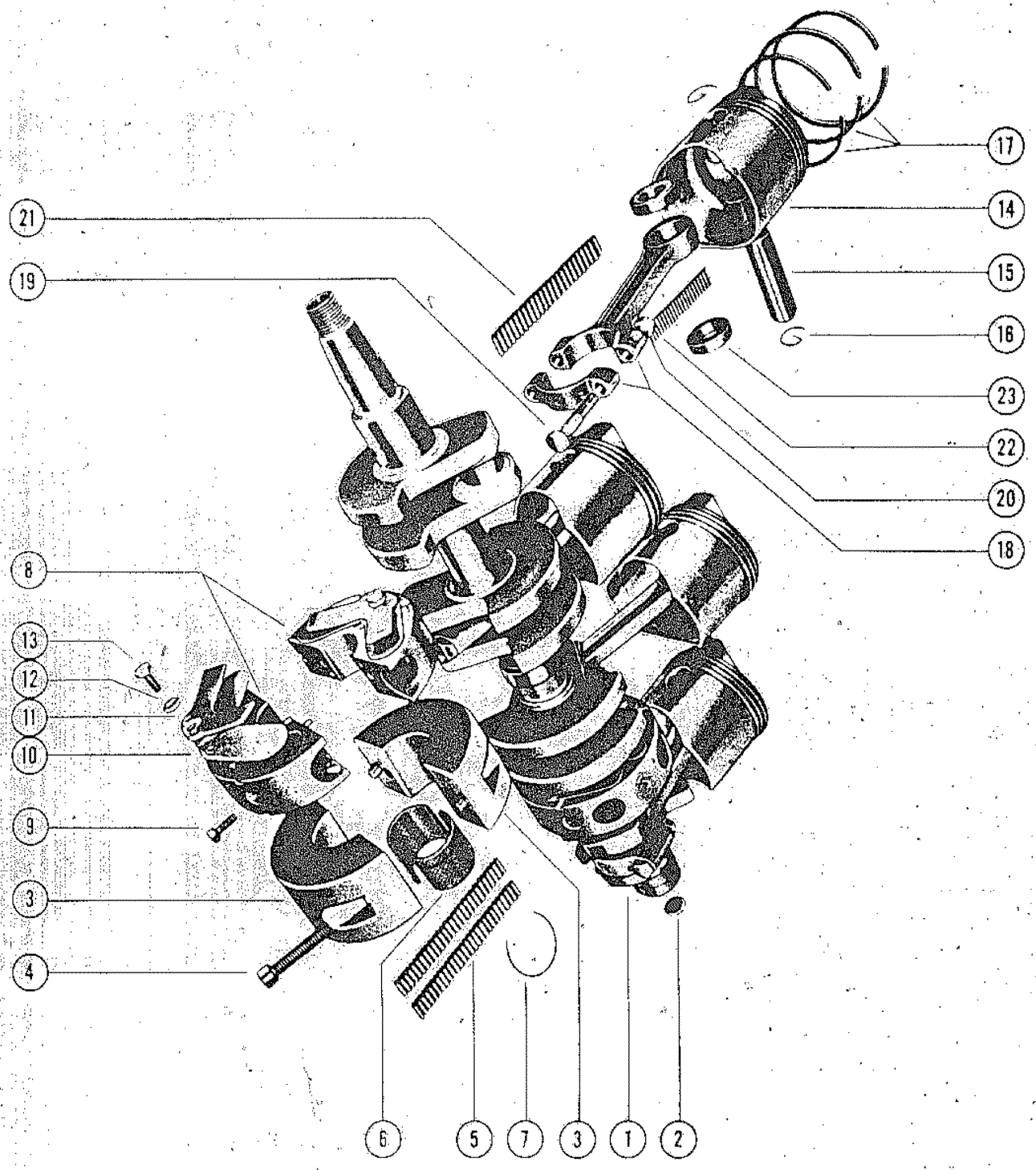
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	10-29256		3,3,3,3,3,	SCREW, END CAP MOUNTING
29	27-26923		1,1,1,1,1,	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE
28	26922		1,1,1,1,1,	PLATE, EXHAUST MANIFOLD
29	27-26923		1,1,1,1,1,	GASKET, MANIFOLD PLATE TO COVER
30	28240		1,1,1,1,1,	COVER, EXHAUST MANIFOLD
31	10-28668		15,15,15,1	SCREW, MANIFOLD COVER MOUNTING
	10-28666		,,,,2,2,2,	SCREW, COVER AND HIGH TENSION LEAD CLIP
33	12-20028		2,2,2,2,2,	WASHER, COVER AND HIGH TENSION HEAD CLIP SCREWS
34	27-20030		4,4,4,4,4,	GASKET, TRANSFER PORT COVER
-	27-27936		,,,,,,2,2	GASKET, TRANSFER PORT COVER SERIAL 01146920-09999999
35	25206		4,4,4,4,4,	COVER, TRANSFER PORT
-	27935		,,,,,,2,2	COVER, TRANSFER PORT SERIAL 01146920-09999999
36	12-20028		8,8,8,8,8,	WASHER, TRANSFER PORT COVER SCREW
37	10-20540		8,8,8,8,8,	SCREW, TRANSFER PORT COVER MOUNTING
38	1000-1A1		1,1,1,1,1,	CYLINDER BLOCK COVER ASSEMBLY
-	23-26348		2,2,2,2,2,	BUSHING, CYLINDER BLOCK COVER
39	27-22333		1,1,1,1,1,	GASKET, CYLINDER BLOCK COVER
41	10-20653		10,10,10,1	SCREW, CYLINDER BLOCK COVER MOUNTING
40	11-20184		10,10,10,1	NUT, COVER MOUNTING SCREW
42	21-28483A1		,,1,1,1,1,	CHECK VALVE ASSEMBLY, LOWER BLEED HOSE
43	32-26060		,,1,1,1,1,	HOSE, CYLINDER BLEED (1/2") UPPER SERIAL 00000000-01148045
	32-28654		,,,,,,1,1	HOSE, CYLINDER BLEED (6 1/2") LOWER SERIAL 01148046-09999999
44	22-20445		,,1,1,1,1,	CONNECTOR, CYLINDER BLEED HOSE
45	54-20387		,2,2,2,2,	CLAMP, BLEED HOSE TO CHECK VALVE AND CONNECTOR

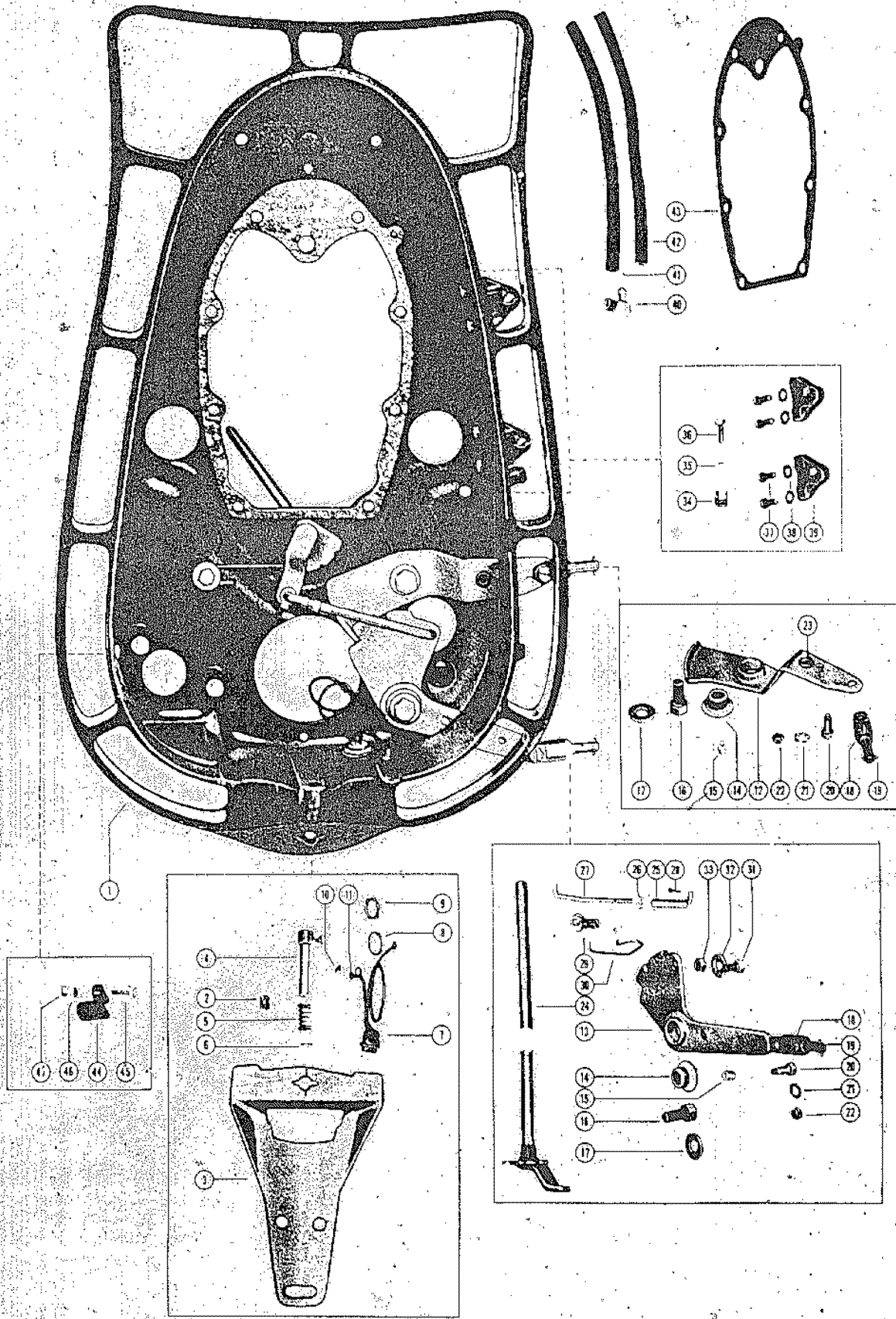
CRANKSHAFT, PISTON AND CONNECTING ROD



CRANKSHAFT, PISTON AND CONNECTING ROD

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	400-1395A1		1,1,1,1,1,	CRANKSHAFT ASSEMBLY (WITH A-28-27773 KEY)
	400-1730		,,,,,,1,1,1	CRANKSHAFT (LARGE TAPER)
2	20043		1,1,1,1,1,	OILER, FELT - DRIVE SHAFT SPLINE
3	500-12A2		1,1,,,,,,	CENTER MAIN BEARING ASSEMBLY
	500-1030A1		,,1,1,1,1,	CENTER MAIN BEARING ASSEMBLY
-	17-20032		2,2,2,2,2,	DOWEL PIN, CENTER MAIN BEARING
4	10-28666		2,2,2,2,2,	SCREW, CENTER MAIN BEARING CLAMPING
5	29-20046		56,56,56,5	BEARING, NEEDLE
6	20047		1,1,1,1,1,	RACE, OUTER
7	53-20048		1,1,1,1,1,	SNAP RING, OUTER RACE CLAMPING
-	17-20379		1,1,1,1,1,	DOWEL PIN (STEPPED)
8	501-1144A2		2,2,2,2,2,	MAIN BEARING ASSEMBLY
-	17-20032		20,20,20,2	DOWEL PIN, MAIN BEARING
9	10-20049		4,4,4,4,4,	SCREW, MAIN BEARING CLAMPING
10	34-20888A1		2,2,2,2,2,	REED SET, MATCHED - MAIN BEARING
11	34-20053		8,8,8,8,8,	REED STOP, MAIN BEARING REED VALVES
12	12-26014		8,8,8,8,8,	WASHER, REED STOP MOUNTING SCREW
13	10-20055		8,8,8,8,8,	SCREW, REED STOP MOUNTING
14	718-1193A2		4,4,4,4,4,	PISTON AND PISTON PIN ASSEMBLY
15	N.S.S.		4,4,4,4,4,	PIN, PISTON
16	40-20057		8,8,8,8,8,	LOCK RING, PISTON PIN
17	39-20058		12,12,12,1	RING, PISTON
18	600-7A1		4,4,4,4,4,	CONNECTING ROD AND CAP ASSEMBLY
19	10-20060		8,8,8,8,8,	SCREW, CONNECTING ROD
20	11-20061		8,8,8,8,8,	NUT, CONNECTING ROD
21	29-20046		100,100,10	BEARING, NEEDLE - CRANKPIN
22	29-20063		88,88,88,8	BEARING, NEEDLE - PISTON PIN
23	12-20064		8,8,8,8,8,	WASHER, NEEDLE LOCATING
-	0718-1313A1		4,4,4,4,4,	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	39-20992		12,12,12,1	RING, PISTON (.015 OVERSIZE)

