



PARTS CATALOG

90 HORSEPOWER

SERIAL NUMBER

90 (6 CYL.) USA 5309951 THRU 5721324

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NOTE: Indented description indicate that these parts are included in preceding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

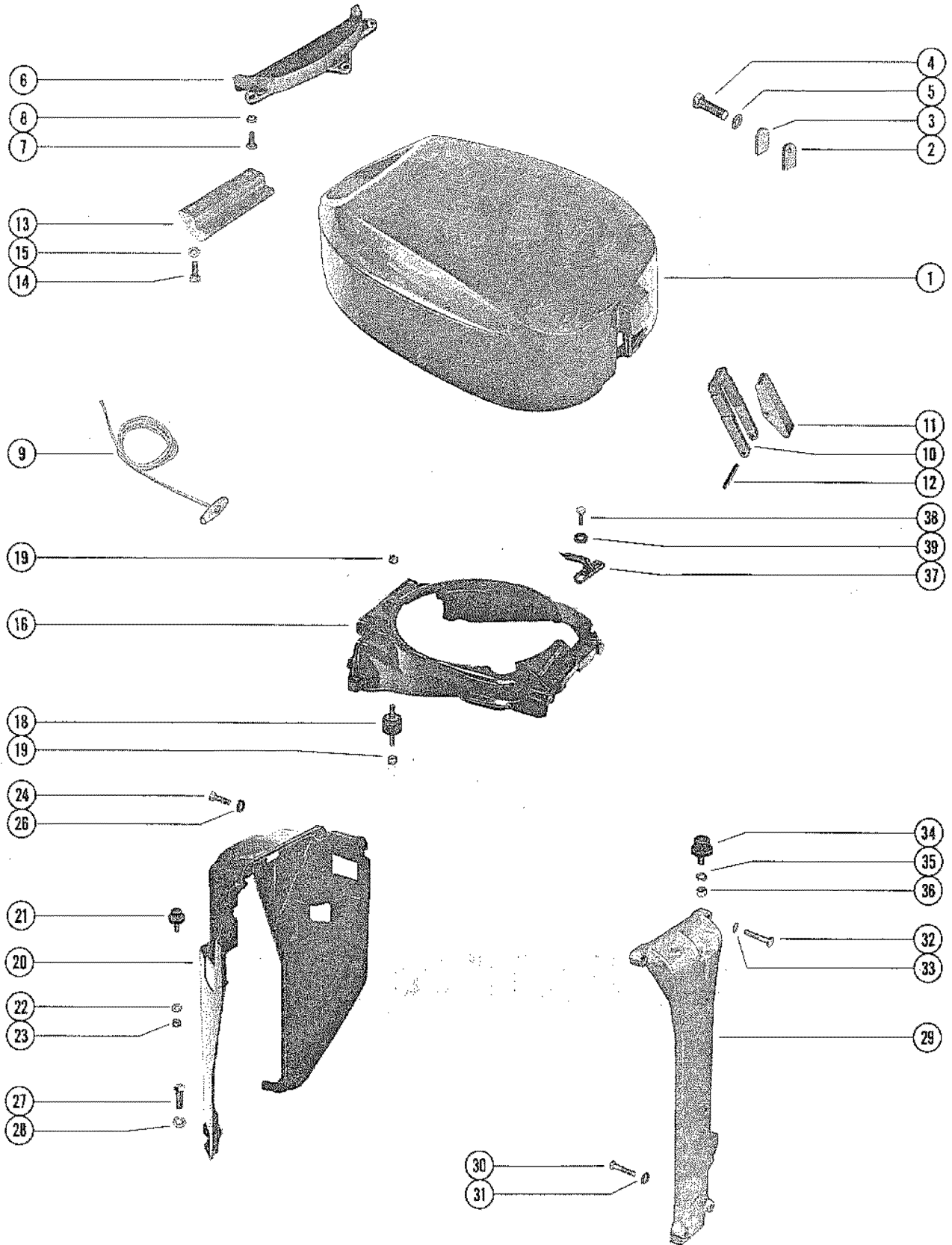
NS = Not Shown

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MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-84516		0	MARINER 90 PARTS LIST
-	27-85653A79		0	GASKET SET
-	37-87286A79		0	DECAL SET
-	45194A27		0	POWER TRIM KIT

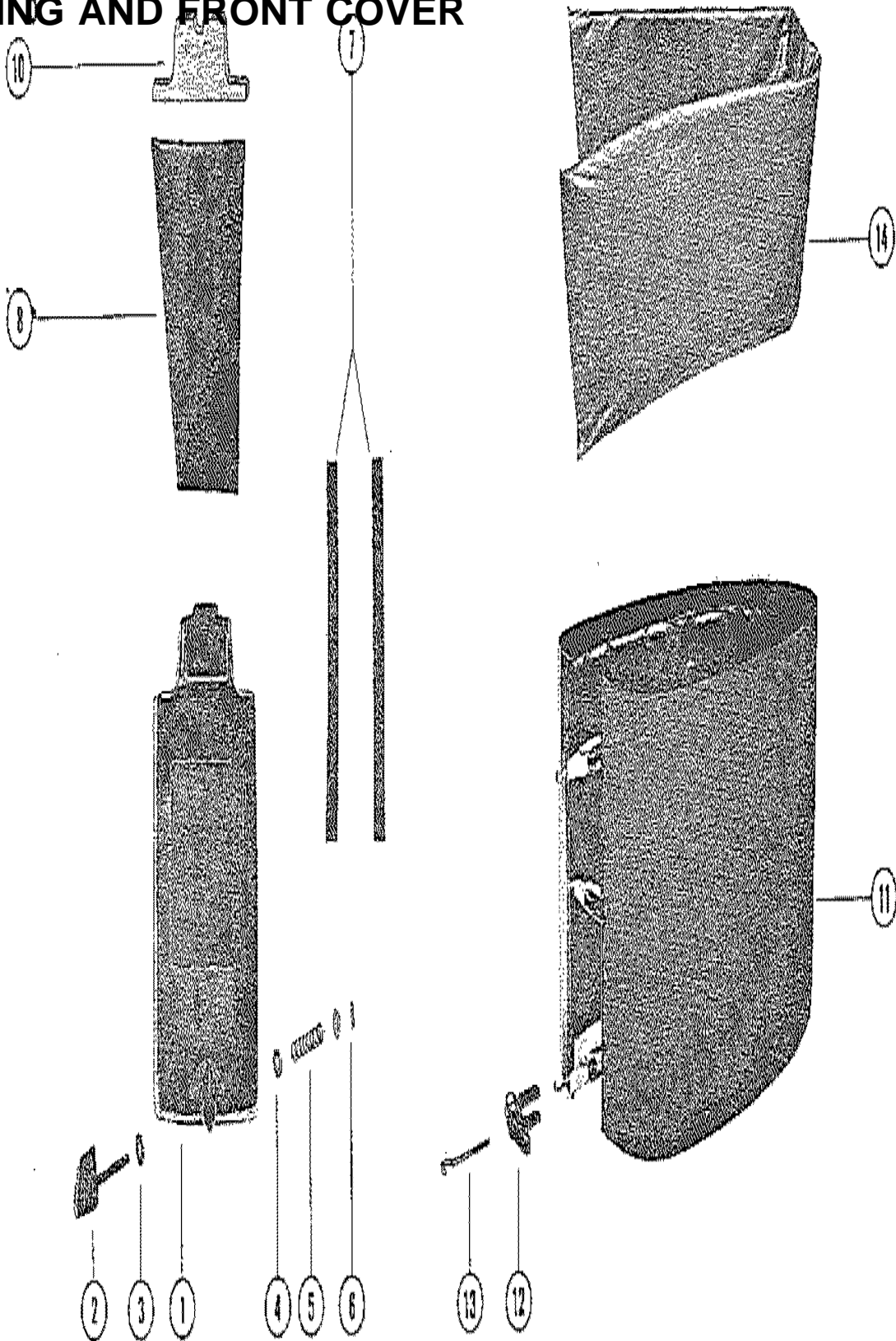
TOP COWL AND SUPPORT BRACKETS



TOP COWL AND SUPPORT BRACKETS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2162-6392		1	COWL, TOP (WITHOUT DECALS)
2	76440		1	RETAINER, TOP COWL
3	76505		1	PAD, BUMPER-TOP COWL RETAINER
4	10-25299		1	SCREW, RETAINER TO TOP COWL (3/4")
5	13-39107		1	LOCKWASHER, RETAINER TO TOP COWL SCREW
6	76433		1	SHIELD, TOP COWL-REAR
7	10-37370		3	SCREW, SHIELD TO TOP COWL (5/8")
8	13-37371		3	LOCKWASHER, SHIELD SCREW
9	47341A1		1	ROPE, STARTER (FOR MANUAL STARTING ONLY)
10	52739		1	HINGE, COWL LATCH-TOP COWL
11	76581		1	LEVER, COWL LATCH HINGE
12	17-58998		1	PIN, ROLL-COWL LATCH LEVER TO HINGE
13	55455		1	HOOK, TOP COWL LATCH-REAR
14	10-22956		2	SCREW, REAR HOOK TO TOP COWL (7/8")
15	13-26992		2	LOCKWASHER, REAR HOOK MOUNTING SCREW
16	79897		1	FRAME, TOP COWL SUPPORT
18	63007		3	MOUNT, RUBBER-TOP COWL FRAME
	46096		OPT	MOUNT, RUBBER-TOP COWL FRAME (HEAVY DUTY)
19	11-35888		6	NUT, RUBBER MOUNT TO TOP COWL FRAME
20	86472		1	BRACKET, TOP COWL SUPPORT-REAR
21	31014		2	MOUNT, RUBBER-REAR SUPPORT BRACKET
22	13-26992		2	LOCKWASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET
23	11-29598		2	NUT, RUBBER MOUNT TO REAR SUPPORT BRACKET
24	10-37562		4	SCREW, REAR BRACKET TO FRAME(1")
26	13-26993		4	LOCKWASHER, REAR BRACKET SCREW
27	10-37562		4	SCREW, REAR BRACKET TO BOTTOM COWL (1")
28	13-26993		4	LOCKWASHER, REAR SUPPORT BRACKET SCREW
29	42706A1		1	BRACKET ASSEMBLY, TOP COWL-FRONT
30	10-69092		2	SCREW, FRONT BRACKET TO BOTTOM COWL (1 1/4")
31	13-26993		2	LOCKWASHER, FRONT SUPPORT BRACKET SCREW
32	10-69092		2	SCREW, FRONT BRACKET TO TOP COWL FRAME (1 1/4")
33	13-26993		2	LOCKWASHER, FRONT SUPPORT BRACKET SCREW
34	37640		1	MOUNT, RUBBER FRONT SUPPORT BRACKET
35	13-26993		1	LOCKWASHER, RUBBER MOUNT TO FRONT SUPPORT BRACKET
36	11-28770		1	NUT, RUBBER MOUNT TO FRONT SUPPORT BRACKET
37	87991		1	POINTER, TIMING
38	10-28636		1	SCREW, TIMING POINTER ATTACHING (3/4")
39	12-35462		1	WASHER, TIMING POINTER SCREW

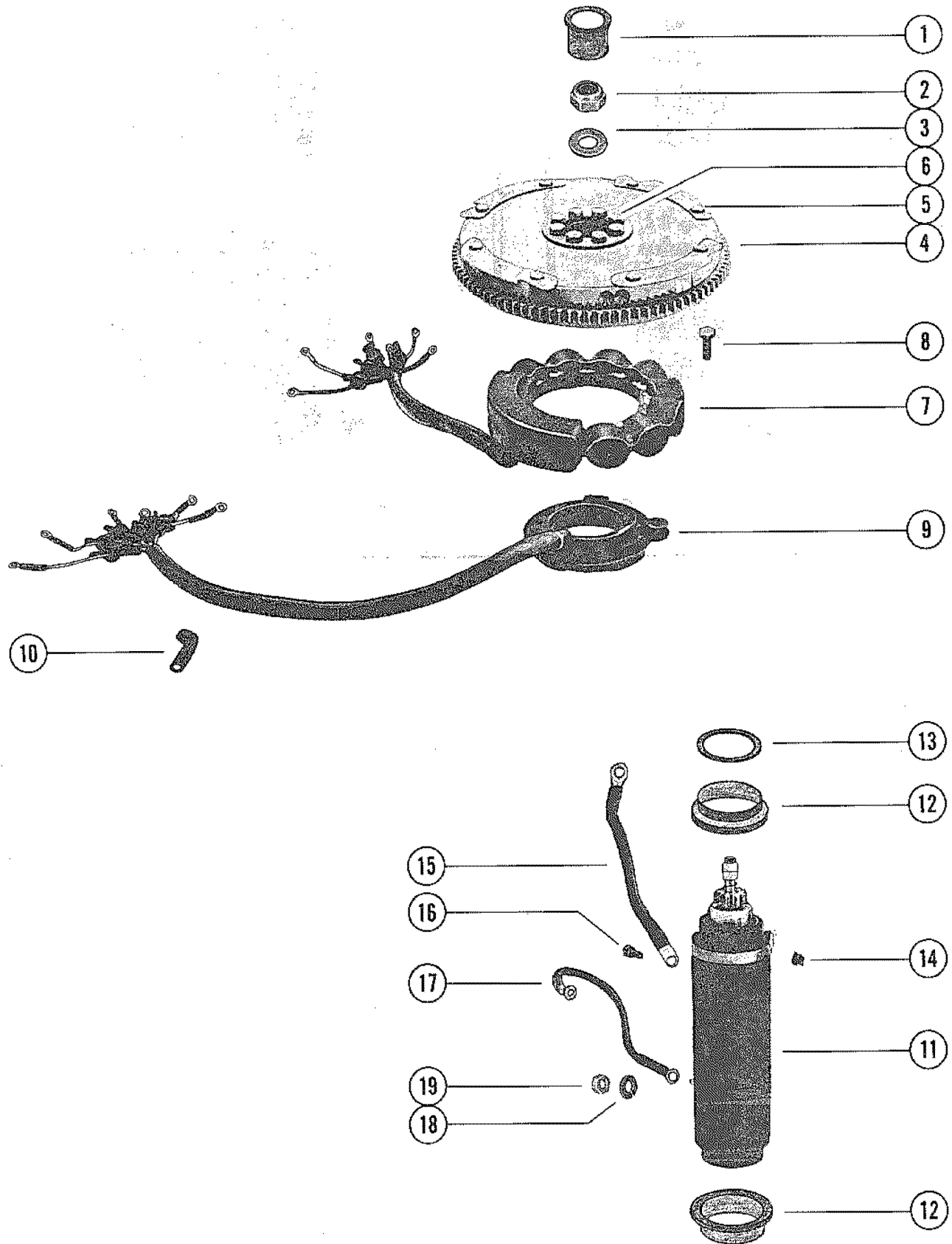
COWLING AND FRONT COVER



COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2171-6497A2		1	COWL FRONT COVER ASSEMBLY (WITHOUT DECALS)
2	56849		1	KNOB, COWL FRONT COVER FASTENING
3	12-30771		2	WASHER, COVER FASTENING KNOB (RUBBER)
4	12-59572		2	WASHER, COVER FASTENING KNOB (PLASTIC)
5	24-30772		1	SPRING, TENSION-FASTENING KNOB
6	17-29077		1	ROLL PIN, TENSION SPRING TO KNOB
7	77790		2	STRIP, SOUND ABSORBING-SIDE
8	38674		1	BLANKET, SOUND ABSORBING
10	77544		1	SEAL, SOUND ABSORBING-TOP
11	2172-6498A3		1	WRAP AROUND COWL ASSEMBLY (WITHOUT DECALS)
12	46785A1		3	COWL LATCH ASSEMBLY
13	30413		3	HOOK, COWL LATCH FASTENING
14	30021		1	BLANKET, SOUND ABSORBING
-	92-25234--1		1	GLUE, ADHESIVE-BLANKET FASTENING
-	92-27109--1		1	ADHESIVE COMPOUND, EMBLEM FASTENING

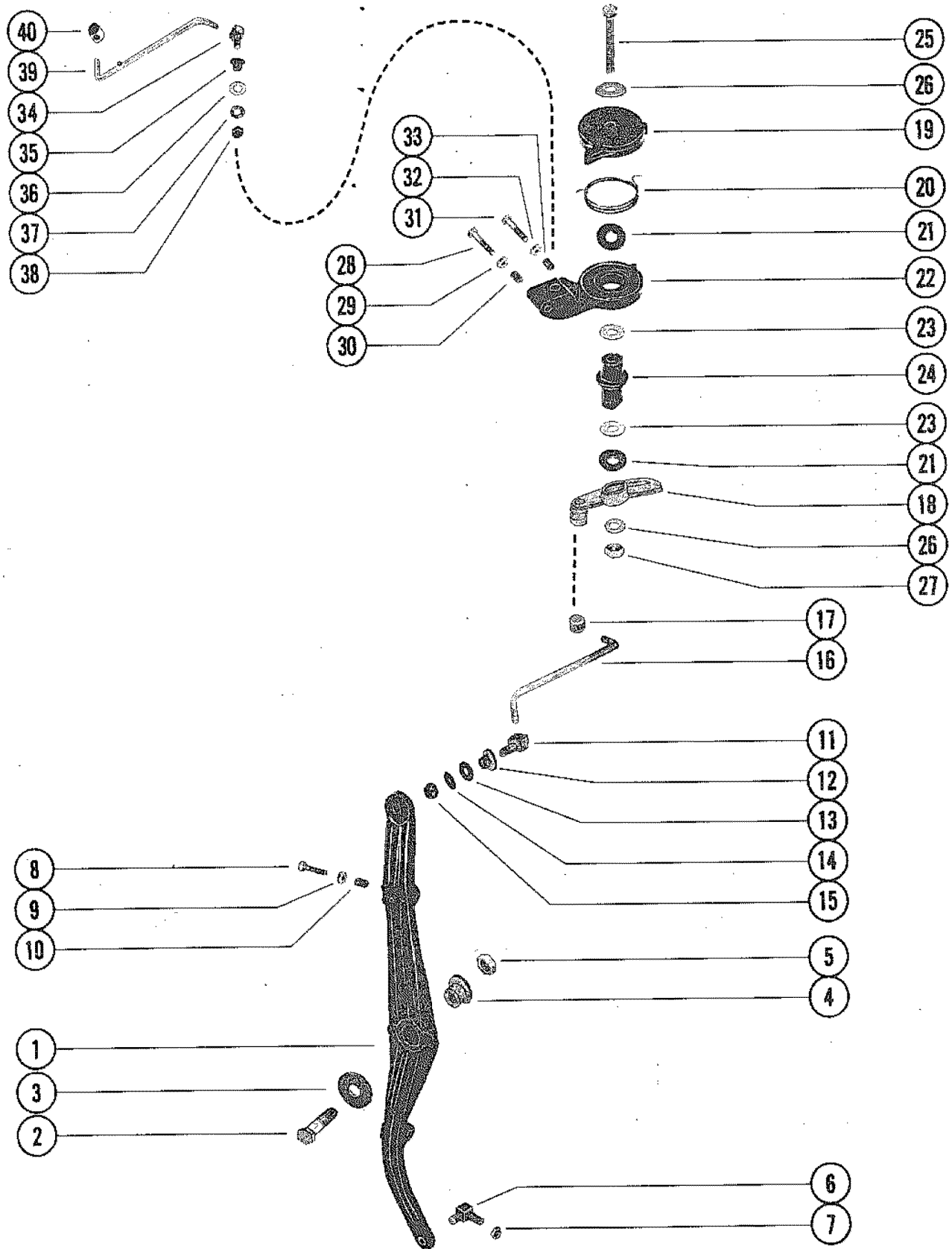
FLYWHEEL, STARTER MOTOR AND STATOR



FLYWHEEL, STARTER MOTOR AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	19-45907		1	PLUG, FLYWHEEL
2	11-52901		1	NUT, FLYWHEEL ATTACHING
3	12-68229		1	WASHER, FLYWHEEL ATTACHING
4	248-5977A28		1	FLYWHEEL ASSEMBLY, COMP.
5	10-32417		8	SCREW, FLYWHEEL PLATE
6	10-68997		8	SCREW, FLYWHEEL HUB
7	398-5454A8		1	STATOR ASSEMBLY
8	10-75840		4	SCREW, STATOR ATTACHING (7/8")
9	68162A8		1	TRIGGER PLATE ASSEMBLY
10	54-61001		3	CLAMP, TRIGGER HARNESS
11	50-72467		1	STARTER MOTOR
12	56703		2	COLLAR, STARTER MOTOR
13	23-56774		AR	SPACER, STARTER MOTOT
14	57247		2	STOP, RUBBER-STARTER MOTOR
15	84-66008A1		1	WIRE ASSEMBLY, PLATE TO STARTER MOTOR (BLACK)
16	10-69035		1	SCREW, CABLE TO STARTER MOTOR
17	84-73453		1	WIRE ASSEMBLY, SOLENOID TO STARTER MOTOR (YELLOW)
18	13-26992		1	LOCKWASHER, STARTER MOTOR TERMINAL
19	11-64015		1	NUT, STARTER MOTOR TERMINAL

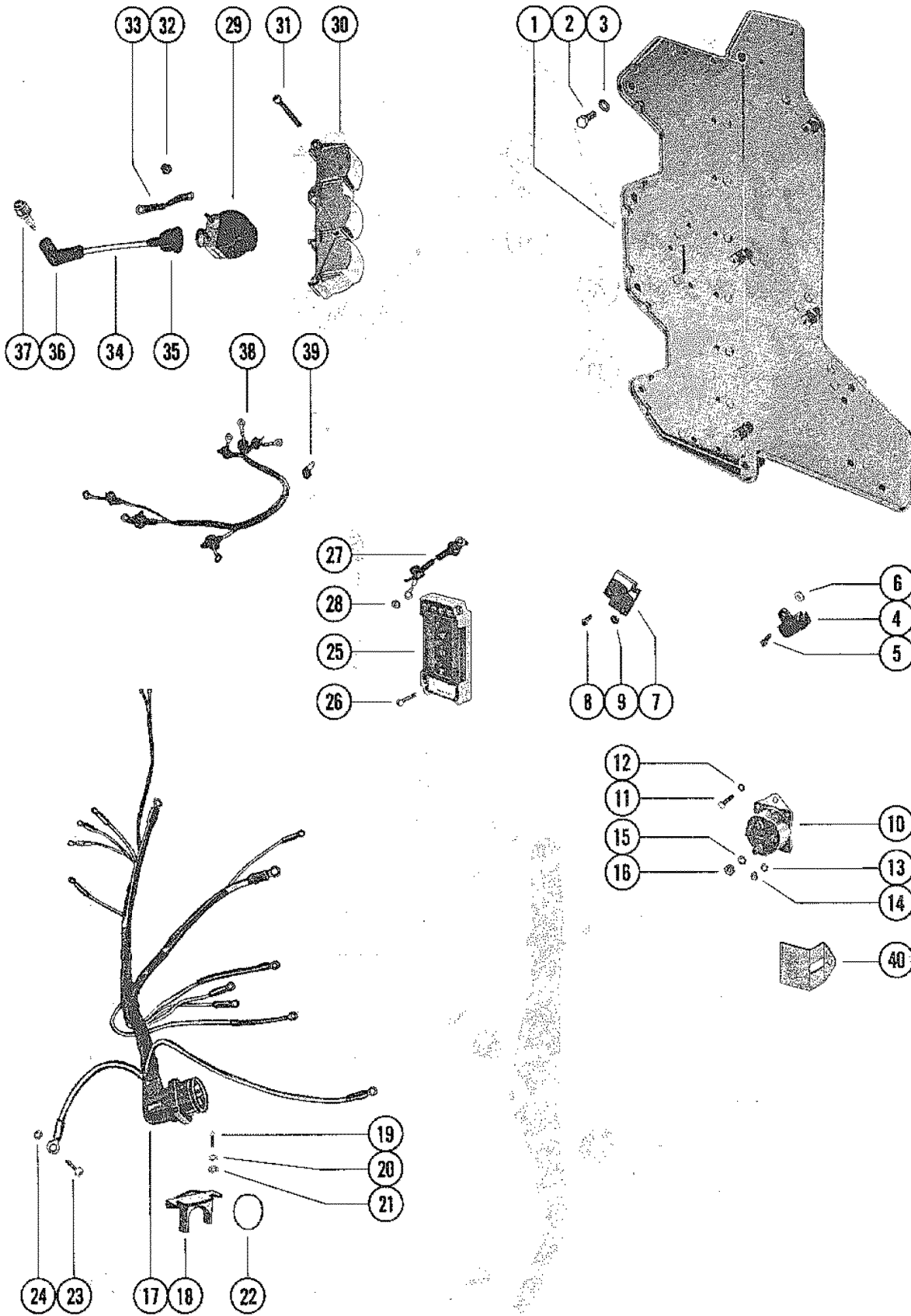
THROTTLE LEVER AND LINK RODS



THROTTLE LEVER AND LINK RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	79900		1	LEVER, THROTTLE
2	10-37559		1	SCREW, THROTTLE LEVER TO EXHAUST COVER
3	12-29395		1	WASHER, THROTTLE LEVER SCREW
4	23-45818		1	BUSHING, THROTTLE LEVER SCREW
5	11-20509		1	NUT, THROTTLE LEVER SCREW
6	37587		1	SWIVEL, THROTTLE LEVER TO THROTTLE CABLE
7	11-20509		1	NUT, THROTTLE CABLE TO SWIVEL
8	10-75168		2	SCREW, ADJUSTING-THROTTLE LEVER
9	11-29598		2	NUT, ADJUSTING SCREW
10	52023		2	CAP, NYLON-ADJUSTING SCREW
11	77013A1		1	SWIVEL ASSEMBLY, THROTTLE LEVER
12	23-26856		1	BUSHING, SWIVEL
13	12-33786		1	WASHER, SWIVEL
14	13-29402		1	WAVE WASHER, SWIVEL
15	11-45774		1	NUT, SWIVEL TO THROTTLE LEVER
16	85300		1	LINK ROD, THROTTLE
17	23-74213		1	SWIVEL, LINK ROD TO THROTTLE CAM
18	85441		1	THROTTLE CAM
19	85082		1	HOUSING, THROTTLE-UPPER
20	24-85442		1	SPRING, TORSION-SHAFT
21	12-85303		2	WASHER, PLASTIC-THROTTLE CAM
22	79903		1	HOUSING, THROTTLE-LOWER
23	13-86498		2	WAVE WASHER, SHAFT
24	87937		1	SHAFT, THROTTLE AND SPARK ADVANCE
25	10-28239		1	SCREW, THROTTLE HOUSING
26	12-35462		2	WASHER, THROTTLE HOUSING SCREW
27	11-72008		1	NUT, THROTTLE HOUSING SCREW
28	10-75168		1	SCREW, ADJUSTING-LOWER HOUSING (2 1/4")
29	11-29598		1	NUT, ADJUSTING SCREW
30	52023		1	CAP, NYLON-ADJUSTING SCREW
31	10-25158		1	SCREW, ADJUSTING-LOWER HOUSING (1 1/2")
32	11-68219		1	NUT, ADJUSTING SCREW
33	48039		1	CAP, NYLON-ADJUSTING SCREW
34	77013A1		1	SWIVEL ASSEMBLY, SPARK LINK
35	23-26856		1	BUSHING, SWIVEL
36	12-33786		1	WASHER, SWIVEL
37	13-29402		1	WAVE WASHER, SWIVEL
38	11-45774		1	NUT, SWIVEL
39	85301		1	SPARK LINK
40	74897		1	BARREL, SPARK LINK TO TRIGGER

WIRING HARNESS, SWITCH BOX AND IGNITION COIL

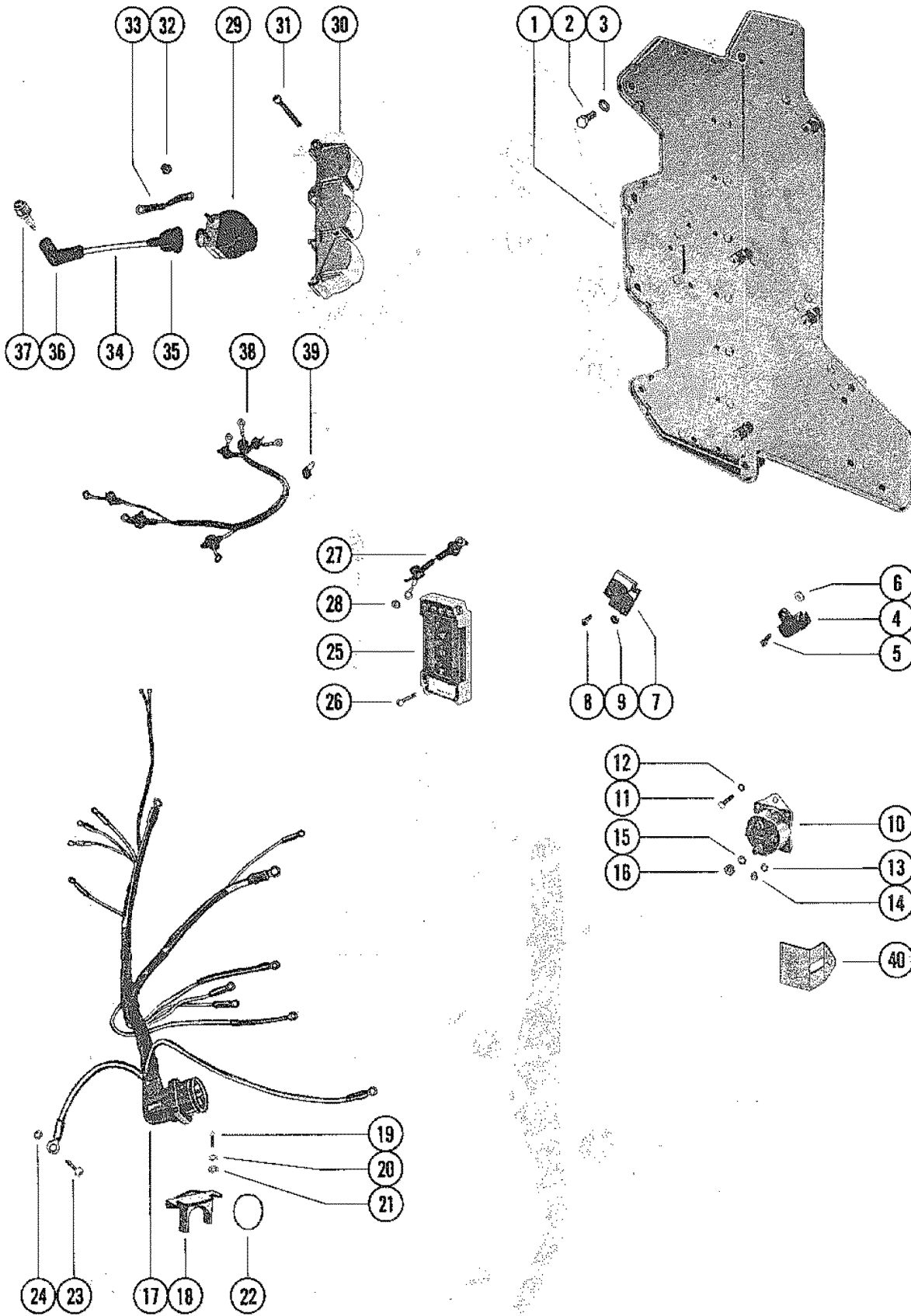


WIRING HARNESS, SWITCH BOX AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	79479		1	PLATE, ELECTRICAL MOUNTING
2	10-86885		4	SCREW, PLATE TO CYLINDER BLOCK (1 1/2")
	10-28636		2	SCREW, PLATE TO CYLINDER BLOCK (3/4")
	10-28667		3	SCREW, PLATE TO CYLINDER BLOCK (1")
3	12-38753		7	WASHER, PLATE SCREW
4	87-33386A2		1	SWITCH ASSEMBLY, MERCURY
5	10-25764		1	SCREW, MERCURY SWITCH TO PLATE (5/8")
6	11-45076		1	NUT, WIRE TO MERCURY SWITCH
7	62351A1		1	RECTIFIER ASSEMBLY
8	10-25764		2	SCREW, RECTIFIER TO IGNITION PLATE (5/8")
9	11-45076		3	NUT, RECTIFIER TERMINALS
10	89-76545		1	SOLENOID, STARTER
11	10-38601		2	SCREW, STARTER SOLENOID TO PLATE (1/2")
12	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
13	13-26996		2	LOCKWASHER, SOLENOID TERMINALS (#10)
14	11-68219		2	NUT, SOLENOID TERMINALS (10-32)
15	13-26993		2	LOCKWASHER, SOLENOID TERMINALS (5/16")
16	11-68292		2	NUT, SOLENOID TERMINALS (5/16-18)
17	84-85532		1	WIRING HARNESS, INTERNAL
18	54-76368		1	CLAMP, WIRING HARNESS TO BOTTOM COWL
19	10-69020		2	SCREW, WIRING HARNESS CLAMP TO BOTTOM COWL (7/8")
20	13-26996		2	LOCKWASHER, WIRING HARNESS CLAMP SCREW
21	12-30164		2	WASHER, WIRING HARNESS CLAMP SCREW
22	24-28975		1	SPRING, GARTER-INTERNAL WIRING HARNESS
23	10-69052		1	SCREW, GROUND WIRE TO BOTTOM COWL
24	13-26992		1	LOCKWASHER, GROUND WIRE SCREW
25	332-5524A1		2	SWITCH BOX ASSEMBLY
26	10-26251		4	SCREW, SWITCH BOX TO IGNITION COIL (7/8")
27	84-62310A3		1	CABLE ASS'Y, SWITCH BOX TO SWITCH BOX (WHITE AND BLACK)
28	11-45076		20	NUT, SWITCH BOX TERMINAL
29	338-4995A2		6	COIL ASSEMBLY, IGNITION
30	73218		2	COVER, IGNITION COIL
31	10-69046		12	SCREW, IGNITION COIL COVER (2")
32	11-45076		12	NUT, IGNITION COIL TERMINAL
33	84-60466A1		6	CABLE ASSEMBLY, IGNITION COIL (BLACK)
34	84-73451A8		6	CABLE, HIGH TENSION
35	332-2854		6	BOOT, HIGH TENSION CABLE
36	85-71006A1		6	PROTECTOR, HIGH TENSION CABLE

