



PARTS CATALOG

SEARS 5 H.P.

SERIAL NUMBER

5 H.P. (1989) 225.587502

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NOTE: *Indented description indicate that these parts are included in preceeding assembly.*

AR = As Required

NSS = Not Sold Separate

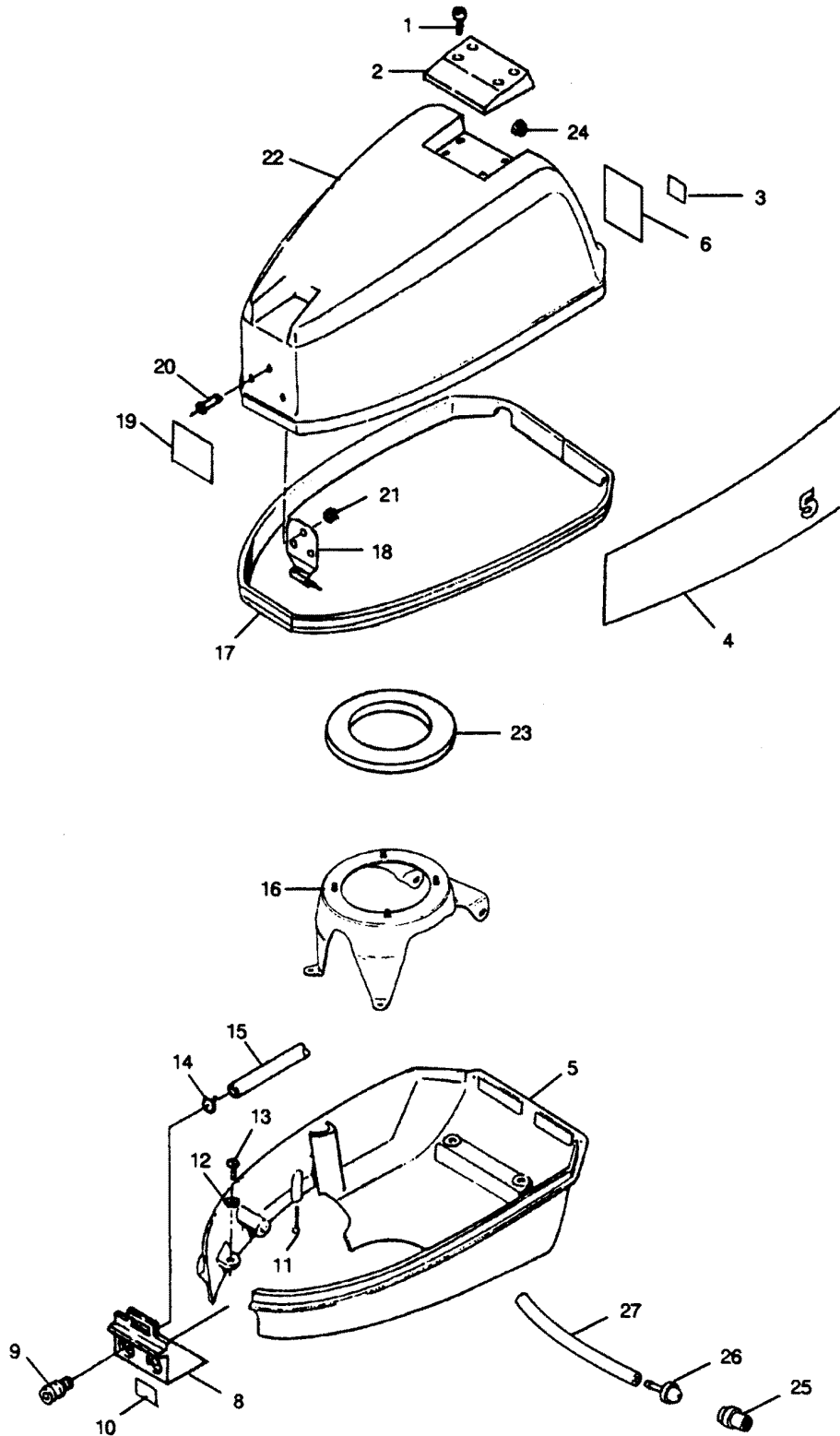
OPT = Optional

NS = Not Shown

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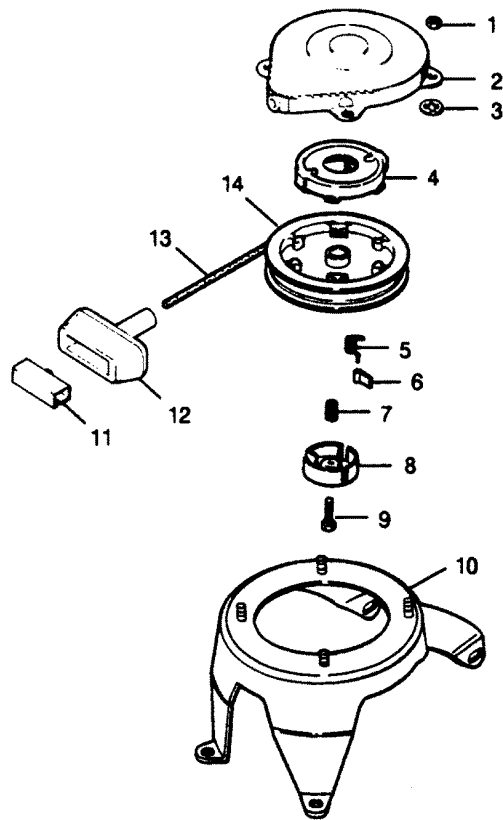
ENGINE COVER



ENGINE COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F2229		4	HEX SOCKET HD. CAP SCREW, 10 - 24 X 5/8
2	F703269		1	HANDLE, TILT
3	F702528		1	DECAL, REAR
4	F702397		1	DECAL, PORT
5	F687944		1	COVER, LOWER
6	F687765		1	LATCH, ENGINE COVER
8	F687163		1	COVER, SUPPORT PLATE FRONT
9	F197787-3		1	FITTING, FUEL
10	F702248		1	DECAL, CHOKE
11	F1829		1	FILL HD. SCREW, 10 - 24 X 7/8
12	F8008		3	WASHER
13	F1035		3	SLOTTED HD. SCREW, 1/4 -20 X 5/8
1	F2706772		4	CLAMP
15	F702253		2	HOSE, FUEL
16	F702427		1	BRACKET, STARTER
17	FK525713		1	PACKING
18	F702783		1	RETAINER, ENGINE COVER FRONT
19	F702892		1	DECAL, FRONT
20	F1979		3	PAN HD. SCREW, 10 - 24 X 1/2
21	F7011		3	HEX NUT
22	FS687712		1	COVER, TOP W/RETAINER AND PACKING
-	F3C702712		1	COVER, TOP COMPLETE W/DECALS
23	F687984		1	PAD, ENGINE COVER
24	F7009		4	LOCKNUT, 10 - 24
25	F681954		1	COVER, PRIME BULB
26	F681066		1	BULB, PRIME
27	F681243		1	HOSE (PRIME BULB TO CARBURETOR)

STARTER

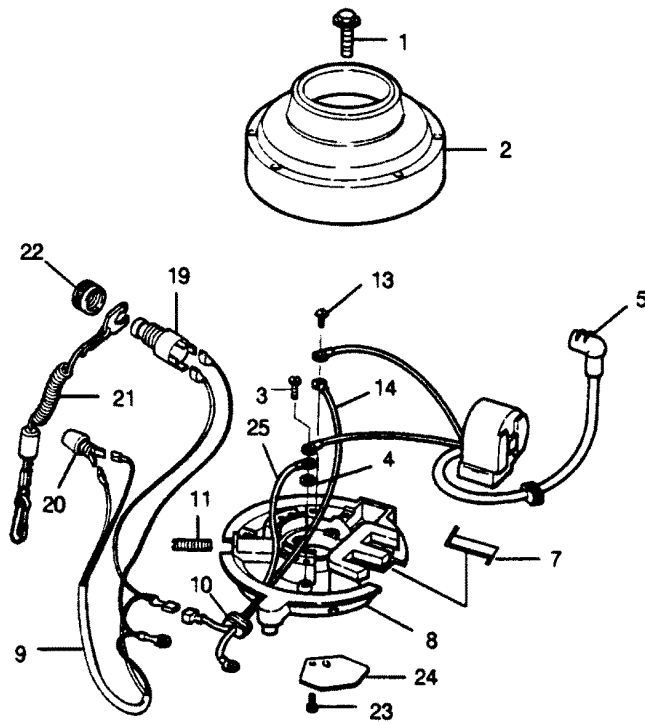


43920-001

STARTER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F1341		4	NUT, 1/4 - 20
3	F8061		4	INTERNAL TOOTH LOCKWASHER
4	F15584		1	SPRING AND KEEPER
5	F15605		3	SPRING
6	F250421		3	DOG
7	F250003		1	SPRING
8	F15604		1	RETAINER, DOG
9	F15615		1	SCREW
10	F702427		1	BRACKET, STARTER
11	F620817		1	RETAINER
12	F620132		1	HANDLE
13	F15585		1	ROPE, STARTER
14	F15606		1	PULLEY W/BEARING
-	F687063		1	STARTER, COMPLETE