BOTTOM COWL ASSEMBLY

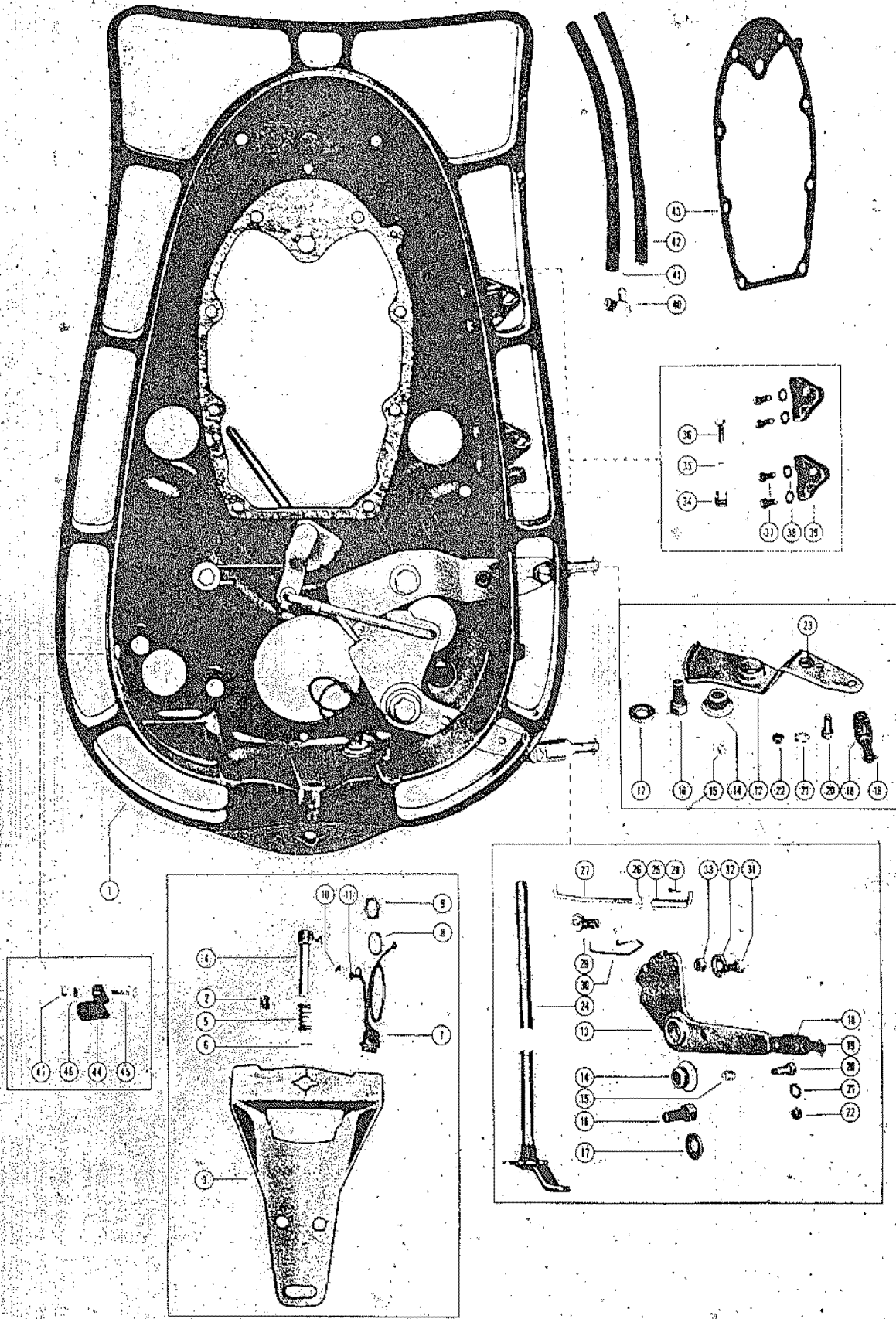


BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	103-1140A1		1,,1,,1,1,	BOTTOM COWL ASSEMBLY
	103-942A2		,1,,1,,,,,	BOTTOM COWL ASSEMBLY
-	23-25194		1,1,1,1,1,	BUSHING, OILITE - SHIFT SHAFT
2	21041		1,1,1,1,1,	INSERT, TAP LOCK
-	37-23076		,2,,2,,2,,	DECAL, MERELCETRIC
-	23760		1,1,1,1,1,	BAFFLE, BOTTOM COWL
-	10-21106		3,3,3,3,3,	SCREW, BAFFLE TO BOTTOM COWL
3	25331A2		1,1,1,1,1,	REMOTE STEERING BRACKET ASSEMBLY SEE #1 NOTE BELOW
4	17-20503		1,1,1,1,1,	PIN, REMOTE STEERING BRACKET SEE NOTE #1 BELOW
5	24-20510		1,1,1,1,1,	SPRING, REMOTE BRACKET PIN SEE NOTE #1 BELOW
6	17-23928		1,1,1,1,1,	ROLL PIN, REMOTE BRACKET PIN SEE NOTE #1 BELOW
7	21104A2		1,,1,,1,,1	CONNECTOR BASE ASSEMBLY
8	13-21972		1,,1,,1,,1	LOCKWASHER, CONNECTOR BASE
9	11-21971		1,,1,,1,,1	NUT, CONNECTOR BASE FASTENING
10	54-25231		1,,1,,1,,1	CLIP, CONNECTOR CABLE
11	10-21106		1,,1,,1,,1	SCREW, CABLE CLIP TO COWL
12	21017		1,1,1,1,1,	BRACKET, MAGNETO CONTROL (LOWER) (FOR SAND-CAST BLOCK-ORDER PART NUMBER A-25590)
-	24-24826		1,1,1,1,1,	SPRING, CONTROL BRACKET TENSION
13	21018		1,1,1,1,1,	LEVER, SHIFT CONTROL
	28253		,,,,,,1,1	LEVER, SHIFT CONTROL
14	23-20008		2,2,2,2,2,	BUSHING, MAGNETO BRACKET AND SHIFT LEVER
15	23-21008		2,2,2,2,2,	BUSHING, MAGNETO BRACKET AND SHIFT LEVER
16	10-21077		2,2,2,2,2,	SCREW, BRACKET AND LEVER FASTENING
17	12-21040		2,2,2,2,2,	WASHER, FASTENING SCREW
18	17-30978A1		2,2,2,2,2,	PIN ASSEMBLY, CLEVIS YOKE
19	17-23928		2,2,2,2,2,	ROLL PIN, CLEVIS YOKE PIN
20	10-20584		2,2,2,2,2,	SCREW, CLEVIS PIN FASTENING
21	13-29402		2,2,2,2,2,	WASHER, WAVE - PIN FASTENING SCREW
22	11-20110		2,2,2,2,2,	NUT, PIN FASTENING SCREW
23	23-23649		1,1,1,1,1,	BUSHING, MAGNETO CONTROL BRACKET
24	25171		1,1,,,,,,	SHAFT, SHIFT (UPPER) SERIAL 00000(8)-00834110
	25180		1,1,1,1,1,	SHAFT, SHIFT (UPPER)
25	25131		1,1,1,1,1,	ROD, LINK - SHIFT CONTROL END
	27714		,,,,,,1,1	ROD, LINK - SHIFT CONTROL END
26	11-25168		1,1,1,1,1,	NUT, SHIFT SHAFT END ADJUSTING
27	25134		1,1,1,1,1,	ROD, LINK - SHIFT SHAFT END SEE NOTE #2 BELOW
28	18-20180		1,1,1,1,,,	COTTER PIN, LINK ROD TO SHIFT SHAFT SEE NOTE #2 BELOW
	18-20180		,,,,2,2,2,	COTTER PIN, LINK ROD TO SHIFT SHAFT SEE NOTE #2 BELOW
29	24-25227		1,1,1,1,,,	SPRING, CLIP - LINK ROD RETAINER SEE NOTE #2 BELOW
30	24-25065		1,1,1,1,1,	SPRING, DETENT

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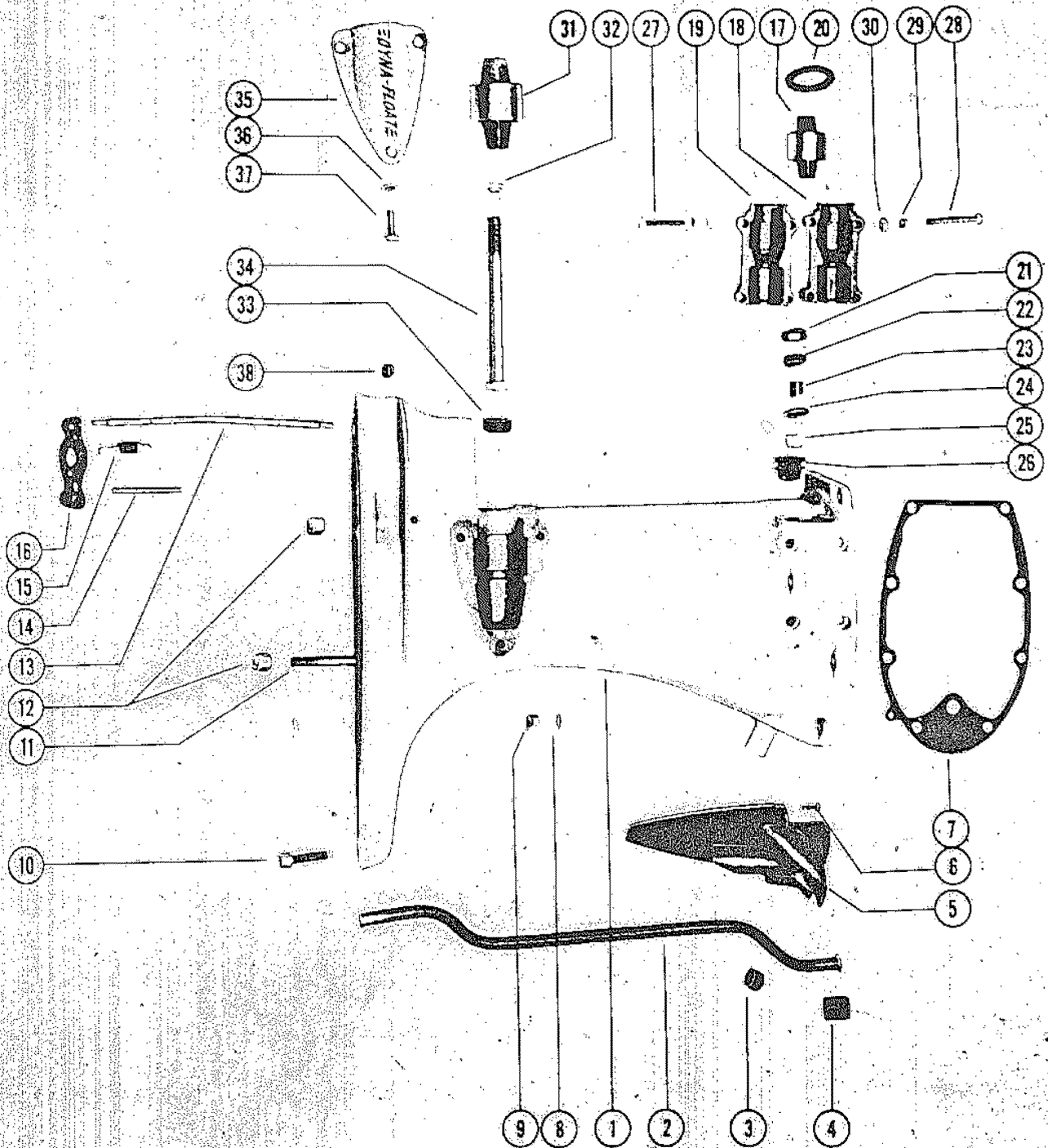
BOTTOM COWL ASSEMBLY



BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	10-20776		1,1,1,1,1,	SCREW, DETENT SPRING TO BOTTOM COWL
32	12-20346		1,1,1,1,1,	WASHER, DETENT SPRING SCREW
33	11-20013		1,1,1,1,1,	NUT, DETENT SPRING SCREW
34	21968		2,2,2,2,2,	STOP BLOCK, THROTTLE ADJUSTING
35	12-21967		2,2,2,2,2,	WASHER, STOP BLOCK SCREW
36	10-28636		2,2,2,2,2,	SCREW, STOP BLOCK HOLDING
37	10-20100		4,4,4,4,4,	SCREW, ANCHOR BRACKET TO COWL
38	13-20554		4,4,4,4,4,	LOCKWASHER, ANCHOR BRACKET SCREW
39	20557		2,2,2,2,2,	BRACKET, CABLE END ANCHOR
40	22-25885		2,2,2,2,2,	ELBOW, PLASTIC - MAGNETO VENT TUBE
41 42	32-29164		2,2,2,2,2,	TUBE, VENT - MAGNETO OUTLET
43	27-20390		1,1,1,1,1,	GASKET, POWERHEAD TO BOTTOM COWL
44	26552		,,,,,,1,,1	SUPPORT, EXTERNAL WIRING HARNESS
45	10-20639		,,,,,,1,,1	SCREW, HARNESS SUPPORT TO BOTTOM COWL
46	12-20084		,,,,,,1,,1	WASHER, HARNESS SUPPORT SCREW
47	11-29250		,,,,,,1,,1	NUT, HARNESS SUPPORT SCREW
-	23-25057		1,1,,,,,,	BUSHING, BRASS - UPPER SHIFT SHAFT SERIAL 00000(8)-00834764
-	53-25064		1,1,,,,,,	"E" RING, BRASS BUSHING TO BOTTOM COWL SERIAL 00000(8)-00834764
-	38-27720		,,,,,,1,,1	PLATE, NAME - BOTTOM COWL
-	53-25539		,,,,,,2,2	FASTENER NAME PLATE TO BOTTOM COWL

DRIVE SHAFT HOUSING ASSEMBLY

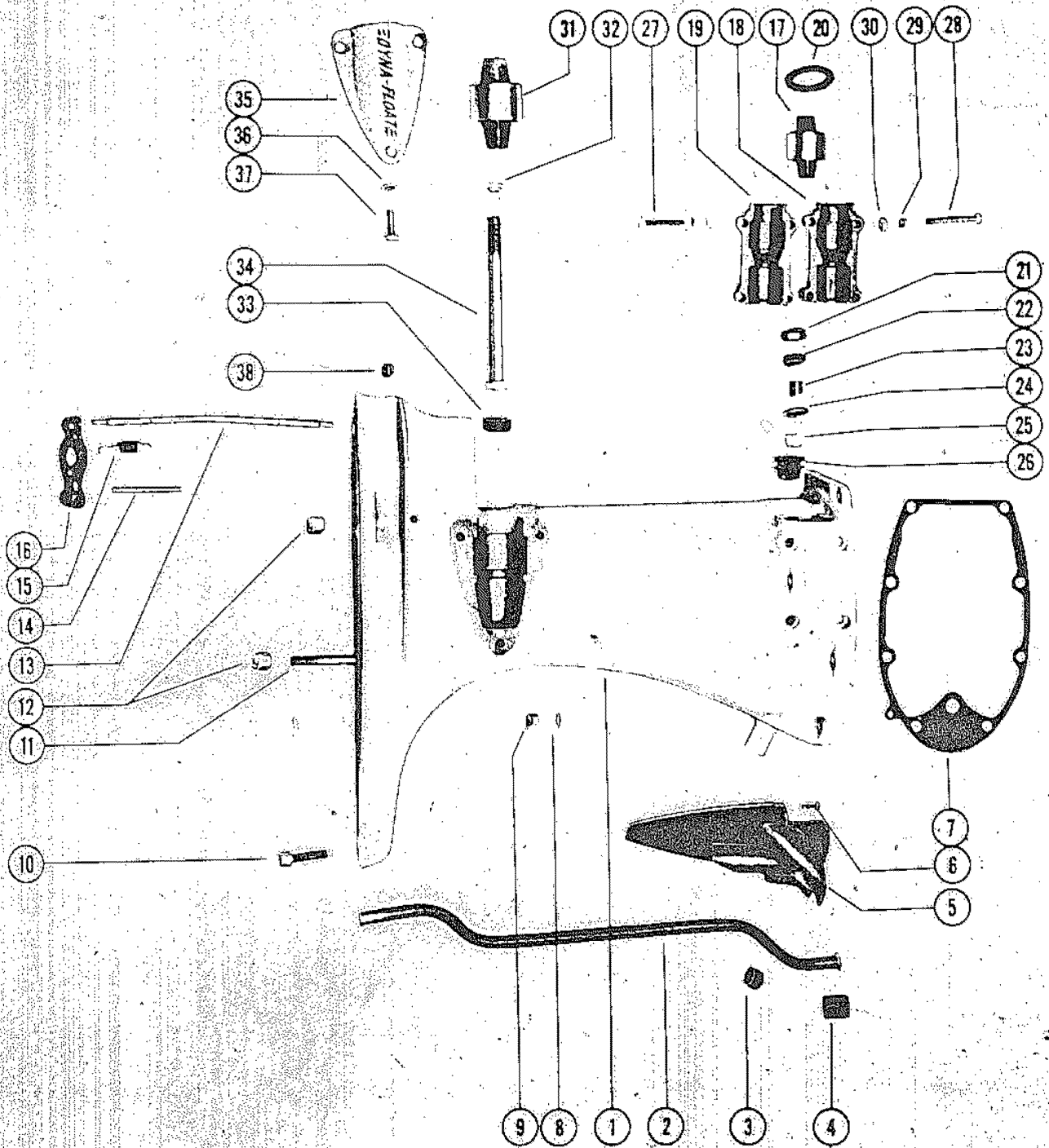


DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1522-1567		1,1,1,1,1,	DRIVE SHAFT HOUSING
2	32-25187		1,1,1,1,1,	TUBE, WATER INLET
3	25-24961		1,1,1,1,1,	RING, RUBBER - WATER INLET TUBE
4	26-25192		1,1,1,1,1,	SEAL, WATER INLET TUBE
5	24945		1,1,1,1,1,	BAFFLE, EXHAUST RELIEF
6	10-25255		2,2,2,2,2,	SCREW, BAFFLE TO DRIVE SHAFT HOUSING
7	27-24899		1,1,1,1,1,	GASKET, DRIVE SHAFT HOUSING TO COWL
8	12-20084		8,8,8,8,,,	WASHER, POWERHEAD STUDS
9	11-25594		8,8,8,8,8,	NUT, POWERHEAD STUDS
10	10-25093		1,1,1,1,1,	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING
11	16-23650		1,1,1,1,1,	STUD, DRIVE SHAFT HOUSING TO GEAR CASE
12	11-23161		3,3,3,3,3,	NUT, GEAR AND DRIVE SHAFT HOUSING STUDS
13	24894		1,1,,,,,,	ROD, PUSH - REVERSE LOCK SERIAL 00000(8)-00834110
	25190		1,1,1,1,1,	ROD, PUSH - REVERSE LOCK
14	17-24887		1,1,1,1,1,	PIN, REVERSE LOCK LEVER
-	18-25191		1,1,1,1,1,	COTTER PIN, PUSH ROD
15	24-25122		1,1,1,1,1,	SPRING, TENSION - PUSH ROD
16	24897		1,1,,,,,,	LEVER, REVERSE LOCK SERIAL 00000(8)-00834110
	25140		1,1,1,1,1,	LEVER, REVERSE LOCK
17	24926		2,2,2,2,2,	MOUNT, RUBBER - UPPER
18	24935		2,2,2,2,2,	COVER, UPPER MOUNT - OUTSIDE HALF
19	31120		2,2,2,2,2,	COVER, UPPER MOUNT - INSIDE HALF
20	24929		2,2,2,2,2,	PACKING, "U" CUP
21	12-24889		2,2,2,2,2,	WASHER, UPPER MOUNT STUD (17/32" I.D.)
22	12-24891		2,2,2,2,2,	WASHER, RUBBER - UPPER MOUNT STUD
23	23-30474		2,2,2,2,2,	SPACER, UPPER MOUNT STUD
24	12-30473		2,2,2,2,2,	WASHER, UPPER MOUNT STUD (13/32" I.D.)
25	11-23161		2,2,2,2,2,	NUT, UPPER MOUNT STUD
26	25305		2,2,2,2,2,	CAP, RUBBER - UPPER MOUNT
27	10-28772		4,4,4,4,4,	SCREW, UPPER MOUNT COVER (1 1/2")
28	10-28774		4,4,4,4,4,	SCREW, UPPER MOUNT COVER (2")
29	12-20028		8,8,8,8,,,	WASHER, MOUNTING COVER SCREW
	13-26992		,,,,8,8,8,	LOCKWASHER, MOUNTING COVER SCREW
30	11-20184		8,8,8,8,,,	NUT, MOUNTING COVER SCREW
	11-29322		,,,,8,8,8,	NUT, MOUNTING COVER SCREW (BRONZE)
31	37395		2,2,2,2,2,	MOUNT, RUBBER - LOWER
32	12-24872		4,4,4,4,4,	WASHER, MOUNTING SCREW
-	11-25096		2,2,2,2,2,	NUT, MOUNTING SCREW
33	25067		2,2,2,2,2,	BUMPER, RUBBER - MOUNTING SCREW
34	10-24874		2,2,2,2,2,	SCREW, LOWER MOUNT (5 1/2")