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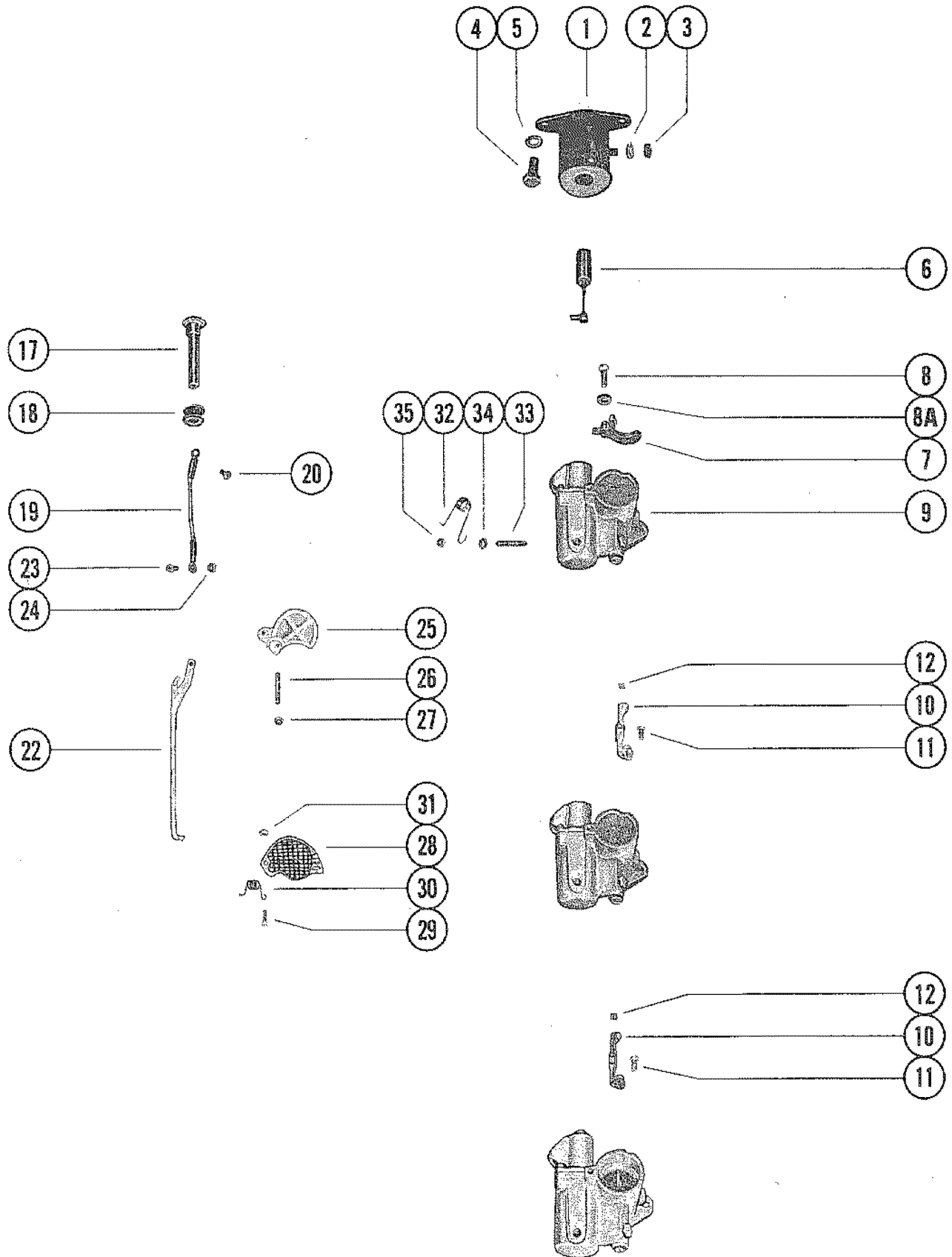
WIRING HARNESS, SWITCH BOX AND IGNITION COIL



WIRING HARNESS, SWITCH BOX AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	33-68057		6	SPARK PLUG (CHAMPION #L76-V)
38	84-85537A2		1	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#2, 4 AND 6)
	84-85537A1		1	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#1, 3 AND 5)
39	54-63153		2	CLIP, HARNESS TO COIL COVER
40	85-78866		1	INSULATOR, STARTER SOLENOID

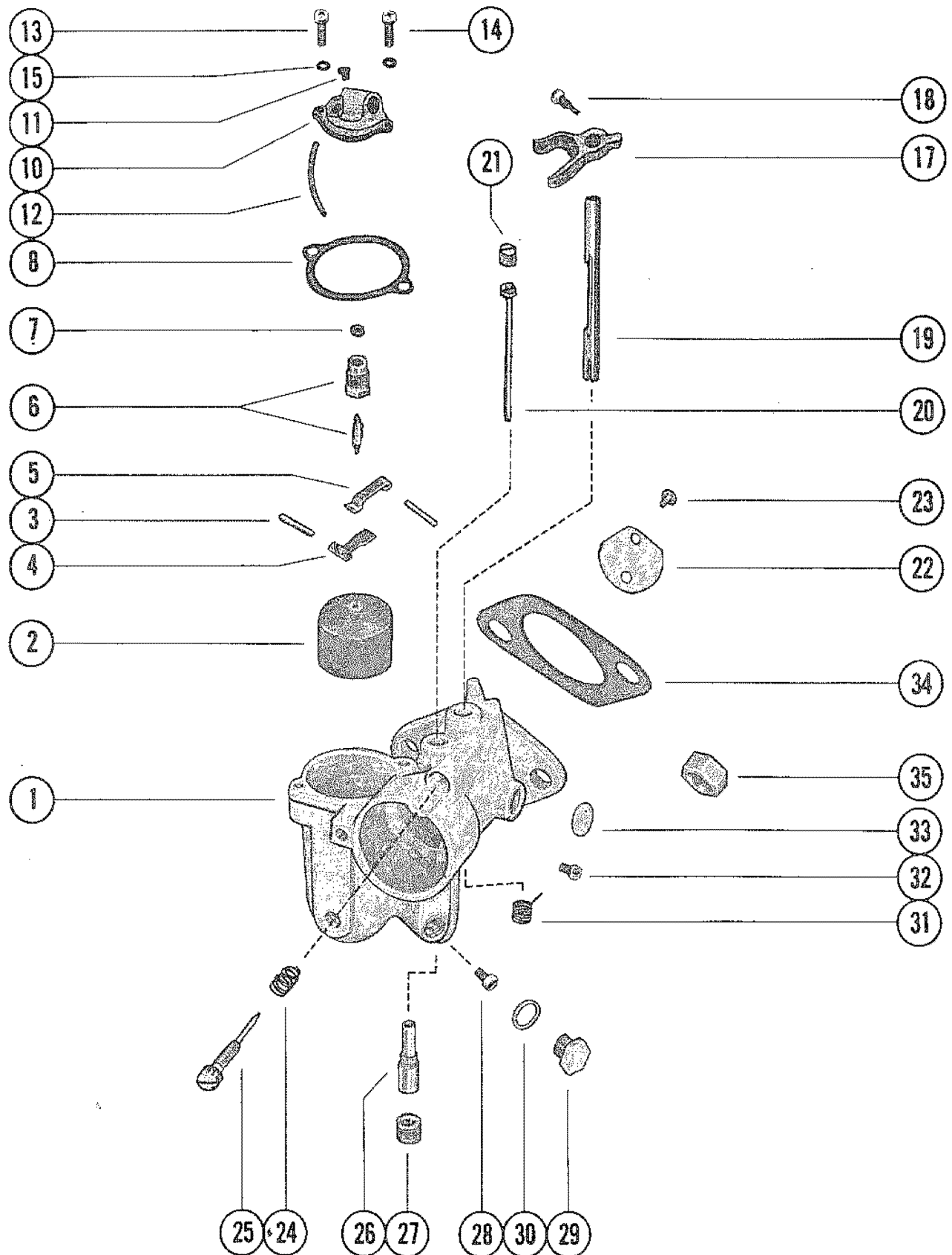
CARBURETOR LINKAGE AND CHOKE SOLENOID



CARBURETOR LINKAGE AND CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	54293A4		1	CHOKE SOLENOID
2	13-26996		1	LOCKWASHER, SOLENOID TERMINAL
3	11-68219		1	NUT, SOLENOID TERMINAL
4	10-25299		2	SCREW, CHOKE SOLENOID (3/4")
5	13-26993		2	LOCKWASHER, CHOKE SOLENOID SCREW
6	54283A1		1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID
7	85943A1		1	LEVER, THROTTLE (UPPER CARBURETOR)
8	10-60293		1	SCREW, THROTTLE LEVER
8A	12-74726		1	WASHER, THROTTLE LEVER SCREW
9	1368-7469A1		1	CARBURETOR ASSEMBLY (TOP)
	1368-7469A3		2	CARBURETOR ASSEMBLY (CENTER/BOTTOM)
10	53720A2		2	THROTTLE PICK-UP BRACKET ASSEMBLY
11	10-66104		2	SCREW, THROTTLE BRACKET MOUNTING
12	53665		2	INSERT, THROTTLE COUPLING
17	73755A1		1	KNOB, CHOKE ROD
18	25-20116		1	GROMMET, CHOKE ROD
19	49589		1	STRAP, CHOKE KNOB TO CHOKE ROD
20	10-76196		1	SCREW, STRAP TO CHOKE KNOB (5/8")
22	48203		1	ROD, CHOKE
23	10-48591		1	SCREW, STRAP TO CHOKE ROD (1/2")
24	11-46438		1	NUT, STRAP TO CHOKE ROD SCREW
25	48152		2	SHUTTER, CHOKE-CARBURETOR
26	16-69037		2	STUD, CARBURETOR-CHOKE SHUTTER PIVOT
27	11-20110		2	NUT, CHOKE SHUTTER TO CARBURETOR STUD
28	35-57819		3	SCREEN ASSEMBLY, FILTER-CARBURETOR
29	10-22523		1	SCREW, LOWER CARBURETOR FILTER SCREEN TO CARB. (5/8")
	10-23015		2	SCREW, UPPER CARBURETOR FILTER SCREEN TO CARB. (1")
30	24-57818		2	SPRING, UPPER FILTER SCREEN SCREW
31	11-20110		3	NUT, CARBURETOR FILTER SCREEN FASTENING SCREW
32	24-48230		1	SPRING, CHOKE ROD TENSION
33	16-39937		1	STUD, CHOKE ROD SPRING TO CARBURETOR
34	23-32427		1	SPACER, CHOKE ROD SPRING STUD
35	11-46887		1	NUT, CHOKE ROD SPRING TO CARBURETOR STUD

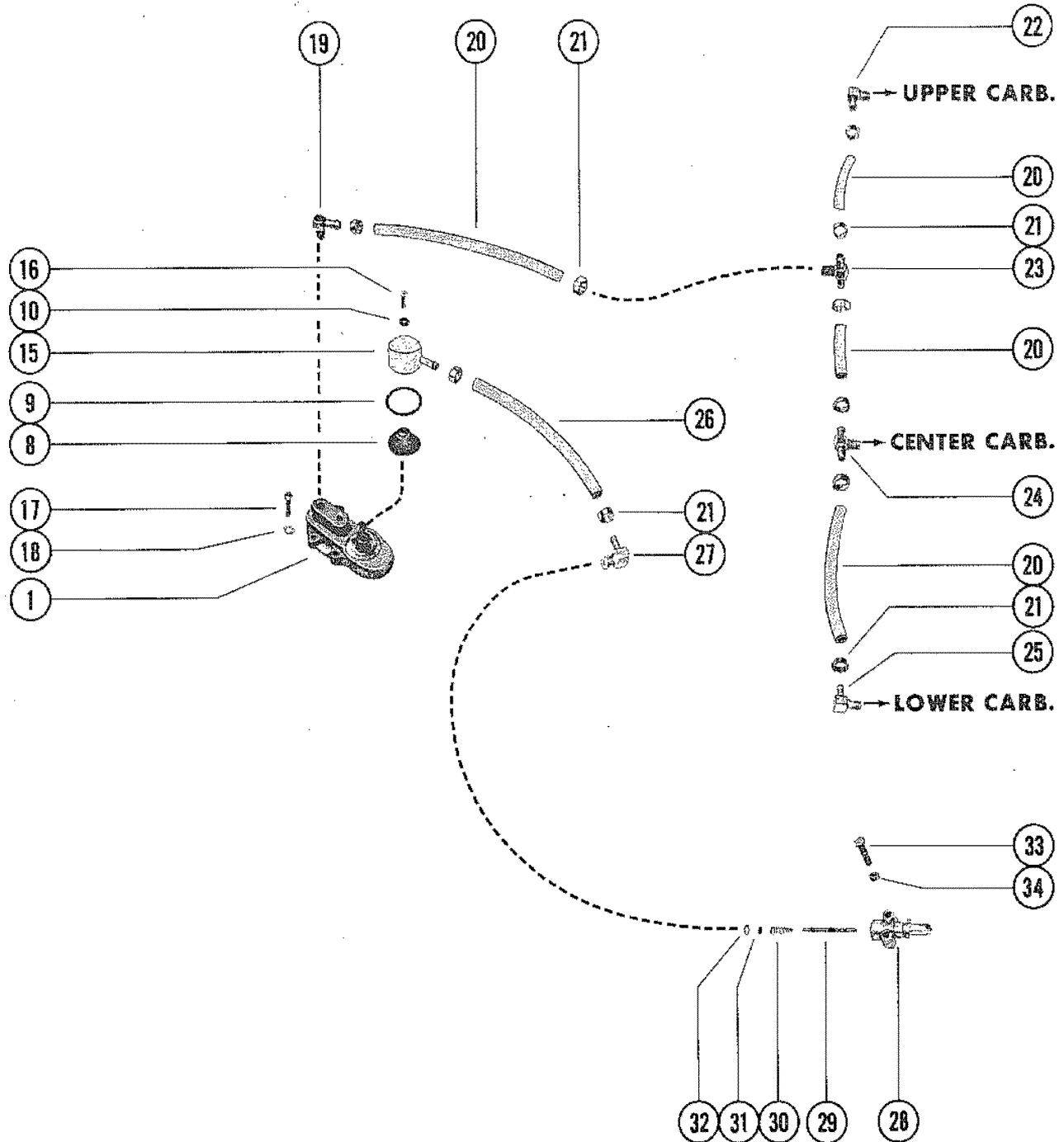
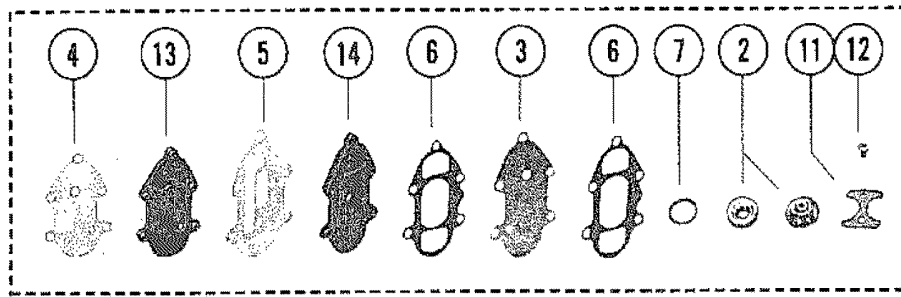
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1368-7469A1		1	CARBURETOR ASSEMBLY (TOP)
	1368-7469A3		2	CARBURETOR ASSEMBLY (CENTER/BOTTOM)
2	1395-5353		3	FLOAT ASSEMBLY
3			6	PIN, FLOAT LEVER PINION
4			3	LEVER, FLOAT (LOWER)
5			3	LEVER, FLOAT (UPPER)
6	1395-4555		3	INLET NEEDLE, SEAT AND GASKET
7			3	GASKET, INLET SEAT
8			3	GASKET, FLOAT BOWL COVER
10	1395-5680		3	COVER, FLOAT BOWL
11	1395-5733		3	JET, BOWL VENT
12	1395-5734		3	HOSE, ECONOMIZER
13	10-52195		3	SCREW, FLOAT BOWL COVER
14	1395-4804		3	SCREW, FLOAT BOWL COVER
15	13-26995		6	LOCKWASHER, FLOAT BOWL COVER SCREW
17	1399-97		3	LEVER, THROTTLE (SEE NOTE BELOW)
18	10-28047		3	SCREW, THROTTLE STOP LEVER
19	1395-7614		1	SHAFT, THROTTLE (TOP)
	1399-3527		2	SHAFT, THROTTLE (CENTER/BOTTOM)
20			3	TUBE, IDLE
21	1395-4540		3	SCREW, BODY (IDLE TUBE)
22	1395-5108		3	SHUTTER, THROTTLE
23			6	SCREW AND LOCKWASHER, THROTTLE SHUTTER
24			3	SPRING, IDLE ADJUSTMENT SCREW
25			3	SCREW, IDLE ADJUSTMENT
26			3	NOZZLE, MAIN
27	1395-4542		3	SCREW, PLUG-MAIN NOZZLE
28	1399-3794		OPT	JET, MAIN FUEL (.074)
	1395-6207		OPT	JET, MAIN FUEL (.072)
	1395-6030		3	JET, MAIN FUEL (.070)-STANDARD
	1395-6029		OPT	JET, MAIN FUEL (.068)
29	1395-4541		3	SCREW, PLUG-MAIN FUEL JET CHANNEL
30			3	GASKET, JET CHANNEL PLUG SCREW
31			3	SPRING, THROTTLE SHAFT RETURN
32	1395-4543		3	SCREW, BODY CHANNEL
33			3	WELCH PLUG, BODY CHANNEL
-	1395-4808		3	GASKET AND PACKING SET (1 PER CARBURETOR)
-	1395-7628		3	REPAIR PARTS KIT (1 PER CARBURETOR)
34	27-48164		3	GASKET, CARBURETOR FLANGE
35	11-64809		6	NUT, CARBURETOR MOUNTING STUD

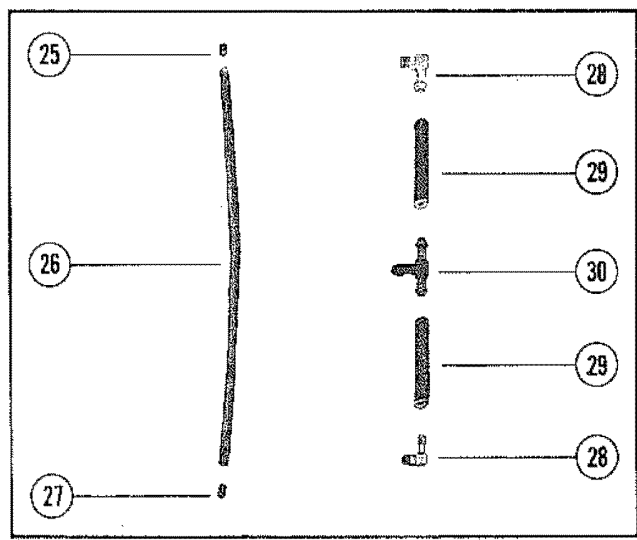
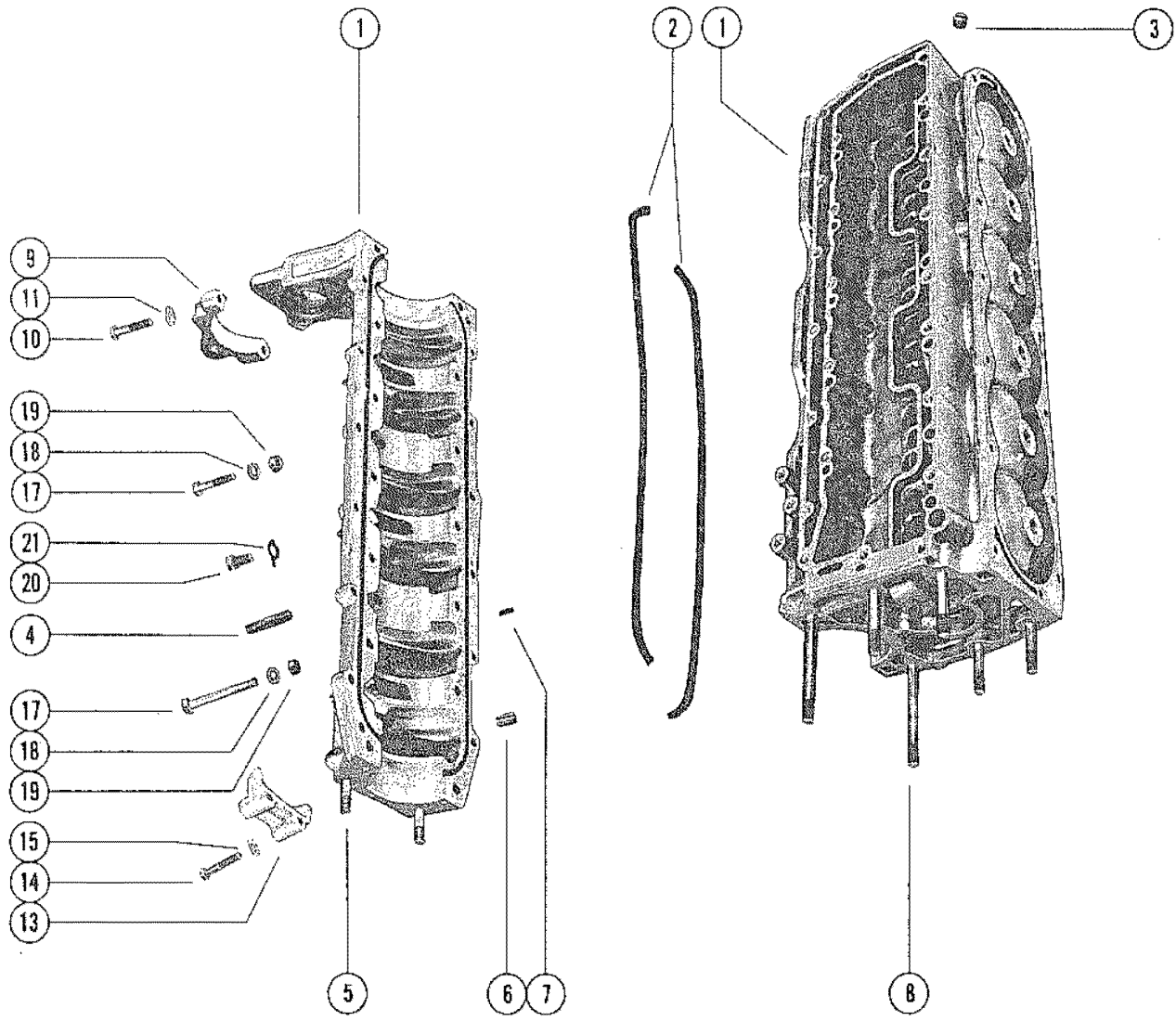
FUEL PUMP AND FUEL LINE ASSEMBLY



FUEL PUMP AND FUEL LINE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	66530A6		1	FUEL PUMP ASSEMBLY
2	21-30430A10		1	CHECK VALVE ASSEMBLY
3	66599A3		1	DIAPHRAGM ASSEMBLY
4			1	GASKET, FUEL PUMP
5			1	GASKET, PULSE CHAMBER
6			2	GASKET, FUEL PUMP
7			2	GASKET, CHECK VALVE TO HOUSING
8	35-59072		1	SCREEN, FUEL INLET
9			1	"O" RING, FUEL INLET COVER
10			1	GASKET, COVER ATTACHING SCREW
11	23004		1	RETAINER, CHECK VALVE
12	10-20037		2	SCREW, RETAINER ATTACHING
13	86295		1	BASE, FUEL PUMP
14	87990		1	CHAMBER, PULSE-FUEL PUMP
15	59071		1	COVER, FUEL INLET
16	10-37370		1	SCREW, FUEL FILTER COVER ATTACHING (5/8")
17	10-73013		5	SCREW, FUEL PUMP ATTACHING (1 1/2")
18	13-26996		5	LOCKWASHER, FUEL PUMP ATTACHING SCREW
19	22-64704		1	FITTING, FUEL OUTLET
20	32-70432		4	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/4"-2 3/4")
21	54-68424		10	CLAMP, FUEL LINE ATTACHING
22	22-64704		1	FITTING, ELBOW-UPPER CARBURETOR
23	22-73318		1	TEE, FUEL LINE
24	22-64706		1	FITTING, TEE-CENTER CARBURETOR
25	22-64704		1	FITTING, ELBOW-LOWER CARBURETOR
26	32-70432		1	FUEL LINE, ADAPTOR TO FUEL PUMP(16")
27	22-63981		1	ELBOW, FUEL LINE TO ADAPTOR
28	22833		1	ADAPTOR, CHECK UNIT (FUEL LINE)
29	23069		1	STEM, CHECK UNIT ADAPTOR
30	24-23067		1	SPRING, ADAPTOR STEM
31	25-20415		1	"O" RING, ADAPTOR STEM
32	30188		1	CUP WASHER, ADAPTOR
33	10-69029		2	SCREW, ADAPTOR TO BOTTOM COWL (1 3/4")
34	11-36069		2	NUT, ADAPTOR SCREW

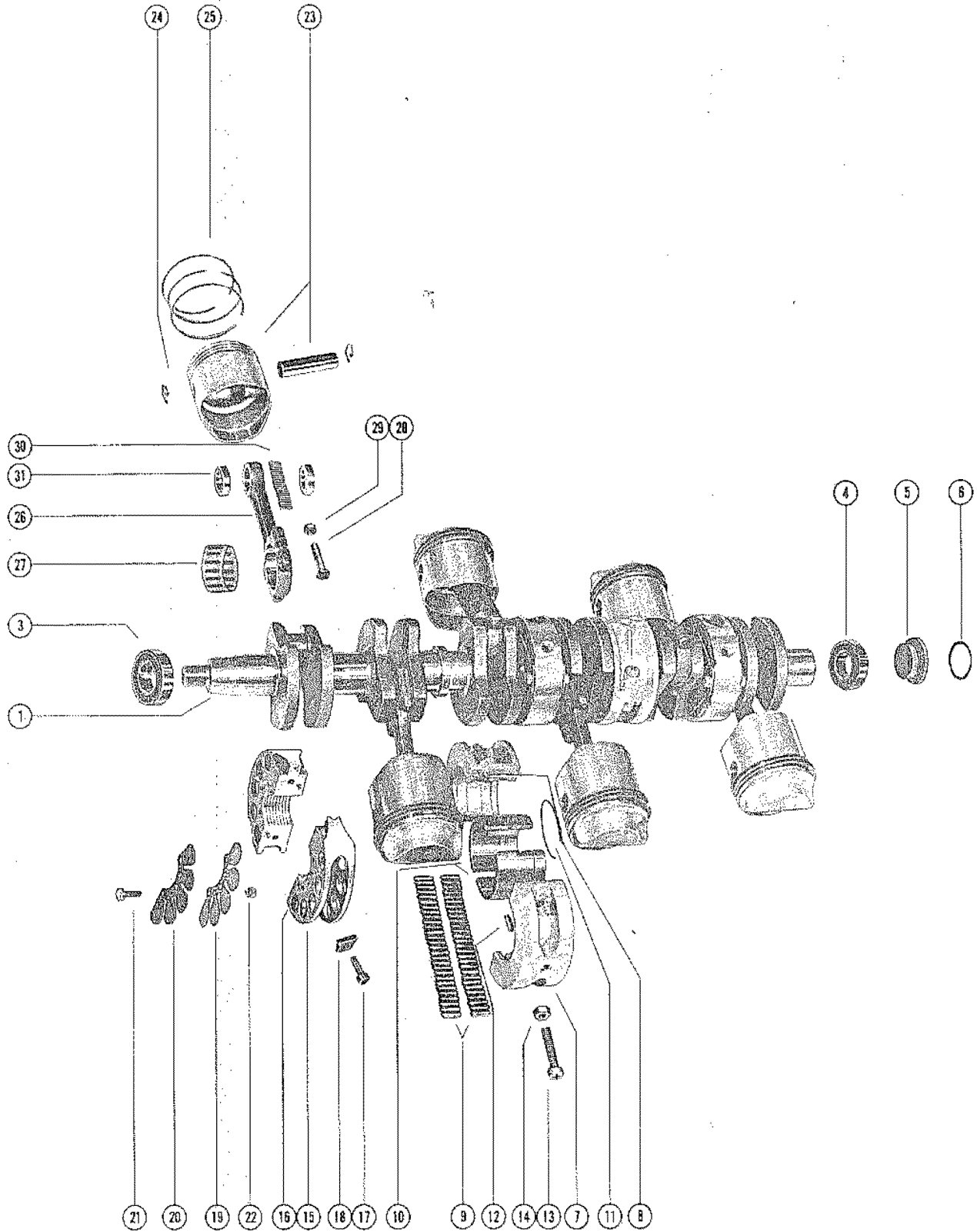
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	852-7741A2		1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	27-53862		2	GASKET, CRANKCASE TO CYLINDER BLOCK
3	66517		5	RESTRICTION, CRANKCASE BLEED
4	16-64280		6	STUD, CARBURETOR MOUNTING (1 3/16")
5	16-64281		2	STUD, CRANKCASE TO EXHAUST EXTENSION PLATE (1 7/8")
6	17-20033		2	PIN, DOWEL-CRANKCASE TO CYLINDER BLOCK
7	17-63779		3	PIN, DOWEL-CYLINDER BLOCK TO MAIN BEARING
8	16-64282		6	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING PLATE (4")
9	86473		1	COVER, STARTER MOTOR BRACKET-TOP
10	10-77065		2	SCREW, TOP COVER ATTACHING (2")
11	13-26993		2	LOCKWASHER, TOP COVER SCREWS
13	76867		1	COVER, STARTER MOTOR BRACKET-BOTTOM
14	10-69268		2	SCREW, BOTTOM COVER ATTACHING (1 7/8")
15	13-26993		2	LOCKWASHER, BOTTOM SCREW
17	10-57841		3	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
	10-32293		3	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")
	10-73657		20	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
	10-53016		2	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")
18	12-22753		25	WASHER, CRANKCASE TO CYLINDER BLOCK SCREWS
19	11-29250		2	NUT, CRANKCASE TO CYLINDER BLOCK SCREWS (LOWER)
20	10-20359		2	SCREW, CENTER MAIN BEARING LOCKING
21	14-20091		2	TAB WASHER, BEARING LOCKING SCREW
25	21-77560		1	CHECK VALVE, BLEED HOSE-UPPER
26	32-54936		1	HOSE, BLEED (22")
27	21-77561		1	CHECK VALVE, BLEED HOSE-LOWER
28	22-25885		2	ELBOW, BALANCE HOSE
29	32-34395A1		2	HOSE, BALANCE-MAIN BEARING (6 1/4")
30	22-85578		1	TEE, BALANCE HOSE