MAGNETO

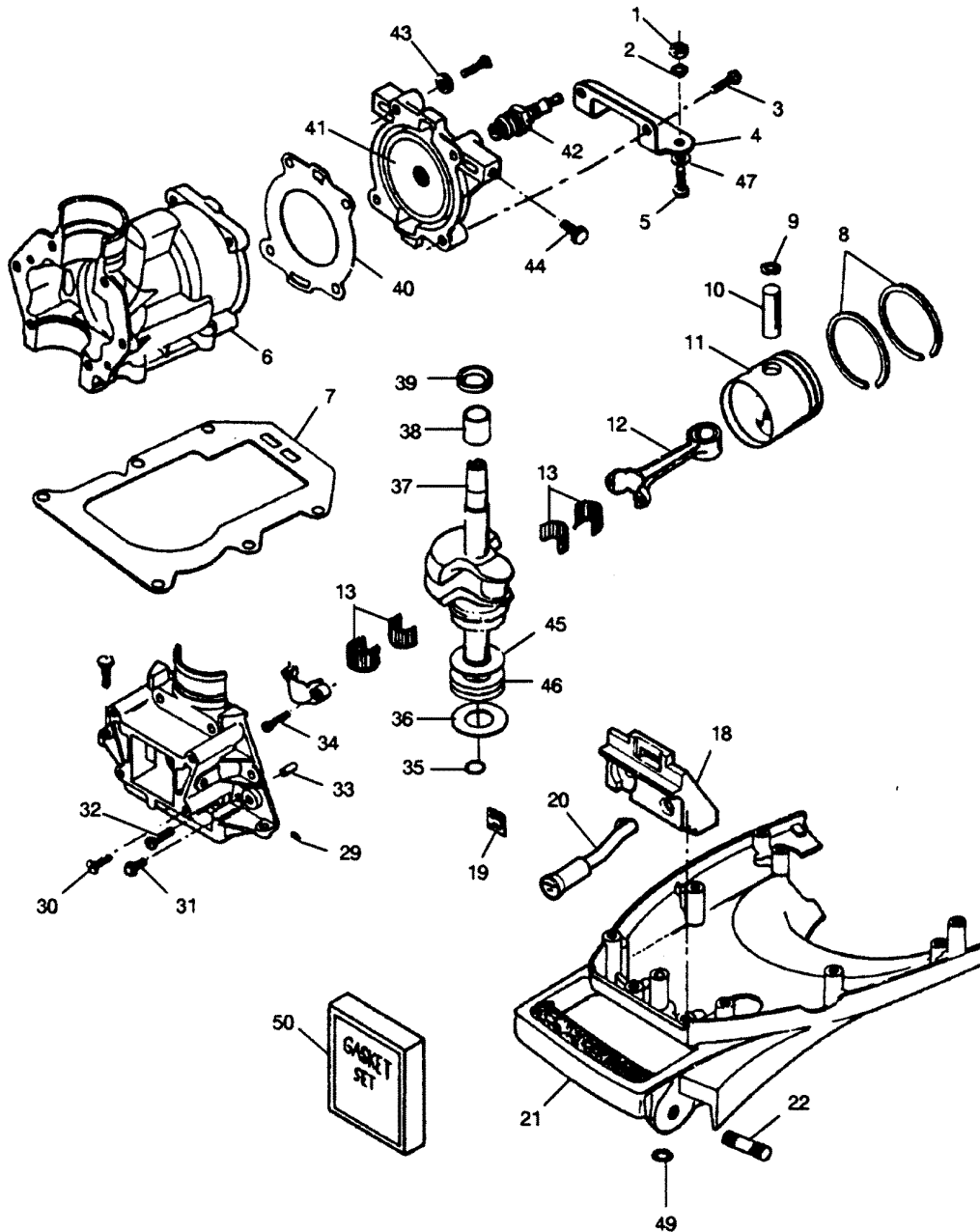


43920-002

MAGNETO

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F521552		1	SCREW
2	F687097		1	FLYWHEEL
3	F12380		2	SCREW (PLASTIC)
4	F12381		1	WASHER (PLASTIC)
5	FK1123		1	SPARKIE KIT
6	F12386		1	COIL W/LEAD WIRE, WEDGE AND SPARKIE
7	F12378		1	WEDGE SPRING
8	F12383		1	STATOR PLATE W/CORE
9	F702908		1	WIRE
10	F12088		1	GROMMET
11	F12066		1	FRICITION SCREW
13	F1755		1	SCREW, 6 - 32 X 5/16
14	F12384		1	WIRE, GROUND
18	F521498		1	KEY, FLYWHEEL
19	F687287		1	SWITCH, EMERGENCY STOP
20	F702449		1	SWITCH, STOP
21	F702329		1	LANYARD
22	F681188		1	NUT
23	F1734		1	SCREW, 1/4 - 20 X 1/2
24	F687192-1		1	CAM, THROTTLE
25	F12385		1	WIRE, STOP

POWER HEAD & SUPPORT PLATE

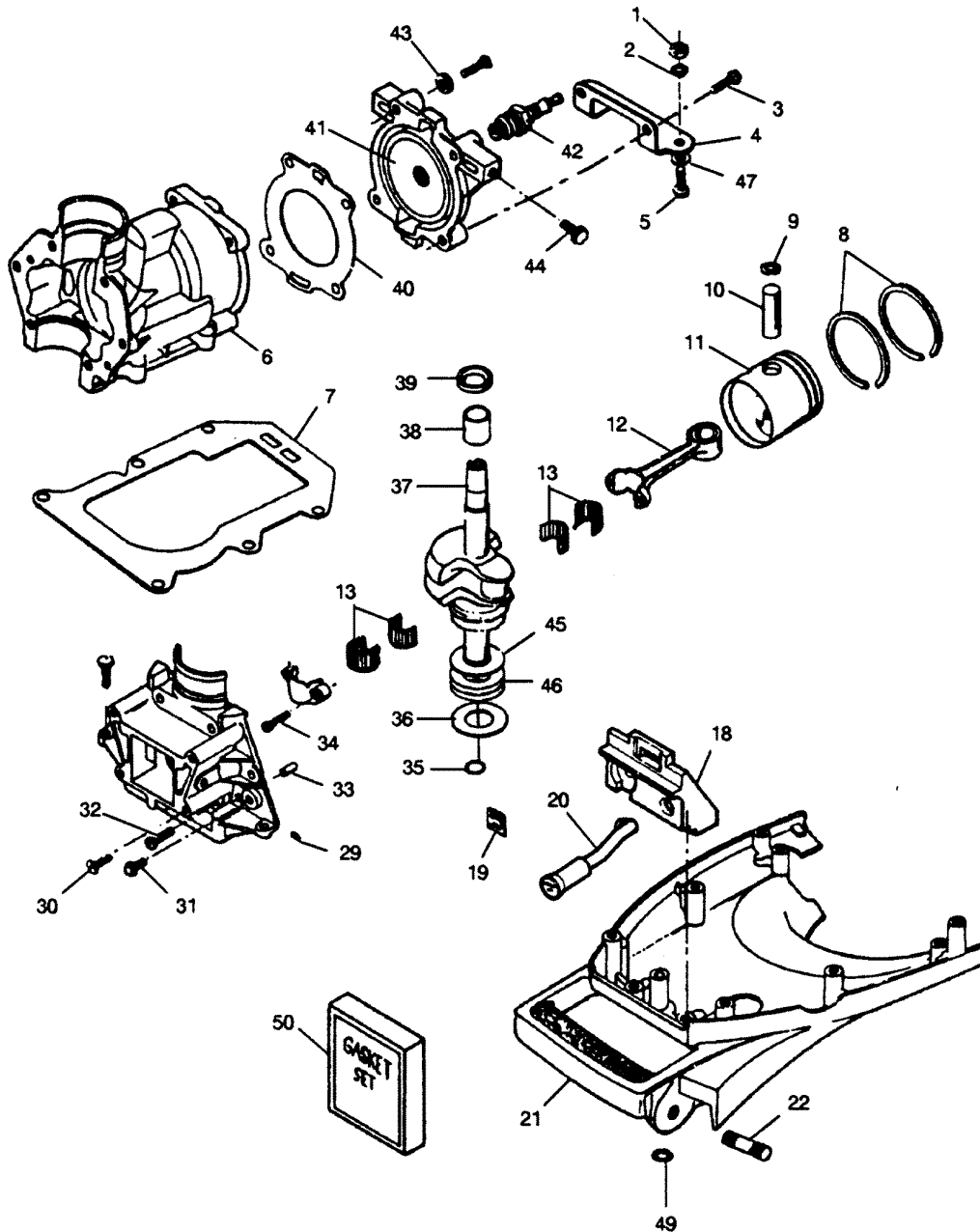


POWER HEAD & SUPPORT PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F1341		2	HEX NUT
2	F8083		2	SPRING LOCKWASHER
3	F901938-1		4	SCREW, CYLINDER HEAD
4	F521774		1	BRACKET, ENGINE COVER LOWER MOUNTING
5	F1705		4	HEX HEAD CAP SCREW, 1/4 - 20 X 3/4
6	F2A702010		1	CYLINDER W/CRANKCASE COVER
-	FC702010		1	SHORT BLOCK (NOT SHOWN). INCLUDES ALL ITEMS MARKED WITH AN ASTERISK (*).
7	F521279		1	GASKET, CYLINDER EXHAUST
8	39-818038A1		1	PISTON RING SET (2 RINGS)
9	F250410		2	PISTON PIN RETAINING RING
10	F250017		1	PISTON PIN
11	F521015-1		1	PISTON
12	F2A521016		1	CONNECTING ROD W/BEARING
13	FA567241		1	CRANKPIN ROLLER AND CAGE SET
18	F702163		1	COVER, SUPPORT PLATE
19	FC521248		1	DECAL, CHOKE
20	F687547		1	KNOB, WARM UP
21	F687038		1	SUPPORT PLATE
22	F521004		1	STUD
29	F1789		1	PIPE PLUG
30	F1107		2	HEAD M. SCREW, 1/4 - 20 X 3/4
31	F2050		1	HEX WASHER HEAD TAPTITE SCREW, 1/4 - 20 X 12
32	F1504		4	SLOTTED FILL. HEAD SCREW, 1/4 - 20 X 1-1/4
33	F8559		2	DOWEL PIN
34	F36634		2	SCREW, CONNECTING ROD
35	F521579		1	SEAL, CRANKSHAFT SPLINE
36	F521118-1		1	SEAL, CRANKSHAFT LOWER
37	F2A527018		1	CRANKSHAFT
38	F521013		1	BEARING, CRANKSHAFT UPPER
39	F521146		1	SEAL, CRANKSHAFT UPPER
40	F521529-1		1	GASKET, CYLINDER HEAD
41	F680518		1	CYLINDER HEAD
42	33-82370M		1	SPARK PLUG (L-86) USA
43	F8028		2	PLAIN WASHER
44	F1426		2	HEX HEAD SCREW W/LOCKWASHER, 1/4 - 20 X 7/16
45	F521270		1	SLINGER
46	F521910		1	BEARING, CRANKSHAFT LOWER
47	F8008		2	PLAIN WASHER
48	F341284-1		1	KNOB, ENGINE COVER RETAINER
49	F455208		1	RETAINING RING