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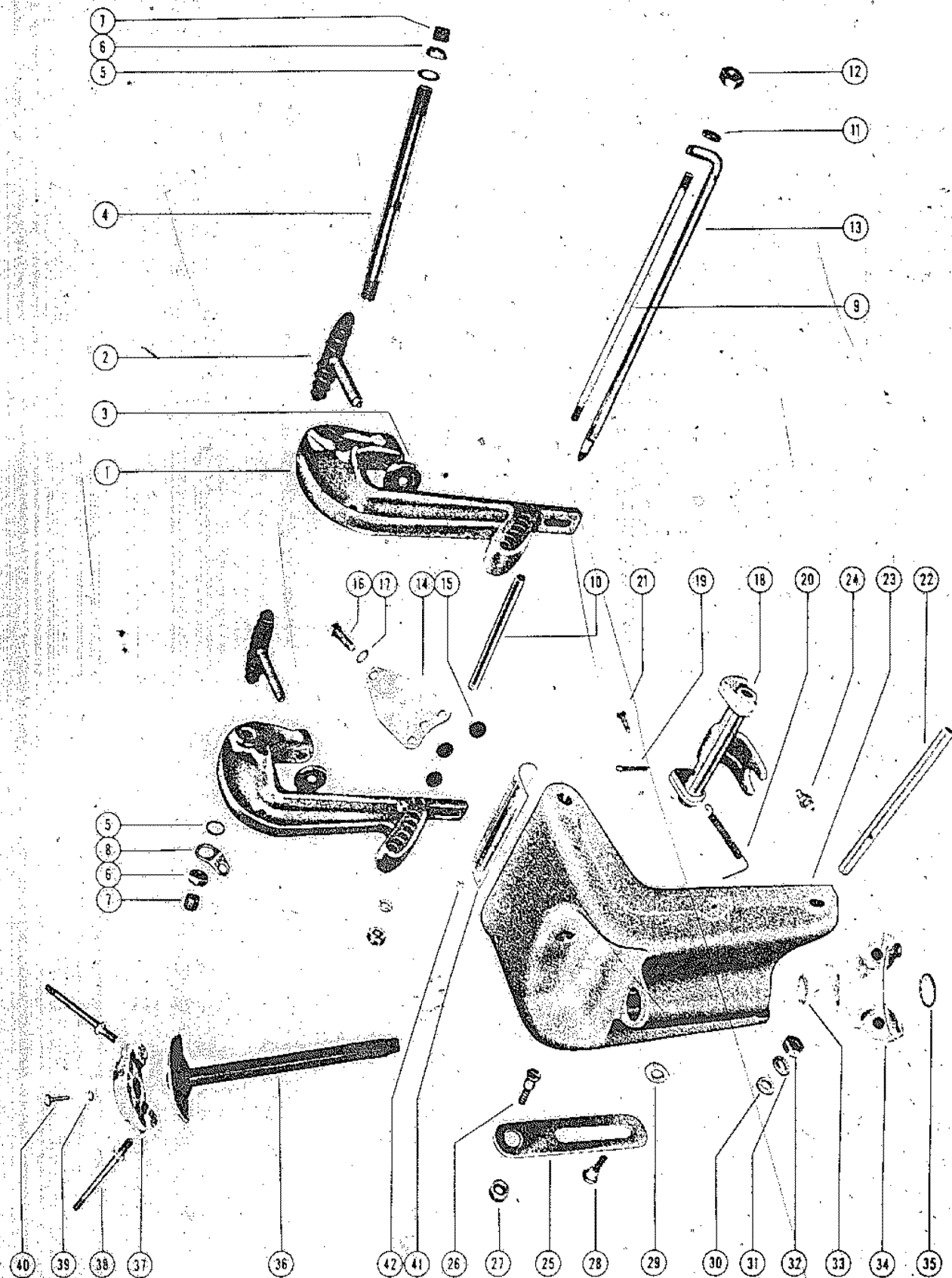
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	28241		1,1,1,1,1,	COVER, LOWER MOUNT (PORT SIDE)
	28242		1,1,1,1,1,	COVER, LOWER MOUNT (STARBOARD SIDE)
36	12-20084		6,6,6,6,6,	WASHER, LOWER MOUNT COVER SCREW
37	10-29256		6,6,6,6,6,	SCREW, LOWER MOUNT COVER FASTENING
38	22-21290		1,1,1,1,1,	PLUG, REVERSE LOCK GREASE HOLE

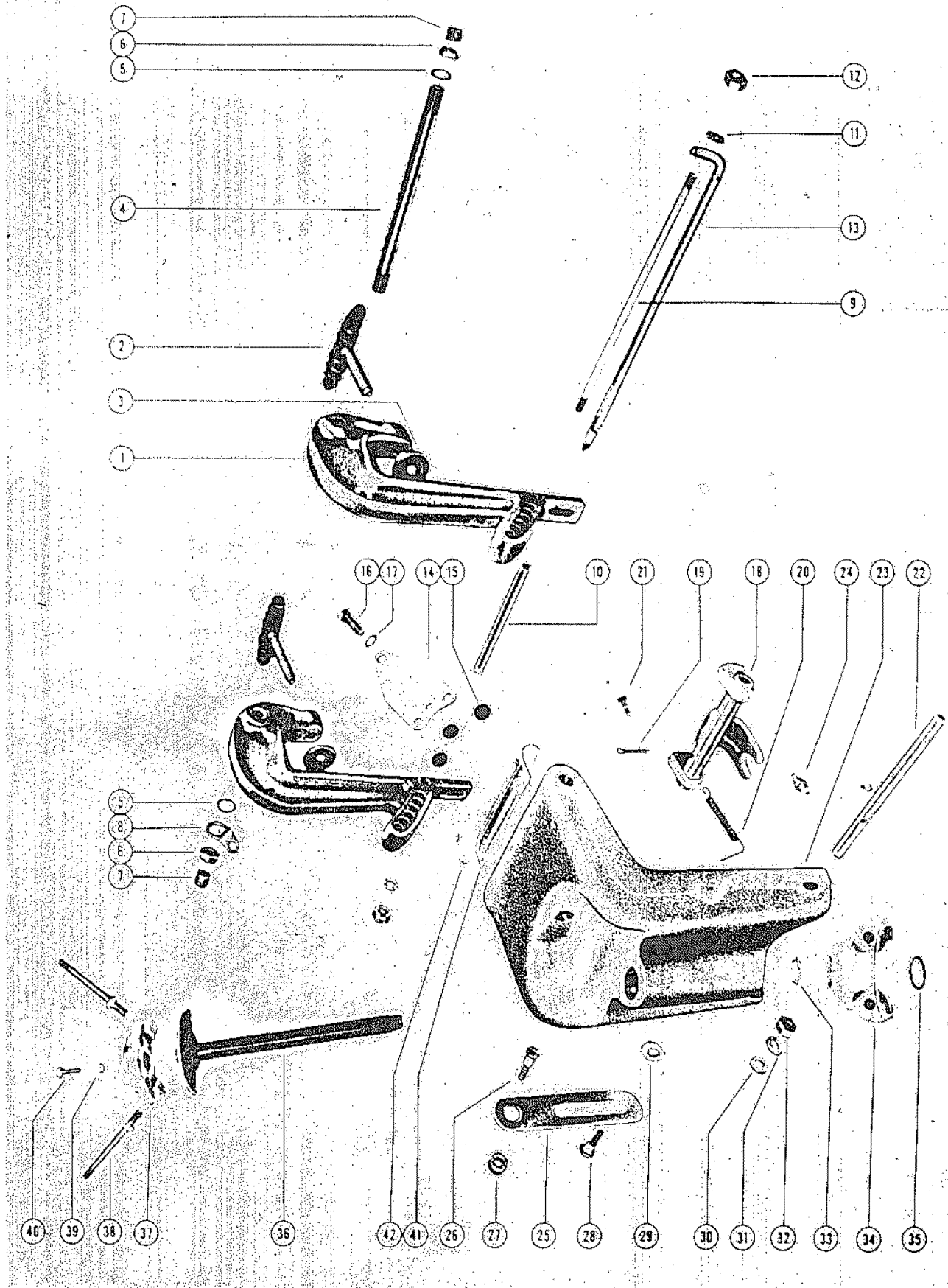
CLAMP AND SWIVEL BRACKET(MK55-1, 55E-1, 55-2, 55-3, 55E-3...



CLAMP AND SWIVEL BRACKET(MK55-1, 55E-1, 55-2, 55-3, 55E-3...

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1400-150A1		2,2,,,,,,	CLAMP BRACKET ASSEMBLY SERIAL 00000(8)-00834464
	1427-814A1		2,2,,,,,,	CLAMP BRACKET ASSEMBLY
	1427-1081A1		,,2,2,2,2,	CLAMP BRACKET ASSEMBLY
2	22477A4		2,2,2,2,2,	THUMB SCREW
3	12-20214		2,2,2,2,2,	WASHER, THUMB SCREW
1	1427-1310A1		,,,,,,2,2	CLAMP BRACKET ASSEMBLY
2	22477A1		,,,,,,2,2	THUMB SCREW ASSEMBLY
3	12-26227		,,,,,,2,2	WASHER, THUMB SCREW
4	28122		,,1,1,1,1,	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
-	16-20218		1,1,,,,,,	STUD, CLAMP BRACKET TO SWIVEL BRACKET
5	15-25600		,,2,2,2,2,	SHIM, CLAMP BRACKET TO SWIVEL BRACKET (.010)
	15-20219		2,2,,,,,,	SHIM, CLAMP BRACKET TO SWIVEL BRACKET (.005)
6	22-25599		,,2,2,2,2,	NUT, TILT TUBE
	11-20220		2,2,,,,,,	NUT, CLAMP TO SWIVEL BRACKET STUD
7	25606		,,2,2,2,2,	CAP, PLASTIC - TILT TUBE
8	54-25735		1,1,1,1,1,	CLIP, SAFETY CHAIN
9	16-20221		1,1,1,1,1,	STUD, CLAMP BRACKET
	16-23028		1,1,,,,,,	STUD, CLAMP BRACKET SERIAL 00000(8)-00834464
10	23-20222		1,1,1,1,1,	SPACER, CLAMP BRACKET STUD
	23-23027		1,1,,,,,,	SPACER, CLAMP BRACKET STUD SERIAL 00000(8)-00834464
11	13-26993		2,2,2,2,2,	LOCKWASHER, CLAMP BRACKET STUD
12	11-20083		2,2,2,2,2,	NUT, CLAMP BRACKET STUD
13	17-30146A1		1,1,1,1,1,	PIN, TILT LOCK (7/16")
	17-30687A1		,,,,,,1,1	TILT LOCK PIN ASSEMBLY
14	20342		1,1,1,1,1,	PLATE, CLAMP
15	23026		3,3,3,3,3,	DISC, FRICTION
16	10-26065		1,1,1,1,1,	SCREW, CLAMP PLATE MOUNTING
17	13-21804		1,1,1,1,1,	LOCKWASHER, CLAMP PLATE MOUNTING
18	25188		1,1,1,1,1,	REVERSE LOCK
	24917		1,1,,,,,,	REVERSE LOCK (SEE NOTE BELOW) SERIAL 00000(8)-00834110
	26903A2		,,,,,,1,1	REVERSE LOCK ASSEMBLY
19	18-20209		1,1,1,1,1,	COTTER PIN, REVERSE LOCK TO SHAFT
20	24-20210		1,1,1,1,1,	SPRING, REVERSE LOCK TENSION
21	17-25598		1,1,1,1,1,	PIN, REVERSE LOCK SPRING ATTACHING
22	20208		1,1,1,1,1,	SHAFT, REVERSE LOCK TO SWIVEL BRACKET