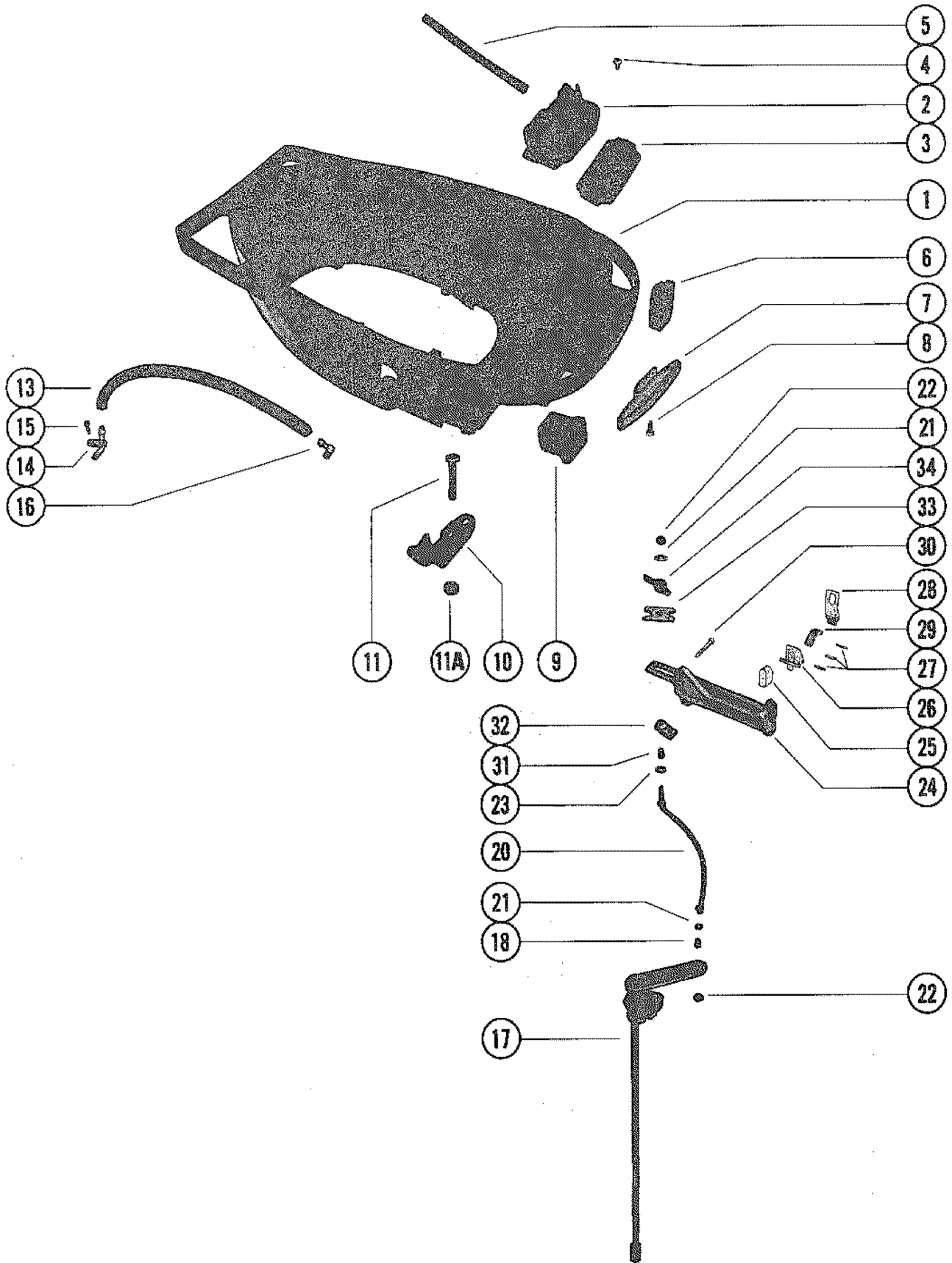
CRANKSHAFT, PISTONS AND CONNECTING RODS



CRANKSHAFT, PISTONS AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	436-6646A2		1	CRANKSHAFT ASSEMBLY
3	30-62567		1	BEARING, BALL-UPPER
4	30-63742		1	BEARING, BALL-LOWER
5	54196A6		1	CARRIER ASSEMBLY, "O" RING
6	65800		1	"O" RING, CARRIER
7	535-5397A4		2	CENTER MAIN BEARING ASSEMBLY
8	17-20032		4	DOWEL PIN, CENTER MAIN BEARING
9	29-52168		112	BEARING, NEEDLE-OUTER RACE
10	26113		2	RACE, OUTER (PAIR)
11	53-26933		2	RING, SNAP-OUTER RACE
12	17-47246		2	DOWEL PIN, STEPPED
13	10-22968		4	SCREW, CENTER MAIN BEARING CLAMPING
14	11-46887		4	NUT, BEARING CLAMPING SCREW
15	540-5266A5		3	MAIN BEARING ASSEMBLY, VALVE TYPE
16	17-20032		6	DOWEL PIN, MAIN BEARING
17	10-45775		6	SCREW, MAIN BEARING CLAMPING
18	11-45774		6	NUT, MAIN BEARING CLAMPING SCREW
19	34-56007A1		3	REED SET, MATCHED-MAIN BEARING
20	34-56008		12	REED STOP, MAIN BEARING REED VALVES
21	10-62204		30	SCREW, REED STOP MOUNTING
22	11-53153		30	NUT, REED STOP SCREW
23	745-6661A4		6	PISTON AND PISTON PIN ASSEMBLY
24	40-52035		12	LOCK RING, PISTON PIN
25	39-78816A12		2	RING, PISTON
26	622-4850A3		6	CONNECTING ROD AND CAP ASSEMBLY
27	31-62596A1		6	BEARING ASSEMBLY, CRANKPIN
28	10-54803		12	SCREW, CONNECTING ROD
29	11-49091		12	NUT, CONNECTING ROD SCREW
30	29-47270		174	BEARING, NEEDLE-PISTON PIN
31	12-47247		12	WASHER, NEEDLE LOCATING
-	745-6696A2		6	PISTON AND PISTON PIN ASSEMBLY OVERSIZED .015 OVERSIZE PISTONS AND RINGS
-	39-78811A12		2	RING, PISTON OVERSIZED .015 OVERSIZE PISTONS AND RINGS

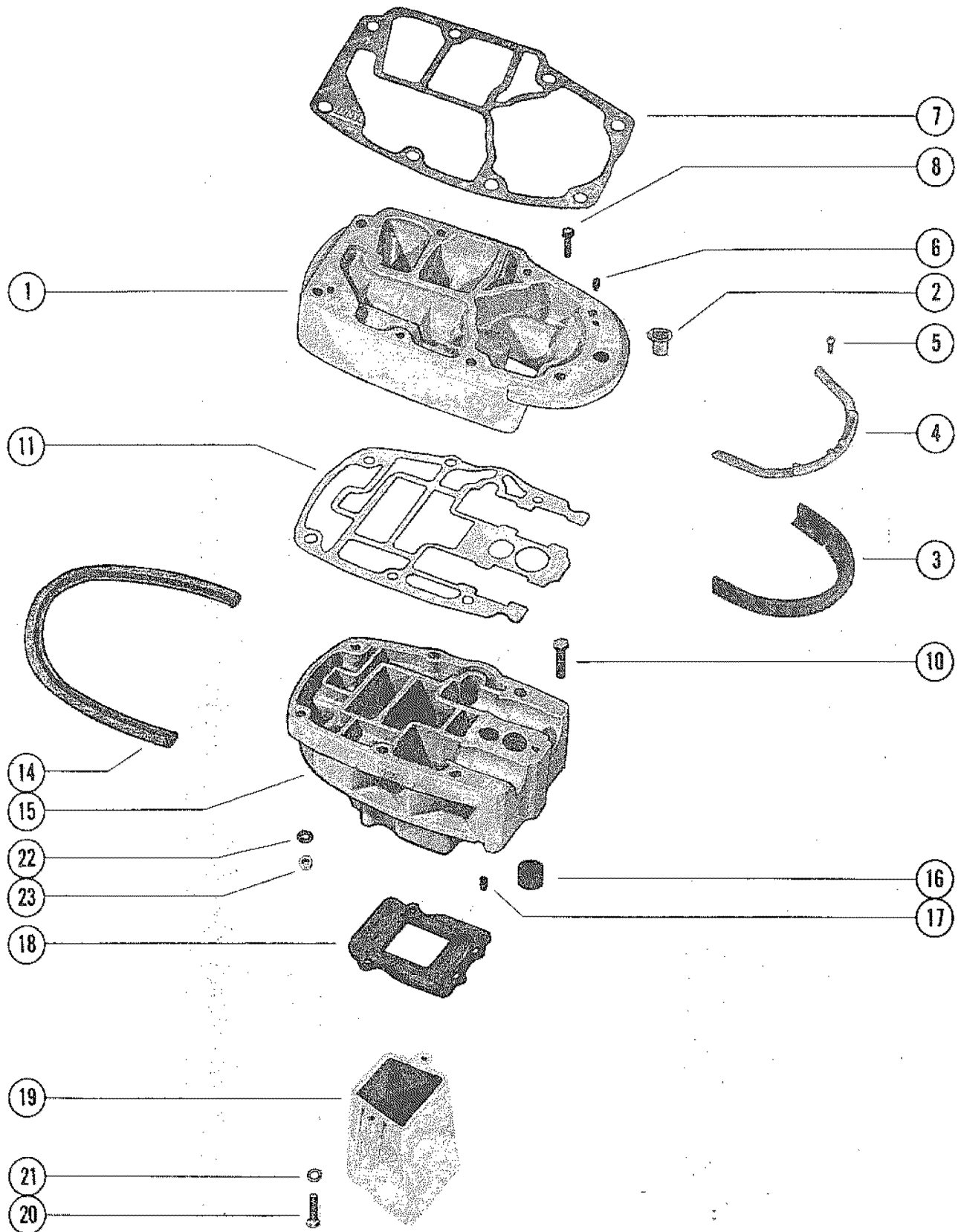
BOTTOM COWL AND SHIFT LINKAGE



BOTTOM COWL AND SHIFT LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2115-6462		1	COWL, BOTTOM
2	52862A2		1	DRIP TRAY ASSEMBLY, BOTTOM COWL
3	37940		1	PAD, SOUND-DRIP TRAY
4	10-48408		4	SCREW, DRIP TRAY TO BOTTOM COWL (1/2")
5	32-34395A1		1	HOSE, DRIP TRAY TO BOTTOM COWL (8")
6	39616		1	BOOT, CONTROL CABLES-BOTTOM COWL
7	76369		1	SPACER, BOTTOM COWL (COWL FRONT COVER)
8	10-48591		2	SCREW, SPACER TO BOTTOM COWL (1/2")
9	37637		1	BOOT, FUEL CONNECTOR-BOTTOM COWL
10	37445		1	SUPPORT, WIRING HARNESS-BOTTOM COWL
11	10-69029		2	SCREW, SUPPORT TO BOTTOM COWL (1 3/4")
11A	11-36069		2	NUT, SUPPORT SCREW
13	32-34395A1		1	HOSE, TELL TALE-EXHAUST COVER TO BOTTOM COWL (21 1/2")
14	52889		1	NOZZLE, TELL TALE HOSE TO BOTTOM COWL
15	10-48408		1	SCREW, TELL TALE NOZZLE TO BOTTOM COWL (1/2")
16	22-78279		1	ELBOW, TELL TALE HOSE TO CYLINDER BLOCK
17	60304A54		1	SHIFT SHAFT ASSEMBLY, UPPER
18	23-26600		1	BUSHING, SHIFT SHAFT
20	48047A1		1	LINK ROD ASSEMBLY
21	12-35462		2	WASHER, LINK ROD
22	11-20664		2	NUT, LINK ROD
23	13-29720		1	WASHER, WAVE-LINK ROD
24	52732		1	BRACKET, ANCHOR-CONTROL CABLES
25	39519		1	CAP, BARREL RETAINER-ANCHOR BRACKET
26	39618		1	LEVER, NYLON-SHIFT CABLE LOCKING
27	17-47175		3	PIN, LOCKING LEVER AND COVER FASTENING
28	39667		1	COVER, NYLON-SHIFT CABLE
29	65799		1	LINK, LOCKING LEVER TO COVER
30	10-24234		3	SCREW, ANCHOR BRACKET TO CYLINDER BLOCK (1")
31	24-20099		1	SPRING, LINK ROD TO GUIDE BLOCK
32	37896		1	GUIDE BLOCK, LINK ROD
33	52100		1	WEAR PLATE, LINK ROD
34	38279		1	LATCH, CONTROL CABLE FASTENING-ANCHOR BRACKET

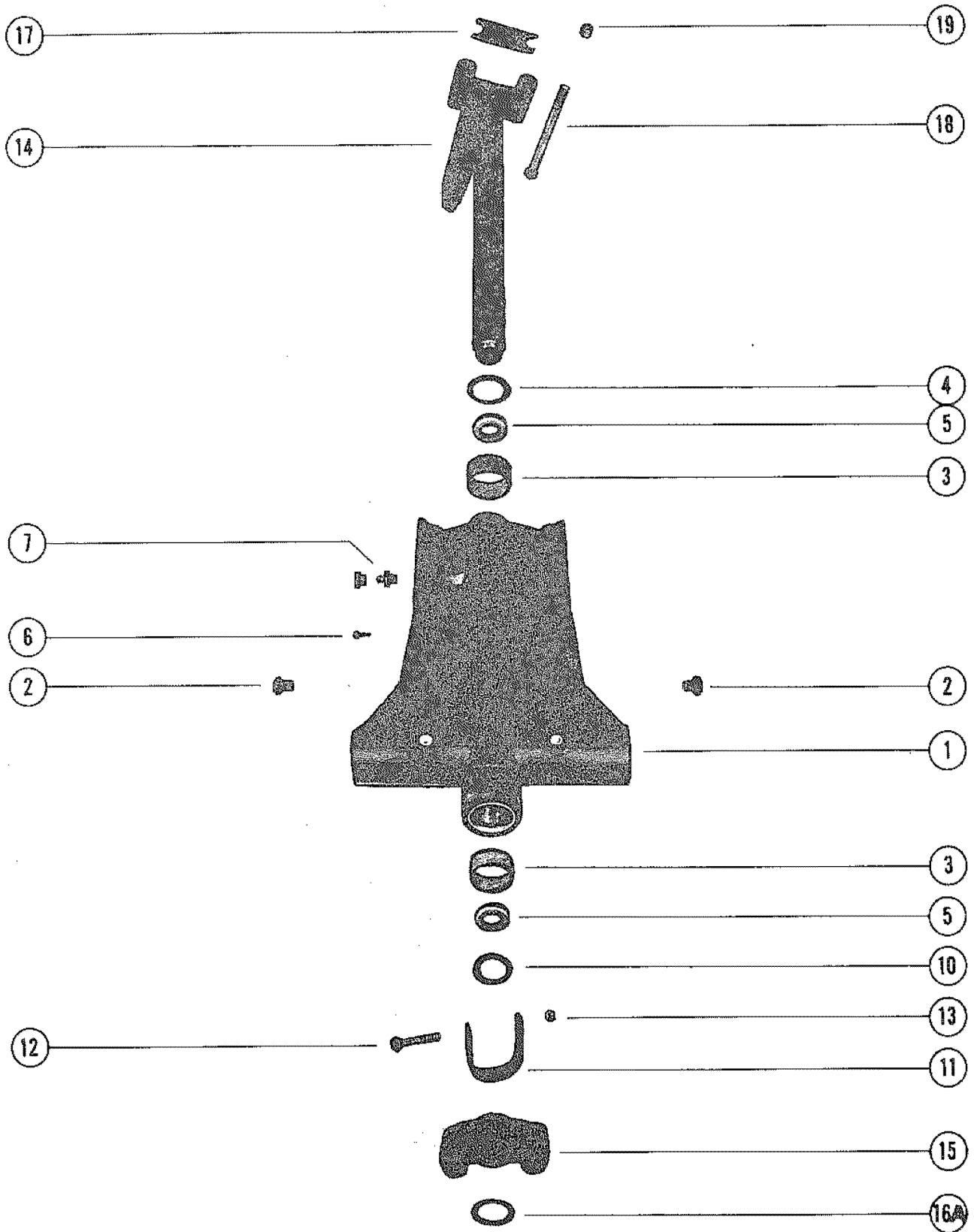
EXHAUST EXTENSION PLATE



EXHAUST EXTENSION PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	66096A1		1	PLATE ASSEMBLY, EXHAUST EXTENSION
2	23-27132		1	BUSHING, NYLON-EXHAUST EXTENSION PLATE
3	37918		1	SEAL, EXHAUST EXTENSION PLATE
4	38032		1	STRIP, RETAINING-EXHAUST EXTENSION PLATE SEAL
5	10-37571		5	SCREW, SEAL AND RETAINING STRIP TO EXT. PLATE (1/2")
6	17-23784		2	DOWEL PIN, EXHAUST EXTENSION PLATE
7	27-69238		1	GASKET, POWERHEAD TO EXTENSION PLATE
8	10-66023		2	SCREW, ADAPTOR PLATE TO HOUSING PLATE (2")
10	10-66023		7	SCREW, HOUSING PLATE TO DRIVE SHAFT HSG. (2")
11	27-66102		1	GASKET, PLATE TO DRIVE SHAFT HSG. PLATE
14	26-60898		1	SEAL, DRIVE SHAFT HOUSING PLATE
15	74257A3		1	PLATE ASSEMBLY, DRIVE SHAFT HOUSING
16	26-38970		1	SEAL, RUBBER-WATER INLET TUBE
17	17-23784		2	DOWEL PIN, DRIVE SHAFT HOUSING PLATE
18	27-62362		1	GASKET, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE
19	60437		1	MEGAPHONE, EXHAUST
20	10-60480		3	SCREW, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE (1 1/8")
21	12-29245		3	WASHER, MEGAPHONE SCREW
22	12-25970		6	WASHER, POWERHEAD STUD
23	11-34932		6	NUT, POWERHEAD STUD

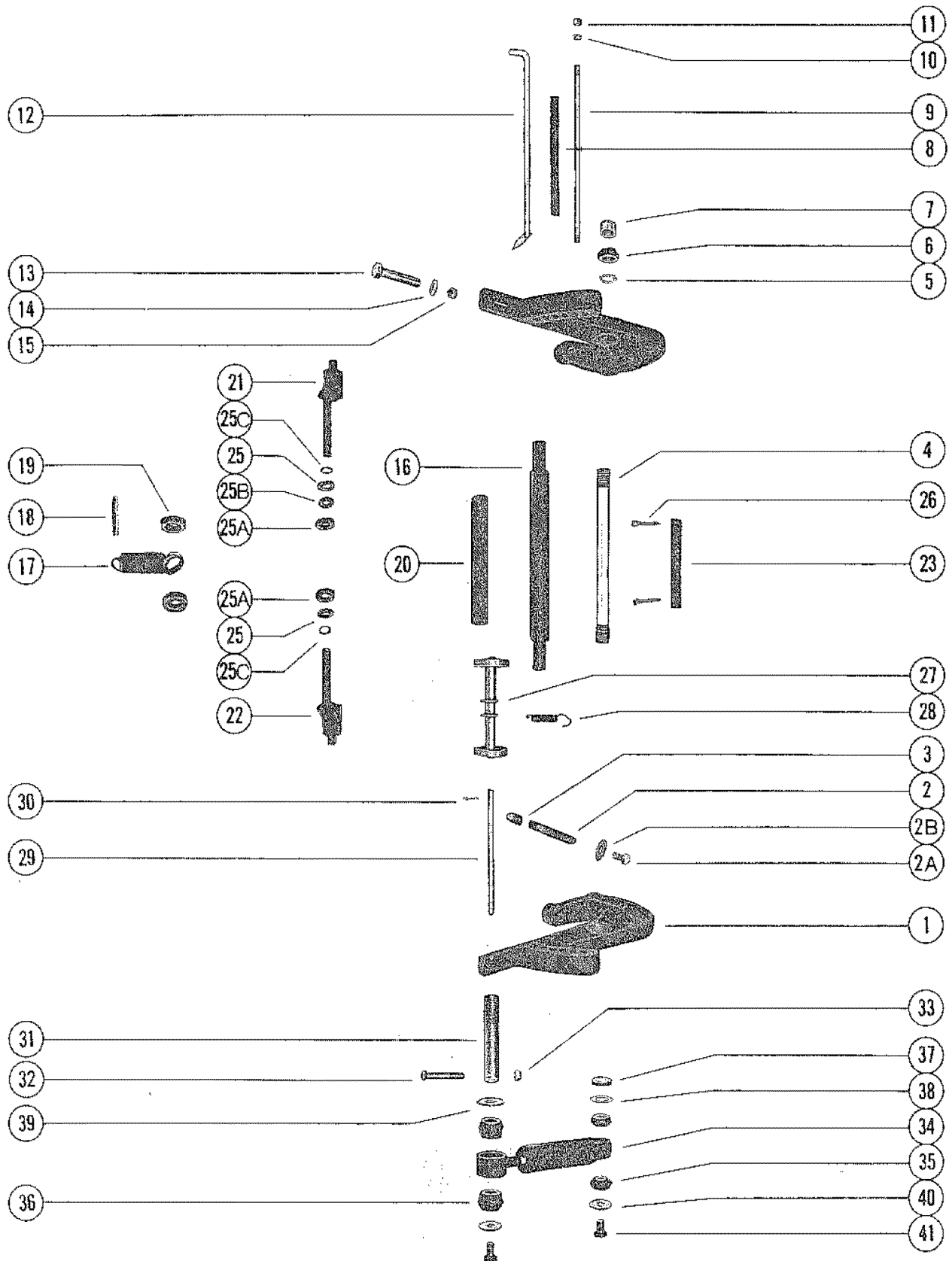
SWIVEL BRACKET ASSEMBLY



SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1482-6386A4		1	SWIVEL BRACKET ASSEMBLY
2	23-69132		2	BUSHING, REVERSE LOCK PIVOT SHAFT
3	23-69341		2	BUSHING, SWIVEL BRACKET
4	12-69342		1	WASHER, SWIVEL PIN-UPPER
5	26-37448		2	OIL SEAL, SWIVEL BRACKET
6	10-47828		1	SCREW, DRIVE-SWIVEL BRACKET
7	22-74036		4	FITTING, GREASE-SWIVEL BRACKET
10	12-69380		1	WASHER, SWIVEL PIN-LOWER
11	28205		1	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET
12	10-28200		1	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING (2 7/8")
13	11-25269		1	NUT, STRAP STOP FASTENING SCREW
14	17-73593A1		1	SWIVEL PIN AND ARM ASSEMBLY
15	73984		1	YOKE, BOTTOM
16A	53-73591		1	RETAINING RING, BOTTOM YOKE ATTACHING
17	28203		1	BUMPER, STEERING ARM
18	10-49554		2	BOLT, STEERING ARM TO UPPER MOUNT (5 7/8")
19	11-34933		2	NUT, STEERING ARM BOLT FASTENING

CLAMP BRACKET AND REVERSE LOCK

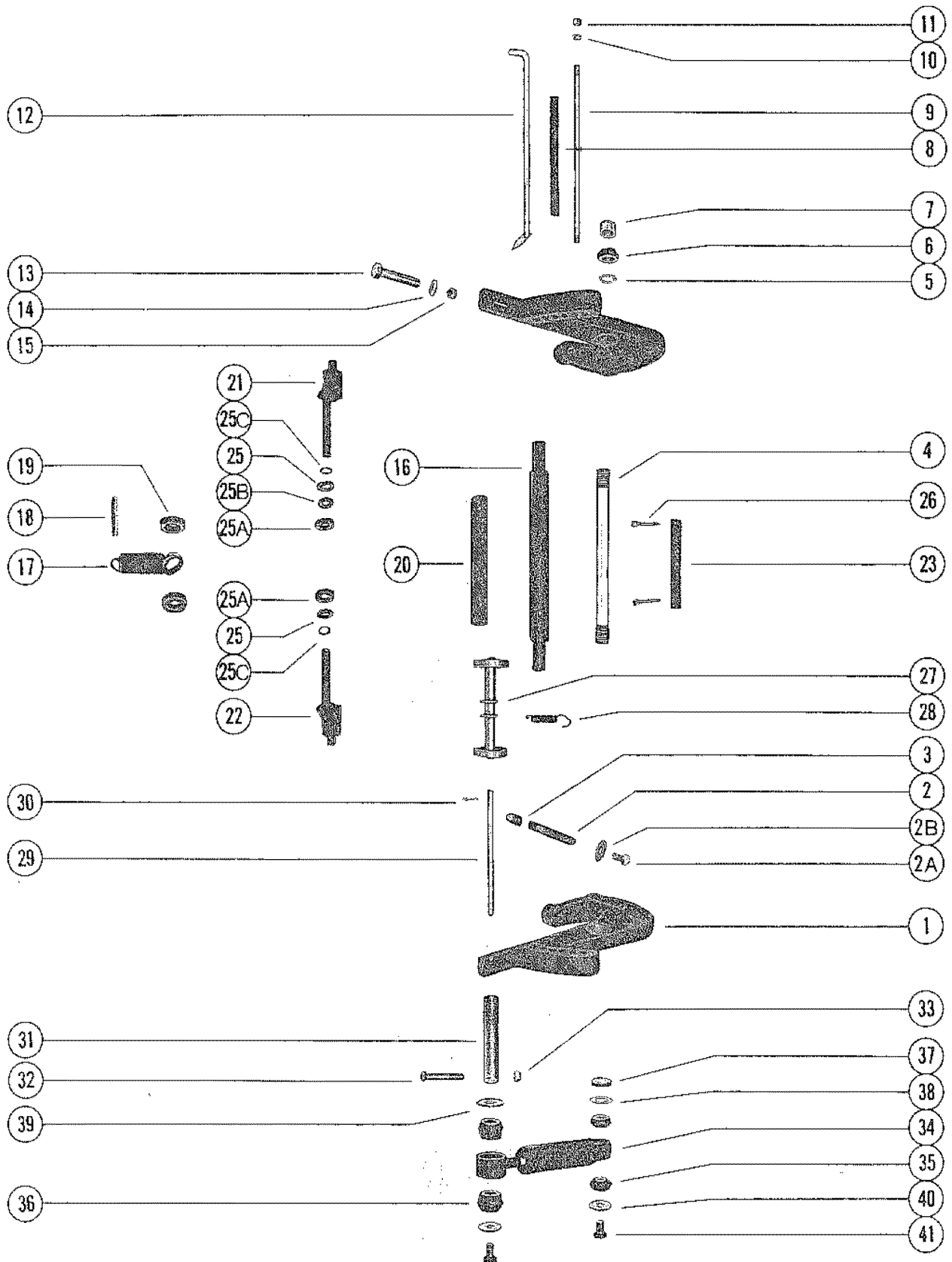


CLAMP BRACKET AND REVERSE LOCK

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1440-6625A3		2	CLAMP BRACKET ASSEMBLY
2	10-78492A1		2	THUMB SCREW ASSEMBLY
2A	10-78495		2	SCREW, WASHER ATTACHING
2B	12-78493		2	WASHER, THUMB SCREW
3	75043		2	CAP, THUMB SCREW
4	74528		1	TUBE, TILT-CLAMP BRACKET TO SWIVEL BRACKET
5	12-52864		2	WASHER, CLAMP BRACKET TILT TUBE
6	11-56041		2	NUT, TILT TUBE FASTENING
7	53078		2	CAP, PLASTIC-TILT TUBE
8	23-59624		1	SPACER, CLAMP BRACKET STUD
9	16-59625		1	STUD, CLAMP BRACKET (NOT USED WITH FULL POWER TRIM)
10	13-26993		2	LOCKWASHER, CLAMP BRACKET STUD
11	11-28770		2	NUT, CLAMP BRACKET STUD
12	17-49930A1		1	TILT LOCK PIN ASSEMBLY (NOT USED WITH FULL POWER TRIM)
13	10-68298		2	BOLT, CLAMP BRACKET TO BOAT TRANSOM (LOWER)
	10-68299		2	BOLT, CLAMP BRACKET TO BOAT TRANSOM (UPPER)
14	12-68410		2	WASHER, CLAMP BRACKET BOLT (LOWER)
	12-68300		2	WASHER, CLAMP BRACKET BOLT (UPPER)
15	11-68411		4	NUT, CLAMP BRACKET BOLT
16	55-28416		1	PIN, UPPER SHOCK MOUNTING
17	24-28659		1	SPRING, COIL-SWIVEL BRACKET-NOT USED WITH FULL POWER TRIM
18	17-38311		1	PIN, COIL SPRING MOUNTING -NOT USED WITH FULL POWER TRIM
19	23-28688		2	SPACER, RUBBER-COIL SPRING POSITIONING -NOT USED WITH FULL POWER TRIM
20	63473		1	TUBE, CUSHION-SHOCK PIN (USED WITH FULL POWER TRIM)
21	76386		1	TILT LOCK ASSEMBLY (STARBOARD)
22	76385		1	TILT LOCK ASSEMBLY (PORT)
23	76387		1	TUBE, TILT LOCK
25	13-69150		1	WASHER, WAVE-TILT LOCK (STARBOARD SIDE ONLY)
25A	26-22734		2	OIL SEAL, SWIVEL BRACKET (TILT LOCK)
25B	12-76388		1	WASHER, TILT LOCK (STARBOARD SIDE ONLY)
25C	25-62702		2	"O" RING, TILT LOCK
26	18-47959		2	COTTER PIN, TILT LOCK
27	70692		1	REVERSE LOCK ASSEMBLY-NOT USED WITH FULL POWER TRIM
28	24-78203A1		1	SPRING, REVERSE LOCK TENSION -NOT USED WITH FULL POWER TRIM
29	56349		1	SHAFT, REVERSE LOCK PIVOT -NOT USED WITH FULL POWER TRIM
30	18-45882		1	COTTER PIN, REVERSE LOCK TO SHAFT -NOT USED WITH FULL POWER TRIM