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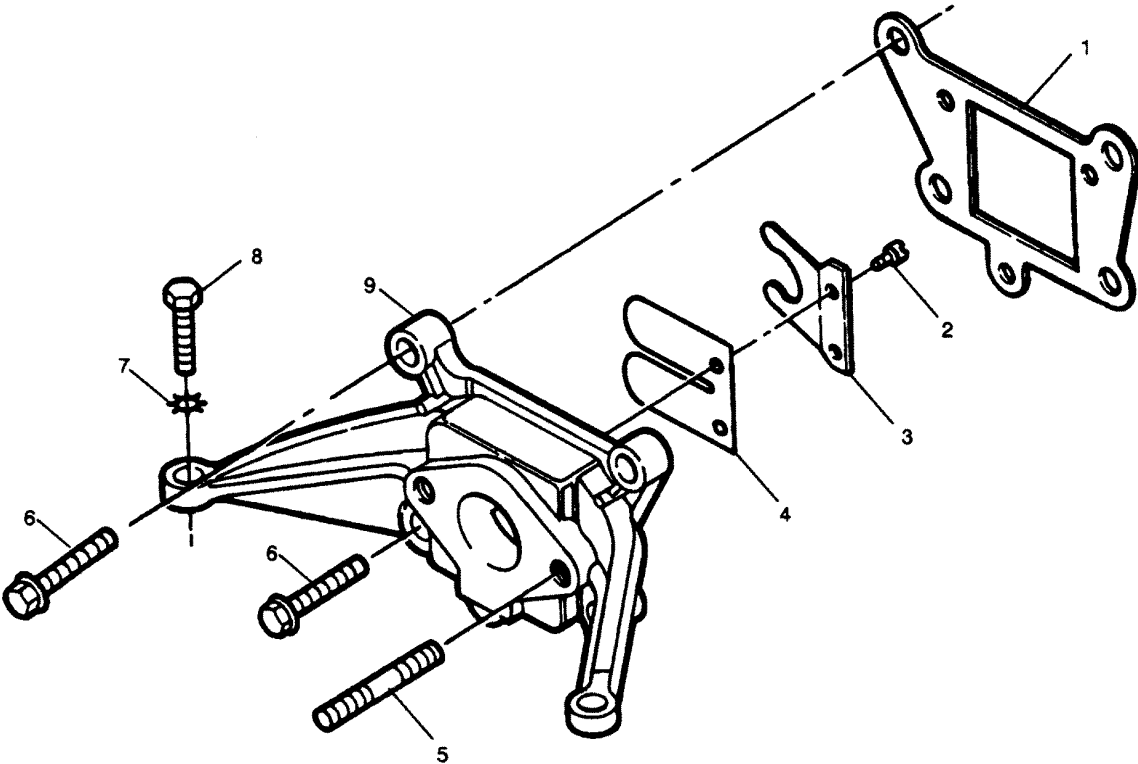
POWER HEAD & SUPPORT PLATE



POWER HEAD & SUPPORT PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
50	FG1022		1	GASKET SET. INCLUDES ITEMS LISTED BELOW
-	F521168		1	CARBURETOR ADAPTER GASKET
-	F521279		1	CYLINDER EXHAUST GASKET
-	F521529-1		1	CYLINDER HEAD GASKET
-	F521906		1	CARBURETOR GASKET

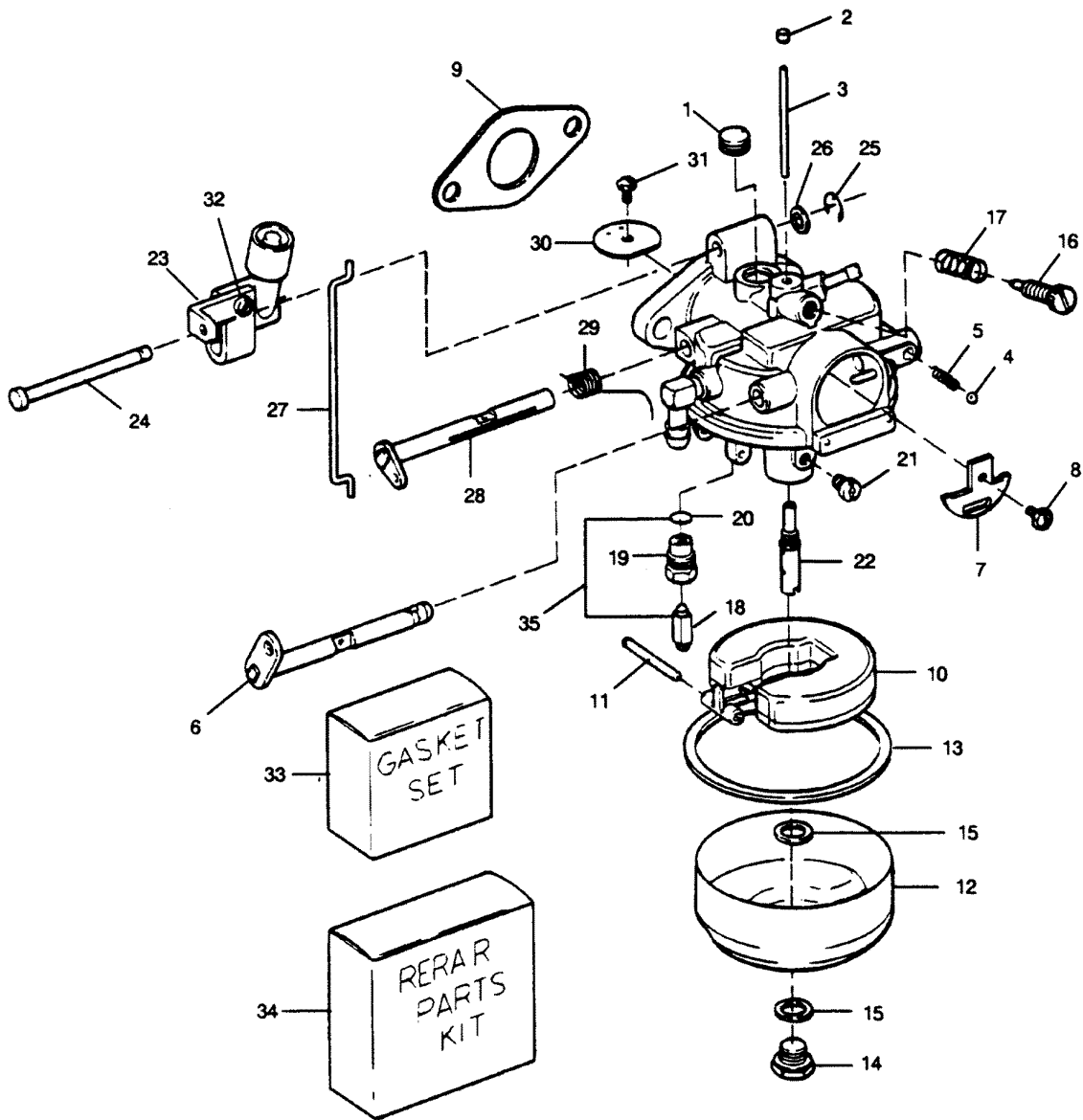
INTAKE SYSTEM



INTAKE SYSTEM

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F521168		1	GASKET, CARBURETOR ADAPTER
2	F1755		2	SCREW, 6 - 32 X 5/16
3	F680161		1	STOP, REED
4	F31160-1		1	REED
5	F433209-1		2	STUD
6	F1532		4	SCREW, 1/4 - 20 X 1
7	F8060		2	WASHER
8	F2008		2	SCREW, 1/4 - 20 X 7/8
9	FS680167		1	CARBURETOR ADAPTER W/REEDS