CLAMP AND SWIVEL BRACKET

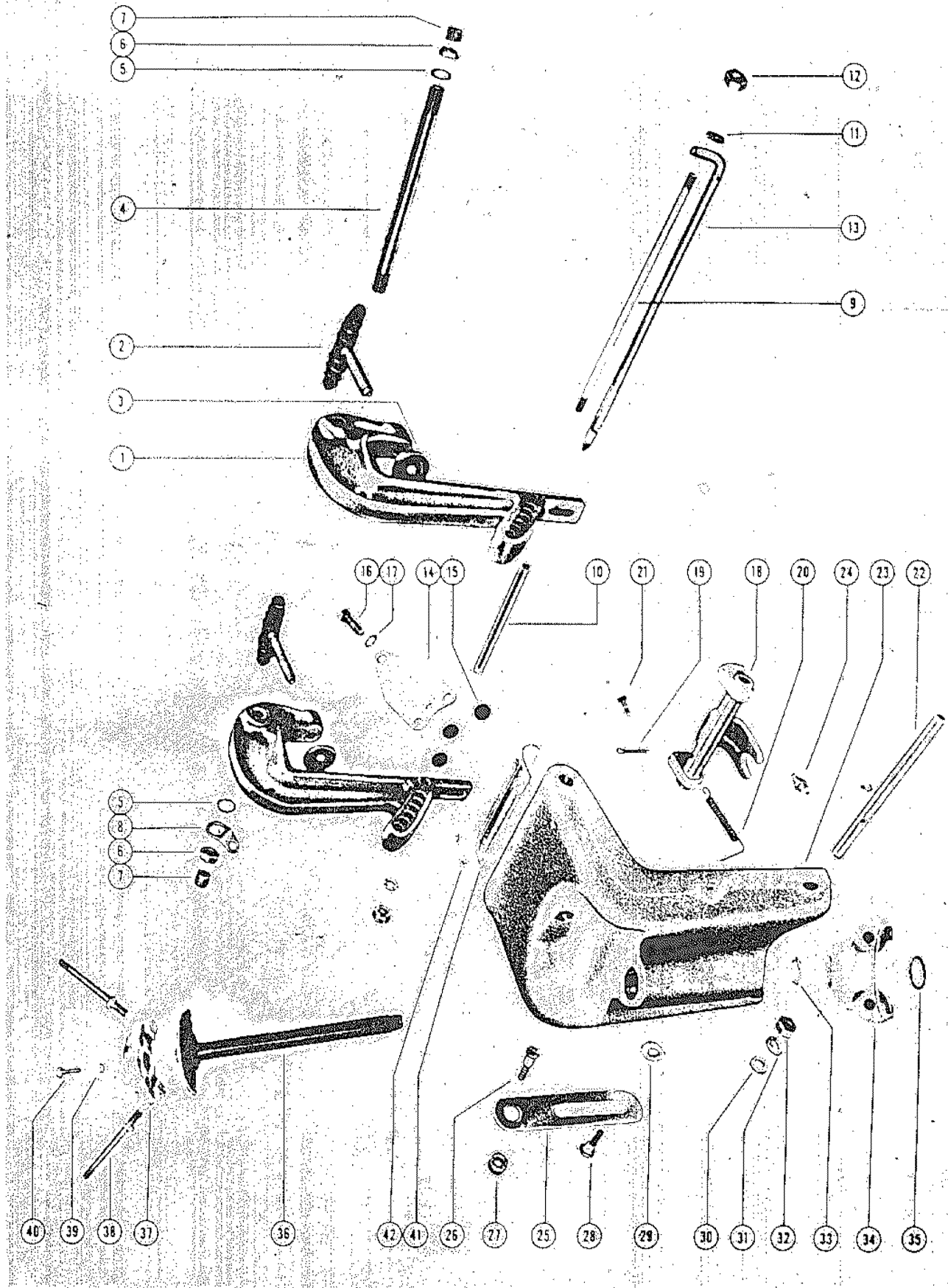


CLAMP AND SWIVEL BRACKET

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
23	1401-900		1,1,,,,,,	BRACKET, SWIVEL SERIAL 0000(8)-00834110
	1401-970		1,1,,,,,,	BRACKET, SWIVEL
	1401-1080A1		,,1,1,1,1,	SWIVEL BRACKET ASSEMBLY
15	23026		3,3,3,3,3,	DISC, FRICTION
24	22-23612		1,1,1,1,1,	FITTING, GREASE - SWIVEL BRACKET
-	26-32911		,,1,1,1,1,	OIL SEAL, SWIVEL BRACKET
25	20215		2,2,2,2,2,	LEVER, TILT STOP (STARBOARD SIDE)
	20215		,,,,,,1,1	LEVER, TILT STOP (STARBOARD SIDE)
-	26864		,,,,,,1,1	LEVER, TILT STOP (PORT SIDE)
26	10-20217		2,2,2,2,2,	SCREW, ANCHOR - TILT STOP LEVER
27	23-20216		2,2,2,2,2,	SPACER, TILT STOP LEVER
28	10-27790		2,2,2,2,2,	SCREW, RETAINING - TILT STOP LEVER
29	13-20846		2,2,2,2,2,	WASHER, WAVE - ANCHOR SCREW
30	12-20028		4,4,4,4,4,	WASHER, ANCHOR AND RETAINING SCREW
31	13-26992		4,4,4,4,4,	LOCKWASHER, ANCHOR AND RETAINING SCREW
32	11-20088		4,4,4,4,4,	NUT, ANCHOR AND RETAINING SCREW
33	12-25176		1,1,1,1,1,	WASHER, SWIVEL PIN TO BOTTOM YOKE (.060)
	12-27964		AR,AR,AR,A	WASHER, SWIVEL PIN TO BOTTOM YOKE (.018)
34	25179		1,1,,,,,,	YOKE, BOTTOM SERIAL 0000(8)-00834110
	25178		1,1,1,1,1,	YOKE, BOTTOM
35	53-27743		1,1,1,1,1,	RING, RETAINING - SWIVEL PIN (1")
	53-25184		1,1,,,,,,	RING, RETAINING - SWIVEL PIN (7/8")
-	14-25047		1,1,,,,,,	TAB WASHER, SWIVEL PIN RETAINING (7/8")
-	11-20739		1,1,,,,,,	NUT, SWIVEL PIN RETAINING (7/8")
36	24918A3		1,1,,,,,,	SWIVEL PIN/CO-PILOT DISC ASSY (7/8"O.D.) SERIAL 0000(8)-00834110
	25182A1		1,1,1,1,1,	SWIVEL PIN/CO-PILOT DISC ASSY (1"O.D.)
	17-25175A1		,,,,,,1,1,,	SWIVEL PIN AND CO-PILOT DISC ASSEMBLY SERIAL)1088500-09999999
-	17-27739A2		,,,,,,1,1	SWIVEL PIN AND TOP YOKE ASSEMBLY
37	24934		1,1,,,,,,	YOKE, TOP (USE WITH A-24918A3 SWIVEL PIN) SERIAL 0000(8)-00834110
	25177		1,1,1,1,1,	YOKE, TOP (USE WITH A-25182A1 SWIVEL PIN)
	26983		,,,,,,1,1,,	YOKE, TOP (USE WITH A-17-25175A1 SWIVEL PIN) SERIAL)1088500-09999999
38	16-25055		2,2,2,2,2,	STUD, TOP YOKE TO UPPER MOUNT
39	12-20084		3,3,3,3,3,	WASHER, TOP YOKE SCREW
40	10-26065		3,3,3,3,3,	SCREW, TOP YOKE TO DISC (USE WITH A-25177 TOP YOKE)
	10-26982		,,,,,,3,3,,	SCREW, TOP YOKE TO DISC (USE WITH A-26983 TOP YOKE)
-	11-25594		,,,,,,3,3,,	NUT, TOP YOKE SCREW (USE WITH C-10-26982 SCREW)
41	38-23535		1,1,,,,,,	SERIAL PLATE

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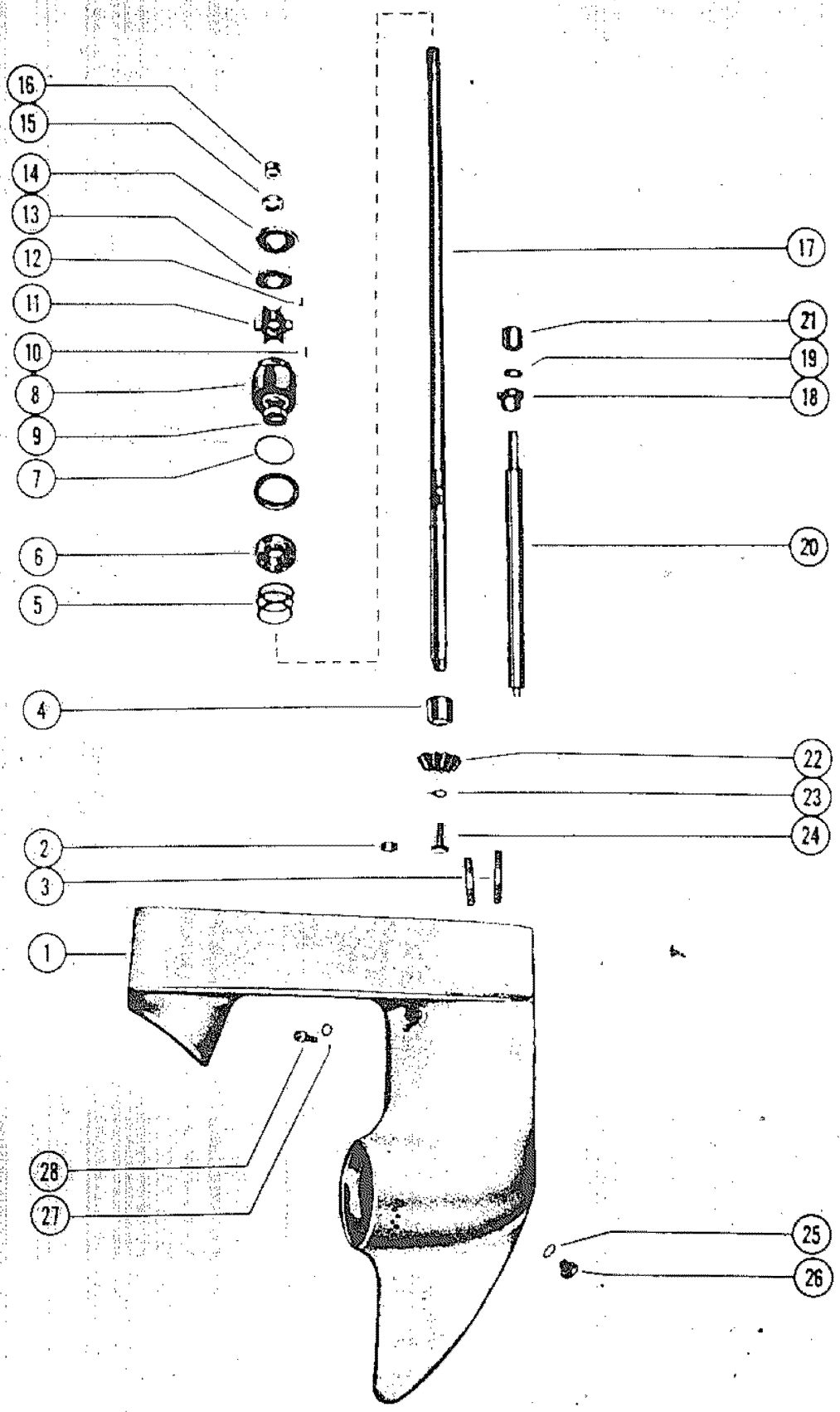
CLAMP AND SWIVEL BRACKET



CLAMP AND SWIVEL BRACKET

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	38-25484		,1,1,1,1,	SERIAL PLATE
42	10-25612		4,4,4,4,4,	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
-	10-26483		2,2,2,2,2,	BOLT, CARRIAGE - CLAMP BRACKET TO TRANSOM
-	12-26485		2,2,2,2,2,	WASHER, CARRIAGE BOLT
-	11-26484		2,2,2,2,2,	NUT, CARRIAGE BOLT

GEAR HOUSING AND DRIVE SHAFT

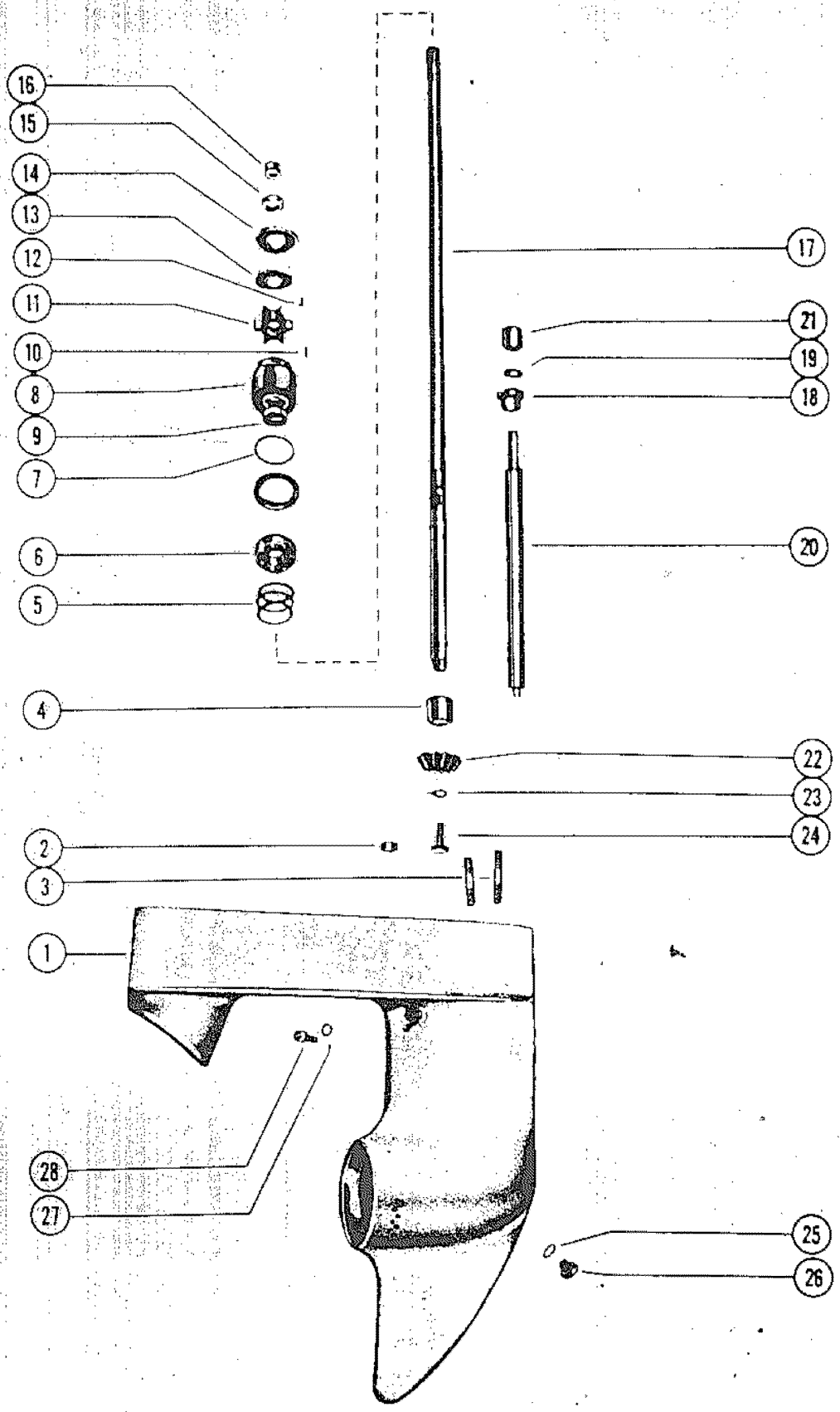


GEAR HOUSING AND DRIVE SHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1603-930A4		1,1,,,,,	GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE SHAFT) SERIAL 8)834111-00835824
-	1603-930A6		1,1,,,,,	GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE SHAFT) SERIAL 00000(8)-00834110
-	1603-1568A8		1,1,1,1,1,	GEAR HOUSING ASSEMBLY, COMPLETE (11 SPLINE SHAFT) SERIAL (9)85793-09999999
1	1603-1568A3		1,1,1,1,1,	GEAR HOUSING ASSEMBLY
2	26-20232		3,3,3,3,3,	SEAL, WATER TUBE
3	16-23071		2,2,2,2,2,	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING
4	31-20231		1,1,1,1,1,	BEARING, ROLLER - DRIV SHAFT
-	35-23654		1,1,1,1,1,	SCREEN, WATER INTAKE
-	32-23652		1,1,1,1,1,	TUBE, WATER INLET - LOWER
-	23-23651		1,1,1,1,1,	SLEEVE, WATER INLET TUBE
5	15-20929A1		AR,AR,AR,A	SHIM, BEARING TO DRIVE SHAFT
6	30-20861		1,1,1,1,1,	BEARING, BALL - DRIVE SHAFT
7	25-20266		1,1,1,1,1,	"O" RING, WATER PUMP CARTRIDGE
8	46-25815A1		1,1,1,1,1,	WATER PUMP CARTRIDGE ASSEMBLY (SEE NOTE BELOW)
9	26-23517		1,1,1,1,1,	OIL SEAL
-	28091		1,1,1,1,1,	INSERT, WATER PUMP CARTRIDGE
8	46-29117A1		1,1,1,1,1,	WATER PUMP CARTRIDGE ASSEMBLY
9	26-23300		1,1,1,1,1,	OIL SEAL (SPRING LOADED)
-	28091		1,1,1,1,1,	INSERT, WATER PUMP CARTRIDGE
10	28-28657		1,1,1,1,1,	KEY, WATER PUMP CARTRIDGE
11	47-20268		1,1,1,1,1,	IMPELLER, WATER PUMP
12	17-23733		1,1,1,1,1,	PIN, IMPELLER DRIVE
13	20272		1,1,1,1,1,	PLATE, OUTLET - WATER PUMP COVER
14	20270A2		1,1,1,1,1,	WATER PUMP COVER ASSEMBLY
15	26-23517		1,1,1,1,1,	OIL SEAL
16	25-20273		1,1,1,1,1,	RING, RUBBER - CENTRIFUGAL SLINGER
17	45-29617A1		1,1,1,1,1,	DRIVE SHAFT
18	23-20859A1		1,1,,,,,	BUSHING ASSEMBLY, SHIFT SHAFT SERIAL 00000(8)-00856522
	23-28374A1		1,1,1,1,1,	BUSHING ASSEMBLY, SHIFT SHAFT
19	26-20236		1,1,1,1,1,	OIL SEAL
-	25-25439		1,1,1,1,1,	"O" RING, SHIFT SHAFT BUSHING
20	20953		1,1,,,,,	#SHAFT, SHIFT - LOWER SERIAL 00000(8)-00834110
	25136		1,1,1,1,1,	SHAFT, SHIFT - LOWER
-	18-20233		1,1,1,1,1,	CLIP, RETAINING - SHIFT SHAFT
21	24895		1,1,,,,,	#COUPLING, SHIFT SHAFT SERIAL 00000(8)-00834110
-	25138		1,1,1,1,1,	CAM, LOWER REVERSE LOCKING
-	29823		1,1,1,1,1,	CAM, UPPER REVERSE LOCKING
22	43-20834		1,1,1,1,1,	GEAR, PINION
23	14-20871		1,1,1,1,1,	TAB WASHER, PINION GEAR SCREW