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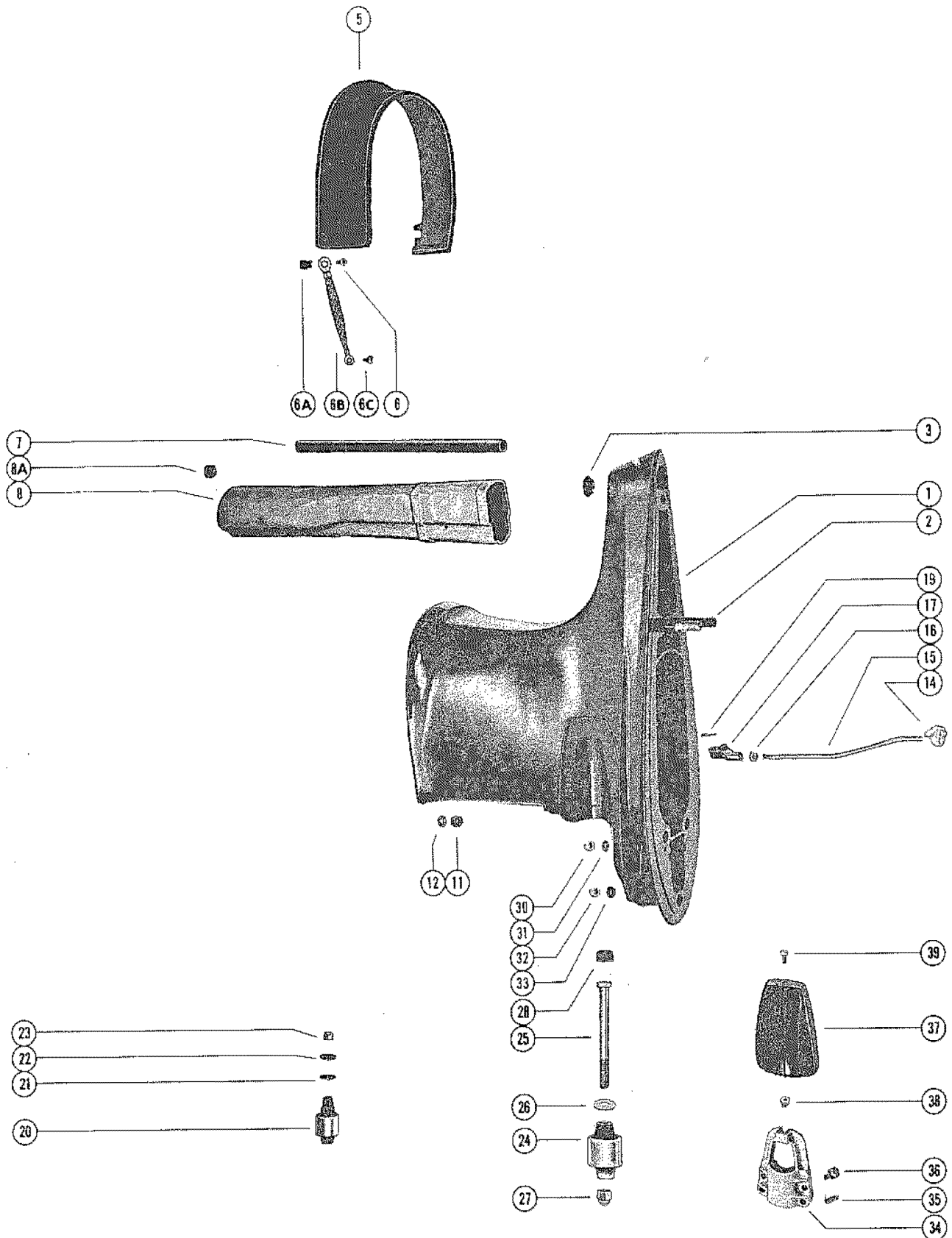
CLAMP BRACKET AND REVERSE LOCK



CLAMP BRACKET AND REVERSE LOCK

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	55-28414		2	PIN, LOWER SHOCK MOUNTING
32	10-21937		2	SCREW, LOWER SHOCK PIN
33	11-46887		2	NUT, LOWER SHOCK PIN SCREW
34	55-58780A2		2	SHOCK ABSORBER-NOT USED WITH FULL POWER TRIM
35	23-32171		4	BUSHING, RUBBER-SHOCK ABSORBER (UPPER) -NOT USED WITH FULL POWER TRIM
36	23-28198		4	BUSHING, RUBBER-SHOCK ABSORBER (LOWER) -NOT USED WITH FULL POWER TRIM
37	23-73203		2	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET
38	12-28196		2	WASHER, UPPER BUSHING RETAINER (INNER)
39	12-59378		2	WASHER, LOWER BUSHING RETAINER (INNER)
40	12-69374		4	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)
41	10-69375		4	SCREW, UPPER AND LOWER SHOCK MOUNTING PIN

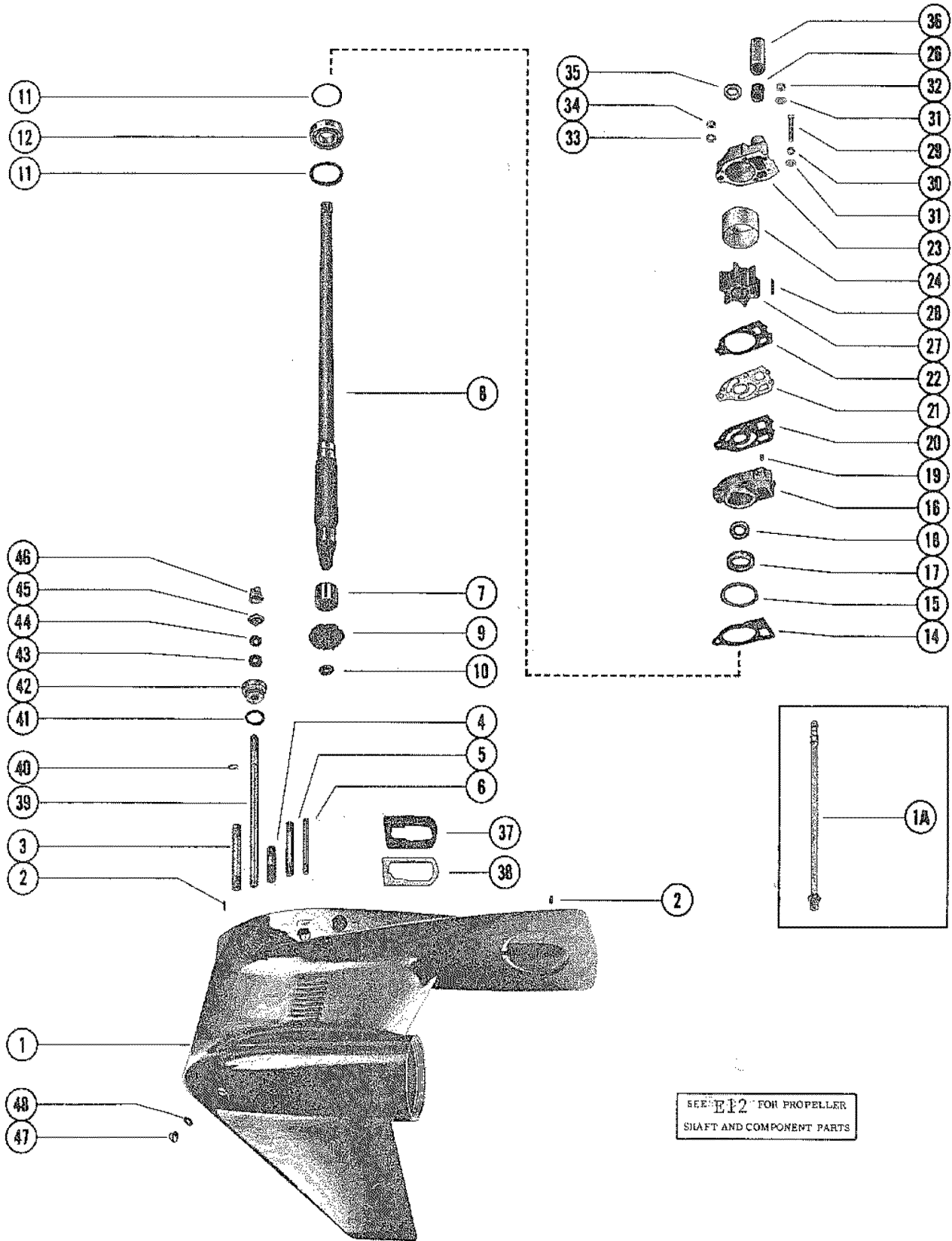
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1573-5239A4		1	DRIVE SHAFT HOUSING ASSEMBLY
2	16-56295		2	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (2 11/16")
3	19-64649		1	PLUG, PLASTIC-TRIM TAB SCREW HOLE
5	37417		1	COVER, TRIM-DRIVE SHAFT HOUSING
6	10-57807		4	SCREW, TRIM COVER TO BOTTOM COWL
6A	25-57806		4	GROMMET, PLASTIC-TRIM COVER SCREW
6B	46933A2		2	GROUND STRAP ASSEMBLY, TRIM COVER SCREW
6C	10-62568		2	SCREW, GROUND STRAP ATTACHING
7	32-60897		1	TUBE, WATER INLET
8	78184		1	TUBE, EXHAUST
8A	65638		2	BOOT, TUBE MOUNT
11	11-69254		2	NUT, POWERHEAD STUDS (3/8-24)
12	12-25970		2	WASHER, POWERHEAD STUDS
14	52887		1	GUIDE, PUSH ROD-REVERSE LOCKING -NOT USED WITH FULL POWER TRIM
15	47558		1	ROD, PUSH-REVERSE LOCK -NOT USED WITH FULL POWER TRIM
16	11-47661		1	NUT, JAM-PUSH ROD -NOT USED WITH FULL POWER TRIM
17	47559		1	YOKE, PUSH ROD -NOT USED WITH FULL POWER TRIM
19	18-25191		1	COTTER PIN, PUSH ROD PIN -NOT USED WITH FULL POWER TRIM
20	75296		2	MOUNT, RUBBER-UPPER
21	12-47840		2	WASHER, RUBBER-UPPER MOUNT BOLT
22	12-31263		2	WASHER, UPPER MOUNT BOLT
23	11-34933		2	NUT, UPPER MOUNT BOLT
24	75299		2	MOUNT, RUBBER-LOWER
25	10-49318		2	SCREW, LOWER MOUNT (5 1/2")
26	12-49339		2	WASHER, LOWER MOUNT SCREW
27	11-25096		2	NUT, LOWER MOUNT SCREW
28	25067		2	BUMPER, RUBBER-LOWER MOUNTING SCREW
30	11-34933		2	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS
31	12-45176		2	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
32	11-29489		1	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS
33	12-45176		1	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
34	35608		2	CLAMP, LOWER MOUNT TO DRIVE SHAFT HOUSING
35	24-35522		4	SPRING, TENSION-LOWER MOUNT CLAMP
36	10-29256		4	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING
37	35474		2	COVER, LOWER MOUNT CLAMP
38	11-35521		2	NUT, LOWER MOUNT CLAMP COVER
39	10-29722		2	SCREW, COVER TO LOWER CLAMP MOUNT

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

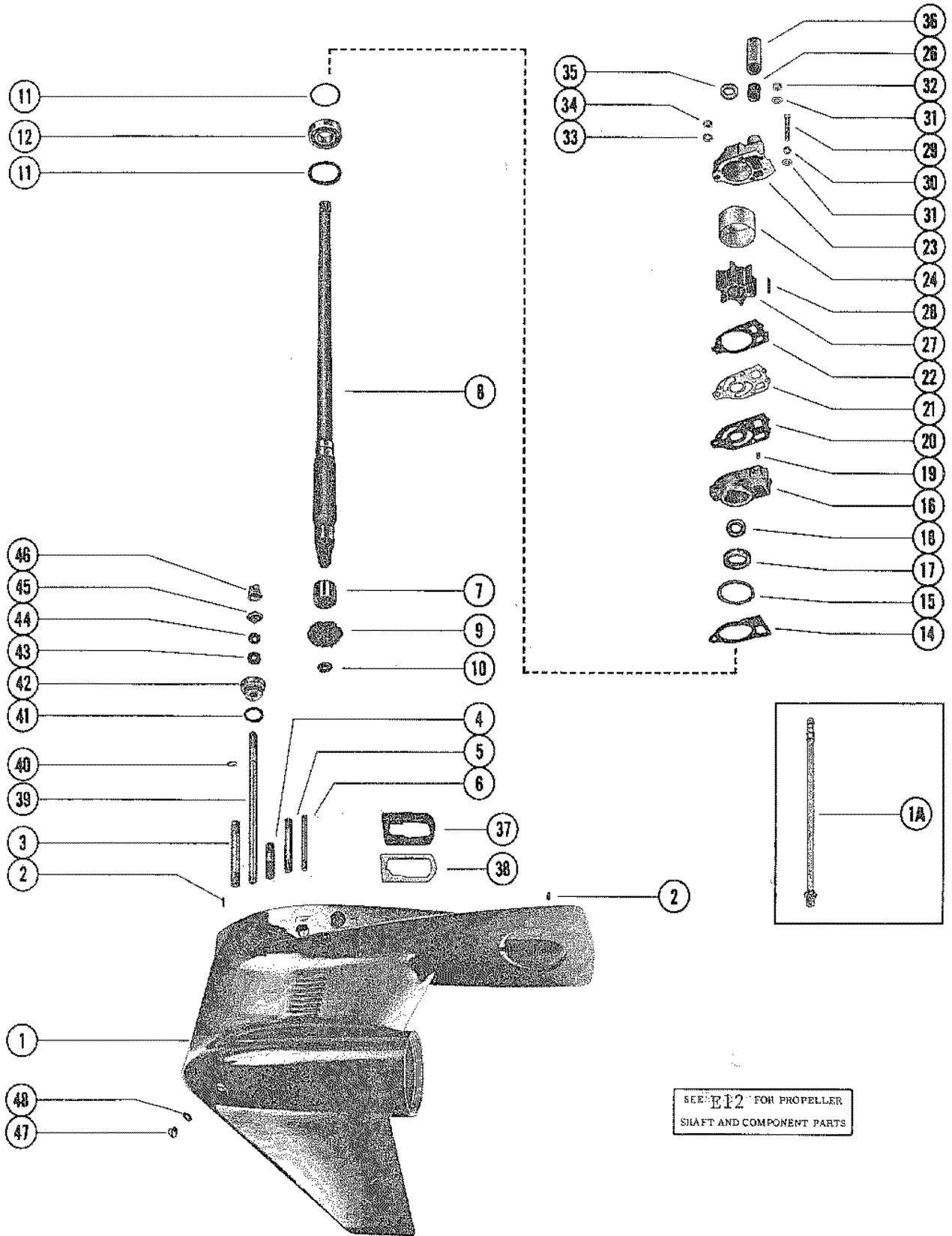


GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1655-7333A24		1	GEAR HOUSING ASS'Y, COMP. (SEE NOTE BELOW)
1	1655-7333A23		1	GEAR HOUSING ASS'Y
1A	22-85822A1		1	CONNECTOR ASSEMBLY, SPEEDOMETER
2	17-46912		2	DOWEL PIN, GEAR HOUSING LOCATING
3	16-57921		1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (4")
4	16-57920		2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2 1/16")
5	16-56297		1	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 3/8")
6	16-30667		2	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 1/8")
7	31-32898		1	BEARING, ROLLER-DRIVE SHAFT
8	45-69251		1	DRIVE SHAFT
9	43-68548		1	GEAR, PINION-DRIVE SHAFT
10	11-35921		1	NUT, PINION GEAR TO DRIVE SHAFT
11	23-70412		1	SPACER, BALL BEARING TO BASE
	15-57007A1		AR	SHIM, BALL BEARING TO BASE
12	31-69220		1	ROLLER BEARING, DRIVE SHAFT
14	27-33146		1	GASKET, WATER PUMP BASE
15	25-33145		1	"O" RING, WATER PUMP BASE
16	46-73804A1		1	WATER PUMP BASE ASSEMBLY
17	26-31489		1	OIL SEAL, WATER PUMP BASE
18	26-31507		1	OIL SEAL, WATER PUMP BASE
19	17-35973		2	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY
20	27-32433		1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
21	32435		1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
22	27-32434		1	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY
23	46-64141A1		1	WATER PUMP BODY ASSEMBLY
24	48752		1	INSERT, WATER PUMP BODY
26	26-38970		1	SEAL, RUBBER - WATER INLET TUBE
27	47-65960		1	IMPELLER, WATER PUMP
28	28-56654		1	KEY, IMPELLER DRIVE
29	10-30720		1	SCREW, WATER PUMP BODY TO GEAR HOUSING (2 1/4")
30	13-26992		1	LOCKWASHER, WATER PUMP BODY SCREW
31	12-29245		3	WASHER, WATER PUMP BODY FASTENING SCREW AND STUD
32	11-35888		2	NUT, WATER PUMP FASTENING SCREW
33	12-36001		1	WASHER, WATER PUMP BODY FASTENING STUD
34	11-35814		1	NUT, WATER PUMP BODY FASTENING STUD
35	25-30271		1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
36	23-29804		1	SLEEVE, GUIDE - WATER INLET TUBE
37	37641		1	SEAL, EXHAUST ELBOW
38	38051		1	PLATE, SUPPORT - EXHAUST TUBE SEAL

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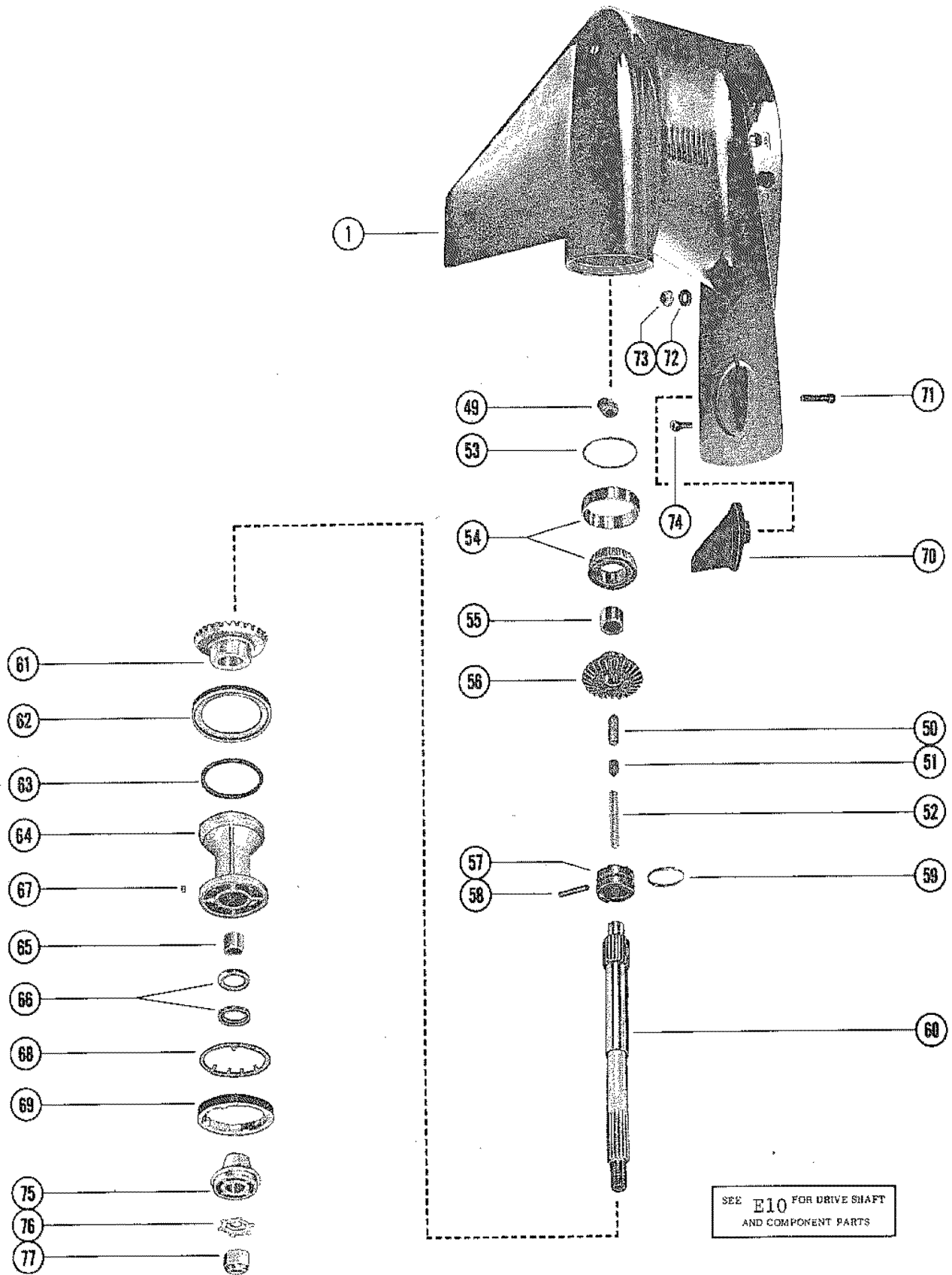
GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	76062A1		1	SHAFT ASSEMBLY, SHIFT - LOWER
40	53-29641		1	"E" RING, RETAINING - SHIFT SHAFT
41	25-25439		1	"O" RING, SHIFT SHAFT BUSHING
42	23-77631A2		1	BUSHING ASSEMBLY, SHIFT SHAFT
43	26-76384		1	OIL SEAL, SHIFT SHAFT BUSHING
44	12-77674		1	WASHER, RUBBER - SHIFT SHAFT BUSHING
45	39019		1	SPACER, LOWER - REVERSE LOCKING -NOT USED WITH FULL POWER TRIM
46	39021		1	CAM, REVERSE LOCKING -NOT USED WITH FULL POWER TRIM
47	10-79953		1	SCREW, GREASE FILLER AND VENT HOLE
	22-67892		1	PLUG, DRAIN (MAGNETIC)
48	12-20260		2	WASHER, GREASE FILLER AND VENT HOLE SCREW

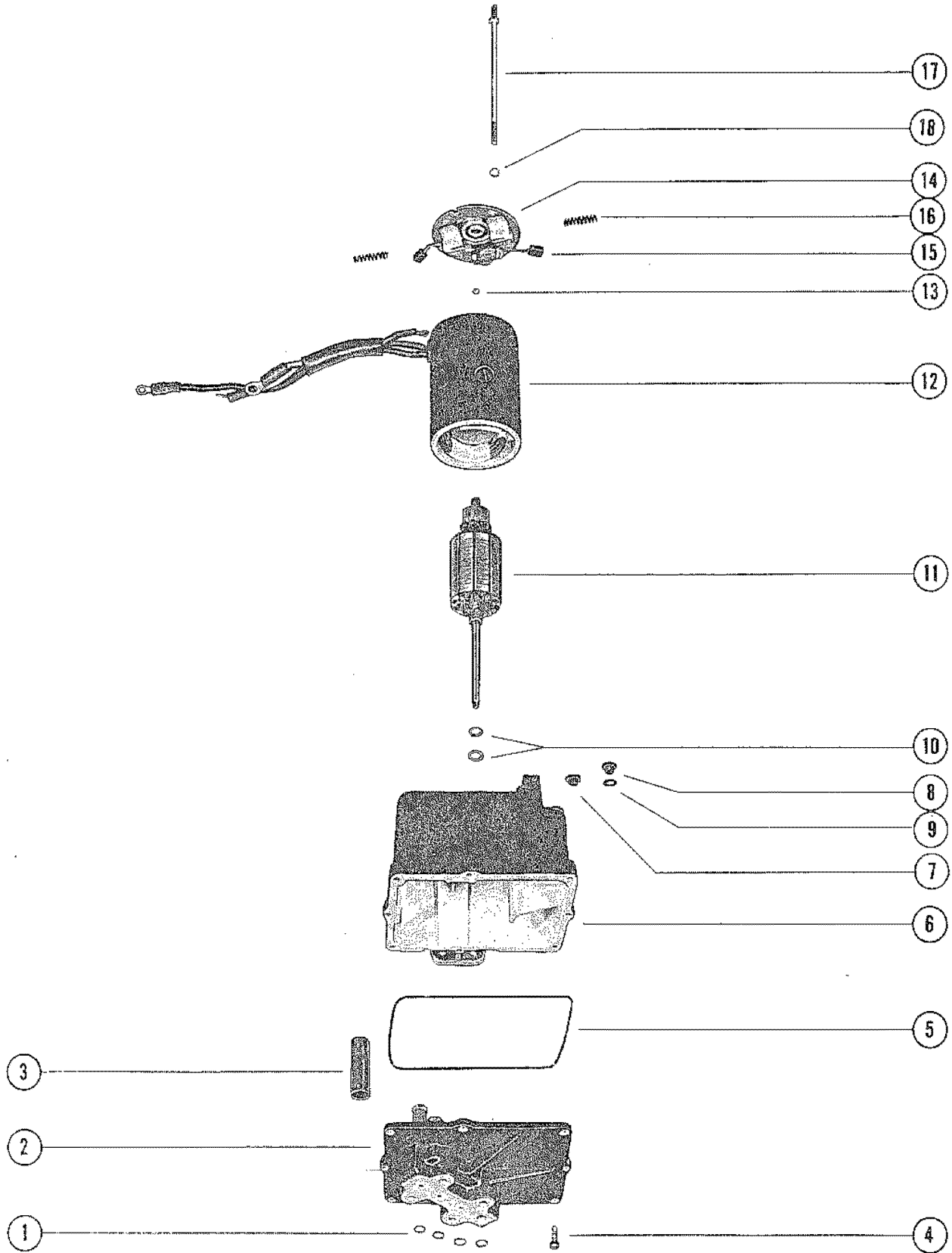
GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1655-7333A24		1	GEAR HOUSING ASS'Y, COMP.(SEE NOTE BELOW)
1	1655-7333A23		1	GEAR HOUSING ASS'Y
49	76039		1	CAM, SHIFT
50	30625		1	FOLLOWER, CAM
51	30624		1	SLIDE, CROSS PIN
52	24-30622		1	SPRING, COMPRESSION - CAM FOLLOWER
53	15-30923A1		AR	SHIM, BEARING OUTER RACE TO HOUSING (.002-3-5-10)
54	31-30894A1		1	TAPERED ROLLER BEARING ASSEMBLY
55	31-30895		1	BEARING, ROLLER - FORWARD GEAR
56	43-68447		1	FORWARD GEAR
57	52-34239		1	RATCHET, SLIDING GEAR
58	17-30632		1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
59	24-30893		1	SPRING, RETAINING - CROSS PIN
60	44-52542		1	SHAFT, PROPELLER
61	43-76250		1	REVERSE GEAR
62	12-76805		1	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING
63	25-29976		1	"O" RING, BEARING CARRIER
64	77520A1		1	BEARING CARRIER ASSEMBLY
65	31-30956		1	BEARING, ROLLER - BEARING CARRIER
66	26-76868		2	OIL SEAL, BEARING CARRIER
67	28-30281		1	KEY, LOCATING - BEARING CARRIER
68	14-52700		1	TAB WASHER, GEAR HOUSING COVER
69	52699		1	COVER, GEAR HOUSING
70	31640A1		1	TRIM TAB, GEAR HOUSING
71	10-66024		1	SCREW, TRIM TAB TO GEAR HOUSING (1 3/4")
72	12-45176		2	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
73	11-34933		2	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
74	10-65210		1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")
75	75282		1	THRUST HUB
76	14-31210		1	TAB WASHER, PROPELLER NUT
77	11-52707		1	NUT, PROPELLER

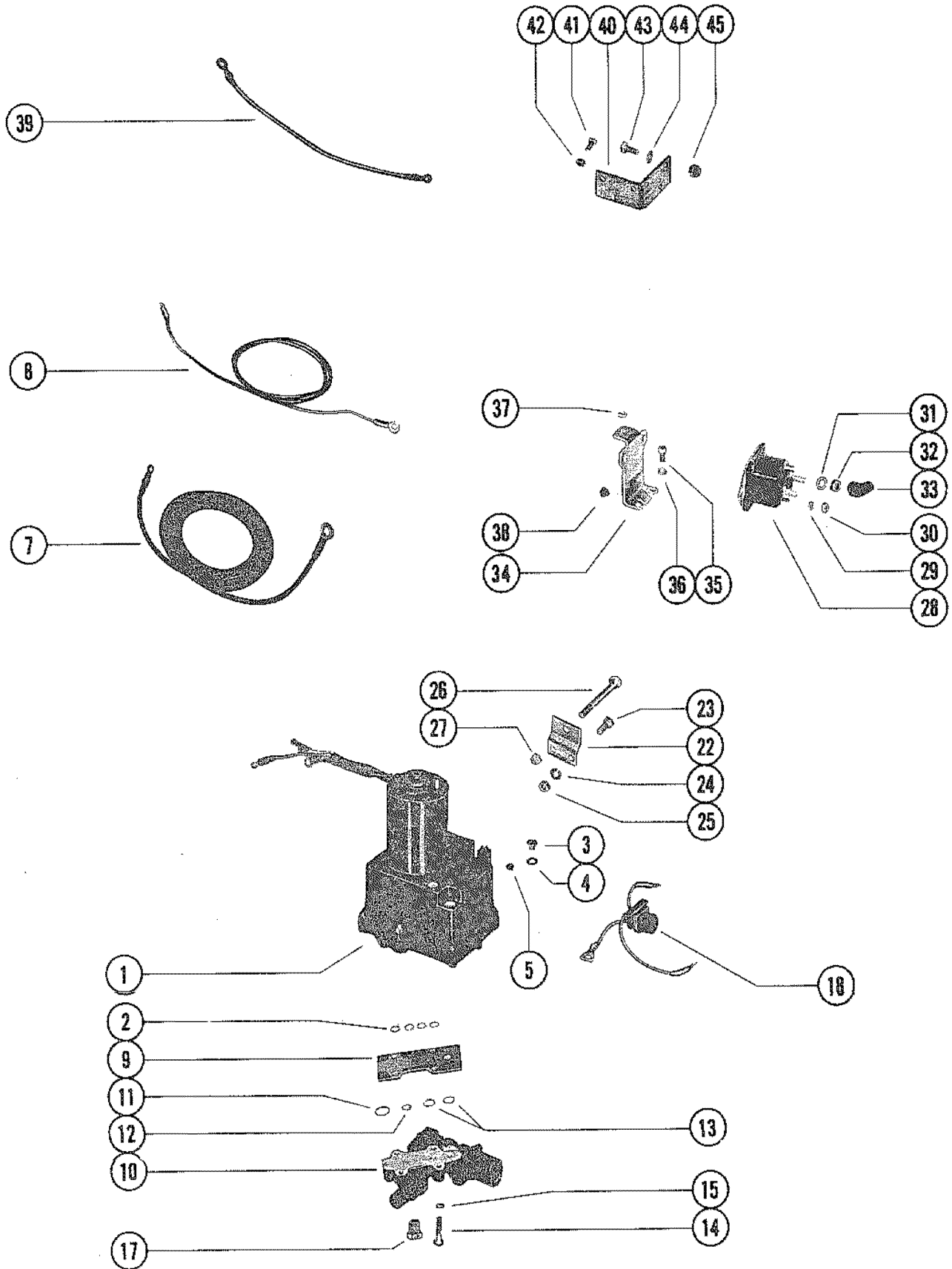
HYDRAULIC PUMP ASSEMBLY



HYDRAULIC PUMP ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	76395A5		1	HYDRAULIC PUMP ASSEMBLY, COMPLETE
1	25-21720		4	"O" RING, HYDRAULIC PUMP
2	392-2936		1	VALVE BODY AND GEAR ASSEMBLY
3	392-2618		2	CAN, VALVE BODY
4	10-20411		8	SCREW, VALVE BODY TO RESERVOIR
5	392-2937		1	SEAL, RESERVOIR TO VALVE BODY AND GEAR
6	392-2939		1	RESERVOIR ASSEMBLY
7	10-38257		1	SCREW, VENT - HYDRAULIC PUMP
8	10-28634		1	SCREW, FILLER - HYDRAULIC PUMP
9	12-20260		1	WASHER, SEALING - FILLER SCREW
10	392-2623		AR	WASHER, THRUST - ARMATURE
11	392-2943		1	ARMATURE, FIELD AND FRAME
12	392-2942		1	FIELD AND FRAME ASSEMBLY
13	392-2944		1	BALL, COMMUTATOR END PLATE
14	392-2940		1	PLATE ASSEMBLY, COMMUTATOR END
15	392-2941		1	BRUSH SET, COMMUTATOR END PLATE
16	392-2529		1	SPRING SET, BRUSH TENSION
17	392-2938		1	BOLT SET, THRU - PLATE AND FRAME TO RESERVOIR
18	13-26996		2	LOCKWASHER, THRU BOLT