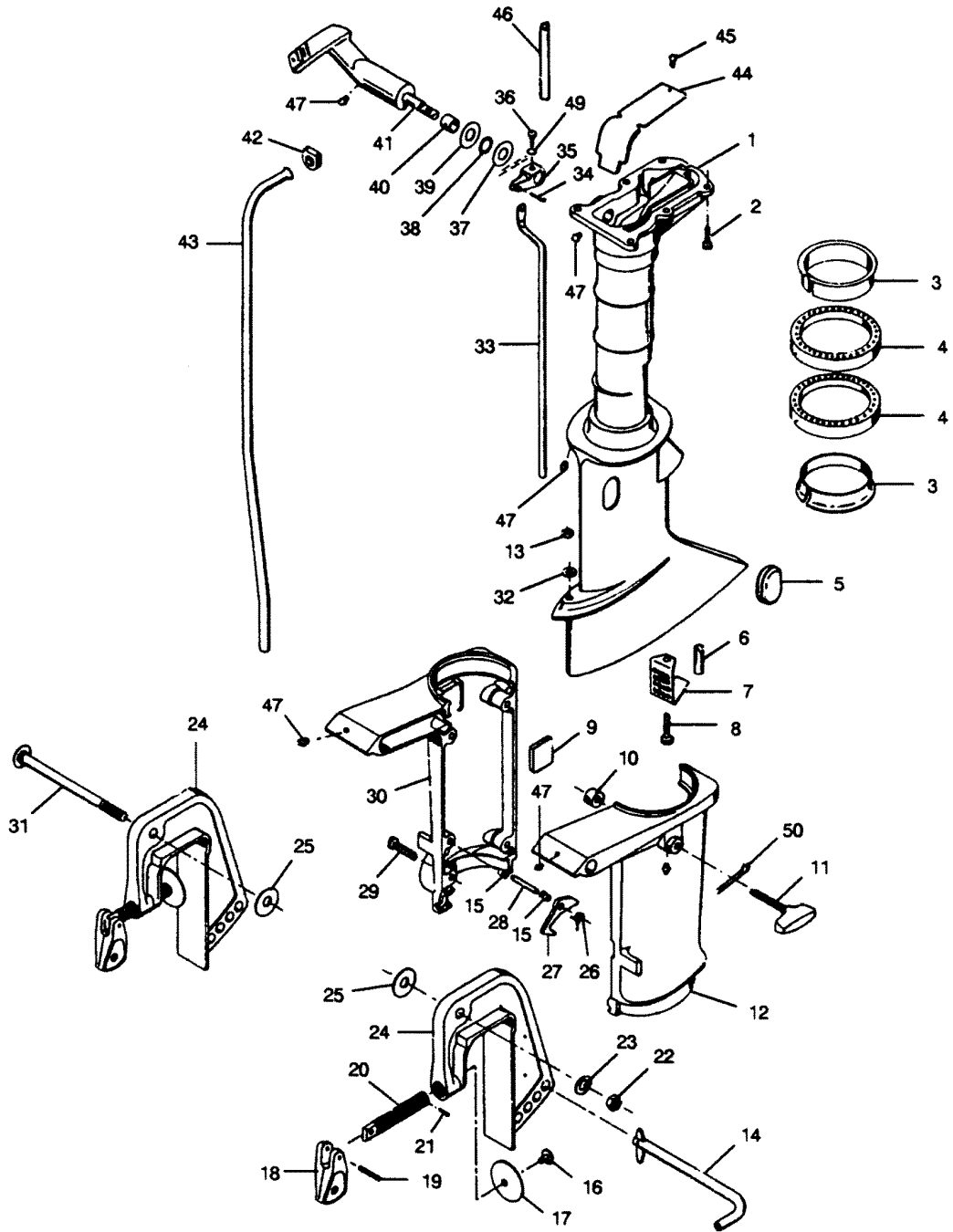
CARBURETOR



CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	FO2531		1	PLUG, WELCH
2	FO10588		1	PLUG
3	F10235		1	TUBE, BY-PASS
4	FO4784		1	BALL
5	FO8805		1	SPRING, CHOKE FRICTION
6	FO15736		1	SHAFT, CHOKE
7	FO15367		1	SHUTTER, CHOKE
8	FO10280		2	SCREW, SHUTTER
9	F18906		1	GASKET, CARBURETOR
10	FO13554		1	FLOAT
11	FO13944		1	PIN, FLOAT
12	FO15366		1	BOWL, FLOAT
13	FO15623		1	GASKET, FLOAT BOWL
14	FO13945		1	SCREW
15	FO2510		1	GASKET
16	FO15520		1	NEEDLE, IDLE
17	FO11103		1	SPRING, IDLE NEEDLE
18	F10265		1	NEEDLE, INLET
19	F10292		1	SEAT, INLET
20	FO10165		1	GASKET
21	F10237		1	MAIN FUEL JET (.033) SEA LEVEL - 2500 FT
-	F10239		1	MAIN FUEL JET (.032) 2500 - 5000 FT.
-	F10330		1	MAIN FUEL JET (.031) 5000 - 7500 FT.
-	F10331		1	MAIN FUEL JET (.030) 7500 - 10000 FT.
22	F10238		1	NOZZLE
23	F10290		1	BRACKET ASSEMBLY, THROTTLE
24	F10240		1	SHAFT, THROTTLE LINKAGE
25	F10241		1	CLIP
26	F10242		1	WASHER
27	F10332		1	LINKAGE, WIRE
28	FO15718		1	SHAFT, THROTTLE
29	F10246		1	SPRING, THROTTLE RETURN
30	F10248		1	SHUTTER, THROTTLE
31	FO8942		2	SCREW, THROTTLE SHUTTER
32	FO10571		1	SCREW, IDLE SPEED
33	FK10294		1	GASKET SET
34	FK10295		1	REPAIR KIT
35	F10237		1	INLET NEEDLE SEAT & GASKET KIT
-	F687061-1		1	CARBURETOR COMPLETE (HO-3B)

MOTOR LEG

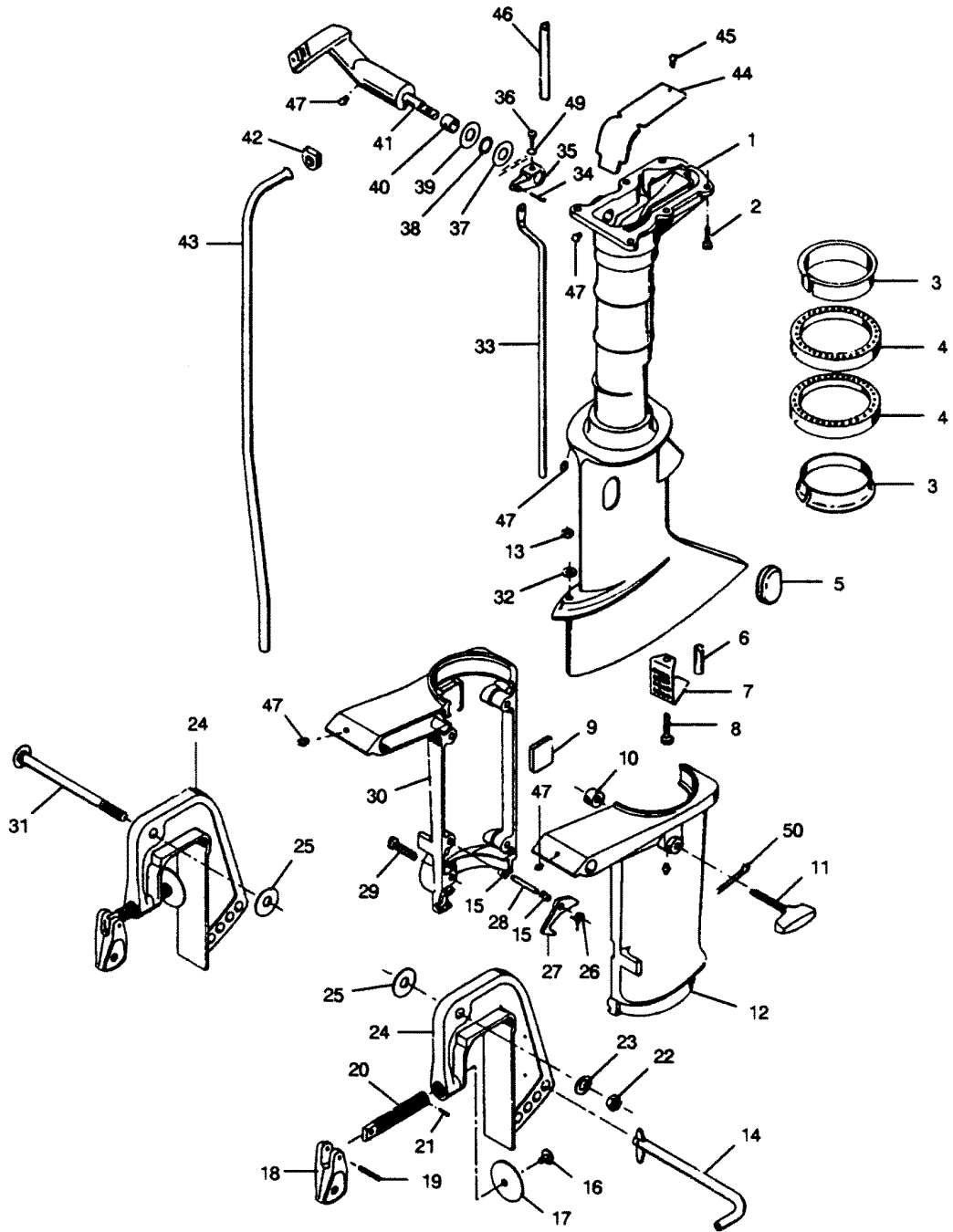


MOTOR LEG

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1500-817940A6		1	MOTOR LEG
2	F1864		6	HEX HEAD SCREW, 1/4 - 20 X 3/4
3	F468169		2	BEARING, SWIVEL BRACKET
4	FA468346		2	SHOCK MOUNT W/LITERATURE
5	F46899-1		1	COVER, SHIFT COUPLING
6	F521727		1	SLEEVE, IDLE BAFFLE
7	F521779		1	BAFFLE, IDLE RELIEF
8	F1747		1	HEAD SCREW, 10 - 24 X 1-11/16
9	F521661-1		1	PAD, SWIVEL FRICTION
10	F521631		1	SHOE, SWIVEL FRICTION
11	F521514		1	KNOB, STEERING FRICTION W/SCREW
12	817815A4		1	SWIVEL BRACKET - PORT
13	F1341		1	HEX NUT
14	817810A1		1	LOCK BAR ASSEMBLY
15	F197813		2	BEARING
16	F66480		2	STUD
17	F24074		2	CLAMP SCREW FOOT
18	F298075		2	HANDLE, CLAMP SCREW
19	F8554		2	SPRING PIN
20	817761A2		2	CLAMP SCREW
21	F8537		2	SPRING PIN
22	F7026		1	STOP NUT
23	F2014		1	PLAIN WASHER
24	1400-817850A4		2	STERN BRACKET
25	F2037		2	PLAIN WASHER
26	F468300-1		1	SPRING, REVERSE LOCK
27	F468349		1	REVERSE LOCK
28	F468350		1	PIN, REVERSE LOCK
29	F2035		4	PHILLIPS FILL. HEAD SCREW, 1/4 - 20 X 1
30	817816A6		1	SWIVEL BRACKET - STARBOARD
31	F468037-1		1	PIVOT BOLT
32	F8083		1	SPRING LOCKWASHER
33	F521615		1	ROD, GEARSHIFT UPPER
34	F1406		1	COTTER PIN
35	F521621		1	LEVER, GEARSHIFT
36	F2041		1	HEX M. SCREW, 10 - 24 X 3/8
37	F2014		1	PLAIN WASHER
38	F19342		1	SEAL, SHIFT LEVER SHAFT
39	F521415		1	WASHER, GEARSHIFT HANDLE
40	F341610		1	BEARING, GEARSHIFT SHAFT
41	820433T		1	HANDLE, GEARSHIFT W/SHAFT
42	F521342-1		1	SEAL, WATER LINE
43	F521244-1		1	WATER LINE (15-INCH TRANSOM MODELS)