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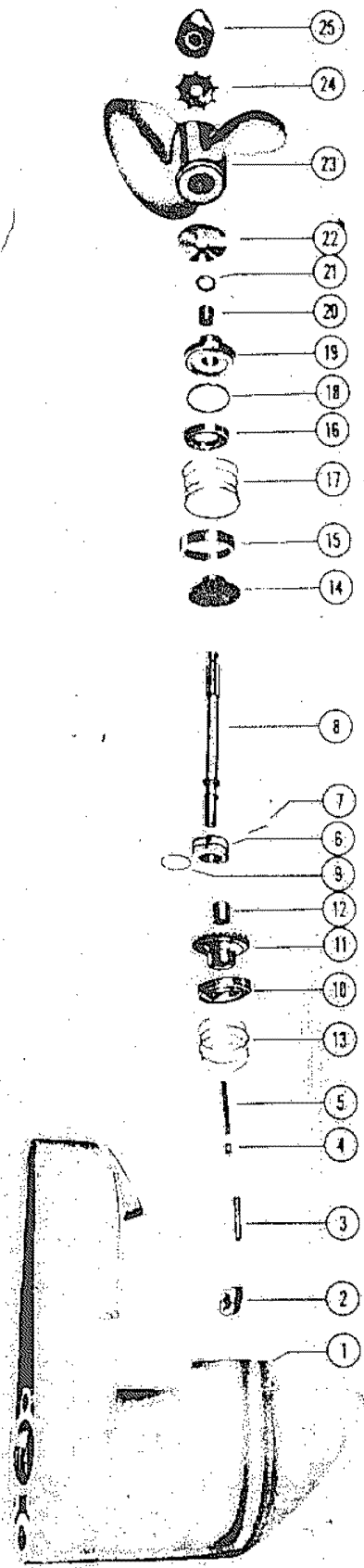
GEAR HOUSING AND DRIVE SHAFT



GEAR HOUSING AND DRIVE SHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
24	10-20925		1,1,1,1,1,	SCREW, PINION GEAR RETAINING
25	12-20260		2,2,2,2,,,	WASHER, GREASE FILLER AND FLUSHING HOLE SCREW
	12-20260		,,,,1,1,,	WASHER, GREASE FILLER AND FLUSHING HOLE SCREW
26	10-28634		2,2,2,2,,,	SCREW, GREASE FILLER AND FLUSHING HOLE SCREW
	10-28634		,,,,1,1,,	SCREW, GREASE FILLER AND FLUSHING HOLE SCREW
27	12-20262		1,1,1,1,1,	WASHER, GEAR HOUSING VENT SCREW
28	10-28653		1,1,1,1,1,	SCREW, GEAR HOUSING VENT

GEAR HOUSING AND PROPELLER

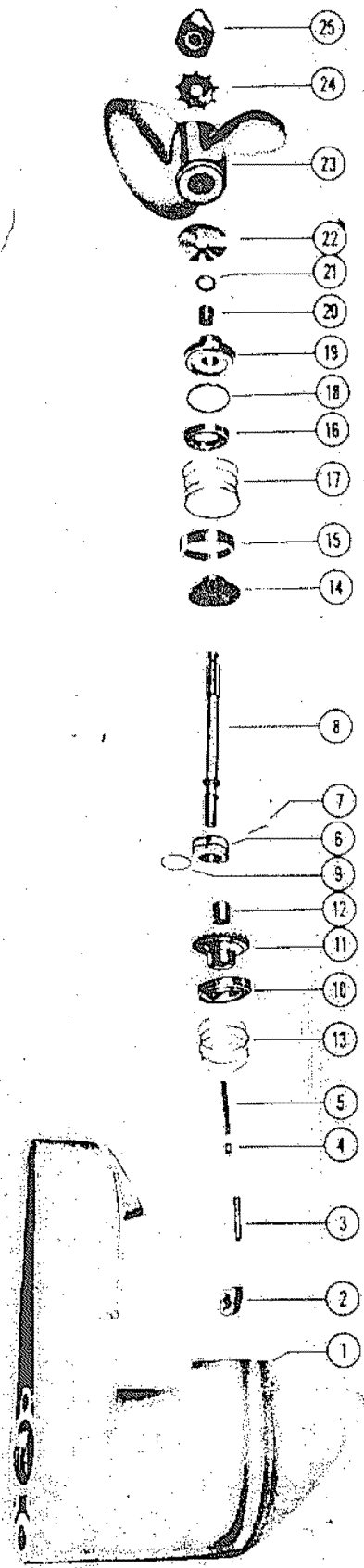


GEAR HOUSING AND PROPELLER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1603-930A4		1,1,,,,,	+GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE) SERIAL 8)834111-00835824
-	1603-930A6		1,1,,,,,	GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE) SERIAL 0000(8)-00834110
-	1603-1568A8		1,1,1,1,1,	GEAR HOUSING ASSEMBLY, COMPLETE (11 SPLINE) SERIAL (9)85793-09999999
1	1603-1568A3		1,1,1,1,1,	GEAR HOUSING ASSEMBLY
2	36288		1,1,1,1,1,	CAM,SHIFT
3	20930		1,1,1,1,1,	FOLLOWER, CAM
4	20843		1,1,1,1,1,	SLIDE, CROSS PIN
5	24-20254		1,1,1,1,1,	SPRING, CAM FOLLOWER PIN
6	52-32189		1,1,1,1,1,	RATCHET, SLIDING CLUTCH
7	17-20841		1,1,1,1,1,	PIN, CROSS
8	44-20866		1,1,,,,,	SHAFT, PROPELLER (14 SPLINE)
	44-25254		1,1,1,1,1,	SHAFT, PROPELLER (11 SPLINE) SERIAL (9)85793-09999999
9	53-20842		1,1,1,1,1,	RING, RETAINING - CROSS PIN
-	43-20975A1		1,1,1,1,1,	FORWARD GEAR ASSEMBLY, COMPLETE
10	30-20840		1,1,1,1,1,	BEARING, BALL - FORWARD GEAR
11	43-20975		1,1,1,1,1,	FORWARD GEAR ASSEMBLY
12	31-20249		1,1,1,1,1,	BEARING, ROLLER - FOWARD GEAR
13	15-20928A1		AR,AR,AR,A	SHIM, FORWARD BALL BEARING TO HOUSING
-	43-20975A2		1,1,1,1,1,	REVERSE GEAR ASSEMBLY, COMPLETE
14	43-20975		1,1,1,1,1,	REVERSE GEAR ASSEMBLY
15	20864		1,1,1,1,1,	RING, ADAPTOR - BALL BEARING
16	30-20839		1,1,1,1,1,	BEARING, BALL - REVERSE GEAR
17	15-20927A1		AR,AR,AR,A	SHIM, ADAPTOR RINT TO HOUSING
18	25-20863		1,1,1,1,1,	"O" RING, BEARING CARRIER
19	20862A1		1,1,1,1,1,	BEARING CARRIER ASSEMBLY
20	31-20249		1,1,1,1,1,	BEARING, ROLLER
21	26-23300		1,1,1,1,1,	OIL SEAL
-	12-22970		1,1,1,1,1,	WASHER, GEAR HOUSING COVER
22	20865		1,1,1,1,1,	COVER, GEAR HOUSING
23	48-22914A1		1,1,,,,,	PROPELLER ASSEMBLY (14 SPLINE)
	48-22914A2		1,1,1,1,1,	PROPELLER ASSEMBLY (11 SPLINE) SERIAL (9)85793-09999999
-	12-20279		1,1,,,,,	WASHER, BACKING (1 32') - 14 SPLINE
-	12-25252		1,1,1,1,1,	WASHER, BACKING (1 32') - 11 SPLINE SERIAL (9)85793-09999999

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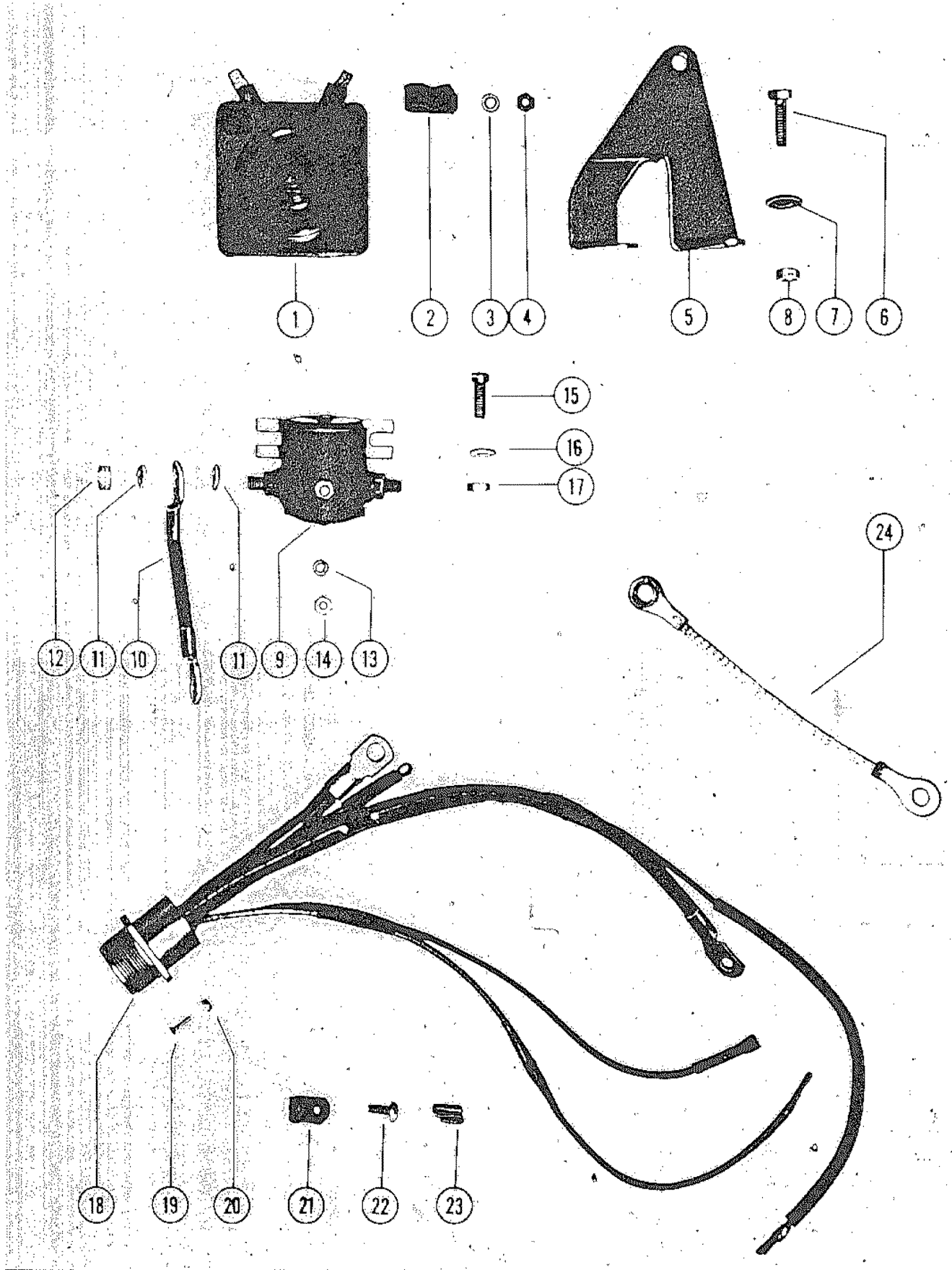
GEAR HOUSING AND PROPELLER



GEAR HOUSING AND PROPELLER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
24	14-20867		1,1,,,,,	TAB WASHER, PROPELLER NUT (14 SPLINE)
	14-25250		1,1,1,1,1,	TAB WASHER, PROPELLER NUT (11 SPLINE) SERIAL (9)85793-09999999
-	12-20281		AR,AR,AR,A	WASHER, BACKING (1/8') - 14 SPLINE
-	12-25251		AR,AR,AR,A	WASHER, BACKING (1/8') - 11 SPLINE SERIAL (9)85793-09999999
25	11-20837		1,1,1,1,1,	NUT, PROPELLER

RECTIFIER, STARTER SOLENOID AND WIRING HARNESS



RECTIFIER, STARTER SOLENOID AND WIRING HARNESS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	25571A1		1,,,	RECTIFIER ASSEMBLY (REPLACES A-22692A1 RECTIFIER)
-	25730		1,,,	LEAD WIRE, RECTIFIER TO WRITING HARNESS
-	25731		2,,,	LEAD WIRE, RECTIFIER TO STATOR
1	25571		,1,1,1	RECTIFIER
2	54-22627		2,,,	CLAMP, WIRING HARNESS
3	12-26014		2,,,	WASHER, WIRING HARNESS CLAMP TO STARTER
4	11-20645		2,,,	NUT, WIRING HARNESS CLAMP TO STARTER
5	28597		1,1,1,1	BRACKET, RECTIFIER MOUNTING
6	10-21091		2,2,2,2	SCREW, BRACKET TO BOTTOM COWL
7	13-26992		2,2,2,2	LOCKWASHER, BRACKET SCREW
8	11-21825		2,2,2,2	NUT, BRACKET SCREW
9	22570		1,,,	SOLENOID, STARTER
	32445A1		,1,1,1	SOLENOID, STARTER
10	24840		1,,,	WIRE, STARTER TO STARTER SOLENOID
	25596		,1,1,1	WIRE, STARTER TO STARTER SOLENOID
11	13-26993		2,2,2,2	LOCKWASHER, SOLENOID TERMINAL (5/16")
12	11-20083		1,1,1,1	NUT, SOLENOID INSIDE TERMINAL (5/16")
	11-26062		1,1,1,1	NUT, CAP - SOLENOID OUTSIDE TERMINAL (5/16")
13	13-26996		1,1,1,1	LOCKWASHER, SOLENOID TERMINAL (#10)
14	11-20645		1,1,1,1	NUT, SOLENOID TERMINAL (#10)
15	10-24866		2,,,	SCREW, SOLENOID TO BOTTOM COWL
	10-29238		,2,2,2	SCREW, SOLENOID TO STARTER
16	13-25244		2,,,	LOCKWASHER, SOLENOID SCREW
	13-26992		,2,2,2	LOCKWASHER, SOLENOID SCREW
17	11-21825		2,,,	NUT, SOLENOID SCREW
18	23920		1,,,	WIRING HARNESS (INTERNAL)
	25570		,1,1,	WIRING HARNESS (INTERNAL)
	26129		„1,1	WIRING HARNESS (INTERNAL) SERIAL)1090100-09999999
19	10-24831		4,4,4,	SCREW, WIRING HARNESS TO BOTTOM COWL USE WITH A-25570 WIRING
20	11-24832		4,4,4,	NUT, WIRING HARNESS FASTENING SCREW
-	26079		„1,1	PLATE, BACKING - WIRING HARNESS USE WITH A-26129 WIRING HARN SERIAL)1090100-09999999
-	10-26128		„4,4	SCREW, BACKING PLATE TO BOTTOM COWL SERIAL)1090100-09999999
21	54-24836		1,1,,	CLIP, WIRING HARNESS LEAD TO CRANKCASE
	54-24836		„2,2	CLIP, WIRING HARNESS LEAD TO CRANKCASE
22	10-25255		1,1,,	SCREW, WIRING HARNESS CLIP FASTENING
	10-25255		„2,2	SCREW, WIRING HARNESS CLIP FASTENING
23	54-22783		3,3,3,3	"S" CLIP, WIRING HARNESS LEADS TO BOTTOM COWL
24	24834A1		1,,,	GROUND STRAP ASSEMBLY, BLOCK TO BOTTOM COWL
	30109		,1,1,1	GROUND STRAP ASSEMBLY, BLOCK TO BOTTOM COWL