HYDRAULIC PUMP AND CONTROL VALVE

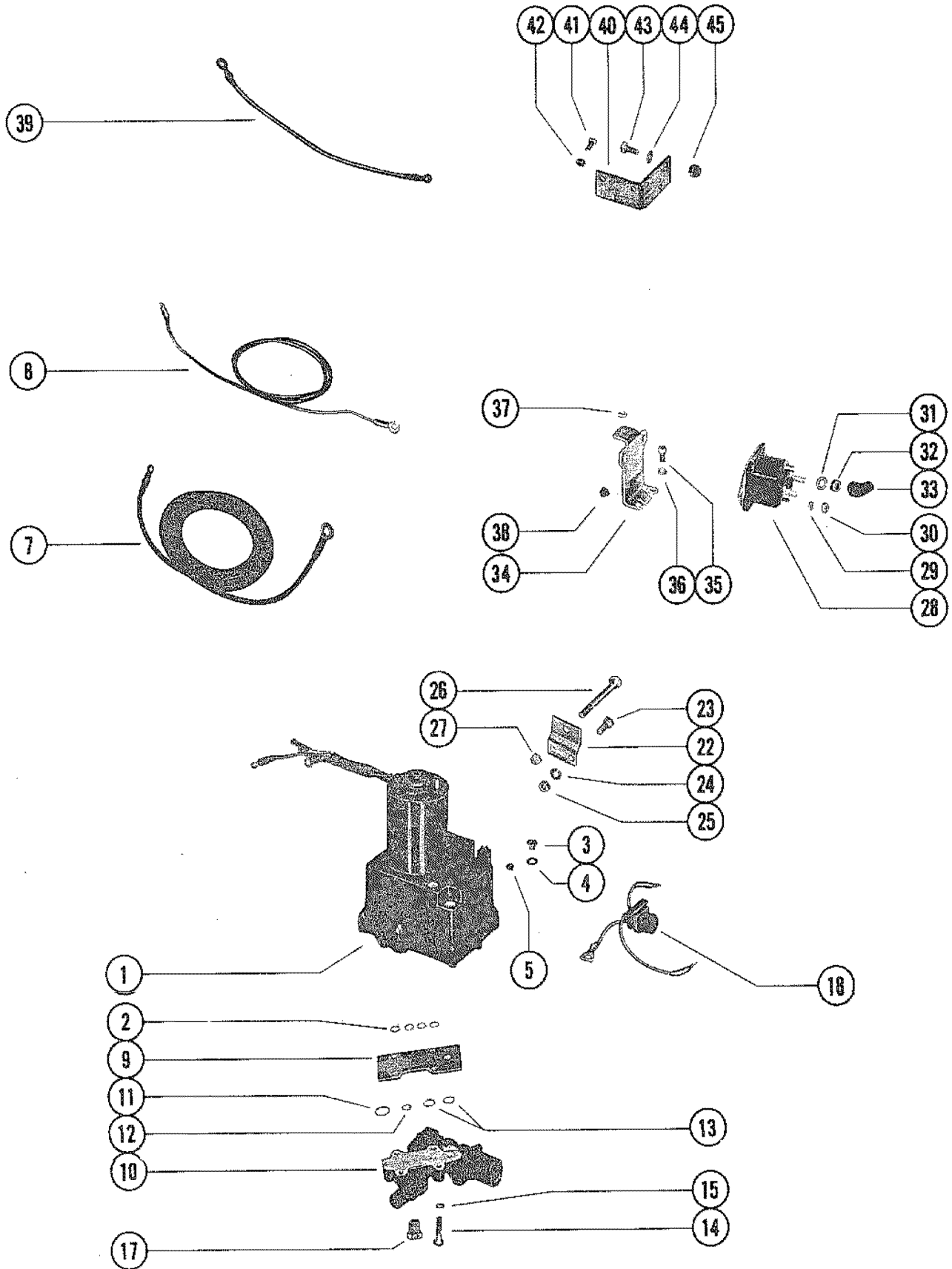


HYDRAULIC PUMP AND CONTROL VALVE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	76395A5		1	HYDRAULIC PUMP ASSEMBLY(SEE NOTE BELOW)
2	25-21720		4	"O" RING, HYDRAULIC PUMP TO MANIFOLD PLATE
3	10-28634		1	SCREW, FILLER - HYDRAULIC PUMP
4	12-20260		1	WASHER, SEALING - HYDRAULIC PUMP FILLER SCREW
5	10-38257		1	SCREW, VENT - HYDRAULIC PUMP
7	32979		1	BATTERY LEAD (POSITIVE)
8	32988		1	BATTERY LEAD (NEGATIVE)
9	45336		1	PLATE, MANIFOLD
10	45197A2		1	CONTROL VALVE ASSEMBLY
-	25-21720		4	"O" RING, PUMP TO MANIFOLD PLATE(SEE REFERENCE #2)
11	25-45254		1	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (3/4" O.D.)
12	25-21720		1	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (1/2" O.D.)
13	25-45253		2	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (5/8" O.D.)
14	10-56500		4	SCREW, VALVE AND MANIFOLD PLATE TO PUMP (1 1/4")
15	13-26992		4	LOCKWASHER, CONTROL VALVE AND MANIFOLD PLATE SCREW
17	22-46008		2	PLUG, CONTROL VALVE (1/2-20")
18	84-74023		1	CONNECTOR AND HARNESS
22	45377		2	BRACKET, MOUNTING - HYDRAULIC PUMP TO BOAT
23	10-24234		4	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (1")
24	13-39107		4	LOCKWASHER, MOUNTING BRACKET SCREW
25	11-21908		4	NUT, MOUNTING BRACKET SCREW
26	10-68298		2	BOLT, HYDRAULIC PUMP TO BOAT (3 1/4")
27	11-68411		2	NUT, HYDRAULIC PUMP BOLT
28	89-68258		2	STARTER SOLENOID
29	13-26996		4	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)
30	11-68219		4	NUT, STARTER SOLENOID TERMINAL (#10)
31	13-26993		4	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")
32	11-68292		4	NUT, STARTER SOLENOID TERMINAL (5/16")
33	46265		4	BOOT, RUBBER - STARTER SOLENOID TERMINAL
34	74407		1	BRACKET, MOUNTING - STARTER SOLENOID
35	10-21140		2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (1/2")
36	13-26992		2	LOCKWASHER, MOUNTING BRACKET SCREW
37	11-24656		1	NUT, MOUNTING BRACKET TO HYDRAULIC PUMP THRU BOLT
38	26901		1	BUMPER, RUBBER - SOLENOID BRACKET
39	55991		1	BATTERY LEAD (POSITIVE)
	55992		1	BATTERY LEAD (NEGATIVE)
40	74406		1	BRACKET, MOUNTING - STARTER SOLENOID

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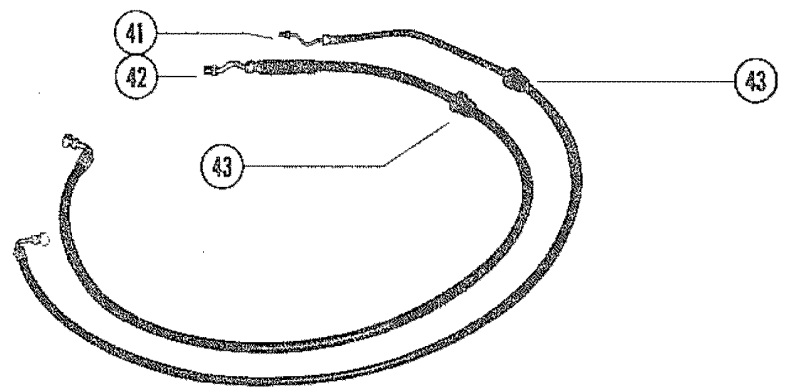
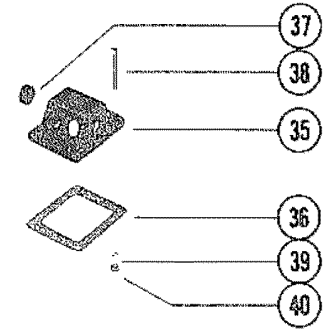
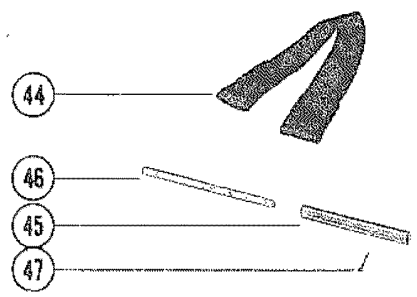
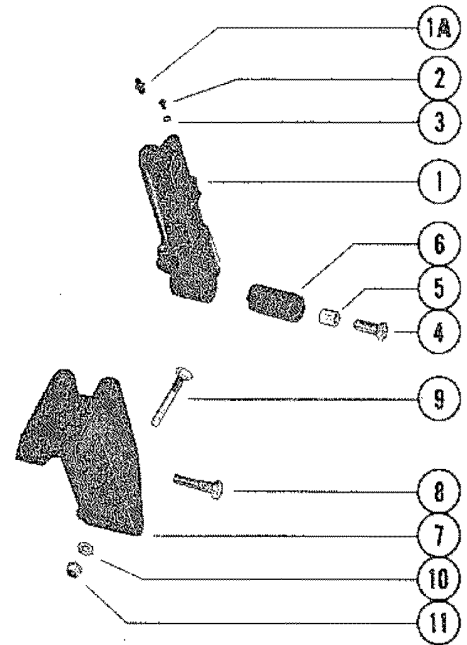
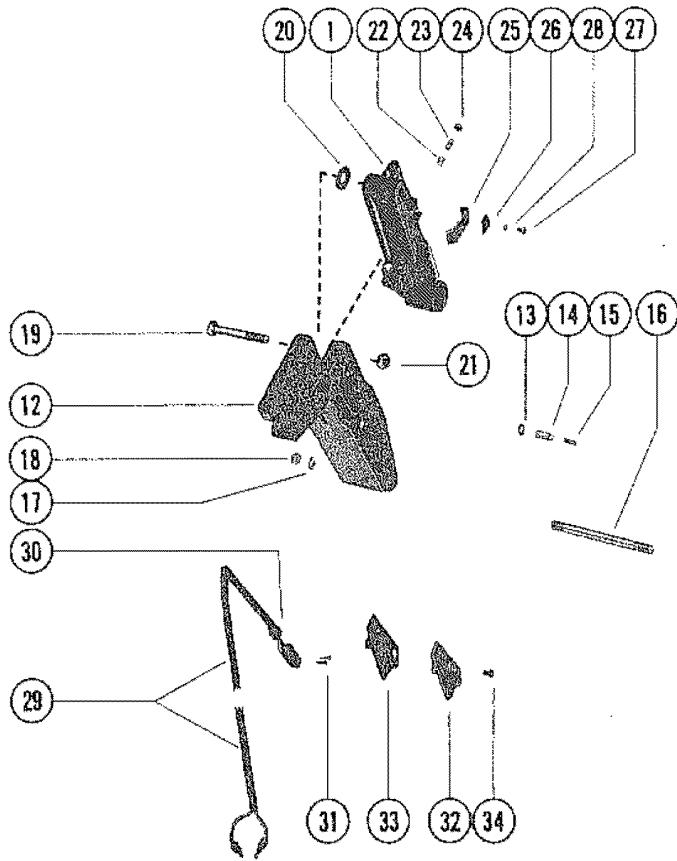
HYDRAULIC PUMP AND CONTROL VALVE



HYDRAULIC PUMP AND CONTROL VALVE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	10-69028		2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/4")
42	13-26992		2	LOCKWASHER, MOUNTING BRACKET SCREW
43	10-34290		2	SCREW, STARTER SOLENOID TO MOUNTING BRACKET (5/8")
44	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
45	11-21825		4	NUT, STARTER SOLENOID SCREW

TRIM CYLINDERS AND HYDRAULIC HOSES

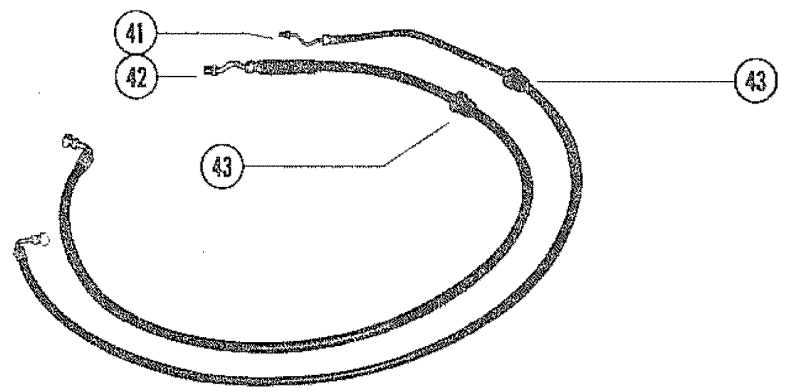
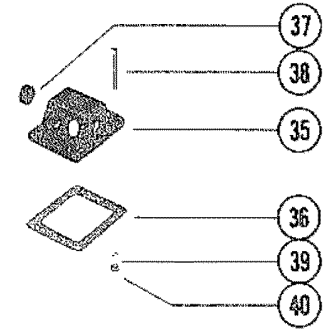
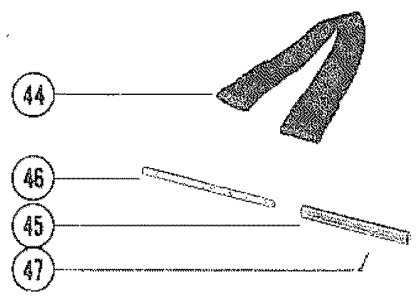
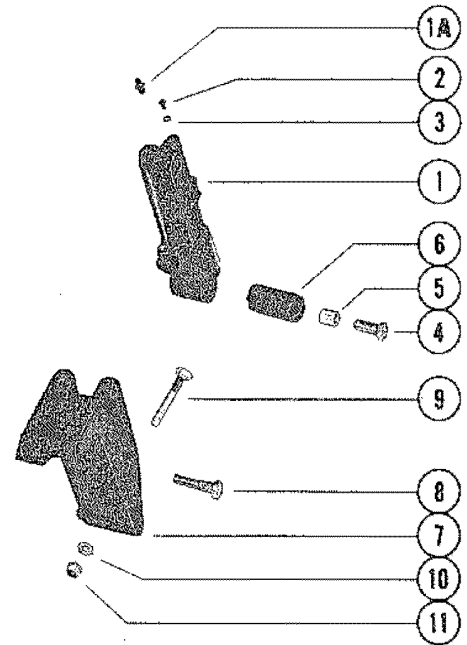
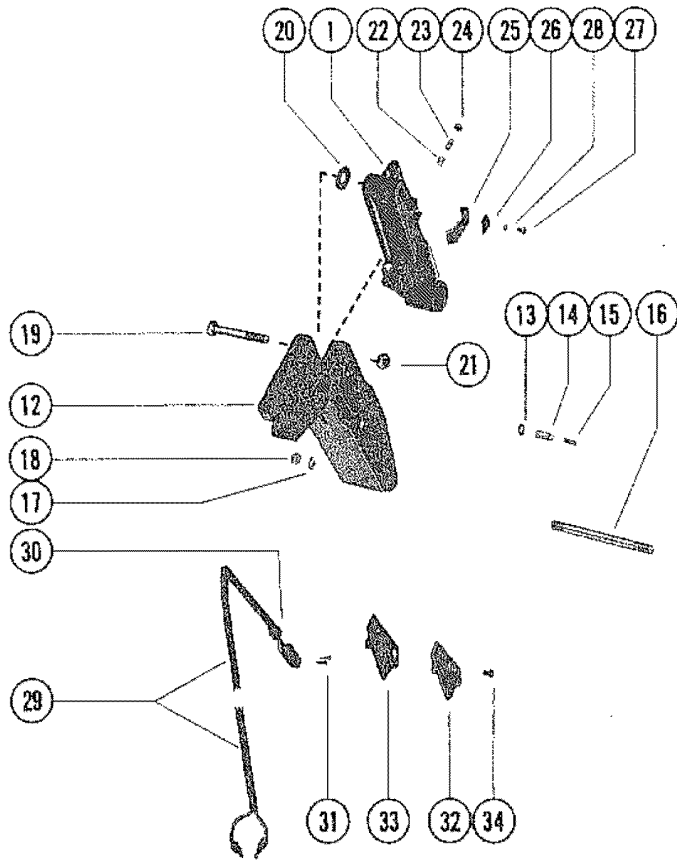


TRIM CYLINDERS AND HYDRAULIC HOSES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	76509A3		2	TRIM CYLINDER ASSEMBLY(SEE PAGE 43 FOR REPAIR KIT)
1A	22-74036		2	GREASE FITTING
2	10-45265		4	SCREW, BLEED - SHOCK CYLINDER
3	25-45016		4	"O" RING, SHOCK CYLINDER BLEED SCREW
4	10-45264		2	SCREW, SHOCK CYLINDER TO LOWER SHOCK PIN (1 9/16")
5	23-45280		2	SPACER, SHOCK CYLINDER - LOWER
6	23-45281		2	BUSHING, RUBBER - SHOCK CYLINDER
7	66084		1	BRACKET, MOUNTING - SHOCK CYLINDER (PORT)
8	10-45263		2	SCREW, MOUNTING BRACKET TO UPPER SHOCK PIN (2 1/4")
9	10-68298		4	BOLT, MOUNTING BRACKET TO BOAT TRANSOM (3 1/4")
10	12-68410		4	WASHER, MOUNTING BRACKET BOLT
11	11-68411		4	NUT, MOUNTING BOLT
12	45196A2		1	BRACKET ASSEMBLY, MOUNTING - SHOCK CYLINDER (STARBOARD)
13	26-70608		1	OIL SEAL, STARBOARD MOUNTING BRACKET
14	45286		1	PLUNGER, LIMIT SWITCH ACTUATING
15	24-45272		1	SPRING, TENSION - LIMIT SWITCH PLUNGER
16	16-45282		1	STUD, MOUNTING BRACKET AND CLAMP BRACKET
17	13-26993		2	LOCKWASHER, MOUNTING BRACKET TO CLAMP BRACKET STUD
18	11-28770		2	NUT, MOUNTING BRACKET TO CLAMP BRACKET STUD
19	10-45328		2	SCREW, SHOCK CYLINDER TO MOUNTING BRACKET (3 9/16")
20	12-37807		1	WASHER, SHOCK CYLINDER SCREW (STARBOARD ONLY)
21	11-20696		2	NUT, SHOCK CYLINDER SCREW
22	24-24390		1	SPRING, TENSION - ADJUSTING STUD
23	16-21085		1	STUD, ADJUSTING - CUT-OUT LIMIT SWITCH (15/16")
24	11-45812		1	NUT, JAM - LIMIT SWITCH ADJUSTING STUD
25	45508		1	CAM, LIMIT SWITCH ADJUSTING STUD
26	86967		1	PLATE, RETAINING - LIMIT SWITCH CAM
27	10-68513		1	SCREW, RETAINING PLATE AND CAM TO SHOCK CYLINDER (3/8")
28	13-26996		1	LOCKWASHER, RETAINING PLATE AND CAM SCREW
29	45326A2		1	SWITCH ASSEMBLY, CUT-OUT LIMIT
30	23-45354		1	BUSHING, RUBBER - CUT-OUT LIMIT SWITCH
31	10-47255		2	SCREW, CUT-OUT LIMIT SWITCH TO MOUNTING BRACKET (9/16")
32	45287		1	COVER, LIMIT SWITCH
33	27-45275		1	GASKET, LIMIT SWITCH COVER
34	10-24942		5	SCREW, LIMIT SWITCH COVER TO MOUNTING BRACKET (7/16")
35	45289		1	COVER, INLET - TRANSOM
36	27-45274		1	GASKET, INLET COVER
37	25-45507		1	GROMMET, RUBBER - INLET COVER
38	10-32866		4	SCREW, INLET COVER TO BOAT (2")

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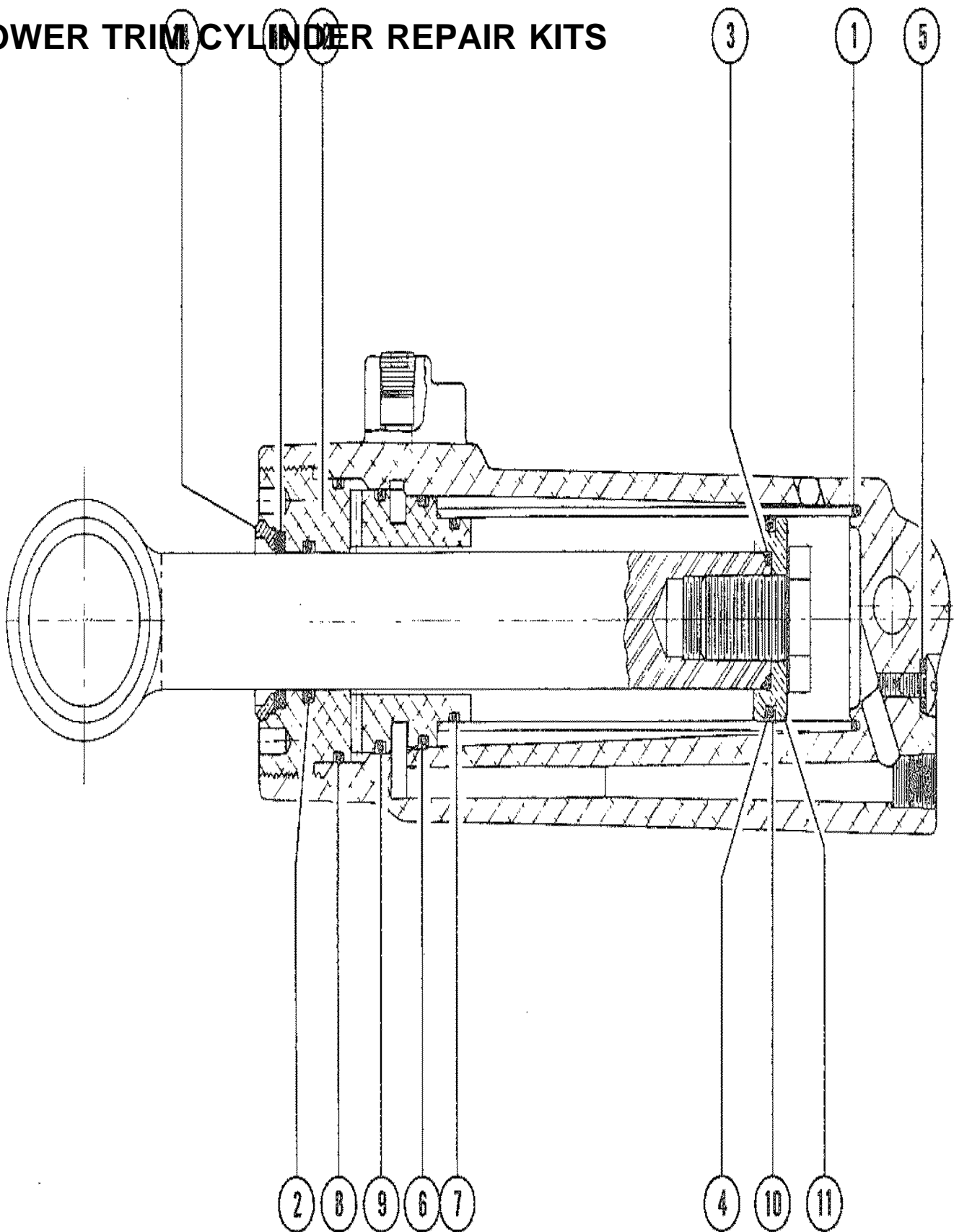
TRIM CYLINDERS AND HYDRAULIC HOSES



TRIM CYLINDERS AND HYDRAULIC HOSES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	12-20878		4	WASHER, INLET COVER SCREW
40	11-29488		4	NUT, INLET COVER SCREW
41	32-45327		2	HOSE, TRIM - CYLINDER TO CONTROL VALVE (5') - 13/32" O.D.
42	32-45959		2	HOSE, LIFT - CYLINDER TO CONTROL VALVE (5') - 17/32" O.D.
43	23-35977		4	GROMMET, RUBBER - LIFT HOSE AND TRIM HOSE
44	73519A1		1	TILT STOP
45	69259		1	TUBE, MOUNTING - TILT STOP
46	77669		1	PIN, MOUNTING TUBE
47	18-36391		1	COTTER PIN, MOUNTING TUBE PIN

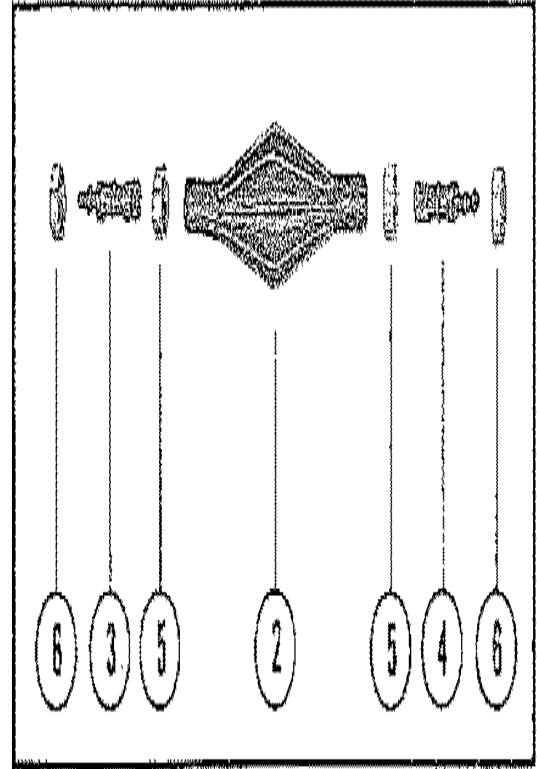
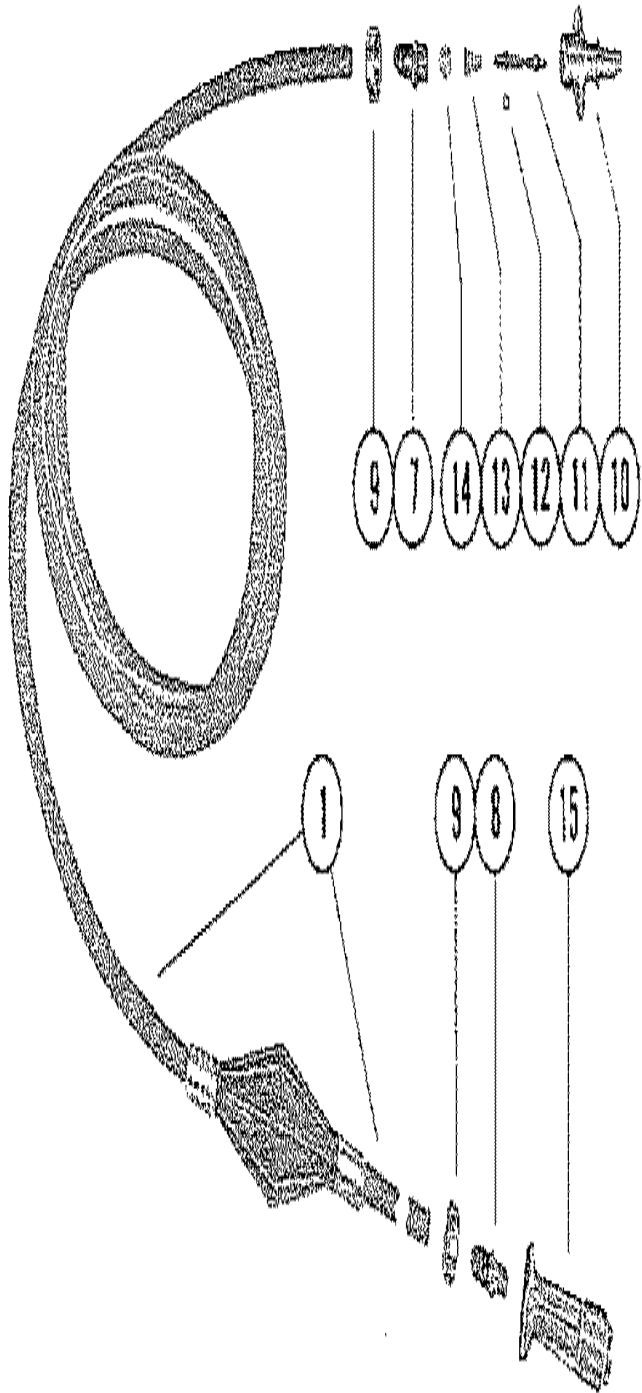
POWER TRIM CYLINDER REPAIR KITS



POWER TRIM CYLINDER REPAIR KITS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	64507A1		1	REPAIR KIT
1	N.S.S.		1	"O" RING (1 1/2" X 1 5/8" X 1/16")
2	N.S.S.		1	"O" RING (3/4" X 15/16" X 1/8")
3	N.S.S.		1	"O" RING (5/8" X 3/4" X 1/16")
4	N.S.S.		1	"O" RING (1 1/4" X 1 7/16" X 1/16")
5	N.S.S.		2	"O" RING (7/32" X 11/32" X 1/16")
6	N.S.S.		1	"O" RING (1 5/8" X 1 13/16" X 1/8")
7	N.S.S.		1	"O" RING (1 5/16" X 1 1/2" X 1/8")
8	N.S.S.		1	"O" RING (1 7/8" X 2" X 1/8")
9	N.S.S.		1	"O" RING (1 3/4" X 1 15/16" X 1/8")
10	N.S.S.		1	SEAL, SLIPPER - PISTON
11	N.S.S.		1	PISTON, ROD - HEAVY DUTY
12	64505A1		1	RETAINER ASSEMBLY, PISTON
13	N.S.S.		1	ROD, SCRAPER
14	N.S.S.		1	RETAINER, SCRAPER

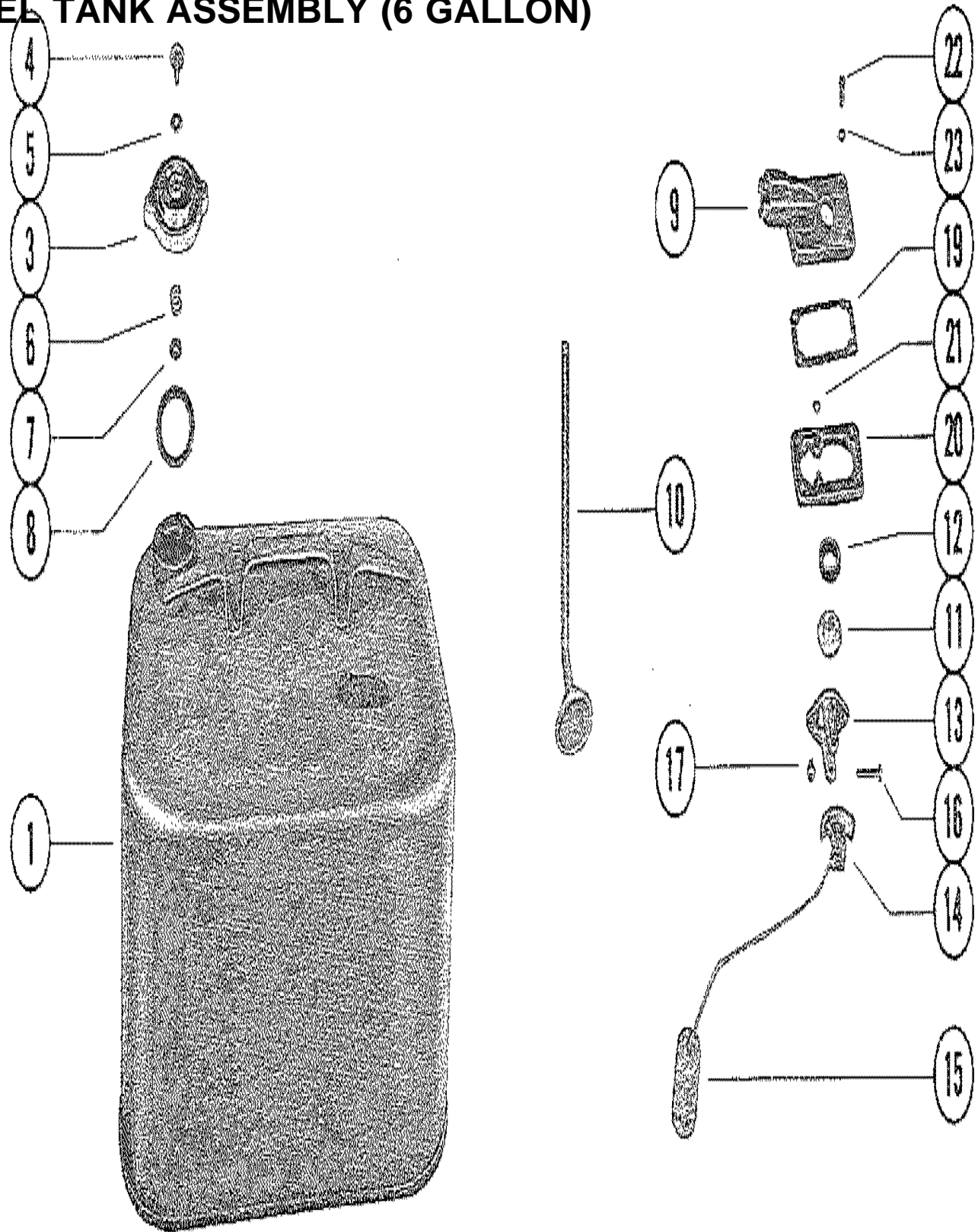
FUEL LINE ASSEMBLY (8' AND 12')



FUEL LINE ASSEMBLY (8' AND 12')

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	29479A33		1	FUEL LINE ASSEMBLY (8')
	29479A32		1	FUEL LINE ASSEMBLY (12')
2	58805A1		1	PRIMER BULD ASSEMBLY
3	21-57306A1		1	CHECK VALVE ASSEMBLY
4	21-57306		1	FITTING, FUEL LINE TO PRIMER BULB
5	54-27764		2	CLAMP, PRIMER BULB TO CHECK VALVE (LARGE)
6	54-55206		2	CLAMP, FUEL LINE TO CHECK VALVE (SMALL)
7	22-63187		1	CONNECTOR, FUEL LINE (FUEL TANK END)
8	22-63186		1	CONNECTOR, FUEL LINE (ENGINE END)
9	54-55206		2	CLAMP, FUEL LINE TO CONNECTOR
10	30185A1		1	BAYONET BODY ASSEMBLY (FUEL TANK END) THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE.
11	30187		1	STEM, BAYONET BODY THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE.
12	25-20415		1	"O" RING, BAYONET BODY STEM THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE.
13	24-30189		1	SPRING, BAYONET BODY STEM THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE.
14	30188		1	WASHER, CUPPED - BAYONET BODY SPRING THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE.
15	22831A1		1	CHECK UNIT ASSEMBLY (ENGINE END) THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE.