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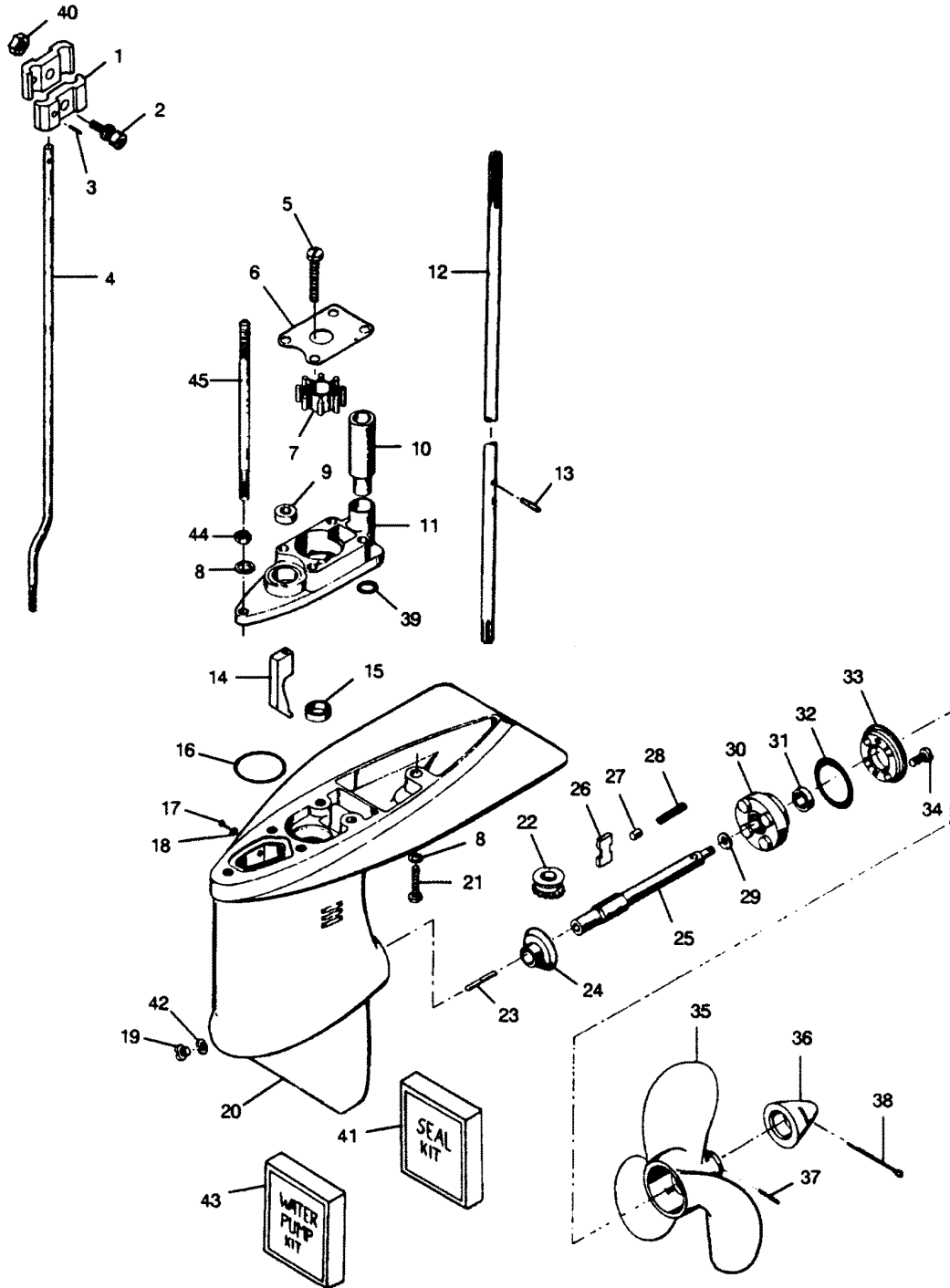
MOTOR LEG



MOTOR LEG

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
44	FA341151		1	PLATE, EXHAUST
45	F1645		3	ROUND HEAD THD. CUTTING, 6 - 32 X 1/4
46	F521261		1	LINE, WATER OUTLET
47	F213274		6	FITTING, GREASE
49	F1975		1	LOCKWASHER, #10
50	F1014		1	COTTER PIN

GEAR HOUSING

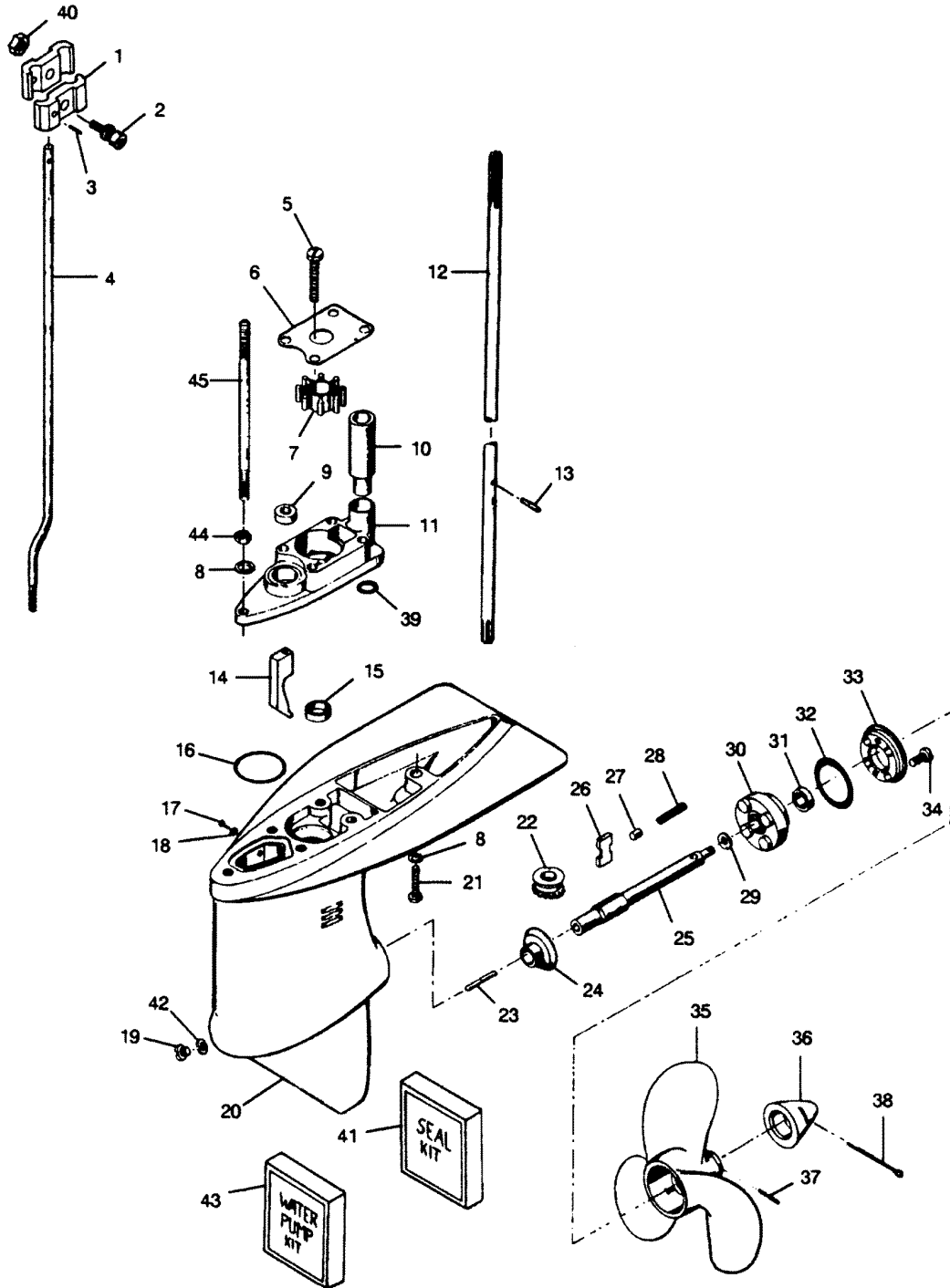


GEAR HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	FK341704		1	COUPLING, GEARSHIFT ROD
2	F1371		1	SOCKET HEAD SCREW W/LOCKWASHER, 10 - 24 X 5/8
3	F8538		1	SPRING PIN
4	F521705-1		1	ROD, GEARSHIFT LOWER (15-INCH TRANSOM MODELS)
5	F1504		4	HEAD SCREW, 1/4 - 20 X 1-1/4
6	F521537		1	PLATE, WATER PUMP
7	F521065		1	IMPELLER
8	F8083		2	SPRING LOCKWASHER
9	F338618-1		1	SEAL, SHIFT ROD
10	FA521735		1	SEAL, WATER LINE W/LITERATURE
11	FA735060		1	WATER PUMP BODY W/PLUG
12	F521128		1	DRIVESHAFT (15-INCH TRANSOM MODELS)
13	F390563		1	PIN, WATER PUMP IMPELLER DRIVE
14	F521721		1	CAM, CLUTCH SHIFT
15	F318307		1	SEAL, DRIVESHAFT
16	F521783		1	SEAL
17	F1077		1	HEAD SCREW, 10 - 24 X 1/4
18	F8074		1	WASHER
19	F50109		1	PLUG, GEAR HOUSING
20	F2A521054		1	GEAR HOUSING
-	FC341054		1	GEAR HOUSING COMPLETE. INCLUDES ALL ITEMS MARKED WITH AN ASTERISK (*).
21	F1199		1	HEX CAP SCREW, 1/4 - 20 X 1
22	F521266		1	BEVEL PINION GEAR
23	F521728		1	CLUTCH SHIFT PIN
24	FA521023		1	BEVEL GEAR W/BEARING
25	F409098		1	PROPELLER SHAFT
26	F409521		1	CLUTCH
27	F318372		1	PIN, CLUTCH GUIDE
28	F409719		1	CLUTCH SPRING
29	F521099		1	SPACER
30	FA341298		1	BEARING CAGE W/BEARING
31	F521307		1	SEAL, PROPELLER SHAFT
32	F521305		1	SEAL "O" RING
33	F521296		1	RETAINER, PROPELLER SHAFT BEARING CAGE
34	F525457		4	HEAD SCREW, 1/4 - 20 X 5/8
35	FP332		1	PROPELLER (15-INCH TRANSOM MODELS)
36	11-817752A1		1	PROPELLER NUT
37	FA324101		1	PROPELLER PIN, PACK OF 3
38	F1846		1	COTTER PIN
39	F521246-1		1	PLUG, WATER PUMP
40	F7009		1	LOCKNUT, 10 - 24
41	FK1057		1	GEAR HOUSING SEAL KIT. INCLUDES ALL ITEMS MARKED WITH A DOUBLE ASTERISK (**).