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20043	OILER, FELT - DRIVE SHAFT			22467	ROD, CHOKE	27	7
	SPLINE	37	2	22477A1	THUMB SCREW ASSEMBLY	47	2
20047	RACE, OUTER	37	6	22477A4	THUMB SCREW	47	2
20119	PROTECTOR, SPARK PLUG	9	26	22505A1	CHOKE LEVER ASSEMBLY		
20136	FLANGE, DRIVE PULLEY	9	20		(UPPER CARBURETOR)	27	8
20140	BELT, TIMING	9	19	22570	SOLENOID, STARTER	61	9
20155	RETAINER, STARTER			22647	DISCONNECT, KNIFE - LEAD		
	SPRING	3	6		WIRE	27	12
20157	SHAFT, SHEAVE	3	8	22782	PLUNGER, CHOKE		
20161	RETAINER, WAVE WASHER	3	12		SOLENOID	27	2
20162	PAWL, STARTER	3	14	22789	"D" WASHER, HARNESS		
20164	PLATE, RETAINER -				CLIP SCREW	7	-
	STARTER PAWL	3	16	22789	"D" WASHER, HARNESS		
20172	END CAP, STARTER				CLIP FASTENING SCREW	9	-
	HANDLE	3	21	22823	PULLEY, FLYWHEEL	7	4
20173	SHUTTER, CHOKE	25	2	22833	ADAPTOR, CHECK UNIT		
20185A1	BRACKET ASSEMBLY,				(FUEL LINE)	29	20
	THROTTLE PICK-UP	25	12	23004	RETAINER, CHECK VALVE	29	4
20188	THROTTLE PICK-UP	25	9	23008	COVER, FUEL PUMP	29	8
20208	SHAFT, REVERSE LOCK TO			23009A1	FUEL PUMP ASSEMBLY	29	1
	SWIVEL BRACKET	47	22	23014	DIAPHRAGM, FUEL PUMP	29	7
20215	LEVER, TILT STOP			23026	DISC, FRICTION	47	15
	(STARBOARD SIDE)	49	25	23026	DISC, FRICTION	49	15
20215	LEVER, TILT STOP			23068	CUP WASHER, ADAPTOR	29	24
	(STARBOARD SIDE)	49	25	23069	STEM, CHECK UNIT		
20270A2	WATER PUMP COVER				ADAPTOR	29	21
	ASSEMBLY	53	14	23083	EMBLEM, FRONT COVER	5	5
20272	PLATE, OUTLET - WATER			23564	LEAD, HIGH TENSION	9	28
	PUMP COVER	53	13	23603A1	BRACKET ASSEMBLY,		
20342	PLATE, CLAMP	47	14		CARBURETOR		
20485	COVER, TRIM - TOP COWL	3	25		ACTUATING	9	3
20557	BRACKET, CABLE END			23715	BASE, FUEL FILTER	29	32
	ANCHOR	41	39	23716	CAP, FUEL FILTER	29	28
20662	HANDLE, STARTER CABLE	3	20	23742A1	CHOKE LEVER ASSEMBLY	25	5
20663	KNOB, CHOKE	25	19	23742A1	CHOKE LEVER ASSEMBLY	25	5
20721	BUMPER, RUBBER - FRONT			23760	BAFFLE, BOTTOM COWL	39	-
	COVER (TOP BOTTOM)	5	-	23920	WIRING HARNESS		
20721	BUMPER, RUBBER - FRONT				(INTERNAL)	61	18
	COVER (TOP BOTTOM)	5	-	24789A1	FLUSHING ASSEMBLY	11	--
20843	SLIDE, CROSS PIN	57	4	24791	COUPLING, DRIVE SHAFT	9	10
20862A1	BEARING CARRIER			24794A1	MAGNETO ADAPTOR		
	ASSEMBLY	57	19		ASSEMBLY	9	7
20864	RING, ADAPTOR - BALL			24807	PULLEY, DRIVE	9	18
	BEARING	57	15	24823A1	KNOB ASSEMBLY, MAIN		
20865	COVER, GEAR HOUSING	57	22		ADJUSTMENT SCREW	23	37
20930	FOLLOWER, CAM	57	3	24825	BLANKET, WRAP AROUND		
20953	#SHAFT, SHIFT - LOWER	53	20		COWL	5	15
21009	ROD, CHOKE	25	18	24833	ADAPTOR, UPPER CHOKE		
21017	BRACKET, MAGNETO				LEVER	27	9
	CONTROL (LOWER)	39	12	24834A1	GROUND STRAP		
21018	LEVER, SHIFT CONTROL	39	13		ASSEMBLY, BLOCK TO		
21041	INSERT, TAP LOCK	39	2		BOTTOM COWL	61	24
21060	HANDLE, COWL LATCH	5	10	24840	WIRE, STARTER TO		
21104A2	CONNECTOR BASE				STARTER SOLENOID	61	10
	ASSEMBLY	39	7	24841	SOLENOID, CHOKE	27	1
21968	STOP BLOCK, THROTTLE			24849	LINK, CHOKE SOLENOID		
	ADJUSTING	41	34		PLUNGER	27	3
22462	"U" LINK, CHOKE KNOB TO			24894	ROD, PUSH - REVERSE		
	CHOKE ROD	27	6		LOCK	43	13
22463	KNOB, CHOKE	25	19	24895	#COUPLING, SHIFT SHAFT	53	21

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
24897	LEVER, REVERSE LOCK . . .	43	16	25731	LEAD WIRE, RECTIFIER TO		
24917	REVERSE LOCK (SEE NOTE				STATOR	61	-
	BELOW)	47	18	25881A1	CHOKE LEVER ASSEMBLY .	25	5
24918A3	SWIVEL PIN/CO-PILOT DISC			25881A1	CHOKE LEVER ASSEMBLY .	25	5
	ASSY (7/8"O.D.)	49	36	26079	PLATE, BACKING - WIRING		
24926	MOUNT, RUBBER - UPPER .	43	17		HARNESS USE WITH A-		
24929	PACKING, "U" CUP	43	20		26129 WIRING HARN	61	--
24934	YOKE, TOP (USE WITH A-			26098	SOLENOID, CHOKE (SEE		
	24918A3 SWIVEL PIN) . . .	49	37		NOTE BLEOW)	27	1
24935	COVER, UPPER MOUNT -			26129	WIRING HARNESS		
	OUTSIDE HALF	43	18		(INTERNAL)	61	18
24945	BAFFLE, EXHAUST RELIEF .	43	5	26179	RETAINER, WAVE WASHER	3	12
25067	BUMPER, RUBBER -			26183A_	EMBLEM, FRONT COVER . .	5	5
	MOUNTING SCREW	43	33	26552	SUPPORT, EXTERNAL		
25128	COVER, UPPER MOUNT -				WIRING HARNESS	41	44
	OUTSIDE (A-24935)	1	-	26580	BRACKET, MAGNETO		
25131	ROD, LINK - SHIFT				ACTUATING	9	2
	CONTROL END	39	25	26817	PLUNGER, CHOKE		
25134	ROD, LINK - SHIFT SHAFT				SOLENOID (SEE NOTE		
	END SEE NOTE #2				BELOW)	27	2
	BELOW	39	27	26864	LEVER, TILT STOP (PORT		
25136	SHAFT, SHIFT - LOWER . . .	53	20		SIDE)	49	--
25138	CAM, LOWER REVERSE			26901	BUMPER, RUBBER - FRONT		
	LOCKING	53	--		COVER (TOP)	5	-
25140	LEVER, REVERSE LOCK . . .	43	16	26903A2	REVERSE LOCK ASSEMBLY	47	18
25163	SHAFT, SHIFT - UPPER (A-			26922	PLATE, EXHAUST		
	25180)	1	-		MANIFOLD	35	28
25164	ROD, PUSH - REVERSE			26983	YOKE, TOP (USE WITH A-17-		
	LOCK (A-25190)	1	-		25175A1 SWIVEL PIN) . . .	49	37
25171	SHAFT, SHIFT (UPPER) . . .	39	24	27081	LEVER, TILT STOP (A-20215		
25177	YOKE, TOP (USE WITH A-				& A-26864)	1	-
	25182A1 SWIVEL PIN) . . .	49	37	27714	ROD, LINK - SHIFT		
25178	YOKE, BOTTOM	49	34		CONTROL END	39	25
25179	YOKE, BOTTOM	49	34	27886	ROD, PUSH - REVERSE		
25180	SHAFT, SHIFT (UPPER) . . .	39	24		LOCK (A-25190)	1	-
25182A1	SWIVEL PIN/CO-PILOT DISC			27898	BAFFLE, EXHAUST RELIEF		
	ASSY (1"O.D.)	49	36		(A-24945)	1	-
25188	REVERSE LOCK	47	18	27935	COVER, TRANSFER PORT .	35	--
25190	ROD, PUSH - REVERSE			28091	INSERT, WATER PUMP		
	LOCK	43	13		CARTRIDGE	53	-
25206	COVER, TRANSFER PORT .	35	35	28091	INSERT, WATER PUMP		
25305	CAP, RUBBER - UPPER				CARTRIDGE	53	-
	MOUNT	43	26	28122	TUBE, TILT - CLAMP		
25331A2	REMOTE STEERING				BRACKET TO SWIVEL		
	BRACKET ASSEMBLY SEE				BRACKET	47	4
	#1 NOTE BELOW	39	3	28240	COVER, EXHAUST		
25570	WIRING HARNESS				MANIFOLD	35	30
	(INTERNAL)	61	18	28241	COVER, LOWER MOUNT		
25571	RECTIFIER	61	1		(PORT SIDE)	45	35
25571A1	RECTIFIER ASSEMBLY			28242	COVER, LOWER MOUNT		
	(REPLACES A-22692A1				(STARBOARD SIDE)	45	35
	RECTIFIER)	61	-	28253	LEVER, SHIFT CONTROL . .	39	13
25596	WIRE, STARTER TO			28403A3	THUMB SCREW ASSEMBLY		
	STARTER SOLENOID	61	10		(A-22477A1)	1	-
25606	CAP, PLASTIC - TILT TUBE .	47	7	28597	BRACKET, RECTIFIER		
25690	SWIVEL, COWL LATCH	5	13		MOUNTING	61	5
25691	HOOOK, COWL LATCH			29823	CAM, UPPER REVERSE		
	FASTENING	5	14		LOCKING	53	--
25730	LEAD WIRE, RECTIFIER TO						
	WRITING HARNESS	61	-				

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32445A1	SOLENOID, STARTER	61	9	10-21077	SCREW, BRACKET AND LEVER FASTENING	39	16
36182A1	STEERING HANDLE ASSEMBLY	11	--	10-21091	SCREW, BRACKET TO BOTTOM COWL	61	6
36288	CAM,SHIFT	57	2	10-21106	SCREW, BAFFLE TO BOTTOM COWL	39	-
37395	MOUNT, RUBBER - LOWER	43	31	10-21106	SCREW, CABLE CLIP TO COWL	39	11
N.S.S.	PIN, PISTON	37	15	10-21643	SCREW, TRIM COVER TO TOP COWL	3	27
10-20014	SCREW, KNOB FASTENING (#8)	23	38	10-22039	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")	33	7
10-20031	SCREW, EMBLEM FRONT COVER	5	7	10-22040	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")	33	8
10-20037	SCREW, RETAINER TO HOUSING	29	5	10-22040	SCREW, MAGNETO ADAPTOR TO CRANKCASE	9	14
10-20049	SCREW, MAIN BEARING CLAMPING	37	9	10-22310	SCREW, STATOR TO UPPER END CAP	7	5
10-20055	SCREW, REED STOP MOUNTING	37	13	10-22537	SCREW, END CAP COVER	15	38
10-20060	SCREW, CONNECTING ROD	37	19	10-22541	SCREW, BREAKER ARM TERMINAL	13	26
10-20089	SCREW, MAIN BEARING LOCKING	33	11	10-22928	SCREW, KNOB FASTENING (#10)	23	38
10-20100	SCREW, "U" LINK TO CHOKE KNOB	27	-	10-23030	SCREW, PLUT-BY-PASS TUBE	21	32
10-20100	SCREW, ANCHOR BRACKET TO COWL	41	37	10-23035	SCREW AND LOCKWASHER, THROTTLE SHUTTER	21	29
10-20176	SCREW, CHOKE LEVER PIVOT PIN	25	4	10-24090	SCREW, PRIMARY GROUND	13	10
10-20189	SCREW,, THROTTLE PICK- UP LOCKING	25	10	10-24609	SCREW, PRIMARY GROUND	17	10
10-20191	SCREW, THROTTLE BRACKET MOUNTING	25	13	10-24831	SCREW, WIRING HARNESS TO BOTTOM COWL USE WITH A-25570 WIRING	61	19
10-20217	SCREW, ANCHOR - TILT STOP LEVER	49	26	10-24866	SCREW, SOLENOID TO BOTTOM COWL	61	15
10-20359	SCREW, CENTER MAIN BEARING LOCKING	33	13	10-24874	SCREW, LOWER MOUNT (5 1/2")	43	34
10-20401	SCREW, HARNESS TO CLIP TO MAGNETO	9	30	10-24977	SCREW, BINDING HEAD	13	24
10-20540	SCREW, TRANSFER PORT COVER MOUNTING	35	37	10-24980	SCREW, CONTACT SUPPORT LOCKING	13	25
10-20584	SCREW, CLEVIS PIN FASTENING	39	20	10-25093	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING	43	10
10-20639	SCREW, HARNESS SUPPORT TO BOTTOM COWL	41	45	10-25129	SCREW, UPPER MOUNT COVER (C-10-28774)	1	-
10-20650	SCREW, CHOKE ROD SPRING MOUNTING	25	7	10-25207	SCREW, FUEL PUMP MOUNTING (1 1/2")	29	11
10-20653	SCREW, CYLINDER BLOCK COVER MOUNTING	35	41	10-25255	SCREW, BAFFLE TO DRIVE SHAFT HOUSING	43	6
10-20776	SCREW, DETENT SPRING TO BOTTOM COWL	41	31	10-25255	SCREW, WIRING HARNESS CLIP FASTENING	61	22
10-20784	SCREW, ADAPTOR TO BOTTOM COWL	29	25	10-25255	SCREW, WIRING HARNESS CLIP FASTENING	61	22
10-20847	SCREW, THROTTLE STOP LEVER	21	8	10-25255	SCREW,STATOR LEAD WIRE CLIP AND INTERNAL WIRING	7	8
10-20854	SCREW, FLOAT BOWL COVER (SHORT)	21	22	10-25256	SCREW, HARENSS CLIP TO MAGNETO	9	30
10-20857	SCREW, FLOAT BOWL COVER (LONG) - A-1326- 869	21	23				