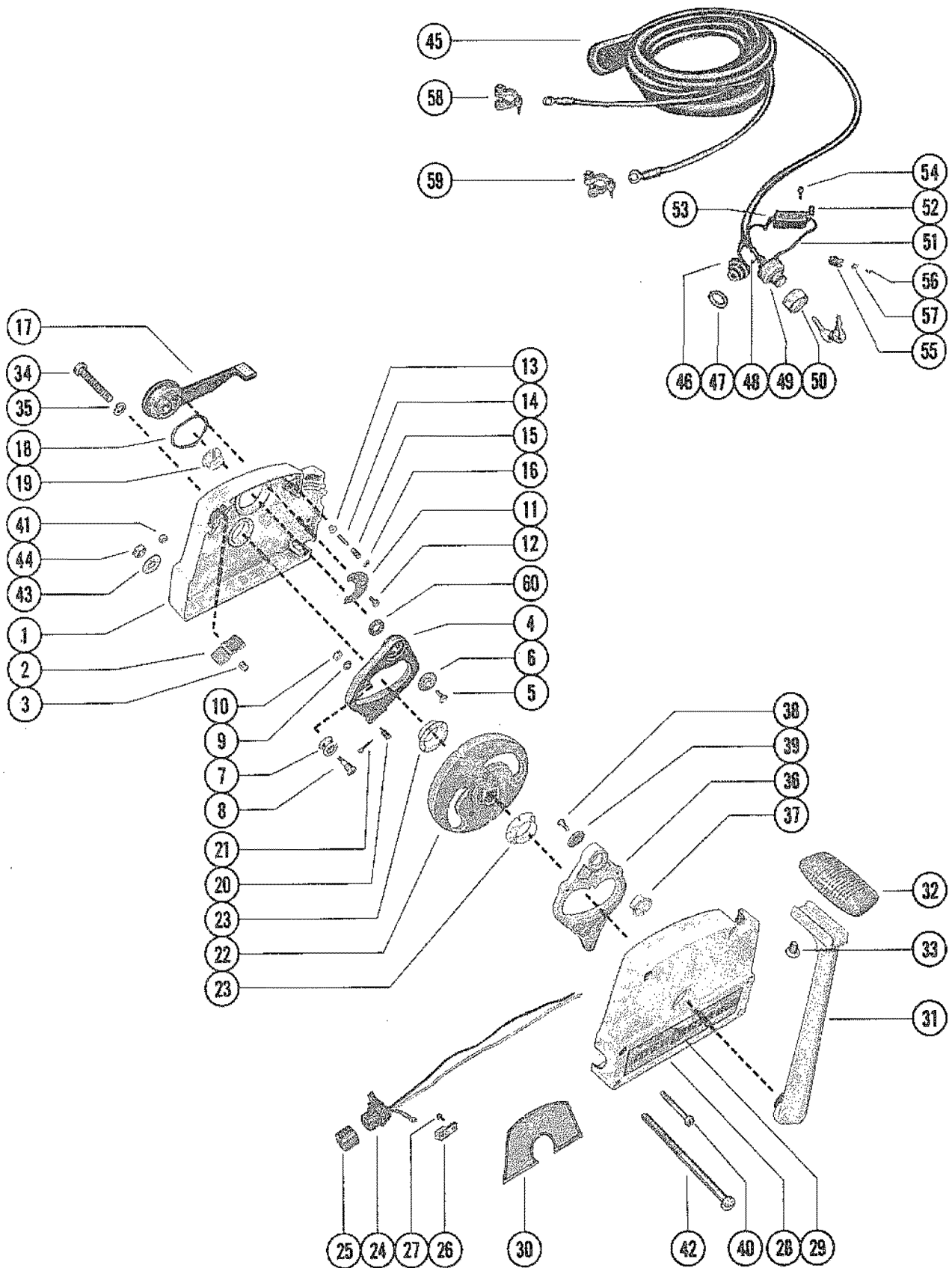
FUEL TANK ASSEMBLY (6 GALLON)



FUEL TANK ASSEMBLY (6 GALLON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1225-1529A16		1	FUEL TANK ASSEMBLY, COMPLETE (6 GALLON)
1	1225-1529		1	FUEL TANK (6 GALLON)
-	37-75881		1	DECAL, FUEL TANK
3	36-25392A2		1	FILLER CAP ASSEMBLY
4	10-25575		1	SCREW, VENT - FILLER CAP
5	12-49221		1	WASHER, VENT SCREW
6	24-22227		1	SPRING, TENSION - VENT SCREW
7	11-28587		1	NUT, SPEED - SPRING RETAINER
8	27-25568		1	GASKET, FILLER CAP TO FUEL TANK
-	64841A1		1	COVER ASSEMBLY, COMPLETE - FUEL TANK
9	64841A3		1	COVER ASS'Y, FUEL TANK (1/4-18 TAPPED HOLE)
10	32-33909A3		1	TUBE ASS'Y (1/4-18 CONNECTOR & 1/2" TUBE)
11	54920A1		1	LENS ASSEMBLY, FUEL GAUGE
12	27-54921		1	GASKET, FUEL GAUGE LENS
-	28897A2		1	FUEL GAUGE ASSEMBLY, COMPLETE
13	20430		1	RETAINER, FUEL GAUGE
14	28897A1		1	INDICATOR AND FLOAT ASSEMBLY
15	20427		1	FLOAT, FUEL GAUGE
16	17-20426		1	RIVET, INDICATOR TO RETAINER
17	10-62568		2	SCREW, RETAINER TO FUEL TANK COVER (5/16")
19	27-28862		1	GASKET, COVER ASSEMBLY TO FRAME
20	28860		1	FRAME, RETAINING - FUEL TANK COVER
21	53-28903		2	FASTENER, RETAINING FRAME TO FUEL TANK
22	10-20411		4	SCREW, FUEL TANK COVER TO FUEL TANK
23	12-74711		4	WASHER, FUEL TANK COVER FASTENING SCREW

REMOTE CONTROL ASSEMBLY (ELECTRIC)

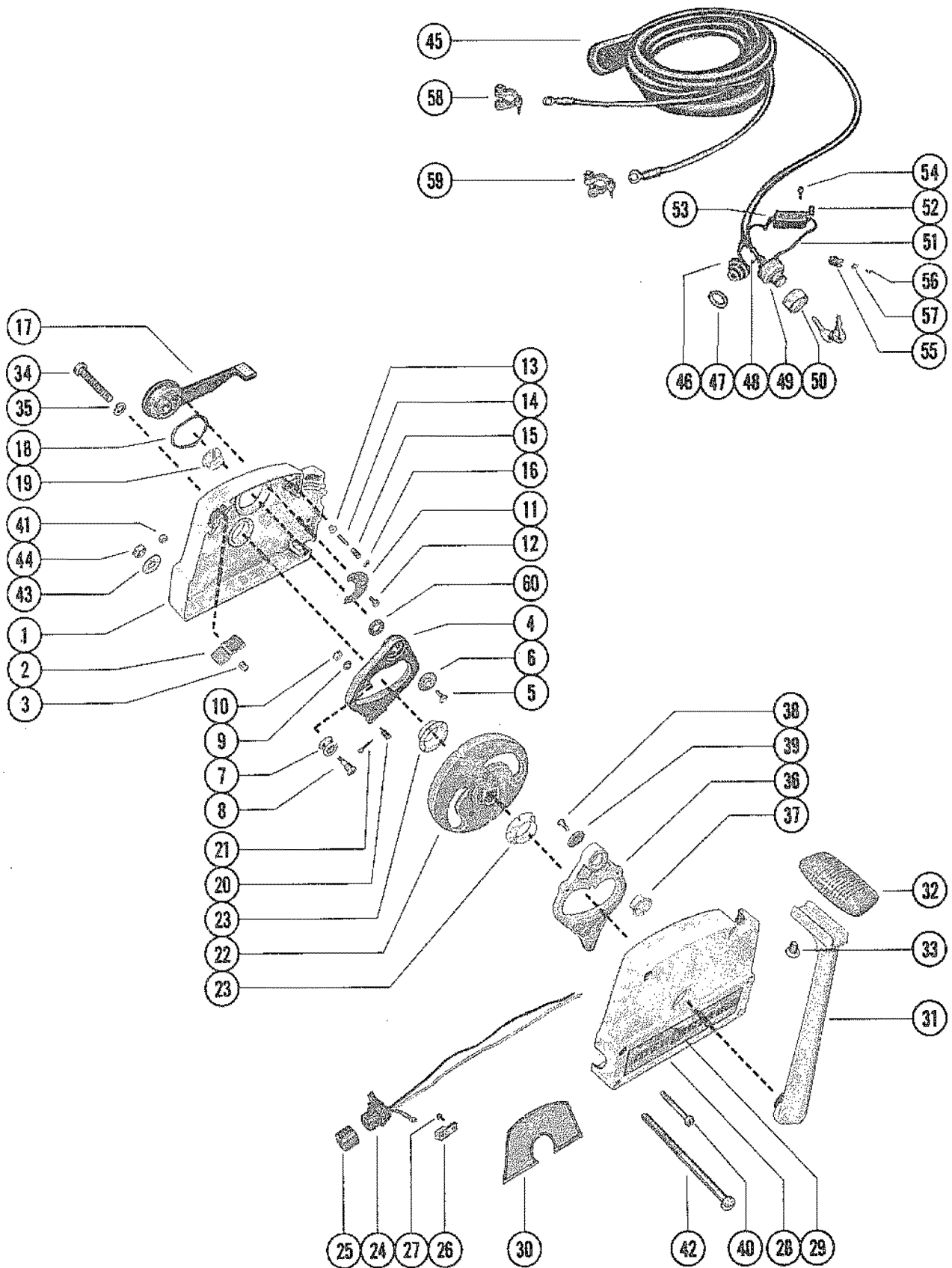


REMOTE CONTROL ASSEMBLY (ELECTRIC)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	76714A		1	ELECTRIC REMOTE CONTROL ASSEMBLY, COMPLETE
1	45880--2		1	HOUSING, REMOTE CONTROL (STARBOARD)
2	24-34683		2	SPRING, DETENT - CONTROL HOUSING
3	34992		1	ROLLER, DETENT SPRING
4	34671		1	LEVER, THROTTLE - CONTROL HOUSING
5	10-34676		1	SCREW, THROTTLE LEVER TO NEUTRAL WARM-UP LEVER
6	12-34675		1	WASHER, THROTTLE LEVER SCREW
7	34672		1	CAM ROLLER, THROTTLE LEVER
8	17-34673		1	PIN, CAM ROLLER TO THROTTLE LEVER
9	12-34680		1	WASHER, CAM ROLLER PIN
10	11-24656		1	NUT, CAM ROLLER TO THROTTLE LEVER PIN
11	34679		1	PLATE, THRUST - CONTROL HOUSING
12	10-47220		3	SCREW, THRUST PLATE TO NEUTRAL WARM-UP LEVER
13	17-20009		1	PIN, DETENT - CONTROL HOUSING NEUTRAL WARM-UP LEVER
14	24-35210		1	SPRING, DETENT PIN
15	24-35227		1	SPRING, DETENT PIN TENSION
16	19-20011		1	WELCH PLUG, DETENT PIN AND SPRING RETAINING
17	34670--2		1	LEVER, NEUTRAL WARM-UP
18	13-34678		1	WASHER, WAVE - NEUTRAL WARM-UP LEVER
19	23-33589		1	BUSHING, NYLON - NEUTRAL WARM-UP LEVER (5/8" I.D.)
20	17-34692		2	PIN, SHIFT AND THROTTLE LEVERS
21	18-29623		2	COTTER PIN, SHIFT AND THROTTLE LEVER PINS
22	59369		1	FACE CAM
23	23-34677		2	BUSHING, NYLON - FACE CAM (1" I.D.)
24	45887		1	CONNECTOR, TACHOMETER LEAD TO REMOTE CONTROL
25	45940		1	CAP, TACHOMETER LEAD CONNECTOR
26	86-63577		1	TERMINAL BLOCK, CONNECTOR LEADS
27	10-37260		2	SCREW, TERMINAL BLOCK TO CONTROL HOUSING (7/16")
28	45939--2		1	HOUSING, REMOTE CONTROL (PORT)
29	37-76703		1	DECAL, CONTROL HOUSING (MARINER)-NOT AS SHOWN
30	37-64043		1	DECAL, CONTROL HOUSING (MERCOTROL)
31	34689--2		1	LEVER, CONTROL
32	36005		1	GRIP, CONTROL LEVER
33	10-37342		2	SCREW, GRIP TO CONTROL LEVER (7/16")
34	10-68909		1	SCREW, CONTROL LEVER TO FACE CAM (1 1/2")
35	13-26992		1	LOCKWASHER, CONTROL LEVER SCREW
36	34682		1	LEVER, SHIFT - CONTROL HOUSING
37	23-33589		1	BUSHING, NYLON - SHIFT LEVER (5/8" I.D.)
38	10-34676		1	SCREW, SHIFT LEVER TO CONTROL HOUSING
39	12-34675		1	WASHER, SHIFT LEVER SCREW
40	10-37941		4	SCREW, REMOTE CONTROL HOUSING CLAMPING
41	11-34688		4	NUT, REMOTE CONTROL HOUSING CLAMPING SCREW

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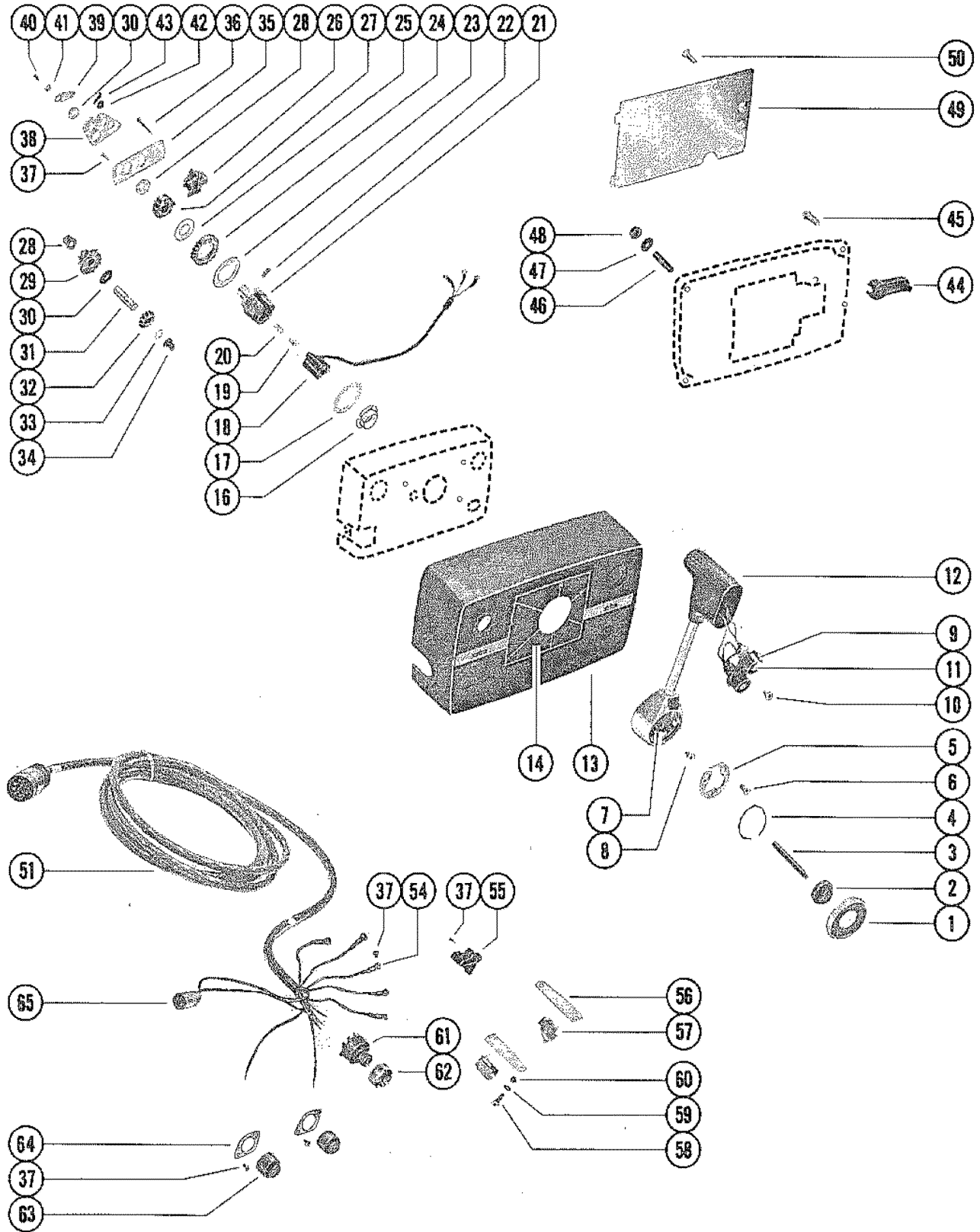
REMOTE CONTROL ASSEMBLY (ELECTRIC)



REMOTE CONTROL ASSEMBLY (ELECTRIC)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
42	10-34900		2	SCREW, REMOTE CONTROL TO BOAT (4 1/4")
43	12-20346		2	WASHER, REMOTE CONTROL SCREW
44	11-24652		2	NUT, REMOTE CONTROL TO BOAT TRANSOM
45	45876		1	WIRING HARNESS, EXTERNAL
46	29759		1	SWITCH, CHOKE
47	30053		1	COLLAR, CHOKE SWITCH TO CONTROL HOUSING
48	39180		1	JUMPER WIRE, CHOKE SWITCH TO IGNITION SWITCH
49	54211		1	SWITCH, IGNITION (WITH KEYS) KEY PART #C-30431 WHEN ORDERIG REPLACEMENT KEYS ALSO LIST NUMBER STAMPED ON KEY.
50	22628		1	BEZEL, IGNITION SWITCH TO CONTROL HOUSING
51	30795		1	JUMPER WIRE, SAFETY SWITCH TO IGNITION SWITCH
52	34621		1	SWITCH, SAFETY
53	23-37961--2		2	SLEEVE, SAFETY SWITCH LEADS
54	10-30902		2	SCREW, SAFETY SWITCH TO CONTROL HOUSING
55	54-22627		1	CLIP, INNER - WIRING HARNESS TO CONTROL HOUSING
56	10-37260		1	SCREW, WIRING HARNESS CLIP TO CONTROL HOUSING (7/16")
57	22789		1	"D" WASHER, WIRING HARNESS CLIP SCREW
58	27913		1	BATTERY TERMINAL, NEGATIVE (WITH BOLT AND NUT)
59	27912		1	BATTERY TERMINAL, POSITIVE (WITH BOLT AND NUT)
60	13-60861		1	WASHER, WAVE (THROTTLE LEVER)

REMOTE CONTROL ASSEMBLY (ELECTRIC)

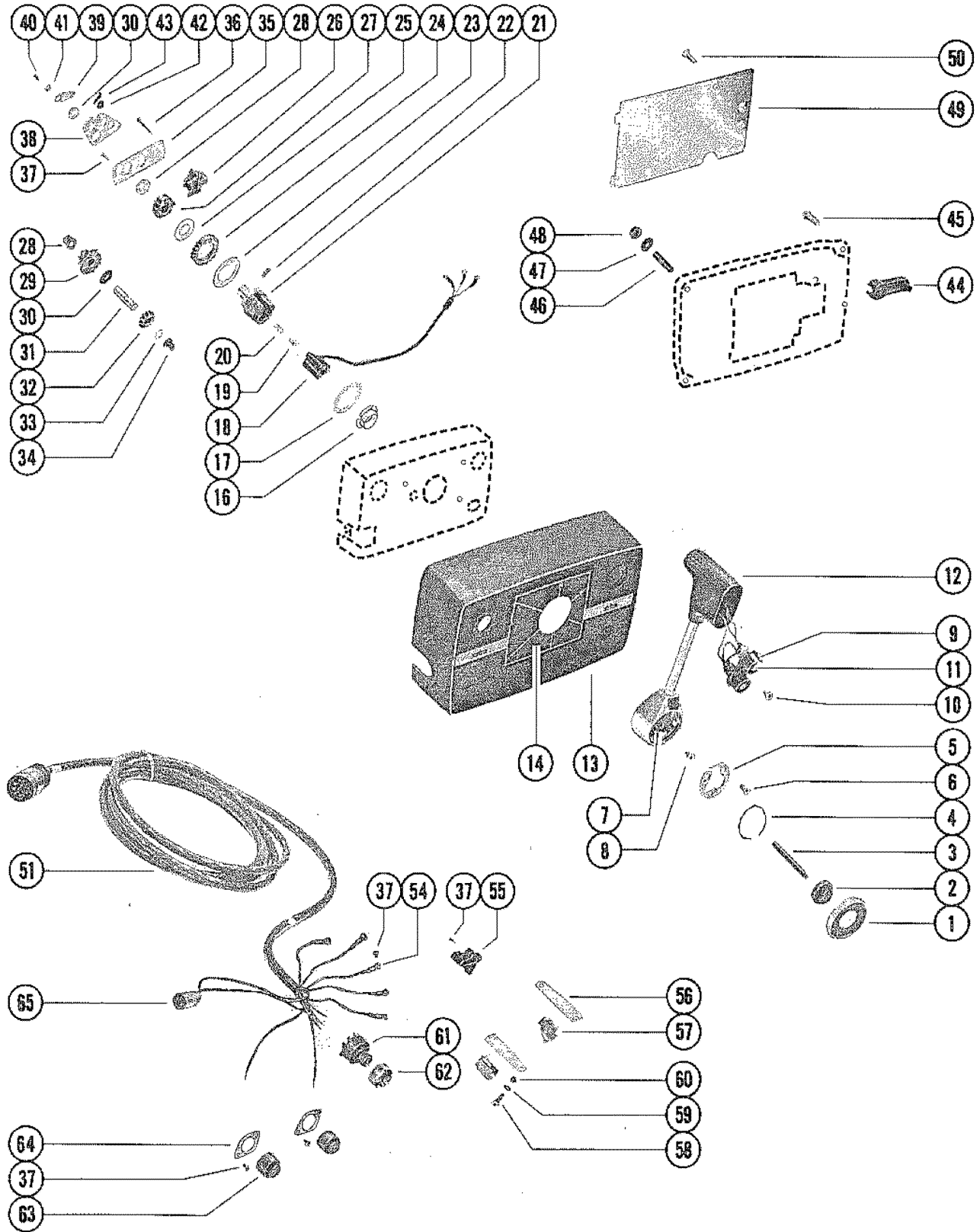


REMOTE CONTROL ASSEMBLY (ELECTRIC)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	78025A		1	REMOTE CONTROL ASSEMBLY, COMPLETE (ELECTRIC) NOTE: A-78025A REMOTE CONTROL IS AVAILABLE IN LENGTHS OF 10', 15', 20', AND 40'. FOR USE ON MARINER 90 WITH POWER TRIM.
1	65953A1		1	COVER ASSEMBLY, HUB
2	65676		1	BOOT, RUBBER - SHAFT
3	65673		1	SHAFT
4	56773		1	RETAINER, HUB COVER
5	65954		1	PLATE, CONTROL HANDLE
6	10-70903		3	SCREW, PLATE TO CONTROL HANDLE (1/2")
7	65955		1	CONNECTOR
8	10-20650		3	SCREW, CONNECTOR TO DISCONNECT (3/8")
9	74646		1	RETAINER, PUSH BUTTON SWITCHES
10	10-77444		2	SCREW, RETAINER TO CONTROL HANDLE (5/16")
11	87-68691		1	SWITCH, PUSH BUTTON (BLACK)
	87-68033		1	SWITCH, PUSH BUTTON (RED)
12	55719		1	HANDLE, CONTROL
13	68034		1	COVER, REMOTE CONTROL
14	37-77992		1	DECAL, REMOTE CONTROL COVER(NOT AS SHOWN)
16	23-55399		1	BUSHING, NYLON - PORT CONTROL HOUSING
17	68026		1	PLATE, RETAINING - DISCONNECT PLUG
18	65672		1	PLUG, DISCONNECT
19	17-68672		1	PIN, CONTROL HUB
20	24-73190		1	SPRING, CONTROL HUB
21	65665		1	HUB, CONTROL
22	28-68024		1	KEY, CONTROL HUB
23	12-68025		1	WASHER, CONTROL HUB
24	43-65731		1	GEAR, THROTTLE
25	12-65986		1	WASHER, NYLON - CONTROL HUB
26	68876A1		1	DETENT ASSEMBLY
27	43-65733		1	GEAR, SHIFT
28	23-74647		2	BUSHING, NYLON - SUPPORT PLATE
29	43-65734		1	PINION GEAR, SHIFT
30	12-68032		1	WASHER, THROTTLE SHAFT
31	65730		1	SHAFT, THROTTLE
32	43-65732		1	PINION GEAR, THROTTLE
33	53-68030		1	RING, RETAINING - THROTTLE PINION
34	23-65830		1	BUSHING, NYLON - THROTTLE SHAFT
35	65832		1	PLATE, SUPPORT SHAFT AND DETENT
36	10-47184		2	SCREW, PLATE TO CONTROL HOUSING (1 1/2")
37	10-69079		13	SCREW (7/16")
38	65655A1		1	LEVER ASSEMBLY, SHIFT
39	65657A1		1	LEVER ASSEMBLY, THROTTLE
40	10-37571		1	SCREW, THROTTLE LEVER TO THROTTLE SCREW (1/2")

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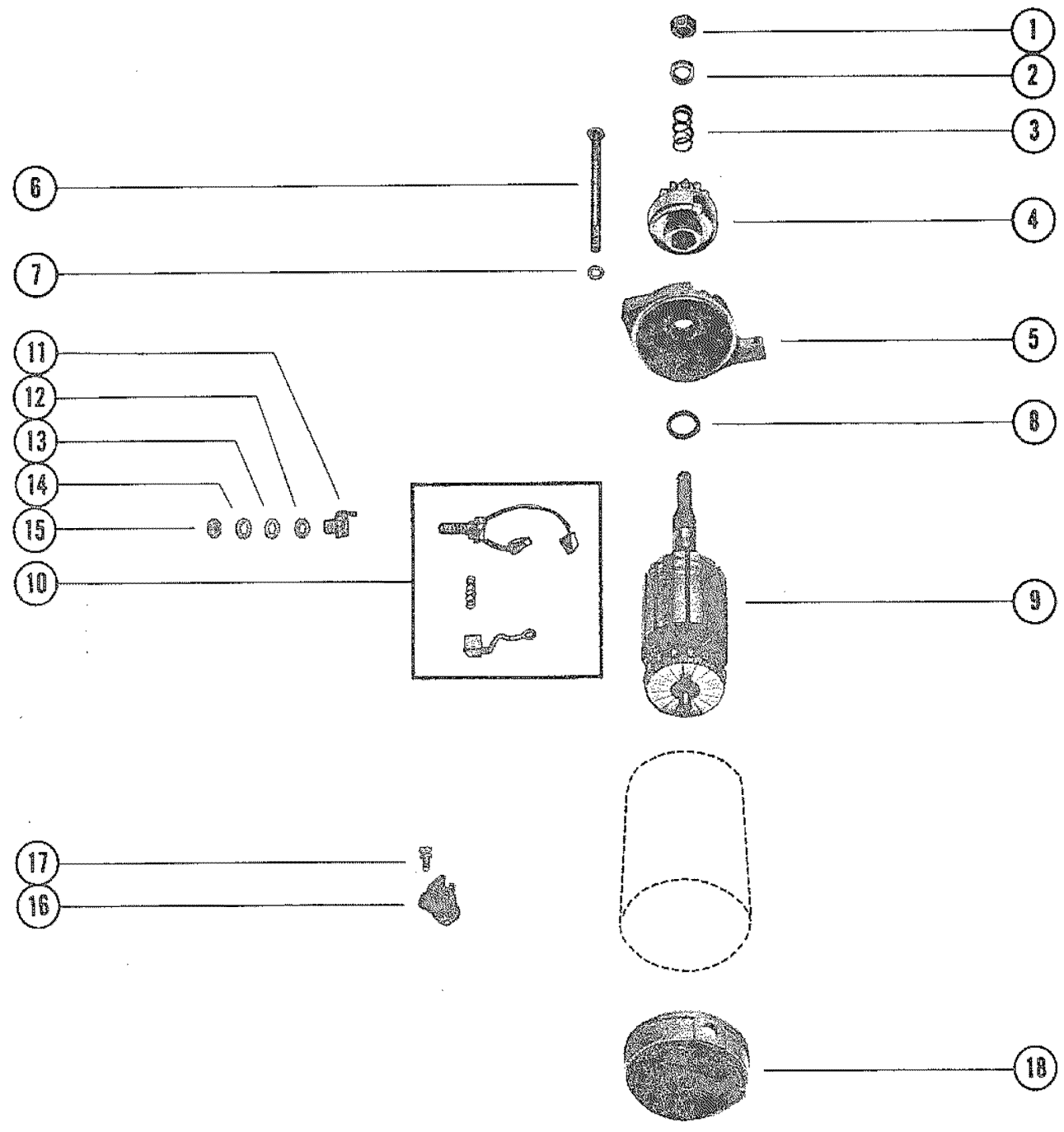
REMOTE CONTROL ASSEMBLY (ELECTRIC)