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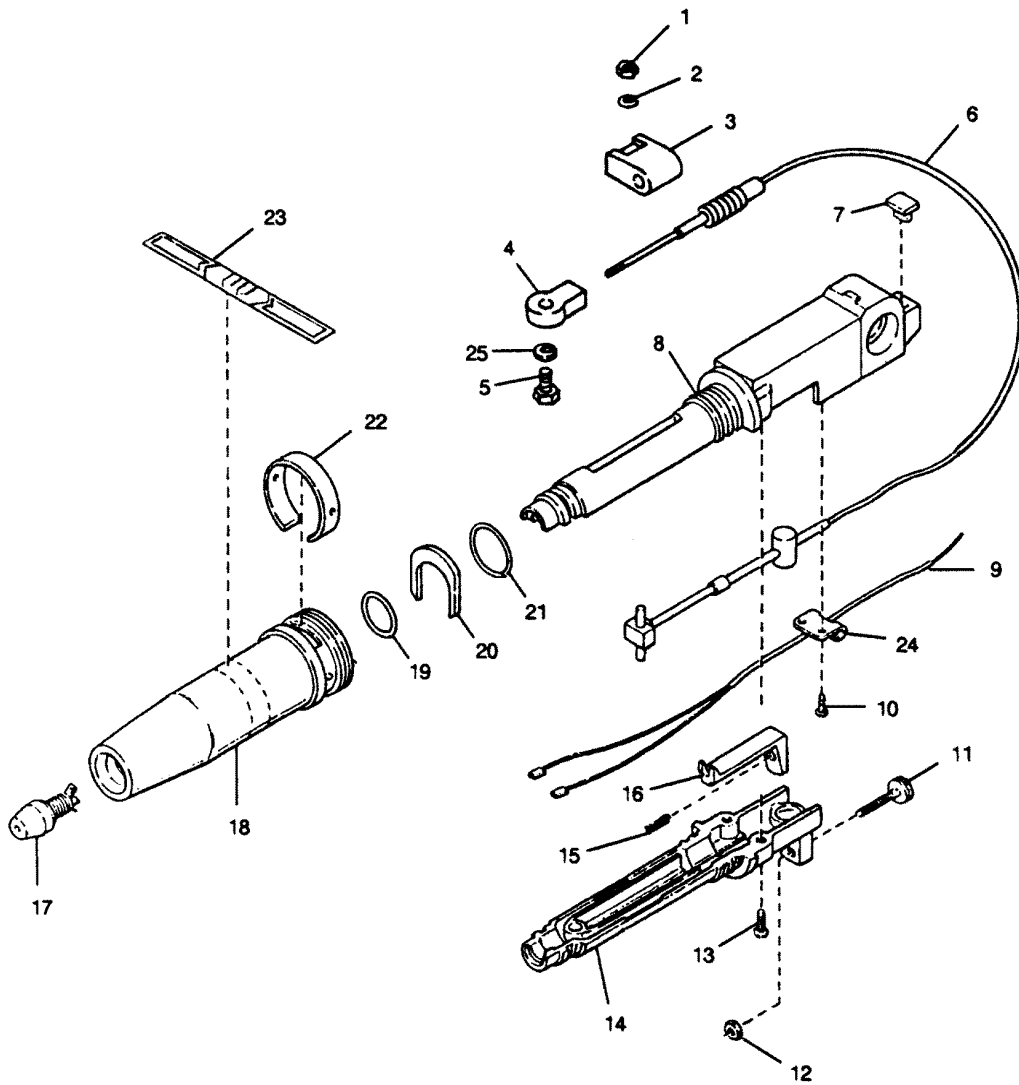
GEAR HOUSING



GEAR HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
42	F8077		1	WASHER
43	FK1072		1	WATER PUMP KIT. (INCLUDES ITEMS LISTED BELOW)
-	FA521735		1	WATER LINE SEAL
-	FA735060		1	BODY, WATER PUMP
-	F521537		1	PLATE, WATER PUMP TOP
-	F521065		1	IMPELLER, WATER PUMP
-	F338618-1		1	SEAL
-	F1504		4	H.M.S. 1/4 - 20 X 1-1/4
44	F1341		1	HEX NUT
45	F601006		1	STUD (15-INCH TRANSOM MODELS)

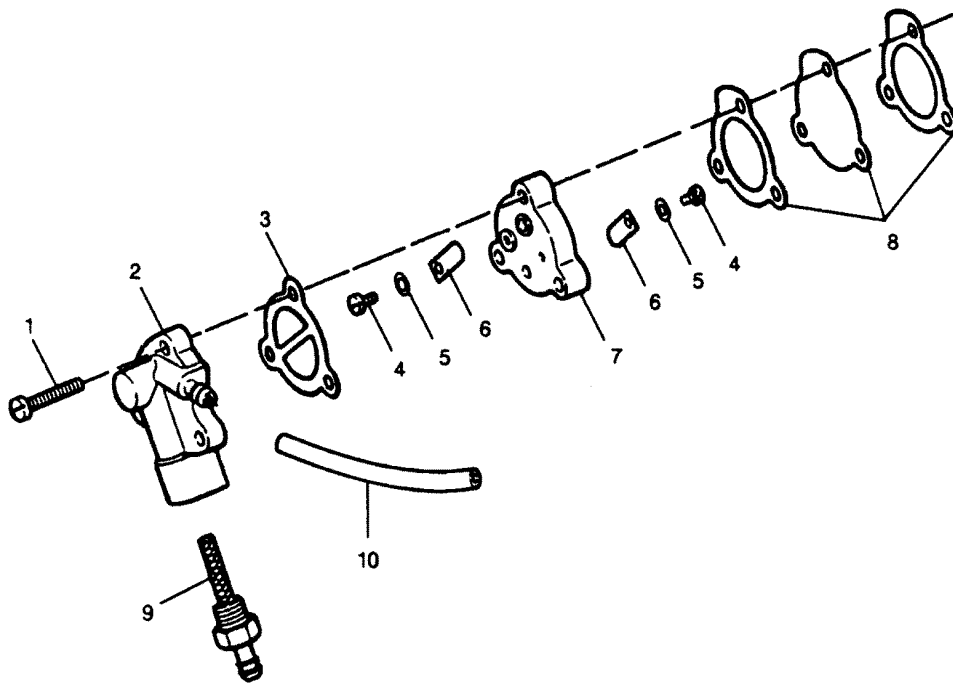
STEERING HANDLE & TWIST GRIP THROTTLE



STEERING HANDLE & TWIST GRIP THROTTLE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F1832		2	LOCKNUT, 1/4 - 20
2	F2012		1	WASHER 5.5
3	F702668		1	RETAINER
4	F702035		1	BEARING
5	F702165		1	SCREW
6	F702444		1	CABLE, SPEED CONTROL
7	F702025		1	PAD
8	F702079		1	ARM
9	F702908		1	WIRE, SHORTING
10	F2230		4	SELF TAPPING SCREW, #6 X 3/8
11	F521690-1		1	SCREW, IDLE STOP
12	F7009		1	NUT, 10 - 24
13	F2219		3	SELF TAPPING SCREW, #8 X 3/4
14	F702576		1	ARM, STEERING LOWER
15	F521199		1	SPRING, THROTTLE STOP
16	F702198		1	STOP, IDLE
17	F702449		1	SWITCH
18	F702137		1	GRIP, STEERING HANDLE
19	F53795-1		1	SEAL
20	F702178		1	RETAINER
21	F702736		1	SEAL
22	F702687		1	COLLAR
23	F702894		1	DECAL
24	F702212		1	PLATE
25	F8143		1	WASHER