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10-25509	SCREW AND LOCKWASHER CONDENSER FASTENING	17	32	10-28636	SCREW, STOP BLOCK HOLDING	41	36
10-25509	SCREW AND LOCKWASHER, BRACKET LOCKING	17	29	10-28653	SCREW, GEAR HOUSING VENT	55	28
10-25509	SCREW AND LOCKWASHER, SUPPORT TO FRAME	17	8	10-28666	SCREW, CENTER MAIN BEARING CLAMPING	37	4
10-25509	SCREW, BEARING SUPPORT	13	7	10-28666	SCREW, COVER AND HIGH TENSION LEAD CLIP	35	31
10-25509	SCREW, CONDENSER MOUNTING	13	21	10-28668	SCREW, MAGNETO ADAPTER TO MAGNETO (7/8")	9	11
10-25510	SCREW, SET - COIL BRIDGE	13	8	10-28668	SCREW, MANIFOLD COVER MOUNTING	35	31
10-25510	SCREW, SET - COIL BRIDGE	17	2	10-28772	SCREW, UPPER MOUNT COVER (1 1/2")	43	27
10-25517	SCREW, HIGH TENSION CABLE	19	42	10-28774	SCREW, UPPER MOUNT COVER (2")	43	28
10-25517	SCREW, HIGH TENSION CABLE FASTENING	15	-	10-29030	SCREW, FUEL PUMP MOUNTING (1 7/8")	29	10
10-25612	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET	51	42	10-29238	SCREW, SOLENOID TO STARTER	61	15
10-25822	SCREW, STRAINER COVER FASTENING	21	28	10-29240	SCREW, PULLEY CLAMPING	9	24
10-25850	SCREW, FLOAT BOWL COVER (LONG) - A-1326-1119	21	23	10-29256	SCREW, END CAP MOUNTING	33	20
10-26008	SCREW, BREAKER TERMINAL	17	23	10-29256	SCREW, END CAP MOUNTING	35	27
10-26065	SCREW, CLAMP PLATE MOUNTING	47	16	10-29256	SCREW, LOWER MOUNT COVER FASTENING	45	37
10-26065	SCREW, TOP YOKE TO DISC (USE WITH A-25177 TOP YOKE)	49	40	10-29418	SCREW, COVER TO MAGNETO	17	35
10-26128	SCREW, BACKING PLATE TO BOTTOM COWL	61	--	10-29552	SCREW, COVER FASTENING	5	2
10-26483	BOLT, CARRIAGE - CLAMP BRACKET TO TRANSOM	51	--	11-20013	NUT, DETENT SPRING SCREW	41	33
10-26982	SCREW, TOP YOKE TO DISC (USE WITH A-26983 TOP YOKE)	49	40	11-20061	NUT, CONNECTING ROD	37	20
10-27790	SCREW, RETAINING - TILT STOP LEVER	49	28	11-20083	NUT, CLAMP BRACKET STUD	47	12
10-27791	SCREW, TILT STOP LEVER RETAINING (C-10-27790)	1	-	11-20083	NUT, CRANKCASE SCREW	33	9
10-27792	SCREW, TILT STOP LEVER ANCHOR (C-10-20217)	1	-	11-20083	NUT, SOLENOID INSIDE TERMINAL (5/16")	61	12
10-28257	SCREW AND LOCKWASHER, END CAP	13	30	11-20088	NUT, ANCHOR AND RETAINING SCREW	49	32
10-28259	SCREW AND LOCKWASHER, END CAP COVER FASTENING	19	43&44	11-20110	NUT, PIN FASTENING SCREW	39	22
10-28634	SCREW, GREASE FILLER AND FLUSHING HOLE SCREW	55	26	11-20166	NUT, SHEAVE SHAFT (LEFT HAND THREAD)	3	18
10-28634	SCREW, GREASE FILLER AND FLUSHING HOLE SCREW	55	26	11-20184	NUT, CARBURETOR MOUNTING STUD	23	36
10-28635	SCREW, ACTUATING BRACKET SCREW	9	6	11-20184	NUT, COVER MOUNTING SCREW	35	40
				11-20184	NUT, MOUNTING COVER SCREW	43	30
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				11-20220	NUT, CLAMP TO SWIVEL BRACKET STUD	47	6

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11-20645	NUT, WIRING HARNESS CLAMP TO STARTER	61	4	12-20084	WASHER, HARNESS SUPPORT SCREW	41	46
11-20739	NUT, SWIVEL PIN RETAINING (7/8")	49	--	12-20084	WASHER, LOWER MOUNT COVER SCREW	45	36
11-20837	NUT, PROPELLER	59	25	12-20084	WASHER, POWERHEAD STUDS	43	8
11-20849	NUT, MAIN ADJUSTMENT SCREW	21	15	12-20084	WASHER, TOP YOKE SCREW	49	39
11-21825	NUT, ADAPTOR SCREW	29	26	12-20138	WASHER, PULLEY CLAMPING SCREW	9	22
11-21825	NUT, BRACKET SCREW	61	8	12-20143	WASHER, FLYWHEEL NUT	7	2
11-21825	NUT, SOLENOID SCREW	61	17	12-20192	WASHER, BRACKET MOUNTING SCREW	25	15
11-21923	NUT, PRIMARY GROUND SCREW	17	16	12-20192	WASHER, BRACKET SUPPORT SCREW	17	28
11-21923	NUT, PRIMARY GROUND TERMINAL	13	16	12-20192	WASHER, CHOKE ROD SPRING	25	8
11-21971	NUT, CONNECTOR BASE FASTENING	39	9	12-20192	WASHER, CONTACT SUPPORT LOCKING SCREW	13	-
11-22339	NUT, FLYWHEEL	7	1	12-20192	WASHER, PRIMARY GROUND SCREW	13	14
11-22948	NUT, ELBOW	29	18	12-20192	WASHER, PRIMARY GROUND SCREW	17	14
11-22948	NUT, FILTER TEE	31	41	12-20214	WASHER, THUMB SCREW	47	3
11-22948	NUT, LOWER FILTER TEE	25	23	12-20260	WASHER, GREASE FILLER AND FLUSHING HOLE SCREW	55	25
11-23161	NUT, GEAR AND DRIVE SHAFT HOUSING STUDS	43	12	12-20260	WASHER, GREASE FILLER AND FLUSHING HOLE SCREW	55	25
11-23161	NUT, UPPER MOUNT STUD	43	25	12-20262	WASHER, GEAR HOUSING VENT SCREW	55	27
11-24832	NUT, WIRING HARNESS FASTENING SCREW	61	20	12-20279	WASHER, BACKING (1 32') - 14 SPLINE	57	--
11-25096	NUT, MOUNTING SCREW	43	--	12-20281	WASHER, BACKING (1/8') - 14 SPLINE	59	--
11-25168	NUT, SHIFT SHAFT END ADJUSTING	39	26	12-20346	WASHER, DETENT SPRING SCREW	41	32
11-25594	NUT, POWERHEAD STUDS	43	9	12-20346	WASHER, EMBLEM SCREW	5	8
11-25594	NUT, TOP YOKE SCREW (USE WITH C-10-26982 SCREW)	49	--	12-20346	WASHER, TOP COWL STUD	3	22
11-26062	NUT, CAP - SOLENOID OUTSIDE TERMINAL (5/16")	61	12	12-20533	WASHER, CHOKE SOLENOID SCREW	27	13
11-26484	NUT, CARRIAGE BOLT	51	--	12-20583	WASHER, TOP COWL STUD	3	23
11-28656	NUT, PRIMARY GROUND SCREW	17	15	12-21040	WASHER, FASTENING SCREW	39	17
11-29250	NUT, ADAPTOR SCREW	9	16	12-21967	WASHER, STOP BLOCK SCREW	41	35
11-29250	NUT, CRANKCASE	33	10	12-22970	WASHER, GEAR HOUSING COVER	57	--
11-29250	NUT, HARNESS SUPPORT SCREW	41	47	12-24872	WASHER, MOUNTING SCREW	43	32
11-29322	NUT, MOUNTING COVER SCREW (BRONZE)	43	30	12-24889	WASHER, UPPER MOUNT STUD (17/32" I.D.)	43	21
12-20028	WASHER, ACTUATING BRACKET SCREW	9	5	12-24891	WASHER, RUBBER - UPPER MOUNT STUD	43	22
12-20028	WASHER, ANCHOR AND RETAINING SCREW	49	30	12-25176	WASHER, SWIVEL PIN TO BOTTOM YOKE (.060)	49	33
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12-20028	WASHER, MOUNTING COVER SCREW	43	29				
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12-25252	WASHER, BACKING (1 3/2') - 11 SPLINE	57	--	13-26992	LOCKWASHER, CHOKE SOLENOID SCREW	27	14
12-25293	WASHER, FLYWHEEL PULLEY	7	-	13-26992	LOCKWASHER, MOUNTING COVER SCREW	43	29
12-25316	WASHER, FUEL FILTER CAP SCREW	29	34	13-26992	LOCKWASHER, SOLENOID SCREW	61	16
12-25719	WASHER, INSULATING - PRIMARY GROUND SCREW	17	12	13-26993	LOCKWASHER, CLAMP BRACKET STUD	47	11
12-25719	WASHER, INSULATING - PRIMARY GROUND SWITCH	13	13	13-26993	LOCKWASHER, END CAP MOUNTING SCREW	33	19
12-25944	WASHER, BREAKER ARM ..	17	25	13-26993	LOCKWASHER, END CAP MOUNTING SCREW	33	26
12-26014	WASHER, REED STOP MOUNTING SCREW	37	12	13-26993	LOCKWASHER, SOLENOID TERMINAL (5/16")	61	11
12-26014	WASHER, WIRING HARNESS CLAMP TO STARTER	61	3	13-26994	LOCKWASHER, BREAKER ARM TERMINAL SCREW ..	13	-
12-26162	WASHER, NYLON - COVER FASTENING SCREW	5	3	13-26994	LOCKWASHER, BREAKER TERMINAL SCREW	17	24
12-26162	WASHER, NYLON - COVER FASTENING SCREW	5	3	13-26995	LOCKWASHER, BRACKET MOUNTING SCREW	25	14
12-26180	WASHER, WAVE WASHER RETAINER	3	13	13-26995	LOCKWASHER, BRACKET MOUNTING SCREW	25	14
12-26227	WASHER, THUMB SCREW ..	47	3	13-26995	LOCKWASHER, PRIMARY GROUND SCREW	13	15
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12-26617	WASHER, FLYWHEEL NUT ..	7	2	13-26996	LOCKWASHER, "U" LINK TO CHOKE KNOB	27	-
12-27964	WASHER, SWIVEL PIN TO BOTTOM YOKE (.018) ...	49	33	13-26996	LOCKWASHER, FUEL PUMP MOUNTING SCREW	29	12
12-28404	WASHER, THUMB SCREW (A-12-26227)	1	-	13-26996	LOCKWASHER, FUEL PUMP MOUNTING SCREW	29	12
12-30473	WASHER, UPPER MOUNT STUD (13/32" I.D.)	43	24	13-26996	LOCKWASHER, PULLEY CLAMPING SCREW	9	23
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13-20554	LOCKWASHER, FUEL PUMP MOUNTING SCREW	29	12	13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	61	13
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13-21804	LOCKWASHER, CLAMP PLATE MOUNTING	47	17	13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	61	13
13-21972	LOCKWASHER, CONNECTOR BASE	39	8	13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	61	13
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				14-20867	TAB WASHER, BEARING LOCKING SCREW	33	12
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				14-20871	TAB WASHER, PROPELLER NUT (14 SPLINE)	59	24
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				14-25250	TAB WASHER, PROPELLER NUT (11 SPLINE)	59	24
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17-23733	PIN, IMPELLER DRIVE	53	12	22-21290	PLUG, REVERSE LOCK GREASE HOLE	45	38
17-23928	ROLL PIN, CLEVIS YOKE PIN	39	19	22-22946	SLEEVE, RUBBER	25	22
17-23928	ROLL PIN, REMOTE BRACKET PIN SEE NOTE #1 BELOW	39	6	22-22946	SLEEVE, RUBBER	29	17
17-24887	PIN, REVERSE LOCK LEVER . .	43	14	22-22946	SLEEVE, RUBBER	31	40
17-25175A1	SWIVEL PIN AND CO-PILOT DISC ASSEMBLY	49	36	22-22995	ELBOW, FUEL PUMP INLET . .	29	16
				22-23125	ELBOW, UPPER FILTER TO FUEL LINE	29	37

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22-23595	CONNECTOR, FUEL FILTER TO ELBOW	29	36	24-20254	SPRING, CAM FOLLOWER PIN	57	5
22-23595	CONNECTOR, PUMP OUTLET TO ELBOW	29	13	24-20510	SPRING, REMOTE BRACKET PIN SEE NOTE #1 BELOW	39	5
22-23612	FITTING, GREASE - SWIVEL BRACKET	49	24	24-20649	SPRING, CHOKE ROD POSITIONING	25	16
22-23763	TEE ASSEMBLY, LOWER FILTER	25	21	24-20869	SPRING, THROTTLE SHAFT RETURN	21	11
22-23763	TEE ASSEMBLY, LOWER FILTER	31	39	24-23067	SPRING, ADAPTOR STEM	29	23
22-24690	ELBOW, PUMP OUTLET TO FUEL LINE	29	14	24-24826	SPRING, CONTROL BRACKET TENSION	39	--
22-25094	FITTING, GREASE	9	8	24-25065	SPRING, DETENT	39	30
22-25443	ELBOW, UPPER FILTER TO FUEL LINE	29	--	24-25122	SPRING, TENSION - PUSH ROD	43	15
22-25599	NUT, TILT TUBE	47	6	24-25227	SPRING, CLIP - LINK ROD RETAINER SEE NOTE #2 BELOW	39	29
22-25885	ELBOW, PLASTIC - MAGNETO COVER VENT	19	45	24-26067	SPRING, CHOKE SHUTTER	25	3
22-25885	ELBOW, PLASTIC - MAGNETO VENT TUBE	41	40	24-26068	SPRING, POSITIONING	27	10
23-20008	BUSHING, MAGNETO BRACKET AND SHIFT LEVER	39	14	24-27160	SPRING, IDLE ADJUSTMENT SCREW	21	17
23-20158	SPACER, SHEAVE SHAFT	3	9	24-29340A1	SPRING, STARTER REWIND	3	7
23-20159	BUSHING, SPRING GUIDE	3	10	25-20081	"O" RING, UPPER END CAP	33	15
23-20216	SPACER, TILT STOP LEVER	49	27	25-20081	"O" RING, LOWER END CAP	33	22
23-20222	SPACER, CLAMP BRACKET STUD	47	10	25-20116	GROMMET, CHOKE KNOB	3	-
23-20326	SPACER, TOP COWL TO COVER STUD	3	4	25-20116	GROMMET, CHOKE KNOB	25	20
23-20859A1	BUSHING ASSEMBLY, SHIFT SHAFT	53	18	25-20266	"O" RING, WATER PUMP CARTRIDGE	53	7
23-21008	BUSHING, MAGNETO BRACKET AND SHIFT LEVER	39	15	25-20273	RING, RUBBER - CENTRIFUGAL SLINGER	53	16
23-23027	SPACER, CLAMP BRACKET STUD	47	10	25-20385	"O" RING, HIGH TENSION LEAD (15/32" O.D.)	9	-
23-23072	SPACER, TRIM COVER	3	26	25-20415	"O" RING, ADAPTOR STEM	29	22
23-23601	SLEEVE, NYLON	9	4	25-20863	"O" RING, BEARING CARRIER	57	18
23-23649	BUSHING, MAGNETO CONTROL BRACKET	39	23	25-24961	RING, RUBBER - WATER INLET TUBE	43	3
23-23651	SLEEVE, WATER INLET TUBE	53	-	25-25429	"O" RING, HIGH TENSION LEAD 3/8" O.D.)	9	-
23-25057	BUSHING, BRASS - UPPER SHIFT SHAFT	41	--	25-25439	"O" RING, SHIFT SHAFT BUSHING	53	--
23-25194	BUSHING, OILITE - SHIFT SHAFT	39	-	26-20232	SEAL, WATER TUBE	53	2
23-25512	BUSHING, INSULATING - HOUSING FRAME	17	13	26-20236	OIL SEAL	53	19
23-25512	BUSHING, PRIMARY GROUND TERMINAL INSULATOR	13	-	26-23300	OIL SEAL	57	21
23-26348	BUSHING, CRANKCASE	33	-	26-23300	OIL SEAL (SPRING LOADED)	53	9
23-26348	BUSHING, CYLINDER BLOCK COVER	35	--	26-23517	OIL SEAL	53	15
23-28374A1	BUSHING ASSEMBLY, SHIFT SHAFT	53	18	26-23517	OIL SEAL	53	9
23-30474	SPACER, UPPER MOUNT STUD	43	23	26-25192	SEAL, WATER INLET TUBE	43	4
				26-29476	OIL SEAL	33	16
				26-29476	OIL SEAL(ONE OIL SEAL STILL REQUIRED ON OLDER ENGINES)	33	24
				26-29476	OIL SEAL, UPPER	33	24
				26-29477	OIL SEAL, LOWER	33	24
				26-32911	OIL SEAL, SWIVEL BRACKET	49	--
				27-20030	GASKET, TRANSFER PORT COVER	35	34