REMOTE CONTROL ASSEMBLY (ELECTRIC)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	12-72761		1	WASHER, THROTTLE LEVER SCREW
42	12-35950		2	WASHER, CABLE ATTACHING
43	18-21071		2	COTTER PIN, CABLE ATTACHING
44	68023		1	HOUSING, CABLE
45	10-24234		2	SCREW, CONTROL HOUSING ATTACHING (1")
46	16-29208		2	STUD, PORT CONTROL HOUSING (2 1/2")
47	12-26168		2	WASHER, PORT CONTROL HOUSING STUD
48	11-46793		2	NUT, PORT CONTROL HOUSING STUD
49	65956		1	COVER, STARBOARD CONTROL HOUSING
50	10-25504		2	SCREW, COVER ATTACHING (3/4")
51	84-76407		1	WIRING HARNESS(AVAILABLE IN LENGTHS OF 10', 15', 20' AND 40
54	86-60878		4	TERMINAL, WIRING HARNESS
55	86-65738		1	TERMINAL BLOCK
56	74596		1	PLATE, MICRO SWITCH MOUNTING
57	87-74605		1	SWITCH, MICRO
58	10-63680		2	SCREW, MICRO SWITCH TO PLATE (5/8")
59	13-24658		2	LOCKWASHER, MICRO SWITCH SCREW
60	11-63683		2	NUT, MICRO SWITCH SCREW
61	54211		1	IGNITION SWITCH(WITH KEYS) KEY PART #C-30431 WHEN ORDERING REPLACEMENT KEYS ALSO LIST NUMBER STAMPED ON KEY.
62	68863		1	BEZEL, IGNITION SWITCH
63	55738A1		2	SWITCH ASSEMBLY, PUSH BUTTON
64	55691		2	COVER, PUSH BUTTON SWITCH
65	84-76353		1	HARNESS, TRIM(AVAILABLE IN LENGTHS OF 10', 15', 25' AND 45'

STARTER MOTOR ASSEMBLY, COMPLETE



STARTER MOTOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-72467		1	STARTER MOTOR ASSEMBLY, COMPLETE
1	11-68580		1	NUT, RETAINING - DRIVE ASSEMBLY
2	23-61788		1	SPACER, DRIVE ASSEMBLY
3	24-61790		1	SPRING, ANTI DRIFT
4	68575		1	DRIVE ASSEMBLY
5	74966		1	PLATE ASSEMBLY, DRIVE END
6	10-74968		2	BOLT, THRU - PLATE TO END CAP
7	13-61789		2	LOCKWASHER, THRU BOLT
8	12-57383		1	WASHER, THRUST - ARMATURE
9	74964		1	ARMATURE
10	63292		1	BRUSH SET
11	23-57387		1	BUSHING, INSULATING - INPUT STUD
12	12-57388		1	WASHER, INSULATING - INPUT STUD
13	12-38013		1	WASHER, INPUT STUD
14	13-38019		1	LOCKWASHER, INPUT STUD
15	11-20890		1	NUT, INPUT STUD
16	61787		2	HOLDER, BRUSH
17	10-68586		2	SCREW, BRUSH AND HOLDER TO CAP
18	68579		1	END CAP ASSEMBLY, COMMUTATOR

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20427	FLOAT, FUEL GAUGE	57	15	32979	BATTERY LEAD (POSITIVE)	45	7
20430	RETAINER, FUEL GAUGE . .	57	13	32988	BATTERY LEAD (NEGATIVE)	45	8
22628	BEZEL, IGNITION SWITCH TO CONTROL HOUSING .	61	50	34621	SWITCH, SAFETY	61	52
22789	"D" WASHER, WIRING HARNESS CLIP SCREW .	61	57	34670--2	LEVER, NEUTRAL WARM-UP	59	17
22831A1	CHECK UNIT ASSEMBLY (ENGINE END)	55	15	34671	LEVER, THROTTLE - CONTROL HOUSING	59	4
22833	ADAPTOR, CHECK UNIT (FUEL LINE)	19	28	34672	CAM ROLLER, THROTTLE LEVER	59	7
23004	RETAINER, CHECK VALVE .	19	11	34679	PLATE, THRUST - CONTROL HOUSING	59	11
23069	STEM, CHECK UNIT ADAPTOR	19	29	34682	LEVER, SHIFT - CONTROL HOUSING	59	36
25067	BUMPER, RUBBER-LOWER MOUNTING SCREW	35	28	34689--2	LEVER, CONTROL	59	31
26113	RACE, OUTER (PAIR)	23	10	34992	ROLLER, DETENT SPRING .	59	3
26901	BUMPER, RUBBER - SOLENOID BRACKET . . .	45	38	35474	COVER, LOWER MOUNT CLAMP	35	37
27912	BATTERY TERMINAL, POSITIVE (WITH BOLT AND NUT)	61	59	35608	CLAMP, LOWER MOUNT TO DRIVE SHAFT HOUSING .	35	34
27913	BATTERY TERMINAL, NEGATIVE (WITH BOLT AND NUT)	61	58	36005	GRIP, CONTROL LEVER . . .	59	32
28203	BUMPER, STEERING ARM .	29	17	37417	COVER, TRIM-DRIVE SHAFT HOUSING	35	5
28205	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET	29	11	37445	SUPPORT, WIRING HARNESS-BOTTOM COWL	25	10
28860	FRAME, RETAINING - FUEL TANK COVER	57	20	37587	SWIVEL, THROTTLE LEVER TO THROTTLE CABLE . . .	9	6
28897A1	INDICATOR AND FLOAT ASSEMBLY	57	14	37637	BOOT, FUEL CONNECTOR- BOTTOM COWL	25	9
28897A2	FUEL GAUGE ASSEMBLY, COMPLETE	57	--	37640	MOUNT, RUBBER FRONT SUPPORT BRACKET	3	34
29479A32	FUEL LINE ASSEMBLY (12')	55	1	37641	SEAL, EXHAUST ELBOW . .	37	37
29479A33	FUEL LINE ASSEMBLY (8')	55	1	37896	GUIDE BLOCK, LINK ROD . .	25	32
29759	SWITCH, CHOKE	61	46	37918	SEAL, EXHAUST EXTENSION PLATE	27	3
30021	BLANKET, SOUND ABSORBING	5	14	37940	PAD, SOUND-DRIP TRAY . .	25	3
30053	COLLAR, CHOKE SWITCH TO CONTROL HOUSING .	61	47	38032	STRIP, RETAINING- EXHAUST EXTENSION PLATE SEAL	27	4
30185A1	BAYONET BODY ASSEMBLY (FUEL TANK END)	55	10	38051	PLATE, SUPPORT - EXHAUST TUBE SEAL . . .	37	38
30187	STEM, BAYONET BODY . . .	55	11	38279	LATCH, CONTROL CABLE FASTENING-ANCHOR BRACKET	25	34
30188	CUP WASHER, ADAPTOR . .	19	32	38674	BLANKET, SOUND ABSORBING	5	8
30188	WASHER, CUPPED - BAYONET BODY SPRING	55	14	39019	SPACER, LOWER - REVERSE LOCKING	39	45
30413	HOOK, COWL LATCH FASTENING	5	13	39021	CAM, REVERSE LOCKING .	39	46
30624	SLIDE, CROSS PIN	41	51	39180	JUMPER WIRE, CHOKE SWITCH TO IGNITION SWITCH	61	48
30625	FOLLOWER, CAM	41	50	39519	CAP, BARREL RETAINER- ANCHOR BRACKET	25	25
30795	JUMPER WIRE, SAFETY SWITCH TO IGNITION SWITCH	61	51	39616	BOOT, CONTROL CABLES- BOTTOM COWL	25	6
31014	MOUNT, RUBBER-REAR SUPPORT BRACKET	3	21	39618	LEVER, NYLON-SHIFT CABLE LOCKING	25	26
31640A1	TRIM TAB, GEAR HOUSING	41	70	39667	COVER, NYLON-SHIFT CABLE	25	28
32435	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY	37	21	42706A1	BRACKET ASSEMBLY, TOP COWL-FRONT	3	29

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
45194A27	POWER TRIM KIT	1	-	52739	HINGE, COWL LATCH-TOP		
45196A2	BRACKET ASSEMBLY, MOUNTING - SHOCK				COWL	3	10
	CYLINDER (STARBOARD)	49	12	52862A2	DRIP TRAY ASSEMBLY, BOTTOM COWL	25	2
45197A2	CONTROL VALVE ASSEMBLY	45	10	52887	GUIDE, PUSH ROD- REVERSE LOCKING	35	14
45286	PLUNGER, LIMIT SWITCH ACTUATING	49	14	52889	NOZZLE, TELL TALE HOSE TO BOTTOM COWL	25	14
45287	COVER, LIMIT SWITCH	49	32	53078	CAP, PLASTIC-TILT TUBE	31	7
45289	COVER, INLET - TRANSOM	49	35	53665	INSERT, THROTTLE COUPLING	15	12
45326A2	SWITCH ASSEMBLY, CUT- OUT LIMIT	49	29	53720A2	THROTTLE PICK-UP BRACKET ASSEMBLY	15	10
45336	PLATE, MANIFOLD	45	9	54196A6	CARRIER ASSEMBLY, "O" RING	23	5
45377	BRACKET, MOUNTING - HYDRAULIC PUMP TO				BOAT	45	22
45508	CAM, LIMIT SWITCH ADJUSTING STUD	49	25	54211	IGNITION SWITCH(WITH KEYS) KEY PART #C- 30431	65	61
45876	WIRING HARNESS, EXTERNAL	61	45	54211	SWITCH, IGNITION (WITH KEYS) KEY PART #C- 30431	61	49
45880--2	HOUSING, REMOTE CONTROL (STARBOARD)	59	1	54283A1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID	15	6
45887	CONNECTOR, TACHOMETER LEAD TO				CHOKE SOLENOID	15	1
	REMOTE CONTROL	59	24	54293A4	LENS ASSEMBLY, FUEL GAUGE	57	11
45939--2	HOUSING, REMOTE CONTROL (PORT)	59	28	54920A1	HOOK, TOP COWL LATCH- REAR	3	13
45940	CAP, TACHOMETER LEAD CONNECTOR	59	25	55455	COVER, PUSH BUTTON SWITCH	65	64
46096	MOUNT, RUBBER-TOP COWL FRAME (HEAVY DUTY)	3	18	55719	HANDLE, CONTROL	63	12
46265	BOOT, RUBBER - STARTER SOLENOID TERMINAL	45	33	55738A1	SWITCH ASSEMBLY, PUSH BUTTON	65	63
46785A1	COWL LATCH ASSEMBLY	5	12	55991	BATTERY LEAD (POSITIVE)	45	39
46933A2	GROUND STRAP ASSEMBLY, TRIM COVER SCREW	35	6B	55992	BATTERY LEAD (NEGATIVE)	45	39
47341A1	ROPE, STARTER (FOR MANUAL STARTING ONLY)	3	9	56349	SHAFT, REVERSE LOCK PIVOT -NOT USED WITH FULL POWER TRIM	31	29
47558	ROD, PUSH-REVERSE LOCK	35	15	56703	COLLAR, STARTER MOTOR	7	12
47559	YOKE, PUSH ROD	35	17	56773	RETAINER, HUB COVER	63	4
48039	CAP, NYLON-ADJUSTING SCREW	9	33	56849	KNOB, COWL FRONT COVER FASTENING	5	2
48047A1	LINK ROD ASSEMBLY	25	20	57247	STOP, RUBBER-STARTER MOTOR	7	14
48152	SHUTTER, CHOKE- CARBURETOR	15	25	58805A1	PRIMER BULD ASSEMBLY	55	2
48203	ROD, CHOKE	15	22	59071	COVER, FUEL INLET	19	15
48752	INSERT, WATER PUMP BODY	37	24	59369	FACE CAM	59	22
49589	STRAP, CHOKE KNOB TO CHOKE ROD	15	19	60304A54	SHIFT SHAFT ASSEMBLY, UPPER	25	17
52023	CAP, NYLON-ADJUSTING SCREW	9	10	60437	MEGAPHONE, EXHAUST	27	19
52023	CAP, NYLON-ADJUSTING SCREW	9	30	61787	HOLDER, BRUSH	67	16
52100	WEAR PLATE, LINK ROD	25	33	62351A1	RECTIFIER ASSEMBLY	11	7
52699	COVER, GEAR HOUSING	41	69	63007	MOUNT, RUBBER-TOP COWL FRAME	3	18
				63292	BRUSH SET	67	10
				63473	TUBE, CUSHION-SHOCK PIN (USED WITH FULL POWER TRIM)	31	20

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
64507A1	REPAIR KIT	53	-	74596	PLATE, MICRO SWITCH MOUNTING	65	56
64841A1	COVER ASSEMBLY, COMPLETE - FUEL TANK	57	-	74646	RETAINER, PUSH BUTTON SWITCHES	63	9
64841A3	COVER ASS'Y, FUEL TANK (1/4-18 TAPPED HOLE)	57	9	74897	BARREL, SPARK LINK TO TRIGGER	9	40
65638	BOOT, TUBE MOUNT	35	8A	74964	ARMATURE	67	9
65655A1	LEVER ASSEMBLY, SHIFT	63	38	74966	PLATE ASSEMBLY, DRIVE END	67	5
65657A1	LEVER ASSEMBLY, THROTTLE	63	39	75043	CAP, THUMB SCREW	31	3
65665	HUB, CONTROL	63	21	75282	THRUST HUB	41	75
65672	PLUG, DISCONNECT	63	18	75296	MOUNT, RUBBER-UPPER	35	20
65673	SHAFT	63	3	75299	MOUNT, RUBBER-LOWER	35	24
65676	BOOT, RUBBER - SHAFT	63	2	76039	CAM, SHIFT	41	49
65730	SHAFT, THROTTLE	63	31	76062A1	SHAFT ASSEMBLY, SHIFT - LOWER	39	39
65799	LINK, LOCKING LEVER TO COVER	25	29	76369	SPACER, BOTTOM COWL (COWL FRONT COVER)	25	7
65800	"O" RING, CARRIER	23	6	76385	TILT LOCK ASSEMBLY (PORT)	31	22
65832	PLATE, SUPPORT SHAFT AND DETENT	63	35	76386	TILT LOCK ASSEMBLY (STARBOARD)	31	21
65953A1	COVER ASSEMBLY, HUB	63	1	76387	TUBE, TILT LOCK	31	23
65954	PLATE, CONTROL HANDLE	63	5	76395A5	HYDRAULIC PUMP ASSEMBLY(SEE NOTE BELOW)	45	1
65955	CONNECTOR	63	7	76395A5	HYDRAULIC PUMP ASSEMBLY, COMPLETE	43	-
65956	COVER, STARBOARD CONTROL HOUSING	65	49	76433	SHIELD, TOP COWL-REAR	3	6
66084	BRACKET, MOUNTING - SHOCK CYLINDER (PORT)	49	7	76440	RETAINER, TOP COWL	3	2
66096A1	PLATE ASSEMBLY, EXHAUST EXTENSION	27	1	76505	PAD, BUMPER-TOP COWL RETAINER	3	3
66517	RESTRICTION, CRANKCASE BLEED	21	3	76509A3	TRIM CYLINDER ASSEMBLY(SEE PAGE 43 FOR REPAIR KIT)	49	1
66530A6	FUEL PUMP ASSEMBLY	19	1	76581	LEVER, COWL LATCH HINGE	3	11
66599A3	DIAPHRAGM ASSEMBLY	19	3	76714A	ELECTRIC REMOTE CONTROL ASSEMBLY, COMPLETE	59	-
68023	HOUSING, CABLE	65	44	76867	COVER, STARTER MOTOR BRACKET-BOTTOM	21	13
68026	PLATE, RETAINING - DISCONNECT PLUG	63	17	77013A1	SWIVEL ASSEMBLY, SPARK LINK	9	34
68034	COVER, REMOTE CONTROL	63	13	77013A1	SWIVEL ASSEMBLY, THROTTLE LEVER	9	11
68162A8	TRIGGER PLATE ASSEMBLY	7	9	77520A1	BEARING CARRIER ASSEMBLY	41	64
68575	DRIVE ASSEMBLY	67	4	77544	SEAL, SOUND ABSORBING-TOP	5	10
68579	END CAP ASSEMBLY, COMMUTATOR	67	18	77669	PIN, MOUNTING TUBE	51	46
68863	BEZEL, IGNITION SWITCH	65	62	77790	STRIP, SOUND ABSORBING-SIDE	5	7
68876A1	DETENT ASSEMBLY	63	26	78025A	REMOTE CONTROL ASSEMBLY, COMPLETE (ELECTRIC)	63	-
69259	TUBE, MOUNTING - TILT STOP	51	45	78184	TUBE, EXHAUST	35	8
70692	REVERSE LOCK ASSEMBLY-NOT USED WITH FULL POWER TRIM	31	27	79479	PLATE, ELECTRICAL MOUNTING	11	1
73218	COVER, IGNITION COIL	11	30				
73519A1	TILT STOP	51	44				
73755A1	KNOB, CHOKE ROD	15	17				
73984	YOKE, BOTTOM	29	15				
74257A3	PLATE ASSEMBLY, DRIVE SHAFT HOUSING	27	15				
74406	BRACKET, MOUNTING - STARTER SOLENOID	45	40				
74407	BRACKET, MOUNTING - STARTER SOLENOID	45	34				
74528	TUBE, TILT-CLAMP BRACKET TO SWIVEL BRACKET	31	4				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
79900	LEVER, THROTTLE	9	1	10-22956	SCREW, REAR HOOK TO TOP COWL (7/8")	3	14
79903	HOUSING, THROTTLE-LOWER	9	22	10-22968	SCREW, CENTER MAIN BEARING CLAMPING	23	13
85082	HOUSING, THROTTLE-UPPER	9	19	10-23015	SCREW, UPPER CARBURETOR FILTER SCREEN TO CARB. (1")	15	29
85300	LINK ROD, THROTTLE	9	16	10-24234	SCREW, ANCHOR BRACKET TO CYLINDER BLOCK (1")	25	30
85301	SPARK LINK	9	39	10-24234	SCREW, CONTROL HOUSING ATTACHING (1")	65	45
85441	THROTTLE CAM	9	18	10-24234	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (1")	45	23
85943A1	LEVER, THROTTLE (UPPER CARBURETOR)	15	7	10-24942	SCREW, LIMIT SWITCH COVER TO MOUNTING BRACKET (7/16")	49	34
86295	BASE, FUEL PUMP	19	13	10-25158	SCREW, ADJUSTING-LOWER HOUSING (1 1/2")	9	31
86472	BRACKET, TOP COWL SUPPORT-REAR	3	20	10-25299	SCREW, CHOKE SOLENOID (3/4")	15	4
86473	COVER, STARTER MOTOR BRACKET-TOP	21	9	10-25299	SCREW, RETAINER TO TOP COWL (3/4")	3	4
86967	PLATE, RETAINING - LIMIT SWITCH CAM	49	26	10-25504	SCREW, COVER ATTACHING (3/4")	65	50
87937	SHAFT, THROTTLE AND SPARK ADVANCE	9	24	10-25575	SCREW, VENT - FILLER CAP	57	4
87990	CHAMBER, PULSE-FUEL PUMP	19	14	10-25764	SCREW, MERCURY SWITCH TO PLATE (5/8")	11	5
87991	POINTER, TIMING	3	37	10-25764	SCREW, RECTIFIER TO IGNITION PLATE (5/8")	11	8
N.S.S.	"O" RING (1 1/2" X 1 5/8" X 1/16")	53	1	10-26251	SCREW, SWITCH BOX TO IGNITION COIL (7/8")	11	26
N.S.S.	"O" RING (1 1/4" X 1 7/16" X 1/16")	53	4	10-28047	SCREW, THROTTLE STOP LEVER	17	18
N.S.S.	"O" RING (1 3/4" X 1 15/16" X 1/8")	53	9	10-28200	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING (2 7/8")	29	12
N.S.S.	"O" RING (1 5/16" X 1 1/2" X 1/8")	53	7	10-28239	SCREW, THROTTLE HOUSING	9	25
N.S.S.	"O" RING (1 5/8" X 1 13/16" X 1/8")	53	6	10-28634	SCREW, FILLER - HYDRAULIC PUMP	43	8
N.S.S.	"O" RING (1 7/8" X 2" X 1/8")	53	8	10-28634	SCREW, FILLER - HYDRAULIC PUMP	45	3
N.S.S.	"O" RING (3/4" X 15/16" X 1/8")	53	2	10-28636	SCREW, PLATE TO CYLINDER BLOCK (3/4")	11	2
N.S.S.	"O" RING (5/8" X 3/4" X 1/16")	53	3	10-28667	SCREW, TIMING POINTER ATTACHING (3/4")	3	38
N.S.S.	"O" RING (7/32" X 11/32" X 1/16")	53	5	10-29256	SCREW, PLATE TO CYLINDER BLOCK (1")	11	2
N.S.S.	PISTON, ROD - HEAVY DUTY	53	11	10-29256	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING	35	36
N.S.S.	RETAINER, SCRAPER	53	14	10-29722	SCREW, COVER TO LOWER CLAMP MOUNT	35	39
N.S.S.	ROD, SCRAPER	53	13	10-30720	SCREW, WATER PUMP BODY TO GEAR HOUSING (2 1/4")	37	29
N.S.S.	SEAL, SLIPPER - PISTON	53	10	10-30902	SCREW, SAFETY SWITCH TO CONTROL HOUSING	61	54
10-20037	SCREW, RETAINER ATTACHING	19	12				
10-20359	SCREW, CENTER MAIN BEARING LOCKING	21	20				
10-20411	SCREW, FUEL TANK COVER TO FUEL TANK	57	22				
10-20411	SCREW, VALVE BODY TO RESERVOIR	43	4				
10-20650	SCREW, CONNECTOR TO DISCONNET (3/8")	63	8				
10-21140	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (1/2")	45	35				
10-21937	SCREW, LOWER SHOCK PIN	33	32				
10-22523	SCREW, LOWER CARBURETOR FILTER SCREEN TO CARB. (5/8")	15	29				

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10-32417	SCREW, FLYWHEEL PLATE	7	5	10-47220	SCREW, THRUST PLATE TO NEUTRAL WARM-UP LEVER	59	12
10-32866	SCREW, INLET COVER TO BOAT (2")	49	38	10-47255	SCREW, CUT-OUT LIMIT SWITCH TO MOUNTING BRACKET (9/16")	49	31
10-34290	SCREW, STARTER SOLENOID TO MOUNTING BRACKET (5/8")	47	43	10-47828	SCREW, DRIVE-SWIVEL BRACKET	29	6
10-34676	SCREW, SHIFT LEVER TO CONTROL HOUSING	59	38	10-48408	SCREW, DRIP TRAY TO BOTTOM COWL (1/2")	25	4
10-34676	SCREW, THROTTLE LEVER TO NEUTRAL WARM-UP LEVER	59	5	10-48408	SCREW, TELL TALE NOZZLE TO BOTTOM COWL (1/2")	25	15
10-34900	SCREW, REMOTE CONTROL TO BOAT (4 1/4")	61	42	10-48591	SCREW, SPACER TO BOTTOM COWL (1/2")	25	8
10-37260	SCREW, TERMINAL BLOCK TO CONTROL HOUSING (7/16")	59	27	10-48591	SCREW, STRAP TO CHOKE ROD (1/2")	15	23
10-37260	SCREW, WIRING HARNESS CLIP TO CONTROL HOUSING (7/16")	61	56	10-49318	SCREW, LOWER MOUNT (5 1/2")	35	25
10-37342	SCREW, GRIP TO CONTROL LEVER (7/16")	59	33	10-49554	BOLT, STEERING ARM TO UPPER MOUNT (5 7/8")	29	18
10-37370	SCREW, FUEL FILTER COVER ATTACHING (5/8")	19	16	10-52195	SCREW, FLOAT BOWL COVER	17	13
10-37370	SCREW, SHIELD TO TOP COWL (5/8")	3	7	10-53016	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")	21	17
10-37559	SCREW, THROTTLE LEVER TO EXHAUST COVER	9	2	10-54803	SCREW, CONNECTING ROD	23	28
10-37562	SCREW, REAR BRACKET TO BOTTOM COWL (1")	3	27	10-56500	SCREW, VALVE AND MANIFOLD PLATE TO PUMP (1 1/4")	45	14
10-37562	SCREW, REAR BRACKET TO FRAME(1")	3	24	10-57807	SCREW, TRIM COVER TO BOTTOM COWL	35	6
10-37571	SCREW, SEAL AND RETAINING STRIP TO EXT. PLATE (1/2")	27	5	10-57841	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")	21	17
10-37571	SCREW, THROTTLE LEVER TO THROTTLE SCREW (1/2")	63	40	10-60293	SCREW, THROTTLE LEVER	15	8
10-37941	SCREW, REMOTE CONTROL HOUSING CLAMPING	59	40	10-60480	SCREW, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE (1 1/8")	27	20
10-38257	SCREW, VENT - HYDRAULIC PUMP	43	7	10-62204	SCREW, REED STOP MOUNTING	23	21
10-38257	SCREW, VENT - HYDRAULIC PUMP	45	5	10-62568	SCREW, GROUND STRAP ATTACHING	35	6C
10-38601	SCREW, STARTER SOLENOID TO PLATE (1/2")	11	11	10-62568	SCREW, RETAINER TO FUEL TANK COVER (5/16")	57	17
10-45263	SCREW, MOUNTING BRACKET TO UPPER SHOCK PIN (2 1/4")	49	8	10-63680	SCREW, MICRO SWITCH TO PLATE (5/8")	65	58
10-45264	SCREW, SHOCK CYLINDER TO LOWER SHOCK PIN (1 9/16")	49	4	10-65210	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")	41	74
10-45265	SCREW, BLEED - SHOCK CYLINDER	49	2	10-66023	SCREW, ADAPTOR PLATE TO HOUSING PLATE (2")	27	8
10-45328	SCREW, SHOCK CYLINDER TO MOUNTING BRACKET (3 9/16")	49	19	10-66023	SCREW, HOUSING PLATE TO DRIVE SHAFT HSG. (2")	27	10
10-45775	SCREW, MAIN BEARING CLAMPING	23	17	10-66024	SCREW, TRIM TAB TO GEAR HOUSING (1 3/4")	41	71
				10-66104	SCREW, THROTTLE BRACKET MOUNTING	15	11
				10-68298	BOLT, CLAMP BRACKET TO BOAT TRANSOM (LOWER)	31	13
				10-68298	BOLT, HYDRAULIC PUMP TO BOAT (3 1/4")	45	26

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10-68299	BOLT, CLAMP BRACKET TO BOAT TRANSOM (UPPER)	31	13	10-79953	SCREW, GREASE FILLER AND VENT HOLE	39	47
10-68513	SCREW, RETAINING PLATE AND CAM TO SHOCK CYLINDER (3/8")	49	27	10-86885	SCREW, PLATE TO CYLINDER BLOCK (1 1/2")	11	2
10-68586	SCREW, BRUSH AND HOLDER TO CAP	67	17	11-20110	NUT, CARBURETOR FILTER SCREEN FASTENING SCREW	15	31
10-68909	SCREW, CONTROL LEVER TO FACE CAM (1 1/2")	59	34	11-20110	NUT, CHOKE SHUTTER TO CARBURETOR STUD	15	27
10-68997	SCREW, FLYWHEEL HUB	7	6	11-20509	NUT, THROTTLE CABLE TO SWIVEL	9	7
10-69020	SCREW, WIRING HARNESS CLAMP TO BOTTOM COWL (7/8")	11	19	11-20509	NUT, THROTTLE LEVER SCREW	9	5
10-69028	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/4")	47	41	11-20664 11-20696	NUT, LINK ROD NUT, SHOCK CYLINDER SCREW	25	22
10-69029	SCREW, ADAPTOR TO BOTTOM COWL (1 3/4")	19	33	11-20890	NUT, INPUT STUD	67	15
10-69029	SCREW, SUPPORT TO BOTTOM COWL (1 3/4")	25	11	11-21825	NUT, STARTER SOLENOID SCREW	47	45
10-69035	SCREW, CABLE TO STARTER MOTOR	7	16	11-21908	NUT, MOUNTING BRACKET SCREW	45	25
10-69046	SCREW, IGNITION COIL COVER (2")	11	31	11-24652	NUT, REMOTE CONTROL TO BOAT TRANSOM	61	44
10-69052	SCREW, GROUND WIRE TO BOTTOM COWL	11	23	11-24656	NUT, CAM ROLLER TO THROTTLE LEVER PIN	59	10
10-69079	SCREW (7/16")	63	37	11-24656	NUT, MOUNTING BRACKET TO HYDRAULIC PUMP THRU BOLT	45	37
10-69092	SCREW, FRONT BRACKET TO BOTTOM COWL (1 1/4")	3	30	11-25096	NUT, LOWER MOUNT SCREW	35	27
10-69092	SCREW, FRONT BRACKET TO TOP COWL FRAME (1 1/4")	3	32	11-25269	NUT, STRAP STOP FASTENING SCREW	29	13
10-69268	SCREW, BOTTOM COVER ATTACHING (1 7/8")	21	14	11-28587	NUT, SPEED - SPRING RETAINER	57	7
10-69375	SCREW, UPPER AND LOWER SHOCK MOUNTING PIN	33	41	11-28770	NUT, CLAMP BRACKET STUD	31	11
10-70903	SCREW, PLATE TO CONTROL HANDLE (1/2")	63	6	11-28770	NUT, MOUNTING BRACKET TO CLAMP BRACKET STUD	49	18
10-73013	SCREW, FUEL PUMP ATTACHING (1 1/2")	19	17	11-28770	NUT, RUBBER MOUNT TO FRONT SUPPORT BRACKET	3	36
10-73657	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")	21	17	11-29250	NUT, CRANKCASE TO CYLINDER BLOCK SCREWS (LOWER)	21	19
10-74968	BOLT, THRU - PLATE TO END CAP	67	6	11-29488 11-29489	NUT, INLET COVER SCREW NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS	51	40
10-75168	SCREW, ADJUSTING-LOWER HOUSING (2 1/4")	9	28	11-29598	NUT, ADJUSTING SCREW	9	29
10-75168	SCREW, ADJUSTING-THROTTLE LEVER	9	8	11-29598	NUT, ADJUSTING SCREW	9	9
10-75840	SCREW, STATOR ATTACHING (7/8")	7	8	11-29598	NUT, RUBBER MOUNT TO REAR SUPPORT BRACKET	3	23
10-76196	SCREW, STRAP TO CHOKE KNOB (5/8")	15	20	11-34688	NUT, REMOTE CONTROL HOUSING CLAMPING SCREW	59	41
10-77065	SCREW, TOP COVER ATTACHING (2")	21	10				