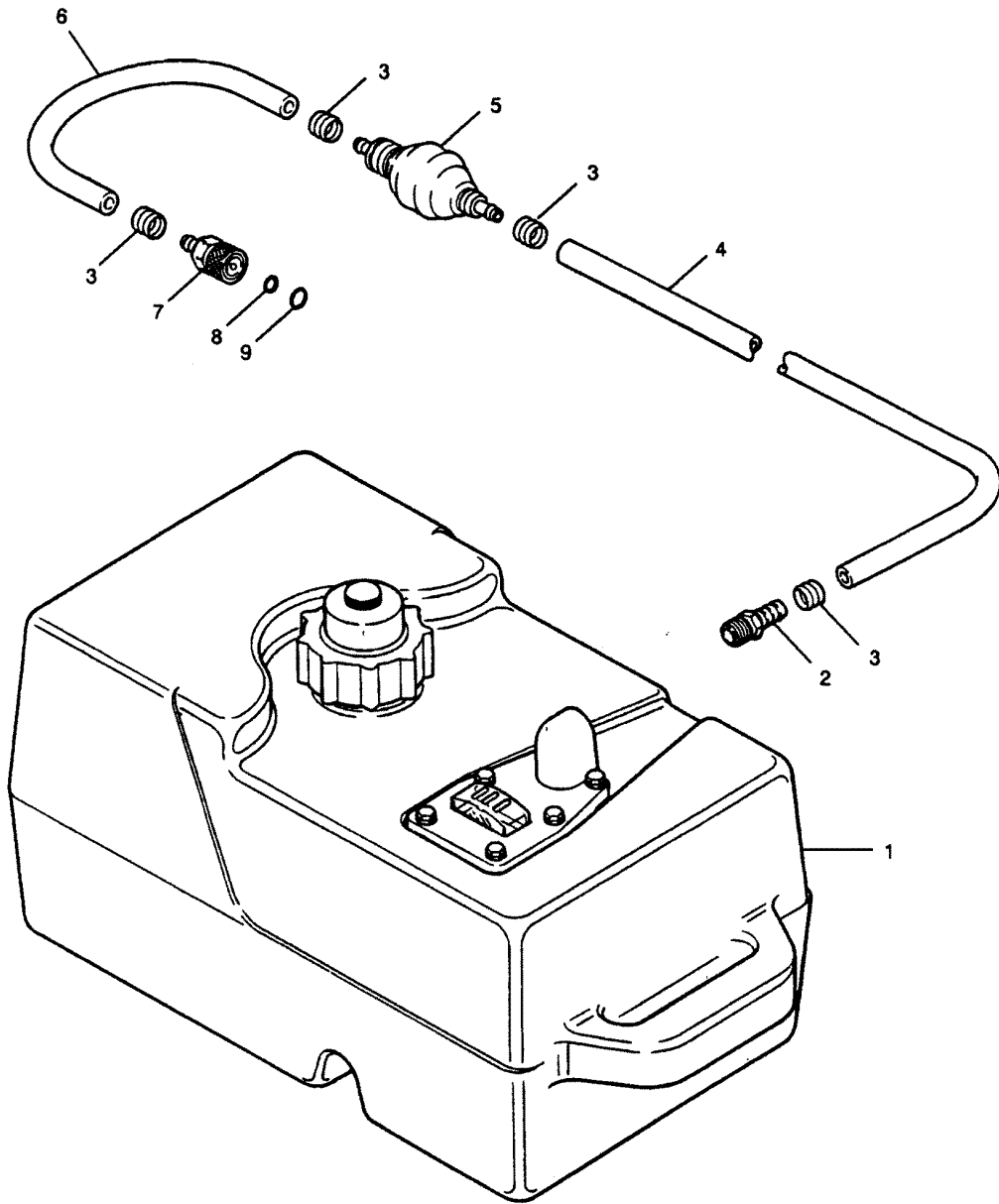
FUEL PUMP



FUEL PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	F1069		3	FILL HD. SCREW, 10 - 24 X 1-1/16
2	F901746-2		1	COVER, FUEL PUMP
3	F24748-2		1	GASKET, FUEL PUMP
4	F1286		2	PAN HD. SCREW, 4 - 40 X 3/16
5	F8003		2	WASHER
6	F18160-3		2	REED, FUEL PUMP
7	F2A24757		1	FUEL PUMP REED PLATE
8	27-818043A1		1	FUEL PUMP DIAPHRAGM W/GASKETS
9	F901811		1	FILTER, FUEL PUMP
10	F63754		1	HOSE, FUEL (FUEL PUMP TO CARBURETOR)

FUEL TANK & LINE



FUEL TANK & LINE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	FA702034		1	FUEL TANK COMPLETE W/LINE
2	F702801		1	FITTING
3	F298788		4	FERRULE
4	32-817738A1		1	HOSE
5	89396A38		1	BULB, PRIME
6	FA84754-1		1	HOSE
7	F197787-3		1	COUPLER
8	F17815		1	SEAL
9	F17816		1	SEAL

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
817761A2	CLAMP SCREW	17	20	F1406	COTTER PIN	17	34
817810A1	LOCK BAR ASSEMBLY	17	14	F1426	HEX HEAD SCREW W/LOCKWASHER, 1/4 - 20 X 7/16	9	44
817815A4	SWIVEL BRACKET - PORT	17	12	F1504	H.M.S. 1/4 - 20 X 1-1/4	23	-
817816A6	SWIVEL BRACKET - STARBOARD	17	30	F1504	HEAD SCREW, 1/4 - 20 X 1- 1/4	21	5
820433T	HANDLE, GEARSHIFT W/SHAFT	17	41	F1504	SLOTTED FILL. HEAD SCREW, 1/4 - 20 X 1-1/4	9	32
89396A38	BULB, PRIME	29	5	F1532	SCREW, 1/4 - 20 X 1	13	6
F1014	COTTER PIN	19	50	F15584	SPRING AND KEEPER	5	4
F10235	TUBE, BY-PASS	15	3	F15585	ROPE, STARTER	5	13
F10237	INLET NEEDLE SEAT & GASKET KIT	15	35	F15604	RETAINER, DOG	5	8
F10237	MAIN FUEL JET (.033) SEA LEVEL - 2500 FT	15	21	F15605	SPRING	5	5
F10238	NOZZLE	15	22	F15606	PULLEY W/BEARING	5	14
F10239	MAIN FUEL JET (.032) 2500 - 5000 FT.	15	-	F15615	SCREW	5	9
F10240	SHAFT, THROTTLE LINKAGE	15	24	F1645	ROUND HEAD THD. CUTTING, 6 - 32 X 1/4	19	45
F10241	CLIP	15	25	F1705	HEX HEAD CAP SCREW, 1/4 - 20 X 3/4	9	5
F10242	WASHER	15	26	F1734	SCREW, 1/4 - 20 X 1/2	7	23
F10246	SPRING, THROTTLE RETURN	15	29	F1747	HEAD SCREW, 10 - 24 X 1- 11/16	17	8
F10248	SHUTTER, THROTTLE	15	30	F1755	SCREW, 6 - 32 X 5/16	7	13
F10265	NEEDLE, INLET	15	18	F1755	SCREW, 6 - 32 X 5/16	13	2
F10290	BRACKET ASSEMBLY, THROTTLE	15	23	F17815	SEAL	29	8
F10292	SEAT, INLET	15	19	F17816	SEAL	29	9
F10330	MAIN FUEL JET (.031) 5000 - 7500 FT.	15	-	F1789	PIPE PLUG	9	29
F10331	MAIN FUEL JET (.030) 7500 - 10000 FT.	15	-	F18160-3	REED, FUEL PUMP	27	6
F10332	LINKAGE, WIRE	15	27	F1829	FILL HD. SCREW, 10 - 24 X 7/8	3	11
F1035	SLOTTED HD. SCREW, 1/4 -20 X 5/8	3	13	F1832	LOCKNUT, 1/4 - 20	25	1
F1069	FILL HD. SCREW, 10 - 24 X 1-1/16	27	1	F1846	COTTER PIN	21	38
F1077	HEAD SCREW, 10 - 24 X 1/4	21	17	F1864	HEX HEAD SCREW, 1/4 - 20 X 3/4	17	2
F1107	HEAD M. SCREW, 1/4 - 20 X 3/4	9	30	F18906	GASKET, CARBURETOR	15	9
F1199	HEX CAP SCREW, 1/4 - 20 X 1	21	21	F19342	SEAL, SHIFT LEVER SHAFT	17	38
F12066	FRICTION SCREW	7	11	F1975	LOCKWASHER, #10	19	49
F12088	GROMMET	7	10	F197787-3	COUPLER	29	7
F12378	WEDGE SPRING	7	7	F197787-3	FITTING, FUEL	3	9
F12380	SCREW (PLASTIC)	7	3	F197813	BEARING	17	15
F12381	WASHER (PLASTIC)	7	4	F1979	PAN HD. SCREW, 10 - 24 X 1/2	3	20
F12383	STATOR PLATE W/CORE	7	8	F2008	SCREW, 1/4 - 20 X 7/8	13	8
F12384	WIRE, GROUND	7	14	F2012	WASHER 5.5	25	2
F12385	WIRE, STOP	7	25	F2014	PLAIN WASHER	17	23
F12386	COIL W/LEAD WIRE, WEDGE AND SPARKIE	7	6	F2014	PLAIN WASHER	17	37
F1286	PAN HD. SCREW, 4 - 40 X 3/16	27	4	F2035	PHILLIPS FILL. HEAD SCREW, 1/4 - 20 X 1	17	29
F1341	HEX NUT	9	1	F2037	PLAIN WASHER	17	25
F1341	HEX NUT	17	13	F2041	HEX M. SCREW, 10 - 24 X 3/8	17	36
F1341	HEX NUT	23	44	F2050	HEX WASHER HEAD TAPTITE SCREW, 1/4 - 20 X 12	9	31
F1341	NUT, 1/4 - 20	5	1	F213274	FITTING, GREASE	19	47
F1371	SOCKET HEAD SCREW W/LOCKWASHER, 10 - 24 X 5/8	21	2	F2219	SELF TAPPING SCREW, #8 X 3/4	25	13
				F2229	HEX SOCKET HD. CAP SCREW, 10 - 24 X 5/8	3	1