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27-20390	GASKET, POWERHEAD TO BOTTOM COWL	41	43	30-24997	BEARING, BALL (OPPOSITE DRIVE END)	17	6
27-20848	GASKET, MAIN ADJUSTMENT SCREW GLAND	21	12	30-24998	BEARING, BALL (DRIVE END)	13	3
27-22333	GASKET, CYLINDER BLOCK COVER	35	39	30-24998	BEARING, BALL (DRIVE END)	17	4
27-22536	GASKET, END CAP COVER	13	34	31-20231	BEARING, ROLLER - DRIV SHAFT	53	4
27-22551	GASKET, END CAP TO FRAME	13	28	31-20249	BEARING, ROLLER	57	20
27-23005	GASKET, CHECK VALVE TO HOUSING	29	2	31-20249	BEARING, ROLLER - FOWARD GEAR	57	12
27-23717	GASKET, FUEL FILTER BASE	29	31	32-23012	FUEL LINE, UPPER TO LOWER FILTER (6")	31	38
27-23718	GASKET, FUEL FILTER CAP	29	29	32-23652	TUBE, WATER INLET - LOWER	53	-
27-24863	GASKET, FUEL PUMP	29	6	32-23761	FUEL LINE, FUEL PUMP TO ADAPTOR	29	19
27-24899	GASKET, DRIVE SHAFT HOUSING TO COWL	43	7	32-24839	SLEEVE, STATOR LEAD AND CHOKE WIRE	7	10
27-25033	GASKET, INLET SEAT	21	7	32-25076	TUBE, WATER INLET (A-32- 25187)	1	-
27-25724	GASKET, MAGNETO	17	33	32-25187	TUBE, WATER INLET	43	2
27-25725	GASKET, END CAP COVER	17	38	32-25228	FUEL LINE, UPPER TO LOWER FILTER (5 1/2")	31	38
27-25848	GASKET, STRAINER COVER SCREW	21	27	32-26060	HOSE, CYLINDER BLEED (1/2") UPPER	35	43
27-25849	GASKET, STRAINER COVER (SMALL)	21	25	32-26101	SLEEVE, RUBBER-CHOKE SOLENOID KNIFE	27	-
27-25851	GASKET, STRAINER COVER (LARGE)	21	24	32-28654	HOSE, CYLINDER BLEED (6 1/2") LOWER	35	43
27-26923	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE	35	29	32-29164	TUBE, VENT - MAGNETO OUTLET	41	41 42
27-26923	GASKET, MANIFOLD PLATE TO COVER	35	29	32-30035	FUEL LINE, FUEL PUMP TO LOWER FILTER	29	15
27-26998A1	GASKET SET(MOTOR OVERHAUL)	11	--	33-20127	SPARK PLUG	9	25
27-27936	GASKET, TRANSFER PORT COVER	35	--	34-20053	REED STOP, MAIN BEARING REED VALVES	37	11
27-30276	GASKET, FUEL PUMP COVER	29	9	34-20888A1	REED SET, MATCHED - MAIN BEARING	37	10
28-20094	KEY, FLYWHEEL DRIVE	7	-	35-23654	SCREEN, WATER INTAKE	53	-
28-20661	KEY, FLYWHEEL DRIVE	7	-	35-23719	ELEMENT, FUEL FILTER	29	30
28-28657	KEY, MANGETO DRIVING	9	21	35-23719A1	FUEL FILTER ASSEMBLY	29	27
28-28657	KEY, WATER PUMP CARTRIDGE	53	10	37-23076	DECAL, MERELCETRIC	39	-
29-20046	BEARING, NEEDLE	37	5	37-25615A1	DECAL SET	3	-
29-20046	BEARING, NEEDLE - CRANKPIN	37	21	37-25615A1	DECAL SET (-1), (-2), (-3) AND (-4)	11	--
29-20063	BEARING, NEEDLE - PISTON PIN	37	22	38-23535	SERIAL PLATE	49	41
30-20080	BEARING, BALL - LOWER END CAP	33	21	38-25080	SERIAL PLATE (A-38-23535)	1	-
30-20080	BEARING, BALL - LOWER END CAP	33	21	38-25484	SERIAL PLATE	51	41
30-20080	BEARING, BALL - UPPER END CAP	33	14	38-27720	PLATE, NAME - BOTTOM COWL	41	--
30-20839	BEARING, BALL - REVERSE GEAR	57	16	39-20058	RING, PISTON	37	17
30-20840	BEARING, BALL - FORWARD GEAR	57	10	39-20992	RING, PISTON (.015 OVERSIZE)	37	-
30-20861	BEARING, BALL - DRIVE SHAFT	53	6	40-20057	LOCK RING, PISTON PIN	37	16
				43-20834	GEAR, PINION	53	22
				43-20975	FORWARD GEAR ASSEMBLY	57	11
				43-20975	REVERSE GEAR ASSEMBLY	57	14

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43-20975A1	FORWARD GEAR ASSEMBLY, COMPLETE	57	-	54-24836	CLIP, INTERNAL WIRING HARNESS LEAD	7	9
43-20975A2	REVERSE GEAR ASSEMBLY, COMPLETE	57	--	54-24836	CLIP, INTERNAL WIRING HARNESS LEAD	7	9
44-20866	SHAFT, PROPELLER (14 SPLINE)	57	8	54-24836	CLIP, WIRING HARNESS LEAD TO CRANKCASE	61	21
44-25254	SHAFT, PROPELLER (11 SPLINE)	57	8	54-24836	CLIP, WIRING HARNESS LEAD TO CRANKCASE	61	21
45-24808A1	SHAFT ASSEMBLY, MAGNETO DRIVE	9	9	54-25231	CLIP, CONNECTOR CABLE	39	10
45-26812	#SHAFT ASSEMBLY, MANGETO DRIVE	9	-	54-25231	CLIP, HARNESS LEAD TO MAGNETO	9	29
45-26812	SHAFT ASSEMBLY, MAGNETO DRIVE	9	9	54-25735	CLIP, SAFETY CHAIN	47	8
45-29617A1	DRIVE SHAFT	53	17	90-46124	MARK 55 PARTS LIST	11	--
45-29618A1	DRIVE SHAFT (A-45-29617A1)	1	-	92-25234	GLUE, ADHESIVE - BLANKET FASTENING (TUBE)	5	-
46-25815A1	WATER PUMP CARTRIDGE ASSEMBLY (SEE NOTE BELOW)	53	8	94-1130	CONDENSER	17	31
46-29117A1	WATER PUMP CARTRIDGE ASSEMBLY	53	8	101-1266A2	TOP COWL ASSEMBLY	3	1
47-20268	IMPELLER, WATER PUMP	53	11	103-1140A1	BOTTOM COWL ASSEMBLY	39	1
48-22914A1	PROPELLER ASSEMBLY (14 SPLINE)	57	23	103-942A2	BOTTOM COWL ASSEMBLY	39	1
48-22914A2	PROPELLER ASSEMBLY (11 SPLINE)	57	23	107-1015A3	COWL WRAP AROUND ASSEMBLY	5	9
50-20149	SHEAVE ASSEMBLY	3	5	155-1028A2	COWL FRONT COVER ASSEMBLY	5	1
50-22791A1	STARTER CABLE ASSEMBLY	3	19	155-1028A3	COWL FRONT COVER ASSEMBLY	5	1
50-28895	SHEAVE ASSEMBLY	3	5	208-1013A1	FLYWHEEL ASSEMBLY (SMALL TAPER)	7	3
52-32189	RATCHET, SLIDING CLUTCH	57	6	208-1324A2	FLYWHEEL ASSEMBLY (SMALL TAPER)	7	3
53-20048	SNAP RING, OUTER RACE CLAMPING	37	7	208-1385A1	FLYWHEEL ASSEMBLY (LARGE TAPER)	7	3
53-20842	RING, RETAINING - CROSS PIN	57	9	208-998A1	FLYWHEEL ASSEMBLY (LARGE TAPER)	7	3
53-21058	"E" RING, COWL LATCH HANGE PIN	5	11	211-1323A4	FLYWHEEL ASSEMBLY (LARGE TAPER)	7	3
53-25064	"E" RING, BRASS BUSHING TO BOTTOM COWL	41	--	211-1414A2	FLYWHEEL ASSEMBLY (LARGE TAPER)	7	3
53-25184	RING, RETAINING - SWIVEL PIN (7/8")	49	35	277-25848	SCREW, BRACKET SUPPORT	17	27
53-25539	FASTENER NAME PLATE TO BOTTOM COWL	41	--	322-872	MAGNETO ASSEMBLY, COMPLETE (FM-70E)-SEE NOTE BELOW	13	-
53-27743	RING, RETAINING - SWIVEL PIN (1")	49	35	322-872	MAGNETO ASSEMBLY, COMPLETE (FM-70F)	9	1
54-20387	CLAMP, BLEED HOSE TO CHECK VALVE AND CONNECTOR	35	45	394-1050	CLIP, COIL	13	18
54-20534	CLIP, TENSION LEAD TO CYLINDER BLCK	9	27	394-1050	CLIP, COIL - HIGH TENSION	17	18
54-22465	CLIP, CLEVIS - LINK TO CHOKE ROD AND PLUNGER	27	4	394-1051	LOCKWIRE, COIL BRIDGE SET SCREW	13	-
54-22627	CLAMP, WIRING HARNESS	61	2	394-1051	LOCKWIRE, COIL BRIDGE SET SCREW	17	3
54-22740	CLIP, STATOR LEAD WIRE	7	7	394-1053A1	WIRE, PRIMARY GROUND LEAD	17	9
54-22783	"S" CLIP, WIRING HARNESS LEADS	7	11	394-1053A1	WIRE, PRIMARY GROUND SWITCH	13	11
				394-1056A1	BRUSH AND SPRING ASSEMBLY	19	41
				394-1056A1	BRUSH AND SPRING, COIL LEAD	15	35
				394-1065A1	LEAD ASSEMBLY, HIGH TENSION	19	40

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394-1065A1	LEAD, HIGH TENSION (DISTRIBUTOR)	15	36	808-1321A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	33	1
394-1067	MAGNETIC ROTOR AND DRIVE	17	5	808-325A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	33	1
394-1068	SUPPORT, BALL BEARING	17	7	0718-1313A1	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	37	-
394-1100A3	BREAKER ASSEMBLY	13	23	1000-1A1	CYLINDER BLOCK COVER ASSEMBLY	35	38
394-1100A3	BREAKER ASSEMBLY, COMPLETE	17	21	1100-339A1	END CAP ASSEMBLY, UPPER	7	13
394-1106A1	HOLDER AND CAM WICK ASSEMBLY	17	30	1100-339A1	END CAP ASSEMBLY, UPPER	33	17
394-1110	CLIP, SPRING	17	37	1102-1484A1	END CAP ASSEMBLY, LOWER	33	23
394-1128A1	COIL ASSEMBLY, COMPLETE	17	17	1102-24A4	END CAP ASSEMBLY, LOWER	33	23
394-1130	CONDENSER	13	20	1326-1119	CARBURETOR ASSEMBLY	25	1
394-1131	NUT COIL CLIP FASTENING	17	20	1326-1119	CARBURETOR ASSEMBLY (TILLOTSON)	21	1
394-1131	NUT, COIL CLIP	13	19	1326-869	CARBURETOR ASSEMBLY (TILLOTSON) - SEE NOTE BELOW	21	1
394-1134A1	GROUND STRAP ASSEMBLY	9	31	1399-101	LEVER, FLOAT (UPPER)	21	5
394-1163	GROMMET, PLASTIC - BREAKER BRACKET	17	22	1399-102	LEVER, FLOAT (LOWER)	21	4
394-1561A2	END CAP COVER ASSEMBLY	17	39	1399-107	SHUTTTER, THROTTLE	21	30
394-1570A1	FRAME, MAGNETO HOUSING	17	1	1399-108	PACKING, MAIN ADJUSTMENT SCREW	21	14
394-1577A2	COVER ASSEMBLY, MAGNETO	17	34	1399-110A1	FLOAT ASSEMBLY	21	2
394-1579	INSULATOR, PRIMARY GROUND TERMINAL	17	11	1399-1133	COVER, FLOAT BOWL (A-1326-1119)	21	20
394-1652A1	MAGNETO ASSEMBLY, COMPLETE (4D-3)	9	1	1399-1135	COVER, STRAINER	21	26
394-1652A1	MAGNETO ASSEMBLY, COMPLETE (4D-3)	17	-	1399-1138	INLET NEEDLE, SEAT AND GASKET	21	6
394-2602A1	DISTRIBUTOR ROTOR ASSEMBLY	17	36	1399-1145	GASKET AND PACKING SET	21	--
397-1006	COVER, END CAP	15	37	1399-1146	REPAIR PARTS KIT	21	--
397-355	CAM WICK AND HOLDER	13	22	1399-1754	ELEMENT, FILTER	21	21
397-371	INSULATOR, PRIMARY GROUND TERMINAL	13	12	1399-927	COVER, FLOAT BOWL (A-1326-869)	21	20
397-429	END CAP	13	29	1399-931	SCREW, IDLE ADJUSTMENT	21	18
397-430	COIL, IGNITION	13	17	1399-932	SCREW, MAIN ADJUSTMENT	21	16
397-903	FRAME	13	1	1399-933	SHAFT, THROTTLE	21	10
397-907	MAGNETIC ROTOR AND SHAFT	13	4	1399-94	GLAND, MAIN ADJUSTMENT SCREW	21	13
397-913	ROTOR, DISTRIBUTOR	13	32	1399-960	TUBE, BY-PASS	21	31
397-918	SUPPORT, BEARING	13	6	1399-97	LEVER, THROTTLE STOP	21	9
398-1034	STATOR, ALTERNATOR	7	12	1399-99	GASKET, FLOAT BOWL COVER	21	19
398-892	STATOR, ALTERNATOR	7	12	1400-150A1	CLAMP BRACKET ASSEMBLY	47	1
400-1395A1	CRANKSHAFT ASSEMBLY (WITH A-28-27773 KEY)	37	1	1401-1080A1	SWIVEL BRACKET ASSEMBLY	49	23
400-1730	CRANKSHAFT (LARGE TAPER)	37	1	1401-900	BRACKET, SWIVEL	49	23
500-1030A1	CENTER MAIN BEARING ASSEMBLY	37	3	1401-970	BRACKET, SWIVEL	49	23
500-12A2	CENTER MAIN BEARING ASSEMBLY	37	3	1427-1081A1	CLAMP BRACKET ASSEMBLY	47	1
501-1144A2	MAIN BEARING ASSEMBLY	37	8	1427-1310A1	CLAMP BRACKET ASSEMBLY	47	1
600-7A1	CONNECTING ROD AND CAP ASSEMBLY	37	18				
718-1193A2	PISTON AND PISTON PIN ASSEMBLY	37	14				

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1433-1124A1	SWIVEL BRACKET ASSEMBLY (A-1401-1800A1)	1	-				
1433-971	SWIVEL BRACKET (A-1401-970)	1	-				
1440-1464A1	CLAMP BRACKET ASSEMBLY (A-1427-1310A1)	1	-				
1442-1400A1	SWIVEL BRACKET ASSEMBLY (A-1401-1800A1)	1	-				
1522-1567	DRIVE SHAFT HOUSING	43	1				
1524-946A1	HOUSING, DRIVE SHAFT (A-1522-1567)	1	-				
1535-1566	HOUSING, DRIVE SHAFT (A-1522-1567)	1	-				
1603-1568A3	GEAR HOUSING ASSEMBLY	53	1				
1603-1568A3	GEAR HOUSING ASSEMBLY	57	1				
1603-1568A8	GEAR HOUSING ASSEMBLY, COMPLETE (11 SPLINE SHAFT)	53	-				
1603-1568A8	GEAR HOUSING ASSEMBLY, COMPLETE (11 SPLINE)	57	-				
1603-930A4	+GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE)	57	-				
1603-930A4	GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE SHAFT)	53	-				
1603-930A6	GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE SHAFT)	53	-				
1603-930A6	GEAR HOUSING ASSEMBLY, COMPLETE (14 SPLINE)	57	-				