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11-34932	NUT, POWERHEAD STUD	27	23	11-68219	NUT, ADJUSTING SCREW	9	32
11-34933	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS	35	30	11-68219	NUT, SOLENOID TERMINAL	15	3
11-34933	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	41	73	11-68219	NUT, SOLENOID TERMINALS (10-32)	11	14
11-34933	NUT, STEERING ARM BOLT FASTENING	29	19	11-68219	NUT, STARTER SOLENOID TERMINAL (#10)	45	30
11-34933	NUT, UPPER MOUNT BOLT	35	23	11-68292	NUT, SOLENOID TERMINALS (5/16-18)	11	16
11-35521	NUT, LOWER MOUNT CLAMP COVER	35	38	11-68292	NUT, STARTER SOLENOID TERMINAL (5/16")	45	32
11-35814	NUT, WATER PUMP BODY FASTENING STUD	37	34	11-68411	NUT, CLAMP BRACKET BOLT	31	15
11-35888	NUT, RUBBER MOUNT TO TOP COWL FRAME	3	19	11-68411	NUT, HYDRAULIC PUMP BOLT	45	27
11-35888	NUT, WATER PUMP FASTENING SCREW	37	32	11-68411	NUT, MOUNTING BOLT	49	11
11-35921	NUT, PINION GEAR TO DRIVE SHAFT	37	10	11-68580	NUT, RETAINING - DRIVE ASSEMBLY	67	1
11-36069	NUT, ADAPTOR SCREW	19	34	11-69254	NUT, POWERHEAD STUDS (3/8-24)	35	11
11-36069	NUT, SUPPORT SCREW	25	11A	11-72008	NUT, THROTTLE HOUSING SCREW	9	27
11-45076	NUT, IGNITION COIL TERMINAL	11	32	12-20260	WASHER, GREASE FILLER AND VENT HOLE SCREW	39	48
11-45076	NUT, RECTIFIER TERMINALS	11	9	12-20260	WASHER, SEALING - FILLER SCREW	43	9
11-45076	NUT, SWITCH BOX TERMINAL	11	28	12-20260	WASHER, SEALING - HYDRAULIC PUMP FILLER SCREW	45	4
11-45076	NUT, WIRE TO MERCURY SWITCH	11	6	12-20346	WASHER, REMOTE CONTROL SCREW	61	43
11-45774	NUT, MAIN BEARING CLAMPING SCREW	23	18	12-20878	WASHER, INLET COVER SCREW	51	39
11-45774	NUT, SWIVEL	9	38	12-22753	WASHER, CRANKCASE TO CYLINDER BLOCK SCREWS	21	18
11-45774	NUT, SWIVEL TO THROTTLE LEVER	9	15	12-25970	WASHER, POWERHEAD STUD	27	22
11-45812	NUT, JAM - LIMIT SWITCH ADJUSTING STUD	49	24	12-25970	WASHER, POWERHEAD STUDS	35	12
11-46438	NUT, STRAP TO CHOKE ROD SCREW	15	24	12-26168	WASHER, PORT CONTROL HOUSING STUD	65	47
11-46793	NUT, PORT CONTROL HOUSING STUD	65	48	12-28196	WASHER, UPPER BUSHING RETAINER (INNER)	33	38
11-46887	NUT, BEARING CLAMPING SCREW	23	14	12-29245	WASHER, MEGAPHONE SCREW	27	21
11-46887	NUT, CHOKE ROD SPRING TO CARBURETOR STUD	15	35	12-29245	WASHER, WATER PUMP BODY FASTENING SCREW AND STUD	37	31
11-46887	NUT, LOWER SHOCK PIN SCREW	33	33	12-29395	WASHER, THROTTLE LEVER SCREW	9	3
11-47661	NUT, JAM-PUSH ROD	35	16	12-30164	WASHER, WIRING HARNESS CLAMP SCREW	11	21
11-49091	NUT, CONNECTING ROD SCREW	23	29	12-30771	WASHER, COVER FASTENING KNOB (RUBBER)	5	3
11-52707	NUT, PROPELLER	41	77	12-31263	WASHER, UPPER MOUNT BOLT	35	22
11-52901	NUT, FLYWHEEL ATTACHING	7	2	12-33786	WASHER, SWIVEL	9	13
11-53153	NUT, REED STOP SCREW	23	22	12-33786	WASHER, SWIVEL	9	36
11-56041	NUT, TILT TUBE FASTENING	31	6				
11-63683	NUT, MICRO SWITCH SCREW	65	60				
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12-34680	WASHER, CAM ROLLER PIN	59	9	12-72761	WASHER, THROTTLE LEVER SCREW	65	41
12-35462	WASHER, LINK ROD	25	21	12-74711	WASHER, FUEL TANK COVER FASTENING SCREW	57	23
12-35462	WASHER, THROTTLE HOUSING SCREW	9	26	12-74726	WASHER, THROTTLE LEVER SCREW	15	8A
12-35462	WASHER, TIMING POINTER SCREW	3	39	12-76388	WASHER, TILT LOCK (STARBOARD SIDE ONLY)	31	25B
12-35950	WASHER, CABLE ATTACHING	65	42	12-76805	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING	41	62
12-36001	WASHER, WATER PUMP BODY FASTENING STUD	37	33	12-77674	WASHER, RUBBER - SHIFT SHAFT BUSHING	39	44
12-37807	WASHER, SHOCK CYLINDER SCREW (STARBOARD ONLY)	49	20	12-78493	WASHER, THUMB SCREW .	31	2B
12-38013	WASHER, INPUT STUD	67	13	12-85303	WASHER, PLASTIC- THROTTLE CAM	9	21
12-38753	WASHER, PLATE SCREW ..	11	3	13-24658	LOCKWASHER, MICRO SWITCH SCREW	65	59
12-45176	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	35	31	13-26992	LOCKWASHER, CONTROL LEVER SCREW	59	35
12-45176	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	35	33	13-26992	LOCKWASHER, CONTROL VALVE AND MANIFOLD PLATE SCREW	45	15
12-45176	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	41	72	13-26992	LOCKWASHER, GROUND WIRE SCREW	11	24
12-47247	WASHER, NEEDLE LOCATING	23	31	13-26992	LOCKWASHER, MOUNTING BRACKET SCREW	45	36
12-47840	WASHER, RUBBER-UPPER MOUNT BOLT	35	21	13-26992	LOCKWASHER, MOUNTING BRACKET SCREW	47	42
12-49221	WASHER, VENT SCREW ...	57	5	13-26992	LOCKWASHER, REAR HOOK MOUNTING SCREW	3	15
12-49339	WASHER, LOWER MOUNT SCREW	35	26	13-26992	LOCKWASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET	3	22
12-52864	WASHER, CLAMP BRACKET TILT TUBE	31	5	13-26992	LOCKWASHER, STARTER MOTOR TERMINAL	7	18
12-57383	WASHER, THRUST - ARMATURE	67	8	13-26992	LOCKWASHER, STARTER SOLENOID SCREW	11	12
12-57388	WASHER, INSULATING - INPUT STUD	67	12	13-26992	LOCKWASHER, STARTER SOLENOID SCREW	47	44
12-59378	WASHER, LOWER BUSHING RETAINER (INNER)	33	39	13-26992	LOCKWASHER, WATER PUMP BODY SCREW ...	37	30
12-59572	WASHER, COVER FASTENING KNOB (PLASTIC)	5	4	13-26993	LOCKWASHER, BOTTOM SCREW	21	15
12-65986	WASHER, NYLON - CONTROL HUB	63	25	13-26993	LOCKWASHER, CHOKE SOLENOID SCREW	15	5
12-68025	WASHER, CONTROL HUB ..	63	23	13-26993	LOCKWASHER, CLAMP BRACKET STUD	31	10
12-68032	WASHER, THROTTLE SHAFT	63	30	13-26993	LOCKWASHER, FRONT SUPPORT BRACKET SCREW	3	31
12-68229	WASHER, FLYWHEEL ATTACHING	7	3	13-26993	LOCKWASHER, FRONT SUPPORT BRACKET SCREW	3	33
12-68300	WASHER, CLAMP BRACKET BOLT (UPPER)	31	14	13-26993	LOCKWASHER, MOUNTING BRACKET TO CLAMP BRACKET STUD	49	17
12-68410	WASHER, CLAMP BRACKET BOLT (LOWER)	31	14				
12-68410	WASHER, MOUNTING BRACKET BOLT	49	10				
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13-26993	LOCKWASHER, REAR SUPPORT BRACKET SCREW	3	28	16-29208	STUD, PORT CONTROL HOUSING (2 1/2")	65	46
13-26993	LOCKWASHER, RUBBER MOUNT TO FRONT SUPPORT BRACKET	3	35	16-30667	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 1/8")	37	6
13-26993	LOCKWASHER, SOLENOID TERMINALS (5/16")	11	15	16-39937	STUD, CHOKE ROD SPRING TO CARBURETOR	15	33
13-26993	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")	45	31	16-45282	STUD, MOUNTING BRACKET AND CLAMP BRACKET	49	16
13-26993	LOCKWASHER, TOP COVER SCREWS	21	11	16-56295	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (2 11/16")	35	2
13-26995	LOCKWASHER, FLOAT BOWL COVER SCREW	17	15	16-56297	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 3/8")	37	5
13-26996	LOCKWASHER, FUEL PUMP ATTACHING SCREW	19	18	16-57920	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2 1/16")	37	4
13-26996	LOCKWASHER, RETAINING PLATE AND CAM SCREW	49	28	16-57921	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (4")	37	3
13-26996	LOCKWASHER, SOLENOID TERMINAL	15	2	16-59625	STUD, CLAMP BRACKET (NOT USED WITH FULL POWER TRIM)	31	9
13-26996	LOCKWASHER, SOLENOID TERMINALS (#10)	11	13	16-64280	STUD, CARBURETOR MOUNTING (1 3/16")	21	4
13-26996	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)	45	29	16-64281	STUD, CRANKCASE TO EXHAUST EXTENSION PLATE (1 7/8")	21	5
13-26996	LOCKWASHER, THRU BOLT	43	18	16-64282	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING PLATE (4")	21	8
13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW	11	20	16-69037	STUD, CARBURETOR-CHOKE SHUTTER PIVOT	15	26
13-29402	WAVE WASHER, SWIVEL	9	14	17-20009	PIN, DETENT - CONTROL HOUSING NEUTRAL WARM-UP LEVER	59	13
13-29402	WAVE WASHER, SWIVEL	9	37	17-20032	DOWEL PIN, CENTER MAIN BEARING	23	8
13-29720	WASHER, WAVE-LINK ROD	25	23	17-20032	DOWEL PIN, MAIN BEARING	23	16
13-34678	WASHER, WAVE - NEUTRAL WARM-UP LEVER	59	18	17-20033	PIN, DOWEL-CRANKCASE TO CYLINDER BLOCK	21	6
13-37371	LOCKWASHER, SHIELD SCREW	3	8	17-20426	RIVET, INDICATOR TO RETAINER	57	16
13-38019	LOCKWASHER, INPUT STUD	67	14	17-23784	DOWEL PIN, DRIVE SHAFT HOUSING PLATE	27	17
13-39107	LOCKWASHER, MOUNTING BRACKET SCREW	45	24	17-23784	DOWEL PIN, EXHAUST EXTENSION PLATE	27	6
13-39107	LOCKWASHER, RETAINER TO TOP COWL SCREW	3	5	17-29077	ROLL PIN, TENSION SPRING TO KNOB	5	6
13-60861	WASHER, WAVE (THROTTLE LEVER)	61	60	17-30632	PIN, CROSS - RATCHET TO PROPELLER SHAFT	41	58
13-61789	LOCKWASHER, THRU BOLT	67	7	17-34673	PIN, CAM ROLLER TO THROTTLE LEVER	59	8
13-69150	WASHER, WAVE-TILT LOCK (STARBOARD SIDE ONLY)	31	25	17-34692	PIN, SHIFT AND THROTTLE LEVERS	59	20
13-86498	WAVE WASHER, SHAFT	9	23				
14-20091	TAB WASHER, BEARING LOCKING SCREW	21	21				
14-31210	TAB WASHER, PROPELLER NUT	41	76				
14-52700	TAB WASHER, GEAR HOUSING COVER	41	68				
15-30923A1	SHIM, BEARING OUTER RACE TO HOUSING (.002-3-5-10)	41	53				
15-57007A1	SHIM, BALL BEARING TO BASE	37	11				

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17-38311	PIN, COIL SPRING MOUNTING -NOT USED WITH FULL POWER TRIM	31	18	22-74036	FITTING, GREASE-SWIVEL BRACKET	29	7
17-46912	DOWEL PIN, GEAR HOUSING LOCATING	37	2	22-74036	GREASE FITTING	49	1A
17-47175	PIN, LOCKING LEVER AND COVER FASTENING	25	27	22-78279	ELBOW, TELL TALE HOSE TO CYLINDER BLOCK	25	16
17-47246	DOWEL PIN, STEPPED	23	12	22-85578	TEE, BALANCE HOSE	21	30
17-49930A1	TILT LOCK PIN ASSEMBLY (NOT USED WITH FULL POWER TRIM)	31	12	22-85822A1	CONNECTOR ASSEMBLY, SPEEDOMETER	37	1A
17-58998	PIN, ROLL-COWL LATCH LEVER TO HINGE	3	12	23-26600	BUSHING, SHIFT SHAFT	25	18
17-63779	PIN, DOWEL-CYLINDER BLOCK TO MAIN BEARING	21	7	23-26856	BUSHING, SWIVEL	9	12
17-68672	PIN, CONTROL HUB	63	19	23-26856	BUSHING, SWIVEL	9	35
17-73593A1	SWIVEL PIN AND ARM ASSEMBLY	29	14	23-27132	BUSHING, NYLON-EXHAUST EXTENSION PLATE	27	2
18-21071	COTTER PIN, CABLE ATTACHING	65	43	23-28198	BUSHING, RUBBER-SHOCK ABSORBER (LOWER)	33	36
18-25191	COTTER PIN, PUSH ROD PIN	35	19	23-28688	SPACER, RUBBER-COIL SPRING POSITIONING	31	19
18-29623	COTTER PIN, SHIFT AND THROTTLE LEVER PINS	59	21	23-29804	SLEEVE, GUIDE - WATER INLET TUBE	37	36
18-36391	COTTER PIN, MOUNTING TUBE PIN	51	47	23-32171	BUSHING, RUBBER-SHOCK ABSORBER (UPPER)	33	35
18-45882	COTTER PIN, REVERSE LOCK TO SHAFT	31	30	23-32427	SPACER, CHOKE ROD SPRING STUD	15	34
18-47959	COTTER PIN, TILT LOCK	31	26	23-33589	BUSHING, NYLON - NEUTRAL WARM-UP LEVER (5/8" I.D.)	59	19
19-20011	WELCH PLUG, DETENT PIN AND SPRING RETAINING	59	16	23-33589	BUSHING, NYLON - SHIFT LEVER (5/8" I.D.)	59	37
19-45907	PLUG, FLYWHEEL	7	1	23-34677	BUSHING, NYLON - FACE CAM (1" I.D.)	59	23
19-64649	PLUG, PLASTIC-TRIM TAB SCREW HOLE	35	3	23-35977	GROMMET, RUBBER - LIFT HOSE AND TRIM HOSE	51	43
21-30430A10	CHECK VALVE ASSEMBLY	19	2	23-37961--2	SLEEVE, SAFETY SWITCH LEADS	61	53
21-57306	FITTING, FUEL LINE TO PRIMER BULB	55	4	23-45280	SPACER, SHOCK CYLINDER - LOWER	49	5
21-57306A1	CHECK VALVE ASSEMBLY	55	3	23-45281	BUSHING, RUBBER - SHOCK CYLINDER	49	6
21-77560	CHECK VALVE, BLEED HOSE-UPPER	21	25	23-45354	BUSHING, RUBBER - CUT-OUT LIMIT SWITCH	49	30
21-77561	CHECK VALVE, BLEED HOSE-LOWER	21	27	23-45818	BUSHING, THROTTLE LEVER SCREW	9	4
22-25885	ELBOW, BALANCE HOSE	21	28	23-55399	BUSHING, NYLON - PORT CONTROL HOUSING	63	16
22-46008	PLUG, CONTROL VALVE (1/2-20")	45	17	23-56774	SPACER, STARTER MOTOT	7	13
22-63186	CONNECTOR, FUEL LINE (ENGINE END)	55	8	23-57387	BUSHING, INSULATING - INPUT STUD	67	11
22-63187	CONNECTOR, FUEL LINE (FUEL TANK END)	55	7	23-59624	SPACER, CLAMP BRACKET STUD	31	8
22-63981	ELBOW, FUEL LINE TO ADAPTOR	19	27	23-61788	SPACER, DRIVE ASSEMBLY	67	2
22-64704	FITTING, ELBOW-LOWER CARBURETOR	19	25	23-65830	BUSHING, NYLON - THROTTLE SHAFT	63	34
22-64704	FITTING, ELBOW-UPPER CARBURETOR	19	22	23-69132	BUSHING, REVERSE LOCK PIVOT SHAFT	29	2
22-64704	FITTING, FUEL OUTLET	19	19	23-69341	BUSHING, SWIVEL BRACKET	29	3
22-64706	FITTING, TEE-CENTER CARBURETOR	19	24	23-70412	SPACER, BALL BEARING TO BASE	37	11
22-67892	PLUG, DRAIN (MAGNETIC)	39	47				
22-73318	TEE, FUEL LINE	19	23				

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23-74213	SWIVEL, LINK ROD TO THROTTLE CAM	9	17	25-25439	"O" RING, SHIFT SHAFT BUSHING	39	41
23-74647	BUSHING, NYLON - SUPPORT PLATE	63	28	25-29976	"O" RING, BEARING CARRIER	41	63
23-77631A2	BUSHING ASSEMBLY, SHIFT SHAFT	39	42	25-30271	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)	37	35
24-20099	SPRING, LINK ROD TO GUIDE BLOCK	25	31	25-33145	"O" RING, WATER PUMP BASE	37	15
24-22227	SPRING, TENSION - VENT SCREW	57	6	25-45016	"O" RING, SHOCK CYLINDER BLEED SCREW	49	3
24-23067	SPRING, ADAPTOR STEM	19	30	25-45253	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (5/8" O.D.)	45	13
24-24390	SPRING, TENSION - ADJUSTING STUD	49	22	25-45254	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (3/4" O.D.)	45	11
24-28659	SPRING, COIL-SWIVEL BRACKET-NOT USED WITH FULL POWER TRIM	31	17	25-45507	GROMMET, RUBBER - INLET COVER	49	37
24-28975	SPRING, GARTER-INTERNAL WIRING HARNESS	11	22	25-57806	GROMMET, PLASTIC-TRIM COVER SCREW	35	6A
24-30189	SPRING, BAYONET BODY STEM	55	13	25-62702	"O" RING, TILT LOCK	31	25C
24-30622	SPRING, COMPRESSION - CAM FOLLOWER	41	52	26-22734	OIL SEAL, SWIVEL BRACKET (TILT LOCK)	31	25A
24-30772	SPRING, TENSION-FASTENING KNOB	5	5	26-31489	OIL SEAL, WATER PUMP BASE	37	17
24-30893	SPRING, RETAINING - CROSS PIN	41	59	26-31507	OIL SEAL, WATER PUMP BASE	37	18
24-34683	SPRING, DETENT - CONTROL HOUSING	59	2	26-37448	OIL SEAL, SWIVEL BRACKET	29	5
24-35210	SPRING, DETENT PIN	59	14	26-38970	SEAL, RUBBER - WATER INLET TUBE	37	26
24-35227	SPRING, DETENT PIN TENSION	59	15	26-38970	SEAL, RUBBER-WATER INLET TUBE	27	16
24-35522	SPRING, TENSION-LOWER MOUNT CLAMP	35	35	26-60898	SEAL, DRIVE SHAFT HOUSING PLATE	27	14
24-45272	SPRING, TENSION - LIMIT SWITCH PLUNGER	49	15	26-70608	OIL SEAL, STARBOARD MOUNTING BRACKET	49	13
24-48230	SPRING, CHOKE ROD TENSION	15	32	26-76384	OIL SEAL, SHIFT SHAFT BUSHING	39	43
24-57818	SPRING, UPPER FILTER SCREEN SCREW	15	30	26-76868	OIL SEAL, BEARING CARRIER	41	66
24-61790	SPRING, ANTI DRIFT	67	3	27-25568	GASKET, FILLER CAP TO FUEL TANK	57	8
24-73190	SPRING, CONTROL HUB	63	20	27-28862	GASKET, COVER ASSEMBLY TO FRAME	57	19
24-78203A1	SPRING, REVERSE LOCK TENSION -NOT USED WITH FULL POWER TRIM	31	28	27-32433	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE	37	20
24-85442	SPRING, TORSION-SHAFT	9	20	27-32434	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY	37	22
25-20116	GROMMET, CHOKE ROD	15	18	27-33146	GASKET, WATER PUMP BASE	37	14
25-20415	"O" RING, ADAPTOR STEM	19	31	27-45274	GASKET, INLET COVER	49	36
25-20415	"O" RING, BAYONET BODY STEM	55	12	27-45275	GASKET, LIMIT SWITCH COVER	49	33
25-21720	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (1/2" O.D.)	45	12	27-48164	GASKET, CARBURETOR FLANGE	17	34
25-21720	"O" RING, HYDRAULIC PUMP	43	1				
25-21720	"O" RING, HYDRAULIC PUMP TO MANIFOLD PLATE	45	2				
25-21720	"O" RING, PUMP TO MANIFOLD PLATE(SEE REFERENCE #2)	45	--				

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27-54921	GASKET, FUEL GUAGE			35-57819	SCREEN ASSEMBLY,		
	LENS	57	12		FILTER-CARBURETOR	15	28
27-62362	GASKET, MEGAPHONE TO			35-59072	SCREEN, FUEL INLET	19	8
	DRIVE SHAFT HOUSING			36-25392A2	FILLER CAP ASSEMBLY	57	3
	PLATE	27	18	37-64043	DECAL, CONTROL HOUSING		
27-66102	GASKET, PLATE TO DRIVE				(MERCCONTROL)	59	30
	SHAFT HSG. PLATE	27	11	37-75881	DECAL, FUEL TANK	57	-
27-69238	GASKET, POWERHEAD TO			37-76703	DECAL, CONTROL HOUSING		
	EXTENSION PLATE	27	7		(MARINER)-NOT AS		
27-85653A79	GASKET SET	1	-		SHOWN	59	29
28-30281	KEY, LOCATING - BEARING			37-77992	DECAL, REMOTE CONTROL		
	CARRIER	41	67		COVER(NOT AS SHOWN)	63	14
28-56654	KEY, IMPELLER DRIVE	37	28	37-87286A79	DECAL SET	1	-
28-68024	KEY, CONTROL HUB	63	22	39-78811A12	RING, PISTON OVERSIZED	23	--
29-47270	BEARING, NEEDLE-PISTON			39-78816A12	RING, PISTON	23	25
	PIN	23	30	40-52035	LOCK RING, PISTON PIN	23	24
29-52168	BEARING, NEEDLE-OUTER			43-65731	GEAR, THROTTLE	63	24
	RACE	23	9	43-65732	PINION GEAR, THROTTLE	63	32
30-62567	BEARING, BALL-UPPER	23	3	43-65733	GEAR, SHIFT	63	27
30-63742	BEARING, BALL-LOWER	23	4	43-65734	PINION GEAR, SHIFT	63	29
31-30894A1	TAPERED ROLLER BEARING			43-68447	FORWARD GEAR	41	56
	ASSEMBLY	41	54	43-68548	GEAR, PINION-DRIVE SHAFT	37	9
31-30895	BEARING, ROLLER -			44-76250	REVERSE GEAR	41	61
	FORWARD GEAR	41	55	44-52542	SHAFT, PROPELLER	41	60
31-30956	BEARING, ROLLER -			45-69251	DRIVE SHAFT	37	8
	BEARING CARRIER	41	65	46-64141A1	WATER PUMP BODY		
31-32898	BEARING, ROLLER-DRIVE				ASSEMBLY	37	23
	SHAFT	37	7	46-73804A1	WATER PUMP BASE		
31-62596A1	BEARING ASSEMBLY,				ASSEMBLY	37	16
	CRANKPIN	23	27	47-65960	IMPELLER, WATER PUMP	37	27
31-69220	ROLLER BEARING, DRIVE			50-72467	STARTER MOTOR	7	11
	SHAFT	37	12	50-72467	STARTER MOTOR		
32-33909A3	TUBE ASS'Y (1/4-18				ASSEMBLY, COMPLETE	67	-
	CONNECTOR & 1/2"			52-34239	RATCHET, SLIDING GEAR	41	57
	TUBE)	57	10	53-26933	RING, SNAP-OUTER RACE	23	11
32-34395A1	HOSE, BALANCE-MAIN			53-28903	FASTENER, RETAINING		
	BEARING (6 1/4")	21	29		FRAME TO FUEL TANK	57	21
32-34395A1	HOSE, DRIP TRAY TO			53-29641	"E" RING, RETAINING -		
	BOTTOM COWL (8")	25	5		SHIFT SHAFT	39	40
32-34395A1	HOSE, TELL TALE-EXHAUST			53-68030	RING, RETAINING -		
	COVER TO BOTTOM				THROTTLE PINION	63	33
	COWL (21 1/2")	25	13	53-73591	RETAINING RING, BOTTOM		
32-45327	HOSE, TRIM - CYLINDER TO				YOKE ATTACHING	29	16A
	CONTROL VALVE (5') -			54-22627	CLIP, INNER - WIRING		
	13/32" O.D.	51	41		HARNESS TO CONTROL		
32-45959	HOSE, LIFT - CYLINDER TO				HOUSING	61	55
	CONTROL VALVE (5') -			54-27764	CLAMP, PRIMER BULB TO		
	17/32" O.D.	51	42		CHECK VALVE (LARGE)	55	5
32-54936	HOSE, BLEED (22")	21	26	54-55206	CLAMP, FUEL LINE TO		
32-60897	TUBE, WATER INLET	35	7		CHECK VALVE (SMALL)	55	6
32-70432	FUEL LINE, ADAPTOR TO			54-55206	CLAMP, FUEL LINE TO		
	FUEL PUMP(16")	19	26		CONNECTOR	55	9
32-70432	FUEL LINE, FUEL PUMP TO			54-61001	CLAMP, TRIGGER HARNESS	7	10
	CARBURETOR (6 1/4"-2			54-63153	CLIP, HARNESS TO COIL		
	3/4")	19	20		COVER	13	39
33-68057	SPARK PLUG (CHAMPION			54-68424	CLAMP, FUEL LINE		
	#L76-V)	13	37		ATTACHING	19	21
34-56007A1	REED SET, MATCHED-MAIN			54-76368	CLAMP, WIRING HARNESS		
	BEARING	23	19		TO BOTTOM COWL	11	18

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55-28416	PIN, UPPER SHOCK MOUNTING	31	16	332-5524A1	SWITCH BOX ASSEMBLY	11	25
55-58780A2	SHOCK ABSORBER-NOT USED WITH FULL POWER TRIM	33	34	338-4995A2	COIL ASSEMBLY, IGNITION	11	29
84-60466A1	CABLE ASSEMBLY, IGNITION COIL (BLACK)	11	33	392-2529	SPRING SET, BRUSH TENSION	43	16
84-62310A3	CABLE ASS'Y, SWITCH BOX TO SWITCH BOX (WHITE AND BLACK)	11	27	392-2618	CAN, VALVE BODY	43	3
84-66008A1	WIRE ASSEMBLY, PLATE TO STARTER MOTOR (BLACK)	7	15	392-2623	WASHER, THRUST - ARMATURE	43	10
84-73451A8	CABLE, HIGH TENSION	11	34	392-2936	VALVE BODY AND GEAR ASSEMBLY	43	2
84-73453	WIRE ASSEMBLY, SOLENOID TO STARTER MOTOR (YELLOW)	7	17	392-2937	SEAL, RESERVOIR TO VALVE BODY AND GEAR	43	5
84-74023	CONNECTOR AND HARNESS	45	18	392-2938	BOLT SET, THRU - PLATE AND FRAME TO RESERVOIR	43	17
84-76353	HARNESS, TRIM(AVAILABLE IN LENGTHS OF 10', 15', 25' AND 45')	65	65	392-2939	RESERVOIR ASSEMBLY	43	6
84-76407	WIRING HARNESS(AVAILABLE IN LENGTHS OF 10', 15', 20' AND 40')	65	51	392-2940	PLATE ASSEMBLY, COMMUTATOR END	43	14
84-85532	WIRING HARNESS, INTERNAL	11	17	392-2941	BRUSH SET, COMMUTATOR END PLATE	43	15
84-85537A1	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#1, 3 AND 5)	13	38	392-2942	FIELD AND FRAME ASSEMBLY	43	12
84-85537A2	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#2, 4 AND 6)	13	38	392-2943	ARMATURE, FIELD AND FRAME	43	11
85-71006A1	PROTECTOR, HIGH TENSION CABLE	11	36	392-2944	BALL, COMMUTATOR END PLATE	43	13
85-78866	INSULATOR, STARTER SOLENOID	13	40	398-5454A8	STATOR ASSEMBLY	7	7
86-60878	TERMINAL, WIRING HARNESS	65	54	436-6646A2	CRANKSHAFT ASSEMBLY	23	1
86-63577	TERMINAL BLOCK, CONNECTOR LEADS	59	26	535-5397A4	CENTER MAIN BEARING ASSEMBLY	23	7
86-65738	TERMINAL BLOCK	65	55	540-5266A5	MAIN BEARING ASSEMBLY, VALVE TYPE	23	15
87-33386A2	SWITCH ASSEMBLY, MERCURY	11	4	622-4850A3	CONNECTING ROD AND CAP ASSEMBLY	23	26
87-68033	SWITCH, PUSH BUTTON (RED)	63	11	745-6661A4	PISTON AND PISTON PIN ASSEMBLY	23	23
87-68691	SWITCH, PUSH BUTTON (BLACK)	63	11	745-6696A2	PISTON AND PISTON PIN ASSEMBLY OVERSIZED	23	--
87-74605	SWITCH, MICRO	65	57	852-7741A2	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	21	1
89-68258	STARTER SOLENOID	45	28	1225-1529	FUEL TANK (6 GALLON)	57	1
89-76545	SOLENOID, STARTER	11	10	1225-1529A16	FUEL TANK ASSEMBLY, COMPLETE (6 GALLON)	57	-
90-84516	MARINER 90 PARTS LIST	1	-	1368-7469A1	CARBURETOR ASSEMBLY (TOP)	15	9
92-25234--1	GLUE, ADHESIVE-BLANKET FASTENING	5	--	1368-7469A1	CARBURETOR ASSEMBLY (TOP)	17	1
92-27109--1	ADHESIVE COMPOUND, EMBLEM FASTENING	5	--	1368-7469A3	CARBURETOR ASSEMBLY (CENTER/BOTTOM)	15	9
248-5977A28	FLYWHEEL ASSEMBLY, COMP.	7	4	1368-7469A3	CARBURETOR ASSEMBLY (CENTER/BOTTOM)	17	1
332-2854	BOOT, HIGH TENSION CABLE	11	35	1395-4540	SCREW, BODY (IDLE TUBE)	17	21
				1395-4541	SCREW, PLUG-MAIN FUEL JET CHANNEL	17	29
				1395-4542	SCREW, PLUG-MAIN NOZZLE	17	27
				1395-4543	SCREW, BODY CHANNEL	17	32
				1395-4555	INLET NEEDLE, SEAT AND GASKET	17	6
				1395-4804	SCREW, FLOAT BOWL COVER	17	14

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1395-4808	GASKET AND PACKING SET (1 PER CARBURETOR) ..	17	--				
1395-5108	SHUTTER, THROTTLE	17	22				
1395-5353	FLOAT ASSEMBLY	17	2				
1395-5680	COVER, FLOAT BOWL	17	10				
1395-5733	JET, BOWL VENT	17	11				
1395-5734	HOSE, ECONOMIZER	17	12				
1395-6029	JET, MAIN FUEL (.068)	17	28				
1395-6030	JET, MAIN FUEL (.070)- STANDARD	17	28				
1395-6207	JET, MAIN FUEL (.072)	17	28				
1395-7614	SHAFT, THROTTLE (TOP) ..	17	19				
1395-7628	REPAIR PARTS KIT (1 PER CARBURETOR)	17	--				
1399-3527	SHAFT, THROTTLE (CENTER/BOTTOM)	17	19				
1399-3794	JET, MAIN FUEL (.074)	17	28				
1399-97	LEVER, THROTTLE (SEE NOTE BELOW)	17	17				
1440-6625A3	CLAMP BRACKET ASSEMBLY	31	1				
1482-6386A4	SWIVEL BRACKET ASSEMBLY	29	1				
1573-5239A4	DRIVE SHAFT HOUSING ASSEMBLY	35	1				
1655-7333A23	GEAR HOUSING ASS'Y	37	1				
1655-7333A23	GEAR HOUSING ASS'Y	41	1				
1655-7333A24	GEAR HOUSING ASS'Y, COMP. (SEE NOTE BELOW)	37	-				
1655-7333A24	GEAR HOUSING ASS'Y, COMP.(SEE NOTE BELOW)	41	-				
2115-6462	COWL, BOTTOM	25	1				
2162-6392	COWL, TOP (WITHOUT DECALS)	3	1				
2171-6497A2	COWL FRONT COVER ASSEMBLY (WITHOUT DECALS)	5	1				
2172-6498A3	WRAP AROUND COWL ASSEMBLY (WITHOUT DECALS)	5	11				