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F2230	SELF TAPPING SCREW, #6 X 3/8	25	10	F521168	GASKET, CARBURETOR ADAPTER	13	1
F24074	CLAMP SCREW FOOT	17	17	F521199	SPRING, THROTTLE STOP	25	15
F24748-2	GASKET, FUEL PUMP	27	3	F521244-1	WATER LINE (15-INCH TRANSOM MODELS)	17	43
F250003	SPRING	5	7	F521246-1	PLUG, WATER PUMP	21	39
F250017	PISTON PIN	9	10	F521261	LINE, WATER OUTLET	19	46
F250410	PISTON PIN RETAINING RING	9	9	F521266	BEVEL PINION GEAR	21	22
F250421	DOG	5	6	F521270	SLINGER	9	45
F2706772	CLAMP	3	1	F521279	CYLINDER EXHAUST GASKET	11	-
F298075	HANDLE, CLAMP SCREW	17	18	F521279	GASKET, CYLINDER EXHAUST	9	7
F298788	FERRULE	29	3	F521296	RETAINER, PROPELLER SHAFT BEARING CAGE	21	33
F2A24757	FUEL PUMP REED PLATE	27	7	F521305	SEAL "O" RING	21	32
F2A521016	CONNECTING ROD W/BEARING	9	12	F521307	SEAL, PROPELLER SHAFT	21	31
F2A521054	GEAR HOUSING	21	20	F521342-1	SEAL, WATER LINE	17	42
F2A527018	CRANKSHAFT	9	37	F521415	WASHER, GEARSHIFT HANDLE	17	39
F2A702010	CYLINDER W/CRANKCASE COVER	9	6	F521498	KEY, FLYWHEEL	7	18
F31160-1	REED	13	4	F521514	KNOB, STEERING FRICTION W/SCREW	17	11
F318307	SEAL, DRIVESHAFT	21	15	F521529-1	CYLINDER HEAD GASKET	11	-
F318372	PIN, CLUTCH GUIDE	21	27	F521529-1	GASKET, CYLINDER HEAD	9	40
F338618-1	SEAL	23	-	F521537	PLATE, WATER PUMP	21	6
F338618-1	SEAL, SHIFT ROD	21	9	F521537	PLATE, WATER PUMP TOP	23	-
F341284-1	KNOB, ENGINE COVER RETAINER	9	48	F521552	SCREW	7	1
F341610	BEARING, GEARSHIFT SHAFT	17	40	F521579	SEAL, CRANKSHAFT SPLINE	9	35
F36634	SCREW, CONNECTING ROD	9	34	F521615	ROD, GEARSHIFT UPPER	17	33
F390563	PIN, WATER PUMP IMPELLER DRIVE	21	13	F521621	LEVER, GEARSHIFT	17	35
F3C702712	COVER, TOP COMPLETE W/DECALS	3	-	F521631	SHOE, SWIVEL FRICTION	17	10
F409098	PROPELLER SHAFT	21	25	F521661-1	PAD, SWIVEL FRICTION	17	9
F409521	CLUTCH	21	26	F521690-1	SCREW, IDLE STOP	25	11
F409719	CLUTCH SPRING	21	28	F521705-1	ROD, GEARSHIFT LOWER (15-INCH TRANSOM MODELS)	21	4
F433209-1	STUD	13	5	F521721	CAM, CLUTCH SHIFT	21	14
F455208	RETAINING RING	9	49	F521727	SLEEVE, IDLE BAFFLE	17	6
F468037-1	PIVOT BOLT	17	31	F521728	CLUTCH SHIFT PIN	21	23
F468169	BEARING, SWIVEL BRACKET	17	3	F521774	BRACKET, ENGINE COVER LOWER MOUNTING	9	4
F468300-1	SPRING, REVERSE LOCK	17	26	F521779	BAFFLE, IDLE RELIEF	17	7
F468349	REVERSE LOCK	17	27	F521783	SEAL	21	16
F468350	PIN, REVERSE LOCK	17	28	F521906	CARBURETOR GASKET	11	-
F46899-1	COVER, SHIFT COUPLING	17	5	F521910	BEARING, CRANKSHAFT LOWER	9	46
F50109	PLUG, GEAR HOUSING	21	19	F525457	HEAD SCREW, 1/4 - 20 X 5/8	21	34
F521004	STUD	9	22	F53795-1	SEAL	25	19
F521013	BEARING, CRANKSHAFT UPPER	9	38	F601006	STUD (15-INCH TRANSOM MODELS)	23	45
F521015-1	PISTON	9	11	F620132	HANDLE	5	12
F521065	IMPELLER	21	7	F620817	RETAINER	5	11
F521065	IMPELLER, WATER PUMP	23	-	F63754	HOSE, FUEL (FUEL PUMP TO CARBURETOR)	27	10
F521099	SPACER	21	29	F66480	STUD	17	16
F521118-1	SEAL, CRANKSHAFT LOWER	9	36	F680161	STOP, REED	13	3
F521128	DRIVESHAFT (15-INCH TRANSOM MODELS)	21	12	F680518	CYLINDER HEAD	9	41
F521146	SEAL, CRANKSHAFT UPPER	9	39	F681066	BULB, PRIME	3	26
F521168	CARBURETOR ADAPTER GASKET	11	-	F681188	NUT	7	22

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F681243	HOSE (PRIME BULB TO CARBURETOR)	3	27	F8074	WASHER	21	18
F681954	COVER, PRIME BULB	3	25	F8077	WASHER	23	42
F687038	SUPPORT PLATE	9	21	F8083	SPRING LOCKWASHER	9	2
F687061-1	CARBURETOR COMPLETE (HO-3B)	15	-	F8083	SPRING LOCKWASHER	17	32
F687063	STARTER, COMPLETE	5	-	F8083	SPRING LOCKWASHER	21	8
F687097	FLYWHEEL	7	2	F8143	WASHER	25	25
F687163	COVER, SUPPORT PLATE FRONT	3	8	F8537	SPRING PIN	17	21
F687192-1	CAM, THROTTLE	7	24	F8538	SPRING PIN	21	3
F687287	SWITCH, EMERGENCY STOP	7	19	F8554	SPRING PIN	17	19
F687547	KNOB, WARM UP	9	20	F8559	DOWEL PIN	9	33
F687765	LATCH, ENGINE COVER	3	6	F901746-2	COVER, FUEL PUMP	27	2
F687944	COVER, LOWER	3	5	F901811	FILTER, FUEL PUMP	27	9
F687984	PAD, ENGINE COVER	3	23	F901938-1	SCREW, CYLINDER HEAD	9	3
F7009	LOCKNUT, 10 - 24	3	24	FA324101	PROPELLER PIN, PACK OF 3	21	37
F7009	LOCKNUT, 10 - 24	21	40	FA341151	PLATE, EXHAUST	19	44
F7009	NUT, 10 - 24	25	12	FA341298	BEARING CAGE W/BEARING	21	30
F7011	HEX NUT	3	21	FA468346	SHOCK MOUNT	17	4
F702025	PAD	25	7	FA521023	BEVEL GEAR W/BEARING	21	24
F702035	BEARING	25	4	FA521735	SEAL, WATER LINE	21	10
F702079	ARM	25	8	FA521735	WATER LINE SEAL	23	-
F702137	GRIP, STEERING HANDLE	25	18	FA567241	CRANKPIN ROLLER AND CAGE SET	9	13
F702163	COVER, SUPPORT PLATE	9	18	FA702034	FUEL TANK COMPLETE W/LINE	29	1
F702165	SCREW	25	5	FA735060	BODY, WATER PUMP	23	-
F702178	RETAINER	25	20	FA735060	WATER PUMP BODY W/PLUG	21	11
F702198	STOP, IDLE	25	16	FA84754-1	HOSE	29	6
F702212	PLATE	25	24	FC341054	GEAR HOUSING COMPLETE.	21	-
F702248	DECAL, CHOKE	3	10	FC521248	DECAL, CHOKE	9	19
F702253	HOSE, FUEL	3	15	FC702010	SHORT BLOCK (NOT SHOWN).	9	-
F702329	LANYARD	7	21	FG1022	GASKET SET.	11	50
F702397	DECAL, PORT	3	4	FK10294	GASKET SET	15	33
F702427	BRACKET, STARTER	3	16	FK10295	REPAIR KIT	15	34
F702427	BRACKET, STARTER	5	10	FK1057	GEAR HOUSING SEAL KIT.	21	41
F702444	CABLE, SPEED CONTROL	25	6	FK1072	WATER PUMP KIT.	23	43
F702449	SWITCH	25	17	FK1123	SPARKIE KIT	7	5
F702449	SWITCH, STOP	7	20	FK341704	COUPLING, GEARSHIFT ROD	21	1
F702528	DECAL, REAR	3	3	FK525713	PACKING	3	17
F702576	ARM, STEERING LOWER	25	14	FO10165	GASKET	15	20
F7026	STOP NUT	17	22	FO10280	SCREW, SHUTTER	15	8
F702668	RETAINER	25	3	FO10571	SCREW, IDLE SPEED	15	32
F702687	COLLAR	25	22	FO10588	PLUG	15	2
F702736	SEAL	25	21	FO11103	SPRING, IDLE NEEDLE	15	17
F702783	RETAINER, ENGINE COVER FRONT	3	18	FO13554	FLOAT	15	10
F702801	FITTING	29	2	FO13944	PIN, FLOAT	15	11
F702892	DECAL, FRONT	3	19	FO13945	SCREW	15	14
F702894	DECAL	25	23	FO15366	BOWL, FLOAT	15	12
F702908	WIRE	7	9	FO15367	SHUTTER, CHOKE	15	7
F702908	WIRE, SHORTING	25	9	FO15520	NEEDLE, IDLE	15	16
F703269	HANDLE, TILT	3	2	FO15623	GASKET, FLOAT BOWL	15	13
F8003	WASHER	27	5	FO15718	SHAFT, THROTTLE	15	28
F8008	PLAIN WASHER	9	47	FO15736	SHAFT, CHOKE	15	6
F8008	WASHER	3	12	FO2510	GASKET	15	15
F8028	PLAIN WASHER	9	43	FO2531	PLUG, WELCH	15	1
F8060	WASHER	13	7	FO4784	BALL	15	4
F8061	INTERNAL TOOTH LOCKWASHER	5	3				

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FO8805	SPRING, CHOKE FRICTION	15	5				
FO8942	SCREW, THROTTLE SHUTTER	15	31				
FP332	PROPELLER (15-INCH TRANSOM MODELS)	21	35				
FS680167	CARBURETOR ADAPTER W/REEDS	13	9				
FS687712	COVER, TOP W/RETAINER AND PACKING	3	22				
11-817752A1	PROPELLER NUT	21	36				
27-818043A1	FUEL PUMP DIAPHRAGM W/GASKETS	27	8				
32-817738A1	HOSE	29	4				
33-82370M	SPARK PLUG (L-86) USA . .	9	42				
39-818038A1	PISTON RING SET (2 RINGS)	9	8				
1400-817850A4	STERN BRACKET	17	24				
1500-817940A6	MOTOR LEG	17	1				